

Internal Audit Check list

CORRECTIVE ACTIONS

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Audit Date	5-12-23	Auditor Helen Combs	

Vlamped

Company / ISO Section	Criteria of ISO Section	Auditor Comments / Issues
VST Ltd ISO9001:2 015 10.1	<p>General</p> <p>The organization shall determine and select opportunities for improvement and implement any necessary actions to meet customer requirements and enhance customer satisfaction. These shall include:</p> <ul style="list-style-type: none"> a) improving products and services to meet requirements as well as to address future needs and expectations; b) correcting, preventing or reducing undesired effects; c) improving the performance and effectiveness of the quality management system. <p>NOTE Examples of improvement can include correction, corrective action, continual improvement, breakthrough change, innovation and re-organization.</p>	/
VST Ltd ISO9001:2 015 10.2.1	<p>When a nonconformity occurs, including any arising from complaints, the organization shall:</p> <ul style="list-style-type: none"> a) react to the nonconformity and, as applicable: <ul style="list-style-type: none"> 1) take action to control and correct it; 2) deal with the consequences; b) evaluate the need for action to eliminate the cause(s) of the nonconformity, in order that it does not recur or occur elsewhere, by: <ul style="list-style-type: none"> 1) reviewing and analysing the nonconformity; 2) determining the causes of the nonconformity; 3) determining if similar nonconformities exist, or could potentially occur; c) implement any action needed; d) review the effectiveness of any corrective action taken; e) update risks and opportunities determined during planning, if necessary; f) make changes to the quality management system, if necessary. <p>Corrective actions shall be appropriate to the effects of the nonconformities encountered.</p>	/
VST Ltd ISO9001:2 015 8.5.5	<p>Post-delivery activities</p> <p>The organization shall meet requirements for post-delivery activities associated with the products</p>	/

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	<p>and services.</p> <p>In determining the extent of post-delivery activities that are required, the organization shall consider:</p> <ol style="list-style-type: none"> statutory and regulatory requirements; the potential undesired consequences associated with its products and services; the nature, use and intended lifetime of its products and services; customer requirements; customer feedback. <p>NOTE Post-delivery activities can include actions under warranty provisions, contractual obligations such as maintenance services, and supplementary services such as recycling or final disposal.</p>	
VST Ltd ISO9001:2015 9.1.2	<p>Customer satisfaction</p> <p>The organization shall monitor customers' perceptions of the degree to which their needs and expectations have been fulfilled. The organization shall determine the methods for obtaining, monitoring and reviewing this information.</p> <p>NOTE Examples of monitoring customer perceptions can include customer surveys, customer feedback on delivered products and services, meetings with customers, market-share analysis, compliments, warranty claims and dealer reports.</p>	
Viamed Ltd ISO13485:2016 7.2.3	<p>Communication</p> <p>The organization shall plan and document arrangements for communicating with customers in relation to:</p> <ol style="list-style-type: none"> product information; enquiries, contracts or order handling, including amendments; customer feedback, including complaints; advisory notices. <p>The organization shall communicate with regulatory authorities in accordance with applicable regulatory requirements.</p>	<p>Doc index ,2 tasks</p> <p>Rec'd mcg</p>
Viamed Ltd ISO13485:2016 7.5.4	<p>Servicing activities</p> <p>If servicing of the medical device is a specified requirement, the organization shall document servicing procedures, reference materials, and reference measurements, as necessary, for performing servicing activities and verifying that product requirements are met.</p> <p>The organization shall analyse records of servicing activities</p>	<p>Doc index Tech files QA system</p>

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	<p>carried out by the organization or its supplier:</p> <ul style="list-style-type: none"> a) to determine if the information is to be handled as a complaint; b) as appropriate, for input to the improvement process. <p>Records of servicing activities carried out by the organization or its supplier shall be maintained (see 4.2.5).</p>	<i>procedures</i>
Viamed Ltd ISO13485: 2016 8.2.1	<p>Feedback</p> <p>As one of the measurements of the effectiveness of the quality management system, the organization shall gather and monitor information relating to whether the organization has met customer requirements. The methods for obtaining and using this information shall be documented.</p> <p>The organization shall document procedures for the feedback process. This feedback process shall include provisions to gather data from production as well as post-production activities.</p> <p>The information gathered in the feedback process shall serve as potential input into risk management for monitoring and maintaining the product requirements as well as the product realization or improvement processes.</p> <p>If applicable regulatory requirements require the organization to gain specific experience from postproduction activities, the review of this experience shall form part of the feedback process.</p>	<i>issues</i> <i>roles + tasks</i> <i>Doc. review</i> <i>management review</i>
Viamed Ltd ISO13485: 2016 8.2.2	<p>Complaint handling</p> <p>The organization shall document procedures for timely complaint handling in accordance with applicable regulatory requirements.</p> <p>These procedures shall include at a minimum requirements and responsibilities for:</p> <ul style="list-style-type: none"> a) receiving and recording information; b) evaluating information to determine if the feedback constitutes a complaint; c) investigating complaints; d) determining the need to report the information to the appropriate regulatory authorities; e) handling of complaint-related product; f) determining the need to initiate corrections or corrective actions. <p>If any complaint is not investigated, justification shall be documented. Any correction or corrective action resulting from the complaint handling process shall be documented.</p> <p>If an investigation determines activities outside the organization contributed to the complaint, relevant information shall be</p>	<i>issues</i> <i>roles + tasks</i> <i>Doc. review</i> <i>Review</i> <i>management review</i> <i>Review</i>

