



## R - H PRODUCTS COMPANY, INC *Specialty Adhesives*

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### HH-66 VINYL CEMENT

#### Technical Data:

Base: Thermoplastic elastomer

Solvent: MEK, Acetone, Toluene

Color: Clear

Viscosity: Medium,  
1100 – 1300 cps.

Application: Brush or Roller

Solids: 15% ± 1% (approx.)

Wt. per Gal.: 8 lbs (approx)

Temperature -30° to 150°  
Range:

Flash Point: 22° F

Shelf Life: 18 to 24 months

Tack Life: 2 to 5 minutes

#### Precautions:

- Danger – Flammable Mixture
- Do not use near fire or flame
- Use with adequate ventilation
- Vapor may cause flash fire
- Avoid prolonged breathing of vapor
- Avoid contact with eyes and skin

Federal Stock # 8040-01-340-1575X3  
NSN/LSN # 9Q8040-LL-N91-0475

#### General Description:

HH-66 is a superior quality, fast drying adhesive. It is used extensively for bonding vinyl coated and vinyl laminates to themselves or to various other materials. HH-66 is also used to bond urethanes, vinyl foams and films, rigid plastics, synthetic fabrics, wood, leather, metals and nitrile foam.

HH-66 dries quickly with a very strong, yet flexible bond. It is not effected by weather and temperature extremes and is highly resistant to oil, fuel, grease and many other chemicals.

HH- 66 is waterproof and can be used to repair material under water.

Application is by brush, roller or squeeze bottle. Dried films may be reactivated to the tacky state by high heat or HH-66 Thinner.

#### Applications:

HH-66 is widely used in the manufacture and repair of:

Tarps, pool covers, furniture, sport domes, inflatables, signs & banners, matting, tension structures, sporting goods, protective linings, liners, awnings, trailer covers, footwear, flexible hose, industrial curtains, boat covers and vinyl repair kits