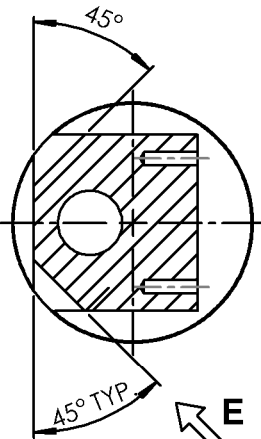
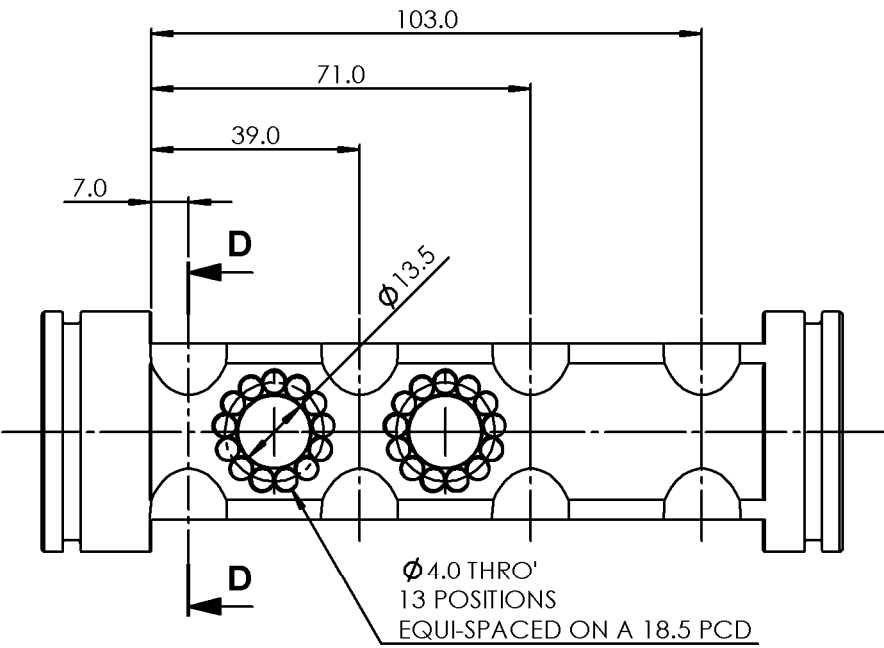
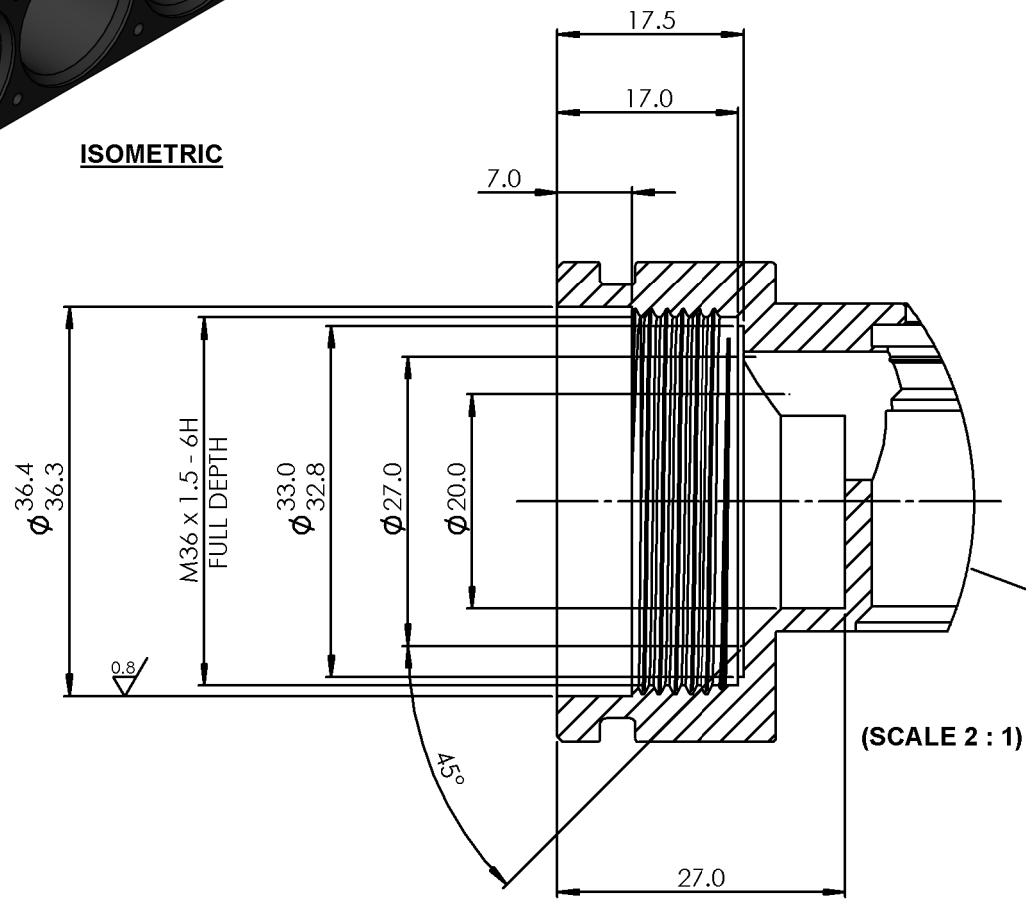


