



## PRODUCT DATA

### IROGRAN A 78 P 4766 NM

Thermoplastic Polyurethane

#### INTRODUCTION

IROGRAN A 78 P 4766 NM is a high performance polyether based thermoplastic polyurethane intended for extrusion and injection moulding applications.

IROGRAN A 78 P 4766 NM is part of the HUNTSMAN technical extrusion product range and offers a specially designed, flexible material with a broad processing window particularly suitable for the preparation of tubing, cable jacketing and technical mouldings.

IROGRAN A 78 P 4766 NM is a development product.

#### PERFORMANCE FEATURES

- Good flame retardant properties
- High tensile strength
- Excellent wear performance
- Excellent microbial resistance
- Good low temperature flexibility

**Table 1: Typical Physical Properties**

Physical Properties							
Property	Key	DIN	Unit	Value	ASTM	Unit	Value
Hardness	M	53505	Shore A	77	D-2240	Shore A	77
Hardness	M	53505	Shore D	27	D-2240	Shore D	27
Tensile Strength	M	53504	MPa	30	D-412	psi	3700
Elongation @ break	M	53504	%	610	D-412	%	680
100% Modulus	M	53504	MPa	5.5	D-412	psi	740
300% Modulus	M	53504	MPa	10.5	D-412	psi	1350
Tear Resistance	M	53515	N/mm	45	D-624	pli	460
Abrasion	M	53516	mm <sup>3</sup>	60		in <sup>3</sup>	0.0035
Specific Gravity	M	53479		1.15	D-792		1.15

M = Injection moulded parts to meet DIN & ASTM requirements. Parts tempered for 20hrs @ 100°C prior to testing



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#### POLYMER SELECTION

Before selecting this product it is necessary that the user ensures the product performance will meet all operational and end use requirements. Having satisfied these requirements, should changes be contemplated in method of application, materials, service conditions or any other change that could affect the ultimate performance of the end product, then further tests and trials should be carried out. For assistance with particular problems and applications, please contact the IROGRAN TPU Technical Service Department.

#### HEALTH & SAFETY ADVICE

Before undertaking any trials with this product it is essential that all personnel are aware of the necessary precautions that must be taken. These are detailed in the relevant Safety Data Sheet, which will be provided by HUNTSMAN.

#### SUPPLY & STORAGE

IROGRAN TPU is supplied in the form of pellets in 25kg moisture guarded sacks, 40 per pallet and shrink-wrapped.

IROGRAN TPU has an expected shelf life of minimum 12 months after shipment date. The product should be stored in a dry and cool place in the manufacturer's original packaging.

#### PHYSICAL FORM

Type: Pellet  
Average size: 3mm [0.125 in]  
Bulk Density: 680kg/m<sup>3</sup> [42lb/ft<sup>3</sup>]

The address of your nearest technical centre is:

##### USA

Huntsman  
52 Kendall Pond Road  
Derry, NH 03038 USA  
Tel: +1 603 421 3500  
Fax: +1 603 421 3510

##### EUROPE

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49090 Osnabrück Germany  
Tel: +49 541 9141 360  
Fax: +49 541 9141 395

##### ASIA

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Tel: +886 348 38616  
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Web: [www.huntsman.com/pu>ShowPage.cfm?PageID=97](http://www.huntsman.com/pu>ShowPage.cfm?PageID=97)

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