



SAFETY DATA SHEET

Permabond MH052

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond MH052

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive. Sealant.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives Ltd.
Wessex Way
Colden Common
Winchester
Hampshire. SO21 1WP
United Kingdom
Tel: +44 (0)1962 711 661
Fax: +44 (0)1962 711 662
info.europe@permabond.com

1.4. Emergency telephone number

Emergency telephone UK +44 (0)1962 711 661 USA 0800 640 7599 Asia +86 (0)21 5773 4913

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC/1272/2008)

Physical hazards Not Classified

Health hazards Not Classified

Environmental hazards Not Classified

2.2. Label elements

Hazard statements NC Not Classified

2.3. Other hazards

None under normal conditions.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Composition comments None of the ingredients are required to be listed.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation Move the exposed person to fresh air. Get medical attention if any discomfort continues.

Ingestion Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention.

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Skin contact	Wash skin thoroughly with soap and water. Remove contaminated clothing. If symptoms develop, obtain medical attention
Eye contact	Remove any contact lenses and open eyelids wide apart. Rinse immediately with plenty of water. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact	Prolonged contact may cause redness, irritation and dry skin.
Eye contact	May cause temporary eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide, dry powder or water fog.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Hazardous combustion products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds. Burning produces irritating, toxic and obnoxious fumes.
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5.3. Advice for firefighters

Special protective equipment for firefighters	Wear self contained breathing apparatus and protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions	Wear protective clothing as described in Section 8 of this safety data sheet.
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6.2. Environmental precautions

Environmental precautions	Avoid discharge into drains or watercourses or onto the ground.
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6.3. Methods and material for containment and cleaning up

Methods for cleaning up	Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal.
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6.4. Reference to other sections

Reference to other sections	For personal protection, see Section 8. For waste disposal, see section 13.
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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions	Avoid contact with skin and eyes. Do not eat, drink or smoke when using the product.
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7.2. Conditions for safe storage, including any incompatibilities

Storage precautions	Store in closed original container at temperatures between 5°C and 25°C. Never return unused material to storage receptacle.
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7.3. Specific end use(s)

Specific end use(s)	This product is not recommended for use in joints which will be in contact with steam.
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Usage description Adhesive. Sealant.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Normal (mechanical) room ventilation should be adequate for small volumes. For higher volume activities, or if needed for worker comfort, local mechanical exhaust should be provided.

Eye/face protection

Eyewear complying with an approved standard should be worn if a risk assessment indicates eye contact is possible. The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

Hand protection

Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn. Gloves should conform to EN 374. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

Other skin and body protection

Uniforms, coveralls, or a lab coat should be worn

Hygiene measures

Wash hands at the end of each work shift and before eating, smoking and using the toilet. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

Respiratory protection

Not normally required.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Paste.
Colour	Yellow.
Odour	Acrylic
Odour threshold	Not available.
pH	Not determined.
Melting point	Not determined.
Initial boiling point and range	Not determined.
Flash point	>100°C
Evaporation rate	Not determined.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	1.1
Solubility(ies)	Insoluble in water. Miscible with the following materials: Organic solvents.
Partition coefficient	Not determined.

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Auto-ignition temperature	Not available.
Decomposition Temperature	Not determined.
Viscosity	≈65000 mPa s @ 23°C Thixotropic
Explosive properties	Not applicable.
Oxidising properties	Not applicable.

9.2. Other information

Other information	Not relevant.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	The following materials may react with the product: Strong oxidising agents.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	There are no known reactivity hazards associated with this product.
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10.4. Conditions to avoid

Conditions to avoid	Avoid the absence of air, and metal contamination.
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10.5. Incompatible materials

Materials to avoid	Metals and their salts. Free radical initiators.
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10.6. Hazardous decomposition products

Hazardous decomposition products	Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.
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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects	The toxicological properties of this product have not been fully evaluated. Avoid direct contact with skin or eyes. Do not ingest or inhale.
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Aspiration hazard

Aspiration hazard	None under normal conditions.
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Inhalation

Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature.

Ingestion

No harmful effects expected from quantities likely to be ingested by accident.

Skin contact

Prolonged and frequent contact may cause redness and irritation.

Eye contact

May cause temporary eye irritation.

SECTION 12: Ecological Information

Ecotoxicity	Not regarded as dangerous for the environment.
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12.1. Toxicity

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Toxicity No data available.

12.2. Persistence and degradability

Persistence and degradability No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Partition coefficient Not determined.

12.4. Mobility in soil

Mobility No data available. The product is insoluble in water.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local regulations. Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

Waste class 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

SECTION 14: Transport information

General The product is not classified as dangerous for carriage.

14.1. UN number

Not applicable.

14.2. UN proper shipping name

Not applicable.

14.3. Transport hazard class(es)

Not applicable.

14.4. Packing group

Not applicable.

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant
No.

14.6. Special precautions for user

Not relevant.

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not relevant.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).
EU legislation	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).
Guidance	Workplace Exposure Limits EH40. CHIP for everyone HSG228. Approved Classification and Labelling Guide (Sixth edition) L131. Safety Data Sheets for Substances and Preparations.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date	29/05/2015
Revision	4
Supersedes date	14/08/2014
Risk phrases in full	Not classified. R21/22 Harmful in contact with skin and if swallowed. R23 Toxic by inhalation. R34 Causes burns. R37 Irritating to respiratory system. R48/20/22 Harmful: danger of serious damage to health by prolonged exposure through inhalation and if swallowed. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R7 May cause fire.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.