

VM3COP61.13 Microstim DB3 Patient Lead 2520020

Tool list:

Soldering iron
 Wire cutters
 Stanley knife
 Cable stripper
 Pliers
 Multi-meter
 Multi-meter test adapter

Parts list

Qty	Description	Part No.
1	DB3 patient lead	2520000
1	Crocodile clip - Red	2530060
1	Crocodile clip - Black	2530061
22mm	Heat shrink 1.6mm	0032310
25mm	Heat shrink 3.2mm	0032312



- 1) Using cable cutters, remove the red press stud connector. The process will be repeated for the black connector later.

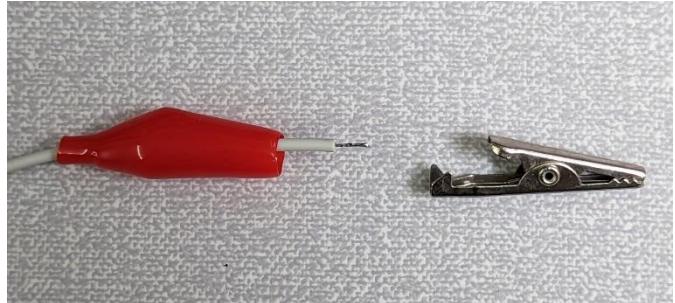


- 2) Using a cable stripper, remove 5mm of the cable sleeve.
- 3) Apply solder to the exposed wire.



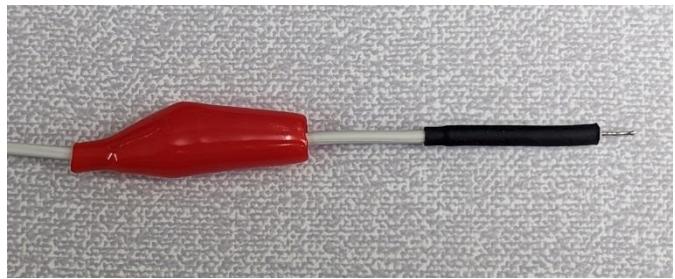
4) Remove the rubber cover from the crocodile clip.

5) Place the rubber cover over the cable as shown.



6) Place the 22mm of 1.6mm heat shrink on the end of the cable. Shrink into place.

7) Place the 25mm of 3.2mm heat shrink on the end of the cable and over the 1.6mm heat shrink. Shrink into place



8) Push the tinned wire through the hole on the crocodile clip and fold flat.



9) Solder the wire to the crocodile clip.



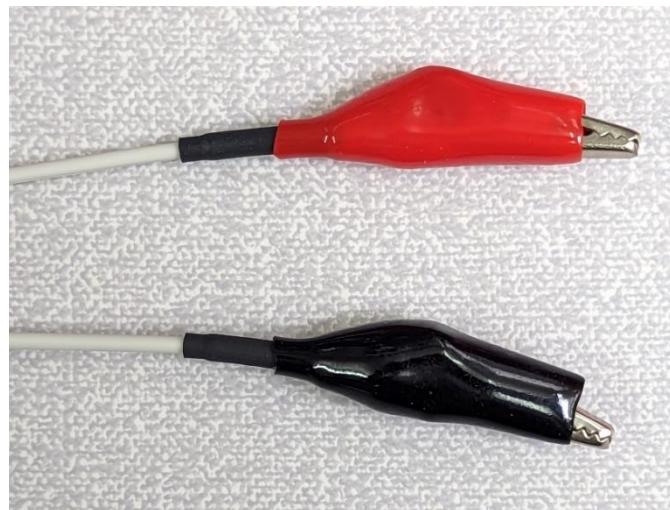
10) Using pliers, fold the retaining tabs over the heat shrink.



11) Push the cover over the crocodile clip.



12) Repeat the process for the black press stud connector.



13) Using a multi-meter, test the continuity of the cable and that the connector colours correspond.

