VANDAGRAPH	COMPANY OPERATING PROCE	DURE	
Master Blank			
Key Rings for Tek-Ox VM3/COP/40.46			
Date: 30-Sep-03	Revision Date: 24-Jan- 12	Issue 1	
Only to be attempted by trained personel			

Parts Required			
Quantity	Description	Part No.	

## **Procedure**

- There is a slight difference in the key ring pillar threads on the Microstim and the Tek-ox
  The cure is to run a tap down the thread and a die through the insert.
  Both Tools can be found in the Vandagraph Stock room 10. Row 4 Block 3 Shelf 2