

VM3COP61.13 Microstim DB3 Patient Lead 2520020

Tool list:

Soldering iron
Wire cutters
Stanley knife
Cable stripper
Pliers
Multi-meter
Multi-meter test adapter

Parts list

Qty	Description	Part No.
1	DB3 patient lead	2520000
1	Crocodile clip - Red	2530060
1	Crocodile clip - Black	2530061
22mm	Heat shrink 1.6mm	0032310
25mm	Heat shrink 3.2mm	0032312



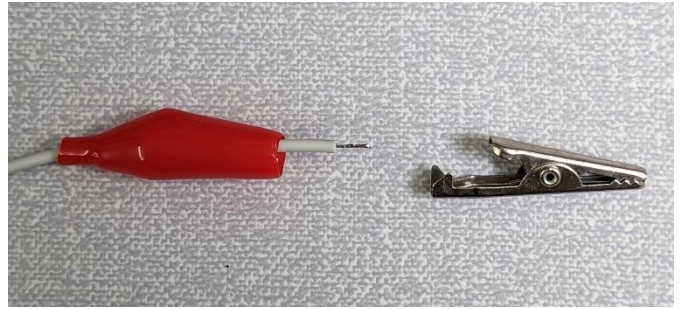
- 1) Using cable cutters, remove the red press stud connector. The process will be repeated for the black connector later.



- 2) Using a cable stripper, remove 5mm of the cable sleeve.
- 3) Apply solder to the exposed wire.



- 4) Remove the rubber cover from the crocodile clip.
- 5) Place the rubber cover over the cable as shown.



- 6) Place the 22mm of 1.6mm heat shrink on the end of the cable. Shrink into place.
- 7) Place the 25mm of 3.2mm heat shrink on the end of the cable and over the 1.6mm heat shrink. Shrink into place



- 8) Push the tinned wire through the hole on the crocodile clip and fold flat.



- 9) Solder the wire to the crocodile clip.



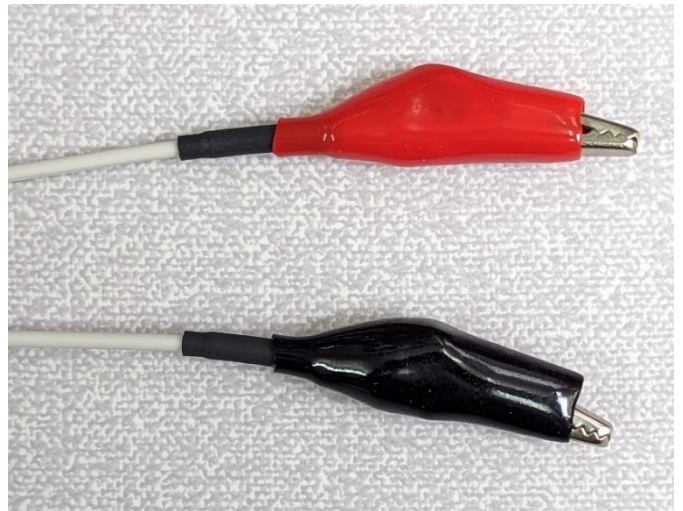
- 10) Using pliers, fold the retaining tabs over the heat shrink.



11) Push the cover over the crocodile clip.



12) Repeat the process for the black press stud connector.



13) Using a multi-meter, test the continuity of the cable and that the connector colours correspond.

