Quality Management System Route Map to Documents and Procedures VST Ltd ISO9001:2015

Version Date: 23 May 2022

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	Reviewed 28 Oct 2017	
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	and Audits Review	
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Revision Document ID23559

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Chart 40 Management review plan Issues followup

Revision Document ID22458

Date Revision 05 Oct 2017 Reviewed 05 Oct 2017

VM3COP24.01 Definitions of Risk

Revision Document ID75525

Date Revision 19 Nov 2021 Reviewed 19 Nov 2021

Intrastats overview

Revision Document

ID23567

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

VST TOP Level Objectives

Revision Document ID46732

Date Revision 29 Oct 2020 Reviewed 29 Oct 2020

VM3COP02.01 Boundaries ISO 9001:2015 VST

Revision Document ID69692

Date Revision 14 Sep 2021 Reviewed 14 Sep 2021

VM3COP00.00 VST **Quality Statement policy** and objectives Revision Document

ID22062

**Date Revision 16 Sep 2017 Reviewed 24 Aug 2021

|4.1|

The organization shall determine external and internal issues that are relevant to its purpose and its strategic direction and that affect its ability to achieve the intended result(s) of its quality management system. The organization shall monitor and review information about these external and internal issues. NOTE 1 Issues can include positive and negative factors Top Level Document: VOP Process: 7837

24 Needs, Risks and **Expectations of External Parties**

Revision Document ID31060

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: Need Risks and Expectations of **External Parties VST**

Revision Document ID74925

Date Revision 15 Nov 2021 Reviewed 15 Nov 2021

Audit 18 Management

Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

or conditions for consideration. NOTE 2 Understanding the external context can be facilitated by considering issues arising from legal, technological, competitive, market, cultural, social and economic environments. whether international, national. regional or local. NOTE 3 Understanding the internal context can be facilitated by considering issues related to values. culture. knowledge and performance

Review

Revision Document ID73320

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Chart 39 external parties vst

Revision Document ID22630

Date Revision 14 Oct 2017 Reviewed 14 Oct 2017

Shipped Order Success Report 13 Mar 2017

Process: 7740

Weights Per Region Needed To Submit EC

Sales List 13 Sep 2016

Process: 7734

Responsibility Allocation: Humanmed Order

Processing 25 Aug 2016

Process: 7710

Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7709

Delivered not Invoiced 28 Jun 2016

Process: 7953

Vandagraph Delivery Notifications 26 May

2020

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

4.2

context

Due to their effect or potential effect on the organization s ability to consistently provide products and services that meet customer and applicable statutory and regulatory requirements, the organization

shall determine:

of the organization. Understanding the organization and its

a) the interested parties that are relevant to the quality management system;

b) the requirements of these interested parties that are relevant to the quality management system. The organization shall monitor and review information about these interested parties and their relevant requirements.

Understanding the needs and expectations of interested parties

Top Level Document: Need Process: 7792 Risks and Expectations of External Parties VST

Revision Document ID74925

Date Revision 15 Nov 2021 Reviewed 15 Nov 2021

Top Level Document: VOP 24 Needs, Risks and **Expectations of External**

Parties

Revision Document ID31060

Date Revision 30 Sep 2019

Reviewed 30 Sep 2019

Audit 18 Management Review

Revision Document ID73320

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Chart 39 external parties

vst

Revision Document

ID22630

Date Revision 14 Oct 2017 Reviewed 14 Oct 2017

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7394

Responsibility Allocation : VST Stock Meeting Repairs Review - General 09 Mar 2016

Process: 7388

Responsibility Allocation: VST Stock Meeting Returns Overview 09 Mar 2016

Process: 7837

Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 **Process: 7090**

Responsibility Allocation : Office Procedures

09 Mar 2016 **Process: 6938**

Responsibility Allocation: Customer Database

Updates 09 Mar 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of

Sales Orders 16 Feb 2016

Process: 6

Responsibility Allocation: Updating Contact

Management System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 8

Responsibility Allocation : Order And Status

Liaison With Customers 16 Feb 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5879

Responsibility Allocation: Customer

Returning Goods On Our UPS Account 18 Feb

2016

Process: 5882

Responsibility Allocation: Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation: Chasing Lost

Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples

08 Mar 2016

Process: 5946

Responsibility Allocation : Sending Sale Or

Returns 08 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016 Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 7748

**Check Repair Orders 04 May 2022

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

The organization shall determine the boundaries and applicability of the quality management system to establish its scope. When determining this scope, the organization shall consider:

- a) the external and internal issues referred to in 4.1;
- b) the requirements of relevant interested parties referred to in 4.2;
- c) the products and services of the organization.

