

Vlameel + VST

Internal Audit Check list			
CORRECTIVE ACTIONS			
Created:	17/May 1995	Audit No 14	
Revised:	08 February 2018		Page 1 of 8
Audit Date	3-12-18	Auditor	Helen Combs

Company / ISO Section	Criteria of ISO Section	Auditor Comments / Issues
VST Ltd ISO9001:2015 10.1	<b>General</b> The organization shall determine and select opportunities for improvement and implement any necessary actions to meet customer requirements and enhance customer satisfaction. These shall include: a) improving products and services to meet requirements as well as to address future needs and expectations; b) correcting, preventing or reducing undesired effects; c) improving the performance and effectiveness of the quality management system. NOTE Examples of improvement can include correction, corrective action, continual improvement, breakthrough change, innovation and re-organization.	
VST Ltd ISO9001:2015 10.2.1	When a nonconformity occurs, including any arising from complaints, the organization shall: a) react to the nonconformity and, as applicable: 1) take action to control and correct it; 2) deal with the consequences; b) evaluate the need for action to eliminate the cause(s) of the nonconformity, in order that it does not recur or occur elsewhere, by: 1) reviewing and analysing the nonconformity; 2) determining the causes of the nonconformity; 3) determining if similar nonconformities exist, or could potentially occur; c) implement any action needed; d) review the effectiveness of any corrective action taken; e) update risks and opportunities determined during planning, if necessary; f) make changes to the quality management system, if necessary. Corrective actions shall be appropriate to the effects of the nonconformities encountered.	
VST Ltd ISO9001:2015 8.5.5	<b>Post-delivery activities</b> The organization shall meet requirements for post-delivery activities associated with the products	



	<p>and services.</p> <p>In determining the extent of post-delivery activities that are required, the organization shall consider:</p> <ul style="list-style-type: none"> <li>a) statutory and regulatory requirements;</li> <li>b) the potential undesired consequences associated with its products and services;</li> <li>c) the nature, use and intended lifetime of its products and services;</li> <li>d) customer requirements;</li> <li>e) customer feedback.</li> </ul> <p>NOTE Post-delivery activities can include actions under warranty provisions, contractual obligations such as maintenance services, and supplementary services such as recycling or final disposal.</p>	
<p>VST Ltd ISO9001:2015 9.1.2</p>	<p><b>Customer satisfaction</b></p> <p>The organization shall monitor customers' perceptions of the degree to which their needs and expectations have been fulfilled. The organization shall determine the methods for obtaining, monitoring and reviewing this information.</p> <p>NOTE Examples of monitoring customer perceptions can include customer surveys, customer feedback on delivered products and services, meetings with customers, market-share analysis, compliments, warranty claims and dealer reports.</p>	
<p>Viamed Ltd ISO13485:2016 7.2.3</p>	<p><b>Communication</b></p> <p>The organization shall plan and document arrangements for communicating with customers in relation to:</p> <ul style="list-style-type: none"> <li>a) product information;</li> <li>b) enquiries, contracts or order handling, including amendments;</li> <li>c) customer feedback, including complaints;</li> <li>d) advisory notices.</li> </ul> <p>The organization shall communicate with regulatory authorities in accordance with applicable regulatory requirements.</p>	
<p>Viamed Ltd ISO13485:2016 7.5.4</p>	<p><b>Servicing activities</b></p> <p>If servicing of the medical device is a specified requirement, the organization shall document servicing procedures, reference materials, and reference measurements, as necessary, for performing servicing activities and verifying that product requirements are met.</p> <p>The organization shall analyse records of servicing activities carried out by the organization or its supplier:</p> <ul style="list-style-type: none"> <li>a) to determine if the information is to be handled as a complaint;</li> <li>b) as appropriate, for input to the improvement process.</li> </ul> <p>Records of servicing activities carried out by the organization or its supplier shall be maintained (see 4.2.5).</p>	



