

Internal Audit Check list			
PRODUCTION			
Created:	17/May 1995	Audit No 15	VM3/COP 29 08 07 VOP 09
Revised:	01 November 2011	Last printed 4/30/2007 11:12:00 AM	Page 1 of 1
Audit Date	31/3/04	Auditor <i>D. Land</i>	ISO 7.5
Production is now controlled from Intrastats.			
QUESTION:			
Check that each job for production has its own unique worksheet.		RESPONSE:	Y/N
Does the worksheet contain <u>ALL</u> the relevant information?		Intrastats generates a production No.	N/A
Check that all jobs are kept in appropriate duckets.		Intrastats links to production COPS <i>on DESK</i>	N/A
Check that jobs awaiting assembly are in the correct area.		<i>See</i>	Y
Verify that all parts are correctly scanned to the production build by the operator.		<i>See Attachment</i>	
Check that the operating procedure is with the job, and is the latest issue.		Intrastats links to production COPS	N/A
Verify that the operator has adequate training and / or experience.		Training Audit	N/A
Verify that there is adequate tooling to complete the task.		<i>See Picture</i>	
Check that completed jobs are in the correct area.		<i>N/A #2</i>	X
Verify that all the relevant information is entered into Intrastats.		?	
Check that finished product is placed in the correct area for test.		<i>N/A #2</i>	
Is there adequate storage and working facilities?			Y
Is the production area in a tidy and workable state?		<i>See Picture</i>	Y
Can resources be improved to facilitate process control?		<i>#1</i>	Y

PS 1706

#1 Space is a premium.

#2 Systan vde date nothing in the finished/QA
Shelves.