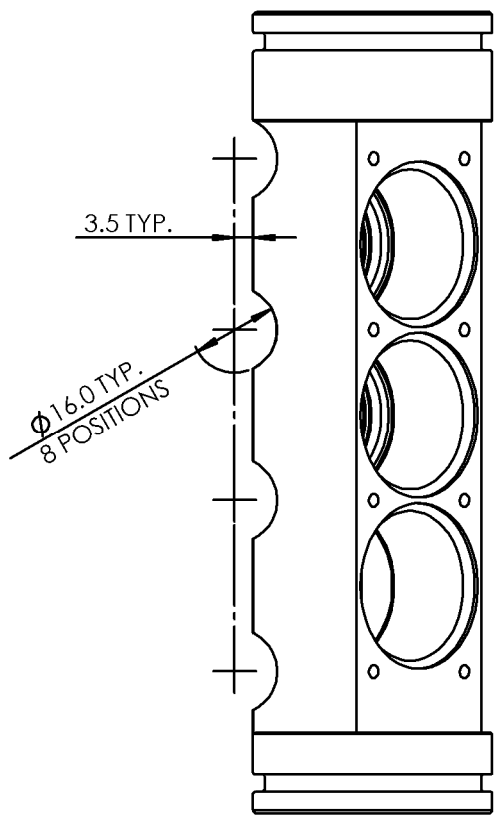
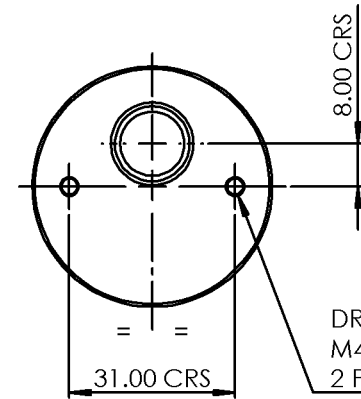
M36 x 1.5 - 6H
MAJOR ϕ 36.000
MIN
PITCH ϕ 35.226
35.026
MINOR ϕ 34.676
34.376
NO ALLOWANCE



