

Internal Audit Check list			
Handling & Stock Control			
Created:	17/May 1995	Audit No 07	VM3/COP05/07/08/09 VOP07
Revised:	07 June 2007	Last printed 6/7/2007 12:21:03 PM	Page 1 of 1
Audit Date	7/6/7	Auditor <i>DLAM13</i>	ISO 7.5.5

QUESTION:	RESPONSE	Y/N
Check that incoming product is stored correctly on receipt.	<i>MD 300's awaiting stockline</i>	Y
Check that goods are secure when transferring to warehouse.	<i>N/A no warehouses</i>	Y
Check that the in-house stores area is adequate, safe and accessible.		Y
Verify that products for repair are suitably boxed prior to movement.	<i>SRS60T13</i>	Y
Verify that stock items are suitable packed for entry into stock.		Y
Check that gloves are available, and used, when probes are received from hospitals.		Y
Check that stock is moved on a FIFO basis.	<i>Always checked</i>	Y
Check shelf life items by COSHH data sheet statements and labelling instructions.		Y
Check that COSHH data sheets are available for all products.	<i>in a safe</i>	Y
Check that all hazardous products are kept in the secure cabinet.		Y
Check that product in stock locations is what is labelled.		Y
Check that demonstration stock is separate from any other stock.	<i>Separate from upstairs</i>	Y
Verify that product in the non-conforming area can only be removed by authorised personnel.		Y
* Verify that product quantity in stock is correct to that in "Opera".	<i>intra stats</i>	Y
Verify that they are regularly updated and maintained.	<i>3 meetings</i>	Y
Verify that special requirement areas are available should the product require it.	<i>?</i>	N/A
Check that continuous eyeball assessments are undertaken.	<i>?</i>	Y
Verify that authorised personnel do this reconciliation.	<i>?</i>	Y
** Check that serialised stock is booked out by QC02.		
Verify that transfer of non-conformance stock is done by use form QC19.	<i>now transfered</i>	
Check that the packing of finished product will preserve quality to the end user.		Y
Check that completed product is adequately stored for movement to packing.		Y
Verify that there are adequate storage areas in the workshop for assembly components		Y
Check that product movement around the workshop is by ducket only.		Y
Are stores and storage areas secure and suitably identified with signs	<i>All shelf now Barcoded</i>	Y
List problem areas		
Are uncontrolled material and parts identified as such	<i>Clamps with post-it Notes</i>	N
Check that items in Quarentine have HOLD labels	<i>See back.</i>	
Check unentered and Pre QA items are labeled/and or in correct area		
Are products tested to a specification & labeled accordingly Check 6 items		Y
Are all parts properly identified in the warehouse Identify unmarked items	<i>All Barcoded</i>	Y
If more space is required for answers use the reverse of this form		

\* Opera gives Global Qty  
intra stats Breaks down Opera Qty to individual Locations

\*\* All items scanned - No longer Reqa.