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	<p>exchanged between the organization and the external party involved.</p> <p>Complaint handling records shall be maintained (see 4.2.5).</p>	
Viamed Ltd ISO13485: 2016 8.2.3	<p>Reporting to regulatory authorities</p> <p>If applicable regulatory requirements require notification of complaints that meet specified reporting criteria of adverse events or issuance of advisory notices, the organization shall document procedures for providing notification to the appropriate regulatory authorities.</p> <p>Records of reporting to regulatory authorities shall be maintained (see 4.2.5).</p>	<i>Doc index</i> <i>Procedure</i> <i>Route map</i>
Viamed Ltd ISO13485: 2016 8.3.3	<p>Actions in response to nonconforming product detected after delivery</p> <p>When nonconforming product is detected after delivery or use has started, the organization shall take action appropriate to the effects, or potential effects, of the nonconformity. Records of actions taken shall be maintained (see 4.2.5).</p> <p>The organization shall document procedures for issuing advisory notices in accordance with applicable regulatory requirements. These procedures shall be capable of being put into effect at any time. Records of actions relating to the issuance of advisory notices shall be maintained (see 4.2.5).</p>	<i>Procedures</i> <i>Doc</i> <i>index</i>
Viamed Ltd ISO13485: 2016 8.5.2	<p>Corrective action</p> <p>The organization shall take action to eliminate the cause of nonconformities in order to prevent recurrence. Any necessary corrective actions shall be taken without undue delay.</p> <p>Corrective actions shall be proportionate to the effects of the nonconformities encountered.</p> <p>The organization shall document a procedure to define requirements for:</p> <ul style="list-style-type: none"> a) reviewing nonconformities (including complaints); b) determining the causes of nonconformities; c) evaluating the need for action to ensure that nonconformities do not recur; d) planning and documenting action needed and implementing such action, including, as appropriate, updating documentation; e) verifying that the corrective action does not adversely affect the ability to meet applicable regulatory requirements or the safety and performance of the medical device; f) reviewing the effectiveness of corrective action taken <p>Records of the results of any investigation and action taken shall</p>	<i>management</i> <i>Review</i> <i>Doc</i> <i>index</i> <i>Issue</i>

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	be maintained (see 4.2.5).	
Viamed Ltd ISO13485: 2016 8.5.3	<p>Preventive action</p> <p>The organization shall determine action to eliminate the causes of potential nonconformities in order to prevent their occurrence. Preventive actions shall be proportionate to the effects of the potential problems.</p> <p>The organization shall document a procedure to describe requirements for:</p> <ul style="list-style-type: none"> a) determining potential nonconformities and their causes; b) evaluating the need for action to prevent occurrence of nonconformities; c) planning and documenting action needed and implementing such action, including, as appropriate, updating documentation; d) verifying that the action does not adversely affect the ability to meet applicable regulatory requirements or the safety and performance of the medical device; e) reviewing the effectiveness of the preventive action taken, as appropriate. <p>Records of the results of any investigations and of action taken shall be maintained (see 4.2.5).</p>	<p>Doc Inclex management Procedure Procedures</p>

	QUESTION:	RESPONSE:	Y/ N
1	Review Last years Audit. Update processes if required. Are all follow on Issue resolved satisfactory.	No follow on actions outstanding	Y
2	Verify that all are reviewed regularly. This can be done by checking the management meeting minutes. issues.& actions. Task ID 728.	24/08/2023 ✓	Y
3	Check that customer complaints & non-conformities are reviewed regularly at management meetings	Intrastats + regular issues	Y
4	Check that these reviews assess the cause of the non-conformities.	Intrastats	Y
5	Verify that action is taken to ensure that stated non-conformities do not recur.		Y