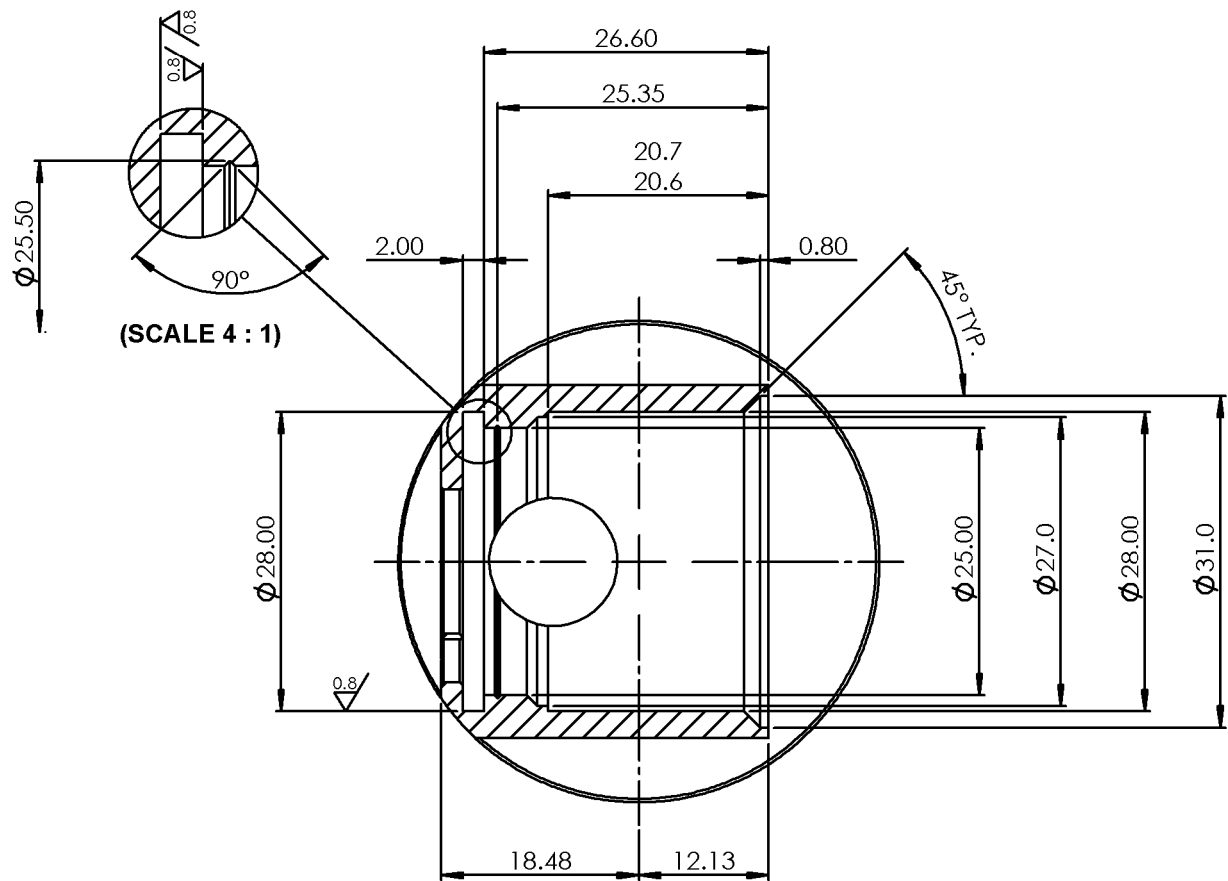
ISOMETRIC



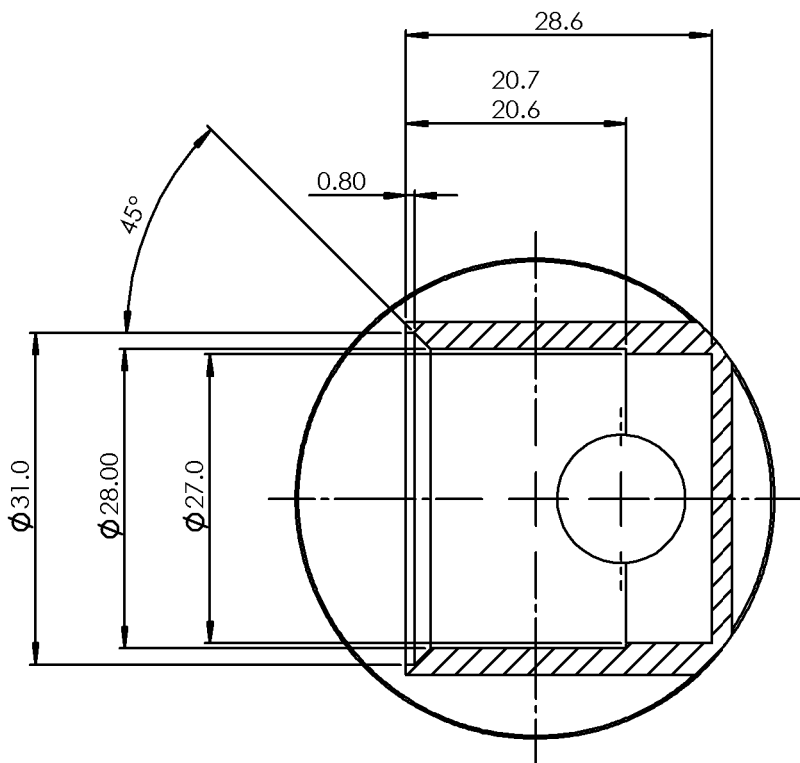
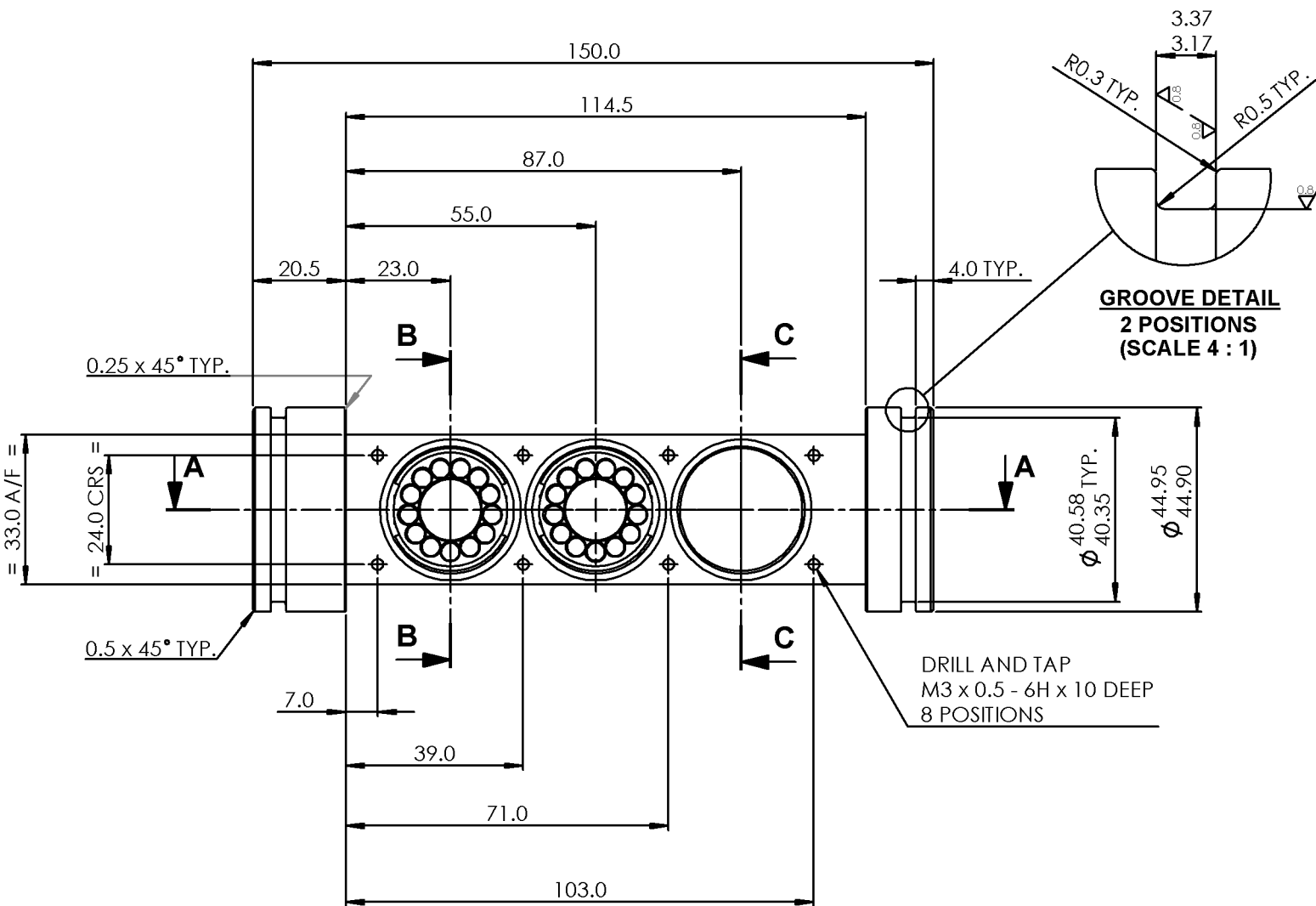
SECTION D - D