Viamed Ltd ISO13485:2016 8.2.1	<p><b>Feedback</b></p> <p>As one of the measurements of the effectiveness of the quality management system, the organization shall gather and monitor information relating to whether the organization has met customer requirements. The methods for obtaining and using this information shall be documented.</p> <p>The organization shall document procedures for the feedback process. This feedback process shall include provisions to gather data from production as well as post-production activities.</p> <p>The information gathered in the feedback process shall serve as potential input into risk management for monitoring and maintaining the product requirements as well as the product realization or improvement processes.</p> <p>If applicable regulatory requirements require the organization to gain specific experience from postproduction activities, the review of this experience shall form part of the feedback process.</p>	
Viamed Ltd ISO13485:2016 8.2.2	<p><b>Complaint handling</b></p> <p>The organization shall document procedures for timely complaint handling in accordance with applicable regulatory requirements.</p> <p>These procedures shall include at a minimum requirements and responsibilities for:</p> <ul style="list-style-type: none"> <li>a) receiving and recording information;</li> <li>b) evaluating information to determine if the feedback constitutes a complaint;</li> <li>c) investigating complaints;</li> <li>d) determining the need to report the information to the appropriate regulatory authorities;</li> <li>e) handling of complaint-related product;</li> <li>f) determining the need to initiate corrections or corrective actions.</li> </ul> <p>If any complaint is not investigated, justification shall be documented. Any correction or corrective action resulting from the complaint handling process shall be documented.</p> <p>If an investigation determines activities outside the organization contributed to the complaint, relevant information shall be exchanged between the organization and the external party involved.</p> <p>Complaint handling records shall be maintained (see 4.2.5).</p>	
Viamed Ltd ISO13485:2016 8.2.3	<p><b>Reporting to regulatory authorities</b></p> <p>If applicable regulatory requirements require notification of complaints that meet specified reporting criteria of adverse events or issuance of advisory notices, the organization shall document procedures for providing notification to the appropriate regulatory</p>	



	<p>authorities.</p> <p>Records of reporting to regulatory authorities shall be maintained (see 4.2.5).</p>	
<p>Viamed Ltd</p> <p>ISO13485: 2016 8.3.3</p>	<p><b>Actions in response to nonconforming product detected after delivery</b></p> <p>When nonconforming product is detected after delivery or use has started, the organization shall take action appropriate to the effects, or potential effects, of the nonconformity. Records of actions taken shall be maintained (see 4.2.5).</p> <p>The organization shall document procedures for issuing advisory notices in accordance with applicable regulatory requirements. These procedures shall be capable of being put into effect at any time. Records of actions relating to the issuance of advisory notices shall be maintained (see 4.2.5).</p>	
<p>Viamed Ltd</p> <p>ISO13485: 2016 8.5.2</p>	<p><b>Corrective action</b></p> <p>The organization shall take action to eliminate the cause of nonconformities in order to prevent recurrence. Any necessary corrective actions shall be taken without undue delay. Corrective actions shall be proportionate to the effects of the nonconformities encountered.</p> <p>The organization shall document a procedure to define requirements for:</p> <ul style="list-style-type: none"> <li>a) reviewing nonconformities (including complaints);</li> <li>b) determining the causes of nonconformities;</li> <li>c) evaluating the need for action to ensure that nonconformities do not recur;</li> <li>d) planning and documenting action needed and implementing such action, including, as appropriate, updating documentation;</li> <li>e) verifying that the corrective action does not adversely affect the ability to meet applicable regulatory requirements or the safety and performance of the medical device;</li> <li>f) reviewing the effectiveness of corrective action taken</li> </ul> <p>Records of the results of any investigation and action taken shall be maintained (see 4.2.5).</p>	
<p>Viamed Ltd</p> <p>ISO13485: 2016 8.5.3</p>	<p><b>Preventive action</b></p> <p>The organization shall determine action to eliminate the causes of potential nonconformities in order to prevent their occurrence. Preventive actions shall be proportionate to the effects of the potential problems.</p> <p>The organization shall document a procedure to describe requirements for:</p> <ul style="list-style-type: none"> <li>a) determining potential nonconformities and their causes;</li> <li>b) evaluating the need for action to prevent occurrence of nonconformities;</li> </ul>	



	c) planning and documenting action needed and implementing such action, including, as appropriate, updating documentation; d) verifying that the action does not adversely affect the ability to meet applicable regulatory requirements or the safety and performance of the medical device; e) reviewing the effectiveness of the preventive action taken, as appropriate. Records of the results of any investigations and of action taken shall be maintained (see 4.2.5).	
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<u>QUESTION:</u>	<u>RESPONSE:</u>	<u>Y/N</u>
Verify that all are reviewed regularly. This can be done by checking the management meeting minutes, issues.& actions		Y
Check that customer complaints & non-conformities are reviewed regularly at management meetings	Intrastats	Y
Check that these reviews assess the cause of the non-conformities.	Intrastats	Y
Verify that action is taken to ensure that stated non-conformities do not recur.	Issues + Renewals	Y
Verify that records of these actions are retained.	Intrastats	Y
Check that corrective actions taken are reviewed.	Intrastats	Y
Check that reviews are undertaken to assess potential cause of non-conformities.	Intrastats weekly	Y
Verify that the need for action to prevent these occurrences is evaluated.	Issues + meetings	Y
Check that any action deemed necessary has been undertaken and records retained.	Intrastats ISSUES	Y
Check that preventive action taken is reviewed.	non Can Review	Y
Check that the appropriate authority undertakes regular update reviews.i.e management meeting minutes		Y
Verify that reviews are presented to the annual management review.	Part of Agenda management	Y
Are Customer complaints properly recorded Hard copy & Intrastats		Y
Is the complaint Index completed correctly Hard copy		Y
Is the complaint Report completed correctly Hard copy		Y
Are reports/correspondence filed in the customer file	Contact management	Y
Has corrective action been taken and recorded		Y

