

TOOLING REQUIRED FOR SERVICING TOM THUMBS

Part No.	Description	Qty	
	Manometer	1	Calibration of Finished Unit
	Insertion Tool	1	Adjusting the Valve collar
0060070	Clamping Tool	1	Gripping the Precision Valve
547-953	Retaining Screwdriver	1	Inserting the Grub screw
264-8654	Flat Blade Screwdriver – 6mm wide	1	Releasing the Adjusting Screw
573-570	14mm Open-ended Spanner	1	Attaching pressure gauge & Blanking bolt
574-006	12mm Open-ended Spanner	1	Attaching the O2 hose
734-905	3mm Allen Key	1	Attaching the spacer & clamp
539-542	8" Adjustable Spanner	1	Attaching the Valves, outlet and Flowmeter
0050120	Isopropyl Alcohol	1 Bottle	Cleaning the unit and removing old residue of grease
	Tooth Brush	1	
512-224	PTFE Tape	1 Roll	Insulating the hose and the Right angle
0330221	Thread Lock	1 Bottle	Sealing the Valves
0330220	Fomblin Grease	1 Tube	Greasing Internal Valve parts
	<u>TOOLING KIT</u>		
0060070	Clamping Tool	1	
	Insertion Tool	1	
547-953	Jewellers Screwdriver	1 Set	
734-905	3mm Allen Key	3	
0050120	Isopropyl Alcohol	1 bottle	
	"O ₂ Compatible" Grease	1 Tube	
0330221	Thread Lock	1 Bottle	
512-224	PTFE Tape	1 Roll	
	Tooth Brush	1	
	<u>SPARES KIT</u>		
0330214	Thin "O" Rings	30	
0330213	Thick "O" Rings	30	
0330212	Diamond Copper Washer	5	
	"O ₂ Compatible" Grease		
	Thread Lock		