

Internal Audit Check list

GOODS INWARDS & PRODUCT IDENTITY

Vianell

Created:	17/May 1995	Audit No 09	VM3/COP05/06 VOP07
Revised:	31 August 2016	Last printed 31/08/2016 01:32:03 PM	Page 1 of 3
Audit Date	21-8-16	Auditor <i>HL</i>	ISO 7.5.3

	QUESTION:	RESPONSE:	Y/ N
1	Check that stock booked in is transferred to relevant location with Barcodes.		Y
2	Verify that goods are checked against the original Purchase Order and Supplier delivery Note and then entered into the <u>Goods-in Book</u> in intrastats. Check the Supplier delivery Note has been stamped with the Opera Received stamp and been dated and initialled. Check 5 separate stock items from the good awaiting QA shelf. Pick an item, put the ID in Serial Number search to get the Purchase Order Number POR and go to the <i>PUR file match</i> Notes file. 1 ID993735 0111275-POR10861 ✓ ✓ 2 ID994364 0330208-POR10873 ✓ ✓ 3 ID908622 0111230-POR10383 ✓ ✓ 4 ID988397 0014495-POR10797 ✓ ✓ 5 ID994915 03210011-POR10744 ✓ ✓ <i>part Del but correct</i> <i>part Delivery but correct.</i>		Y
3	Check that incorrect goods, non-conforming parts and those with queries are segregated, identified as such and put on hold awaiting action. These must all have a Hold label and Issue Number. List any that are unidentified.		<i>all ok</i>
4	Check the Goods in Book on Intrastats has been filled in correctly. Look at the last week. In Stock – Deliveries		Y
5	Are all incoming consignments logged in the Goods Inward Book on intrastats. Check 5 random Delivery Notes/POR's for the previous 3 months from different companies. 1 PUR10909 RS ✓ 2 PUR10877 Rekay ✓ 3 PUR10855 Warwick Hold with PUR10837 4 PUR10802 POSEY ✓ 5 PUR10764 Benz ✓		Y

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6	Check that items, once through QA are packaged correctly and labelled appropriately. List 5 checked. 1 ID 995313 Micro STM 2 ID 911089 0014723 3 ID 994797 0014750 4 ID 957677 0012161 5 ID 993756 PP8000	Y
7	Check that goods in the Goods Inward area can be identified and have not been left unprocessed for more than two days. List any found. <i>Answer</i>	nothing older than 2 days except Demo stock to be returned Y
8	Verify that repairs booked in are identified by Service Repair Number (SRN) and Service Repair Sheet (SRS). That the appropriate information is included in the ducket prior to moving to workshop. Check all the duckets on the Repairs shelf in Goods In. List any without the correct paperwork.	Y
9	Check that the relevant information is entered onto Intrastats. Check 5 SRS's. Returns – Returns Completed or Repairs not completed. 1 SRS 65589 - RS - Directive, ^{ASC} <i>Barcode</i> 2 SRS 65586 - SH ✓ 3 SRS 65583 - KE - } all info except 4 SRS 65575 - EH - } email address. 5 SRS 65534 - SW -	Need a way to show which company the SRS relates to via red box or barcode # 78146 Y
10	Check Building for unallocated or unmarked goods. List any found. <i>one item barcode put to one side but found easily in building, checked</i>	one side but every resistor emits a signal, chkd. 10/01/2011 15, 16 Y
11	Are all incoming consignments logged in the Goods Inward Book on intrastats. Check 5 random Delivery Notes/POR's for the previous 3 months from different companies. 1 2 3 4 5 Q5 DNP Question #	