The organization shall apply

Top Level Document: VOP 01 Documentation and Records, Control,

Creation, Storage, **Retrieval, Revision Control** Responsibility Allocation : Upgrading and Online Records

Revision Document ID75407

Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Top Level Document: VST ISO 9001:2015 Scope

Revision Document ID24442

Date Revision 01 Dec 2017 Reviewed 27 Sep 2021

Audit 18 Management

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7668

Intrastats ISO Quality system 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers 09 Mar 2016

Process: 7837

Review External Parties Influencing The QMS

VST / Viamed 23 Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7871

all the requirements of this International Standard if they are applicable within the determined scope of its quality management system. The scope of the organization s quality management system shall be available and be maintained documented information. The scope shall state the types of products and services covered, and provide justification for any requirement of this International Standard that the organization determines lis not applicable to the scope of its quality management system. Conformity to this International Standard may only be claimed if the requirements determined as being applicable do not affect the organization s ability or responsibility to ensure the conformity of its products and services and the enhancement of customer satisfaction. **Determining the scope of** the quality management system 4.4 Quality management

Review Revision Document ID73320 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 VM3COP02.01 Boundaries ISO 9001:2015 VST Revision Document ID69692

Date Revision 14 Sep 2021 Reviewed 14 Sep 2021

Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017

system and its processes

Top Level Document: QMS Route Map VST Ltd ISO9001 2015 Revision Document ID87642

**Date Revision 20 Apr 2022 Reviewed 20 Apr 2022

Audit 10 Documentation

Control

The organization shall establish, implement, maintain and continually improve a quality management system, including the processes needed and their interactions, in accordance with the

requirements of this

International Standard.

4.4.1

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 **Audit 20 Process** verification to Managment Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

The organization shall determine the processes needed for the quality management system and ltheir application throughout the organization, and shall: a) determine the inputs required and the outputs expected from these processes: b) determine the sequence

- and interaction of these processes;
- c) determine and apply the criteria and methods (including monitoring, measurements and related performance indicators) needed to ensure the effective operation and control of these processes; d) determine the resources needed for these processes and ensure their availability; e) assign the responsibilities and authorities for these processes:
- f) address the risks and opportunities as determined in accordance with the requirements of 6.1; g) evaluate these processes and implement any changes needed to ensure that these processes achieve their intended results:
- h) improve the processes and the quality management system

Chart 34 Process Teams Org Chart

Revision Document ID8707 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 33 Launch of a new product

Revision Document ID8706 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Employee Roles

Revision Document ID20125

Date Revision 16 May 2017 Reviewed 16 May 2017

Employee roles Example Process

Revision Document ID20129

Date Revision 16 May 2017 Reviewed 16 May 2017

Employee Roles Individual Processes

Revision Document ID20127

Date Revision 16 May 2017 Reviewed 16 May 2017

Explanation Employee Roles and Titles

Revision Document

ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Explanation Employee Roles Titles Responsibilitys **Processes and Repeating** Tasks Monitoring

Revision Document ID22287

Date Revision 27 Sep 2017 Reviewed 27 Sep 2017

Chart 32 Generic Sales Process

Revision Document ID8705 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 31 Chart Interfaces

Revision Document ID8704 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 30 System Design Plan

Revision Document ID8703 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 29 Sales Acquisition Revision Document ID8702 Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 28 Quarantine and Hold

Revision Document ID8701 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 27 Customer Complaints Chart 27

Revision Document ID8700 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 26 Data Analysis

Revision Document ID8699 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 25 Inspection and Test

Revision Document ID8698 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 24 Goods Inwards

