DINKIT:

DIN22F

TUBING

A268

D22M

ORING

DIVERTOR

LEAFLET/BAG

LABEL

Assembly:

- 1. Fit Flo Divertor to bottom leg of A268 Tee
- 2. Measure and cut with scissors 12 " (cms) tubing
- 3. Soak end of tubing in a few cms of hot but not boiling water to soften, then fit to DM22 M (water too hot or soaking too long will discolour the tubing)
- 4. Examine DIN22 for:
- a) shards of chrome in channel (if any, remove gently with for example tooth pick/paper clip).
- b) any fault with chroming
- c) to check that there is small hole still visible through the neck
- 5. Place "O"ring over channel and press home using tool
- 6. Test screw thread by attaching to "A" clamp
- 7. If satisfactory, place Pt. no. label around neck of DIN22. Labels to be placed in same direction on all pieces
- 7. Fit DIN22 to 22mm female end of Tee piece
- 8. Fit DM22M to male end of Tee piece with the curve of tubing pointing in direction of leg of tee
- 9. Fold specification leaflet with specifications showing.
- 10. Place leaflet inside in 6x9inch bags with opening to left right of script in readable position.

Bend tubing towards Tee leg and insert into bag with tubing at top

Final test on VN202

- 1. Remove cable from bags of from 5 10 instruments
- 2. switch on Analysers watching for any warning signal on LCD. Reading should not be more than +/- 0.3
- 3. fit TR-17Van sensor to each instrument in turn, a), turn calibration knob to 21.9%
- b)check that cable is not faulty by gently stretching away from instrument with no change in reading, without touching jack plug.
- 4. The instrument should switch off after approxseconds (UNLESS it is an auo-switch off disabled model identified by green on/off switch)
- 5. repack instrument into bag with cable to side of instrument (NOT underneath where it could damage labels)

Final assembly:

- 1. Open Yellow boxes
- 2. insert into each box:
- a) Book leaflet
- b) DO's/Don'ts card
- c) User Manual
- d) DINKIT with specification text at hinge of box
- e) Instrument with lower end to left hand side of box
- f) R-17VAN sensor at Right hand side of box (bag will need to folded back to fit)
- 4. Close box making sure nothing is jammed.
- 5. Insert box into its plastic bag
- 6. Insert into plastic bags with boxes a folded leaflet with Analyser showing bag opening to right hand side with text in readable position, covering rear of box

7. With front of box showing Logo in upight postion, place the serial numbers of Analyser then serial number of sensor below AT bottom left hand of bag, so that sensor s/n is visible when boxes are stacked