

COMPANY OPERATING PROCEDURE

TEK-OX Extra windo Assembly Procedure VM3/COP/42.05

Date: 02/0 2/08

Revision Date: 11-Jul-11

Issue: 1

Parts Required

Quantity	Description	Part No.	
1	TEK-OX Black Front Cover	9530005	
1	Blu-Ox PC Lens	9530009	
1			

Equipment Required:

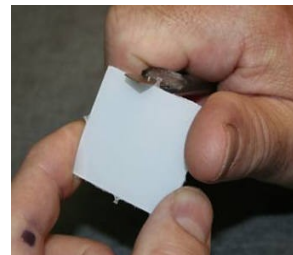
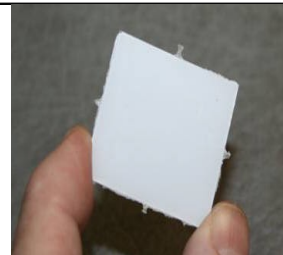
Sharp knife or scalpel, spatula, clamp

Assembly:

1. The windows have been milled from a large sheet and have imperfections.



2. Remove the 4 islands with a sharp blade
3. Pare the edges on both sides (8 edges)



4. Remove the front panel carefully from the polythene bag
5. Gently remove any dust & scratches with a polishing cloth (spectacle cleaning cloth)



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6. Clean the lens
7. Insert the lens into the front panel frame
8. Clamp the window into the front panel
9. Ensure there is no dust trapped between the lenses



10. Leave to dry
11. Before use polish gently