Revision Document ID8697 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 23 Picking and Packing

Revision Document ID8696 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 22 Stock Control

Revision Document ID8695 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 21 Repairs

Revision Document ID8694 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 20 Production

Revision Document ID8693 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 19 HSE Risk

Assesments

Revision Document ID8692 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 18 Calibration

Revision Document ID8691 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 17 Design Repairs

Revision Document ID8690 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 16 Internal Audits

Revision Document ID8689 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 15 Purchasing

Revision Document ID8688 Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 13 Sales Orders

Revision Document ID8687

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 12 Infrastructure and Environment

Revision Document ID8686

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 11 Provision of Resources

Revision Document ID8685

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 10 Documentation

Revision Document ID8684

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 09 Management

System

Revision Document ID8683

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 08 Correction and

Prevention

Revision Document ID8682

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 07 Measurement and Analysis

Revision Document ID8681

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 06 General Process

Control

Revision Document ID8680

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 05 Product

Realisation

Revision Document ID8679

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 04 Design and

Development

Revision Document ID8678

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 03 Customer

Requirements

Revision Document ID8677

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 02 Resource

Management
Revision Document ID8676
Date Revision 12 Oct 2011
Reviewed 12 Oct 2011
Chart 01 System and
Documentation
Revision Document ID8675
Date Revision 12 Oct 2011
Reviewed 12 Oct 2011
Chart 00 System Model
Revision Document ID8674
Date Revision 12 Oct 2011
Reviewed 12 Oct 2011

|4.4.2|

To the extent necessary, the organization shall: a) maintain documented information to support the operation of its processes; b) retain documented information to have confidence that the processes are being carried out as planned.

Top Level Document: VOP 01 Documentation and

Records, Control, Creation, Storage,

and Online Records

ID75407 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Revision Document

Revision Document

Audit 10 Documentation Control

ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

4.4.2 Quality management system and its processes Revision Document

ID22132 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Process: 27

Retrieval, Revision Control Management Reviews And Quality Audits 16 Feb 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

5 Leadership

5		
Leadership		
5.1		
Leadership and		
commitment		
5.1.1	Top Level Document:	Process: 22
Top management shall	VM3COP00.00 Viamed	Company Policys 16 Feb 2016
demonstrate leadership and	Quality Statement policy	Process: 23
commitment with respect to	and objectives	Company Objectives 16 Feb 2016
the quality	Revision Document	Process: 26
management system by:	ID22684	Company Resources 16 Feb 2016
a) taking accountability for	Date Revision 16 Oct 2017	Process: 7834
the effectiveness of the	Reviewed 03 Aug 2021	Financial Review 20 Sep 2017
quality management system;	Top Level Document:	Process: 27
b) ensuring that the quality	VM3COP02.02 Viamed	Management Reviews And Quality Audits 16
policy and quality objectives	Company Responsibilitys	Feb 2016
are established for the	organisation chart	Process: 7750

quality management system and are compatible with the context and strategic direction of the organization;

c) ensuring the integration of the quality management system requirements into the organization �s

business processes;

- d) promoting the use of the process approach and riskbased thinking;
- e) ensuring that the resources needed for the quality management system are available;
- f) communicating the importance of effective quality management and of conforming to the quality management system requirements;
- g) ensuring that the quality management system achieves its intended results; h) engaging, directing and supporting persons to contribute to the effectiveness of the quality
- management system; i) promoting improvement;
- i) supporting other relevant management roles to demonstrate their leadership as it applies to their areas of responsibility.

NOTE Reference to

business in this International Standard can be interpreted broadly to mean those activities that are core to the purposes of the organization s existence,

whether the organization is public, private,

for profit or not for profit.

