VANDAGRAPH

O₂ Sensors

COMPANY OPERATING PROCEDURE

General Q.A. VM3/COP/40.06

Sensor Types

R-17VAN R-22BUD R-22-2BUD R-22D R-22D-AP

R-33D R-33D1 K-1D R-22DHO

Q.A. Procedure

- 1.0 Open the sealed bag as close to the seal as possible.
- 2.0 Check the sensor on the Test rig.
- 3.0 The readings should be within the minimum & maximum as stated by the manufacturer.
- 4.0 Remove the Divertor where applicable.
- 5.0 Reseal the bag as near to the edge as possible excluding as much air as possible.
- 6.0 Enter the output reading into the stock book, then sign and date the entry.
- 7.0 Pack and send out the sensors by the following methods.
 - a) R17VAN Small Yellow Boxes
 - b) R22BUD Bulk Packaging
 - c) Others Teledyne Boxes
- 8.0 Transfer everything immediately to Vandagraph stock