VIEW ON 'E'



SECTION B - B
(SCALE 2 : 1)



SECTION C - C
(SCALE 2 : 1)

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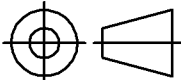
NOTES

ALL DIMENSIONS SHOWN ARE IN MM (UOS)
ALL DIMENSIONS BEFORE PLATING (UOS)
REMOVE ALL SHARP EDGES AND BURRS

DIMENSIONAL TOLERANCES			
MACHINING		FABRICATION	
NO DECIMAL PLACES	±1.0	SIZE >0 <100	±0.5
ONE DECIMAL PLACE	±0.2	SIZE >100 <500	±1.5
TWO DECIMAL PLACE	±0.05	SIZE >500	±3.0
ANGULAR TOLERANCE	±0.5°	ANGULAR TOLERANCE	±0.5°

MATERIAL
ACETAL COPOLYMER,
BLACK

FINISH
1.6µmRa (UOS)



THIRD ANGLE
PROJECTION

R06					
R05					
R04					
R03					
R02	HOLE PITCH UPDATED	15216	RW	06/11/12	SA
R01	SCALLOPS ADDED	9831	JG	07/03/08	SW
R00	ISSUED FOR MANUFACTURE		JG	13/02/07	SW
REV	DESCRIPTION	ECN No	BY	DATE	AUTH BY

DO NOT SCALE DRAWING

TITLE					
HOUSING, OXYGEN SENSOR MODULE					
DRAWING No. DB2003001S1				REV R02	
PART No. DB2003001			PRODUCT / PROJECT No. CDLSE		
SIZE A1	SCALE 1:1 (UOS)		SHT 1	OF 1	

- DENOTES CHANGES MADE AT THIS REVISION.

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