General

structure

Revision Document ID27474

Date Revision 20 Sep 2018 Reviewed 03 Aug 2021

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, **Roles and Tasks**

Revision Document ID73529

Date Revision 29 Oct 2021 Reviewed 29 Oct 2021

Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure Revision Document ID31036

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Audit 08 Training, Competence and Human Resources

Revision Document ID70147

Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

VM3COP00.00 VST Quality Statement policy and objectives

Revision Document ID22062

**Date Revision 16 Sep 2017 Reviewed 24 Aug 2021

VM3COP02 Organisation Responsibilities Viamed

Revision Document ID17423

Date Revision 07 Sep 2016 Reviewed 07 Sep 2016

Explaination Quality Objectives

Revision Document ID18483

Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

Audit 18 Management Review

Revision Document ID73320

Meeting With Management 14 Oct 2016

Process: 7753

Management Meeting Warehouse 22 Nov

2016

Process: 7093

BSI Audits Calander 09 Mar 2016

Process: 7739

Intrastats Amendment Log 12 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 6931

Customer Complaints 09 Mar 2016

Process: 7833

Importance Of Effective Quality Management 20 Sep 2017

Process: 7199

Non Conformities Review Viamed 09 Mar 2016

Process: 7828

Review The Quality Policy Viamed 16 Sep

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7791

Price List Check 10 Mar 2017

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7697

Yearly Pricing Review 09 May 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Audit 20 Process

verification to Managment

Revision Document

ID73324

Date Revision 26 Oct 2021

Reviewed 26 Oct 2021

Explanation Control of documents

Revision Document

ID21322

Date Revision 06 Aug 2017

Reviewed 06 Aug 2017

VM3COP19 Health and

Safety

Revision Document

ID21800

Date Revision 05 Sep 2017

Reviewed 05 Sep 2017

Explanation Employee

Roles and Titles

Revision Document

ID22144

Date Revision 20 Sep 2017

Reviewed 20 Sep 2017

Viamed Top Level Quality **Objectives**

Revision Document

ID22429

Date Revision 04 Oct 2017

Reviewed 04 Oct 2017

Chart 40 Management

review plan Issues

followup

Revision Document

ID22458

Date Revision 05 Oct 2017

Reviewed 05 Oct 2017

Chart 01 System and

Documentation

Revision Document ID8675

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

Chart 02 Resource

Management

Revision Document ID8676

Date Revision 12 Oct 2011

Reviewed 12 Oct 2011

How to Hold Intrastat

Meetings

Revision Document ID8928

Date Revision 18 Oct 2011

Reviewed 18 Oct 2011

VM3COP24.01 Definitions of Risk

Revision Document

ID75525

Date Revision 19 Nov 2021 Reviewed 19 Nov 2021 |5.1.2|Top Level Document: VOP Process: 7830 5.1.2 Customer focus 07 Stock Control, Review Q.A. Failures Report 18 Sep 2017 Top management shall Process: 7825 Handling, Control of demonstrate leadership and Labelling, Storage, Responsibility Allocation: Order Picking 06 Movement commitment with respect to Sep 2017 customer focus by Revision Document Process: 7822 ensuring that: Review Oxylink Stock 26 Jul 2017 ID88809 a) customer and applicable **Date Revision 06 May Process: 7801 statutory and regulatory 2022 Reviewed 06 May VST Price Review 17 May 2017 requirements are determined, 2022 Process: 7797 understood and **Top Level Document: VOP** Check Order Are Being Picked In Priority Order 10 May 2017 consistently met; 19 Feedback Customer b) the risks and opportunities Complaints Vigilance and Process: 7791 that can affect conformity of **Notifications Viamed Ltd** Price List Check 10 Mar 2017 Revision Document products and services and Process: 7761 the ability to ID75475 Send VST Delivery Notifications 01 Feb 2017 enhance customer Date Revision 18 Nov 2021 Process: 7758 satisfaction are determined Reviewed 18 Nov 2021 Check For GHX Orders 17 Jan 2017 and addressed; **Top Level Document: VOP** Process: 7735 c) the focus on enhancing 03 Contract Review, Ensure SOR's Are Followed Up 01 Sep 2016 **Enquires, Office Processes** customer satisfaction is Process: 7734 Revision Document Responsibility Allocation: Humanmed Order maintained. Customer focus ID77875 Processing 25 Aug 2016 Date Revision 15 Dec 2021 Process: 7710 Responsibility Allocation: Proforma And Reviewed 15 Dec 2021 Quote Processing 29 Jun 2016 Audit 16 Sales and Marketing Process: 7709 Delivered not Invoiced 28 Jun 2016 Revision Document ID69457 Process: 7697 Yearly Pricing Review 09 May 2016 Date Revision 10 Sep 2021 Reviewed 10 Sep 2021 Process: 7953 **Audit 02 Contract Review** Vandagraph Delivery Notifications 26 May 2020 and Sales Order **Processing** Process: 7691 Revision Document Ship Sale Or Returns 21 Apr 2016 ID69328 Process: 7690 Date Revision 09 Sep 2021 Ship Repairs 21 Apr 2016 Reviewed 09 Sep 2021 Process: 7686 Audit 01 Picking packing Thorough Checking Of Awaiting Action Tray Revision Document 21 Apr 2016 ID51629 Process: 7685 Date Revision 13 Jan 2021 Repairs Ready For Invoice 18 Apr 2016 Process: 7684 Reviewed 13 Jan 2021 Repairs Ready For Quote 18 Apr 2016 Audit 02 Contract Review and Sales Order Process: 7683 Check Stock For Proforma 18 Apr 2016 **Processing** Revision Document Process: 7678 Check Catalog 360 Circle For Quotes And ID69328 Date Revision 09 Sep 2021 Orders 08 Apr 2016 Reviewed 09 Sep 2021 Process: 7676 PDFing Of Invoices Viamed 17 Mar 2016 VM3COP20.01 Post In Process: 7674 **Distributing the Post** Check Repairs Ready For Invoice List 10 Mar Revision Document ID18641 2016 Date Revision 10 Feb 2017 Process: 7673