#88  
#284  
#88  
#134366  
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Part of Agenda management Review



## Sub Processes Linked to Audit 14

Review the below processes tasks and audits and ensure they are completed in a timely manner.

### Managing Director

Process Scope	Roll Task	Roll Audit	Risk	Action	Notes / Issues
PROCESSID 6931 Review the Customer Complaints Heading	133392 728 ✓ Managing Director	131326 774 ✓ Company Secretary	Freq 4 Risk 1 Overall 4	Task 1W Audit 6M	
PROCESSID 7838 Review Customer Feedback Negative	739 ✓ Managing Director		Freq 3 Risk 1 Overall 3	Task 1M	
PROCESSID 7839 To Review Viamed Customer Complaints	132695 737 ✓ Managing Director		Freq 3 Risk 1 Overall 3	Task 1M	
PROCESSID 7840 To review Negative feedback form Products see if Non Conformance or customer Complaints need to be raised	132698 740 ✓ Managing Director		Freq 3 Risk 1 Overall 3	Task 1M	
PROCESSID 7841 To review Customer Complaints see if Non Conformance need to be raised	132696 738 ✓ Managing Director		Freq 3 Risk 1 Overall 3	Task 1M	
PROCESSID 7842 To review Negative feedback form Products see if Non Conformance or customer Complaints need to be raised	132699 741 ✓ Managing Director		Freq 3 Risk 1 Overall 3	Task 1M	
PROCESSID 7843 To review Negative feedback form Products see if Non Conformance or customer Complaints need to be raise	132100 742 ✓ Managing Director		Freq 3 Risk 1 Overall 3	Task 1M	
PROCESSID 7849 Review the Customer Returns and Review Product	133258 750 ✓ Managing Director	131321 x with in terms 751 (Steve)	Freq 4 Risk 3 Overall	Task 1W Audit	



**ISO Controller****Process Scope****PROCESSID 6828**

To review any non conformances created during the previous month, and produce a non conformance report.

131663  
88 ✓  
Company Secretary

**Roll Audit**

284 113726 ✓  
Managing Director

**Risk**

Freq 3  
Risk 1  
Overall 3

**Action Notes / Issues**

Task  
1M  
Audit  
12M

Review history of non conformances and see if there has been any improvement.

**PROCESSID 7199**

To review any non conformances created during the previous month, and produce a non conformance report.

131663  
88 ✓  
Company Secretary

284 113726 ✓  
Managing Director

Freq 3  
Risk 1  
Overall 3

Task  
1M  
Audit  
12M

Review history of non conformances and see if there has been any improvement.

**PROCESSID 7743**

Major Customer Complaints get escalated to Paper Customer Complaints file.

75 128769 ✓  
Managing Director

Freq 2  
Risk 1  
Overall 2

Task  
6M

Check the File is being Maintained and any relevant documentation is in the File.

**Humanmed Controller****Process Scope****PROCESSID 7671**

Humanmed Non Conformances

132694 ✓  
747 ✓  
Managing Director

**Roll Audit****Risk**

Freq 3  
Risk 2  
Overall 6

**Action Notes / Issues**

Task  
1M

**Audits****Process Scope****Roll Task****Roll Audit****Risk****Action Notes / Issues**



**PROCESSID 7726**

To carry out Audit 14  
Complaints And Corrective  
Actions Viamed

**PROCESSID 7774**

To carry out Audit 14  
Complaints And Corrective  
Actions VST

13255 This Audit

30	Freq 1	Audit
Company	Risk 2	12M
Secretary	Overall	2

132160

189	Freq 1	Audit
Company	Risk 2	12M
Secretary	Overall	2

This Audit