

# Internal Audit Check list

## Design

Created:	17/May 1995	<b>Audit No 03</b>	VM3/COP16 & 09 VOP 17
Revised:	22 May 2007	Last printed 22/05/2007 15:10	Page 1 of 1
Audit Date	22/05/2007	Auditor <i>[Signature]</i>	ISO 7.2 7.3

<b>QUESTION:</b>	<b>RESPONSE:</b>	<b>Y/N</b>
Check that the final design responsibility is a Sole Authority.	Top management	✓
Check that all products are C.E. marked and have a C.E. file.	Intrastats	✓
Verify that EMC testing has been identified where required.	CE Files	✓
Are the latest BS ISO MDD, CMDCAS requirements available	Library, Paperport	✓
Check that product classification is done to MDD, CMDCAS principles.	CE Files Intrastats	✓
Verify that each design was initiated from a job description & specification	Intrastats or QC22	✓
Has each design has received a <u>job number</u> and a job progress form	Intrastats or QC25	✓
Verify the existence of a design documentation checklist.	Intrastats or QC29	✓
Check that estimated times have been noted.	Intrastats	✓
Have final testing requirements, and test criteria, been identified		✓
Have concession notes have been raised on non-approved suppliers	Not normal <i>Procedure</i>	
Check that current status is identified on a regular basis.	Intrastat meetings	✓
Verify that design reviews are undertaken and that records are retained	Intrastat meetings	✓
Check that any amendments to design are logged	Intrastats or QC24	✓
Check that design output records are verified against design input		✓
Does design verification comply with COP 16 - 7.7.1 - 4		✓
Check that clinical trials have been carried out and relevant records retained	CE Files	✓
Verify that design validation has been carried out as required by form QC30		✓
Check that any design changes have been identified, recorded and approved	<i>Introducing changes</i>	✓
Have risk analysis has been carried out and recorded at all relevant stages	<i>CE Fears</i>	✓
Check that CE files are complete, correct and maintained	Intrastats, Library	✓
Check and list current design files: Technical Library, Intrastats		
a) Red Plastic Holder	<i>LIBRARY</i>	✓
b) Red Binder &/or Red CE mark Binder		
c) Hardware R & D or Archives		
Do all the files contain the master layout	<i>Master copy</i>	✓
Are the sections in the master layout being filled in correctly	11	✓
Are the designated people filling in log sheets	<i>Introducing logs</i>	
Is information from the logs being copied to master files .	10	✓/10
Are design components kept separate from stock and adequately stored		✓
Are design component stocks labelled and counted.		
Check the existence of design compliance forms		✓
Are these changes reviewed and approved		✓
Have risk analyses been carried out and recorded	CE Files	✓
Verify that all products have a C.E. file		✓
Check that these files are maintained		✓
Verify that they are complete and correct		
<b>If more space is required for answers use the reverse of this form</b>		

\* In process of complete review & transfer to *Manufacturers* *9/02*

*in progress of new components S.M. are required*