Reviewed 10 Feb 2017

VM3COP10.02 Product Recall locate products out in the Field

Revision Document ID74788

Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview - Credits 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Responsibility Allocation: Customer Database

Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 7090

Responsibility Allocation : Office Procedures

09 Mar 2016 Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of

Sales Orders 16 Feb 2016

Process: 6

Responsibility Allocation: Updating Contact

Management System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 8

Responsibility Allocation : Order And Status

Liaison With Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5879

Responsibility Allocation: Customer

Returning Goods On Our UPS Account 18 Feb

2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

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Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation: Chasing Lost

Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples

08 Mar 2016

Process: 5946

Responsibility Allocation: Sending Sale Or

Returns 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For

Distributors 08 Mar 2016

Process: 6958

Responsibility Allocation : Shipped Order

Queries 09 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016 Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017

Process: 7792

Shipped Order Success Report 13 Mar 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 7748

**Check Repair Orders 04 May 2022

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints

23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative

23 Sep 2017

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017 Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017 5.2 Policy 5.2.1 **Top Level Document:** Process: 7833 VM3COP00.00 Viamed Top management shall Importance Of Effective Quality Management establish, implement and Quality Statement policy 20 Sep 2017 maintain a quality policy and objectives Process: 7828 Revision Document Review The Quality Policy Viamed 16 Sep that: a) is appropriate to the ID22684 2017 purpose and context of the Date Revision 16 Oct 2017 Process: 7827 organization and supports its Reviewed 03 Aug 2021 Review The Quality Policy VST 16 Sep 2017 strategic direction; Audit 20 Process Process: 7668 b) provides a framework for Responsibility Allocation: Upgrading verification to Managment setting quality objectives; Intrastats ISO Quality system 09 Mar 2016 Revision Document c) includes a commitment to ID73324 Date Revision 26 Oct 2021 satisfy applicable requirements; Reviewed 26 Oct 2021 d) includes a commitment to VM3COP00.01 Company continual improvement of objectives the quality management Revision Document system. Establishing the ID22842 quality policy Date Revision 17 Oct 2017 Reviewed 17 Oct 2017 VM3COP00.00 VST **Quality Statement policy** and objectives Revision Document ID22062 **Date Revision 16 Sep 2017 Reviewed 24 Aug 5.2.2 Top Level Document: VOP Process: 7833 The quality policy shall: 01 Documentation and Importance Of Effective Quality Management a) be available and be Records, Control, 20 Sep 2017 maintained as documented Creation, Storage, Process: 7828 information; **Retrieval, Revision Control** Review The Quality Policy Viamed 16 Sep b) be communicated, and Online Records 2017 Process: 7827 understood and applied Revision Document Review The Quality Policy VST 16 Sep 2017 within the organization; ID75407 c) be available to relevant Date Revision 18 Nov 2021 Process: 7676 interested parties, as Reviewed 18 Nov 2021 PDFing Of Invoices Viamed 17 Mar 2016 appropriate. Audit 10 Documentation Process: 7668 Responsibility Allocation: Upgrading Communicating the Control quality policy Revision Document Intrastats ISO Quality system 09 Mar 2016 ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 VM3COP00.00 VST Quality Statement policy and objectives Revision Document ID22062

