

Internal Audit Check list

Design

Created:	17/May 1995	Audit No 03	VM3/COP16 & 09 VOP 17
Revised:	19 August 2009	Last printed 02/06/2006 02:27:00 PM	Page 1 of 1
Audit Date	19/8/09	Auditor <i>D. Land</i>	ISO 7.2 7.3

QUESTION:

RESPONSE:	Y/N
Top management	Y
Intrastats	Y
CE Files	Y
Library, Paperport	Y
CE Files Intrastats	N <i>(1)</i>
Intrastats or QC22	Y
Intrastats or QC25	Y
Intrastats or QC29	Y

Check that the final design responsibility is a Sole Authority.	
Check that all products are C.E. marked and Viamed products have a C.E. file.	
Verify that EMC testing has been identified where required.	
Are the latest BS ISO MDD, CMDCAS requirements available	
Check that product classification is done to MDD, CMDCAS principles.	
Verify that each design was initiated from a job description & specification	
Has each design has received a job number and a job progress form	
Verify the existence of a design documentation checklist.	
Check that estimated times have been noted. Electronic timing being introduced	
Have final testing requirements, and test criteria, been identified	
Have concession notes have been raised on non-approved suppliers	
Check that current status is identified on a regular basis.	
Verify that design reviews are undertaken and that records are retained	
Check that any amendments to design are logged	
Check that design output records are verified against design input	
Does design verification comply with COP 16 - 7.7.1 - .4	
Check that clinical trials have been carried out and relevant records retained	
Verify that design validation has been carried out as required by form QC30	
Check that any design changes have been identified, recorded and approved	
Have risk analysis has been carried out and recorded at all relevant stages	
Check that CE files are complete, correct and maintained	
Check and list current design files: Technical Library, Intrastats	
a) Red Plastic Holder <i>intrastats</i>	
b) Red Binder &/or Red CE mark Binder <i>intrastats</i>	
c) Hardware R & D or Archives	
Do all the files contain the master layout	
Are the sections in the master layout being filled in correctly	
Are the designated people filling in log sheets	
Is information from the logs being copied to master files.	
Are design components kept separate from stock and adequately stored	
Are design component stocks labelled	
Check the existence of design compliance forms	
Have risk analyses been carried out and recorded	
Check that these files are maintained	
Verify that they are complete and correct	
If more space is required for answers use the reverse of this form	

① Issue 20258