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6	Verify that records of these actions are retained.	Intrastats	✓
7	Check that corrective actions taken are reviewed. Task ID 283 and 285. <i>31/535 ✓ 24/526 ✓</i>	Intrastats	✓
8	Check that reviews are undertaken to assess potential cause of non-conformities. Task ID 284. <i>285685 ✓</i>	Intrastats	✓
9	Verify that the need for action to prevent these occurrences is evaluated.		✓
10	Check that any action deemed necessary has been undertaken and records retained.		✓
11	Check that preventive action taken is reviewed.		✓
12	Check that the appropriate authority undertakes regular update reviews. i.e. management meeting minutes.		✓
13	Verify that reviews are presented to the annual management review.		✓
14	Are Customer complaints properly recorded Hard copy & Intrastats.		✓
15	Is the complaint Index completed correctly Hard copy.		✓
16	Is the complaint Report completed correctly Hard copy.		✓
17	Has corrective action been taken and recorded		✓

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Sub Processes Linked to Audit 14

Review the below processes tasks and audits and ensure they are completed in a timely manner.

List Processes Per Title

Managing Director

Process Scope	Roll Task	Roll Audit	Risk	Action	Referenced in Document
PROCESSID 6931 Review the Customer Complaints Heading	728 Managing Director	774 Company Secretary	Freq 1 Risk 3 Overall ✓	Task 1W Audit 3 6M	
PROCESSID 7838 Review Customer Feedback Negative	739 Managing Director		Freq 3 Risk 1 Overall	Task 1M 3	
PROCESSID 7839 To Review Viamed Customer Complaints	737 Managing Director		Freq 3 Risk 1 Overall	Task 1M 3	
PROCESSID 7840 To review Negative feedback form Products see if Non Conformance or customer Complaints need to be raised	740 Managing Director		Freq 3 Risk 1 Overall	Task 1M 3	
PROCESSID 7841 To review Customer Complaints see if Non Conformance need to be raised	738 Managing Director		Freq 3 Risk 1 Overall	Task 1M 3	
PROCESSID 7842 To review Negative feedback form Products see if Non Conformance or customer Complaints need to be raised	741 Managing Director		Freq 3 Risk 1 Overall	Task 1M 3	
PROCESSID 7843	742		Freq 3	Task	

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To review Negative feedback from Products see if Non Conformance or customer Complaints need to be raise

Managing Director

Risk 1 1M
Overall 3

31/12/2023

PROCESSID 7849
Review the Customer Returns and Review Product Failures New Codes

750 Managing Director 3

751 Risk 3 1W

(Steve) Overall Audit

3/3/2023 3/3/2023 3/11/2023 3 3M

ISO Controller

in terms

Process Scope	Roll Task	Roll Audit	Risk	Action	Referenced in Document
PROCESSID 7199 To review any non conformances created during the previous month, and produce a non conformance report.	283 Company Secretary	284 Managing Director	Freq 2 Risk 2 Overall	Other 1M Audit	
Review history of non conformances and see if there has been any improvement.	31/4/2023	285685	4	12M	
in terms					
PROCESSID 7264 To review any non conformances created during the previous month, and produce a non conformance report.	285 Company Secretary	286 Managing Director	Freq 3 Risk 2 Overall	Task 1M Task	
31/4/2023	285686	76	12M		
in terms					
PROCESSID 7743 Major Customer Complaints get escalated to Paper Customer Complaints file.	75 Managing Director		Freq 2 Risk 1 Overall	Task 6M	
30/7/2021	2				
Check the File is being Maintained and any relevant documentation is in the File.					

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IT Controller

Process Scope	Roll Task	Roll Audit	Risk	Action	Referenced in Document
PROCESSID 7934 Test the integration of the website submitted questions to intrastats	973	1176	Freq 1 Risk 1 Overall 1		
TASK NO LONGER REQUIRED, SHOPIFY EMAILS QUESTIONS					

Humanmed Controller

Process Scope	Roll Task	Roll Audit	Risk	Action	Referenced in Document
PROCESSID 7671 Humanmed Non Conformances	747		Freq 2 Risk 2 Overall 4		

OEM Sales Controller

Process Scope	Roll Task	Roll Audit	Risk	Action	Referenced in Document
PROCESSID 7965 Enter Feedback from VST customer or Suppliers in the the Feedback headers Both Positive and Negative feedback to be logged	1068 Director 3 (Steve) 310856	1069 Managing Director 21325	Freq 2 Risk 2 Overall 4 ✓	Task 3M Audit 12M	

Audits

Process Scope	Roll Task	Roll Audit	Risk	Action	Referenced in Document
PROCESSID 7726 To carry out Audit 14	312309 Vicmell Audit	30 Company	Freq 1 Risk 2	Audit 12M	

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Complaints And Corrective
Actions Viamed

Secretary Overall
2

PROCESSID 7774

189 Freq 1 Audit

To carry out Audit 14
Complaints And Corrective
Actions VST

Company Risk 2 12M
Secretary Overall
2

312315
✓ 51 Audit