

VANDAGRAPH COMPANY OPERATING PROCEDURE

VN202 mkII Tek-Ox Auto to Non auto conversion

VM3/COP/42.06

Date: 30-Sep-03

Revision Date: 27-Feb-12

Issue 1

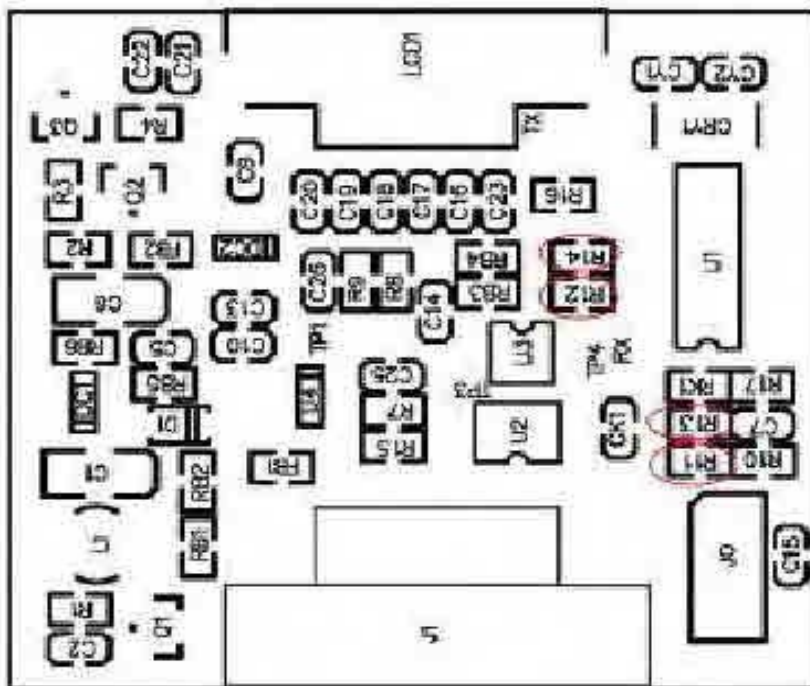
Only to be attempted by trained personel

Parts Required

Quantity	Description	Part No.	
1	VN202 mkII PCB	9730121 may change	
1	Switch Green	9730031	
1	10Kohm smt DN0375871 (911-355)	9930128	

Procedure

1. PCB Conversion,



No Auto Off

R11 = 10K

R12 = NC.

Auto Off

R11 = NC.

R12 = 0R

1. Open the case by removing the six screws.
NB the two at the end of the battery compartment are smaller.
2. If modifying a new instrument see section 4 for dismantling instructions
3. Modify pcb as above NB SMT components



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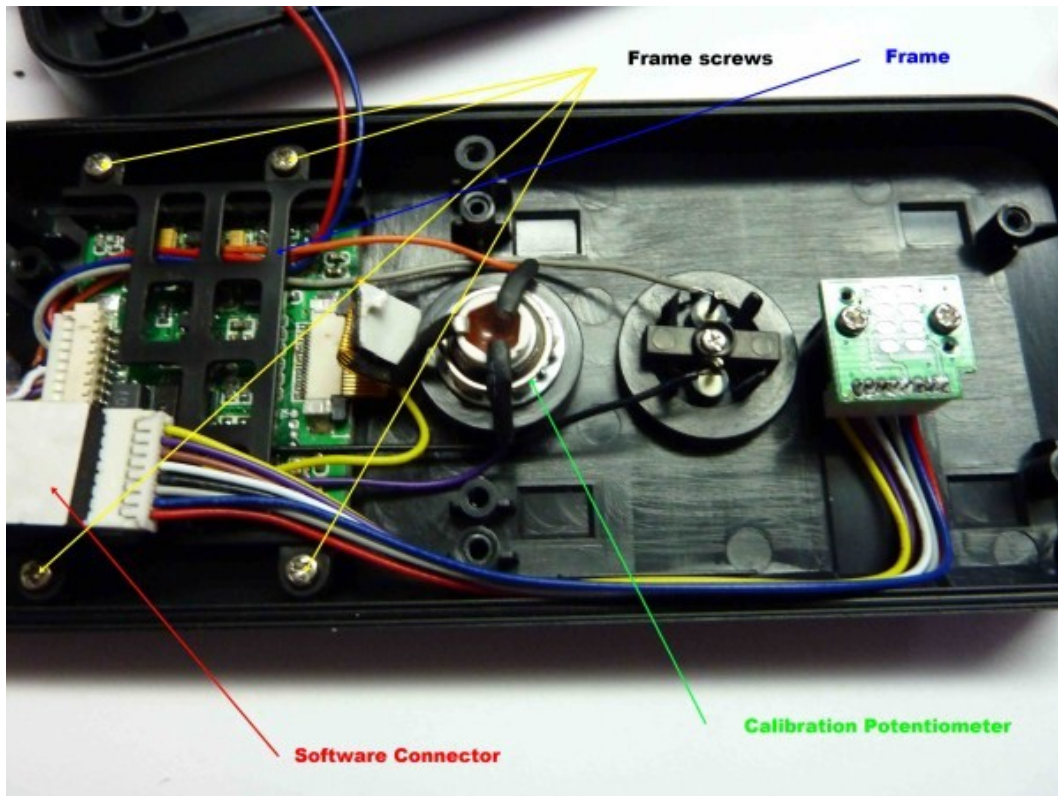
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4. Dismantling Instrument



Remove Software pcb.

Remove Frame screws and Frame

Pcb can then be unplugged

Unsolder and remove switch

Replace with Green capped switch

Ensure the O ring is on the switch body

Reassemble

It is easier to slacken the Jack before inserting the pcb.

Check for dust

Check for alignment

Test Unit should not switch off