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12	Are goods identified Hold when awaiting action and the appropriate area. List any items that are unidentified.	<i>Moved to Q4</i> Done of Q3	Y
13	Are unidentified goods marked Hold. Walk around building log any unidentified goods found.	<i>Done of Q10</i> # <i>None</i>	
14	Check that Return to Supplier is complete and up to date as per Intrastats. Task ID (66) Search issue to see if up to date.		Y
15	Check that there are no goods over one month left waiting to be returned on the shelf. <i>No stock</i>	<i>None</i> <i>over a month</i>	
16	Check Meeting in Intrastats is completed monthly by MD.	<i># 78175</i>	
17	Check that completed stock is identified as such by Barcodes and the location is correct. Check 5 stock items at random. <i>Loc in</i> 1 0110017 - 3133 - 3132 x in process of re-labelling shelves. 2 0110043 - 2123 - 2123 ✓ 3 2310107 15,5,4,2 - 15,5,4,2 ✓ 4 0014774 15,3,4,3 - 15,4,2,7 x spoken to RC 5 PP800 15,5,2,4 - 15,5,2,4 ✓	<i>spoke to RC</i> # 78166	
18	Check that storage areas are adequate for safe handling and easy access to goods. Walk round all stock areas and note any restriction/problems.		Y

SN Search to get POR list. Date none

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QUESTION:	RESPONSE:	Y/N
1. Check that stock booked in is transferred to relevant location with copy Delivery Note or Barcodes.		
2. Verify that goods are cross-checked against the original Purchase Order and Supplier delivery Note, and then entered into the Goods-in Book. <i>in basket</i>	<i>Check from QA Shelf</i>	
3. Check that incorrect goods are identified as such, and are processed as stated in the relevant procedure. <i>QA packed and put on hold awaiting return</i>		
4. Check that items, once tested, are boxed/bagged and labelled appropriately. List checked.		<i>✓</i>
5. Check that goods in the Goods Inward area can be identified and have not been left unprocessed for more than two days. List any found.		<i>✓</i>
6. Verify that repairs booked in are identified as such and that the appropriate information is attached prior to moving to workshop. <i>SR Repairs</i>		<i>✓</i>
7. Check that the relevant information is entered onto Intrastats. <i>Check 5 SRN's</i>		
8. Check that repairs are identified as such prior to movement to another area, and are identified by Serial Number/Service Repair Number (SRN)/Service Repair Sheet (SRS).		
9. Check that repairs are separated into the differing departments i.e. Workshop and/or Technical.		
10. Are Non-Conforming parts and those with queries segregated and put on Hold, with a Hold label and Issue Number.		
11. Check incoming product is transferred to the appropriate coloured ducket. <i>Book dawes</i>		
12. Check that the relevant information is in ducket. <i>in dawes</i>		
13. Check Building for unallocated or unmarked goods.		<i>✓</i>
14. Are Rejected goods identified correctly.		
15. Are goods return notes completed correctly. <i>intratank issue weekly. look for</i>		
16. Are all incoming consignments logged in the Goods Inward Book. Check 6 Random Delivery notes/POR's for the previous 6 months from at least 3 companies. <i>different last</i>		
17. Is incoming material checked to see that the requirements of the Purchase Order have been met. Check 6 random entries in Goods In Book.		<i>✓</i>
18. Are goods identified Hold when awaiting action in appropriate area. <i>Check Inspection area log goods marked & unmarked. any items in exist duthed.</i>		
19. Are unidentified goods marked HOLD.		
20. Walk around building log all goods found.		
21. Have the courier/delivery notes stamped received, Opera stamped including the date and initials. Check 6 random entries.		<i>✓</i>
22. Check that Return to Supplier is complete and up to date as per Intrastats.		
23. Check that there are no goods over one month left waiting return. <i>Check 6 items. list any found</i>		<i>✓</i>
24. Check Meeting in Intrastats is completed monthly by MD.		
25. Check that completed stock is identified as such by Barcodes and the location		

add line for Goods in Book *✓*

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is correct. Check 6 stock items at random.

Check that storage areas are adequate for safe handling and easy access to goods. Walk round all stock areas and note any restriction/problems.