**Date Revision 16 Sep 2017 Reviewed 24 Aug 2021

5.3

Top management shall ensure that the responsibilities and authorities for relevant roles are assigned, communicated and understood within the organization. Top management shall assign the responsibility and authority for: a) ensuring that the quality management system conforms to the requirements of this International Standard;

b) ensuring that the processes are delivering their intended outputs; c) reporting on the performance of the quality management system and on opportunities for improvement (see 10.1), in particular to top management; d) ensuring the promotion of customer focus throughout the organization;

e) ensuring that the integrity of the quality management system is maintained when changes to the quality management system are planned and implemented.

Organizational roles, responsibilities and authorities

Top Level Document: VOP Process: 7744

02 Personnel and Responsibility, Staff and Staffing Issues, Training, **Roles and Tasks**

Revision Document ID73529

Date Revision 29 Oct 2021 Reviewed 29 Oct 2021

Audit 20 Process verification to Managment

Revision Document ID73324

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Audit 21 Audit of Audit Revision Document

ID77289

Date Revision 09 Dec 2021 Reviewed 09 Dec 2021

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7740

Weights Per Region Needed To Submit EC

Sales List 13 Sep 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar

6 Planning

6 Planning	II .	Process: 7433 Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016
6.1 Actions to address risks and opportunities		
6.1 When planning for the quality management system,	Top Level Document: VOP 24 Needs, Risks and Expectations of External	Process: 7670 Humanmed general Issues 09 Mar 2016

the organization shall consider the issues referred to in 4.1 and the requirements referred to in 4.2 and determine the risks and opportunities that need to be addressed to: a) give assurance that the quality management system can achieve its intended result(s):

- b) enhance desirable effects;
- c) prevent, or reduce, undesired effects;
- d) achieve improvement.

Parties

Revision Document ID31060

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: Need Risks and Expectations of External Parties VST

Revision Document ID74925

Date Revision 15 Nov 2021 Reviewed 15 Nov 2021

Audit 18 Management Review

Revision Document ID73320

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

VM3COP24.01 Definitions of Risk

Revision Document ID75525

Date Revision 19 Nov 2021 Reviewed 19 Nov 2021

Audit 18 Management

Revision Document

Review

ID73320 Date Revision 26 Oct 2021

Reviewed 26 Oct 2021

Audit 12 CE Files

Revision Document ID63815

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Process: 7832

Cleardown Emailed Invoices 20 Sep 2017

Process: 7809

Pro-Active Marketing 06 Jun 2017

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7664

Responsibility Allocation: Marketing Job

Logger 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar

|6.1.2|

The organization shall plan: a) actions to address these risks and opportunities;

b) how to:

1) integrate and implement the actions into its quality management system processes (see 4.4);

2) evaluate the effectiveness of these actions.

Actions taken to address risks and opportunities shall be proportionate to the potential impact on the conformity of products and services.

NOTE 1 Options to address risks can include avoiding risk, taking risk in order to pursue an opportunity, eliminating the risk source, changing the likelihood or consequences, sharing the risk, or retaining risk by informed decision.

NOTE 2 Opportunities can lead to the adoption of new practices, launching new products, opening new markets, addressing new customers, building partnerships, using new

8/05/2022, 15:28	QMS Route Ma	ap VST Ltd ISO9001:2015
technology and other desirable and viable possibilities to address the		
organization s or its		
customers needs.		
·		
6.2		
Quality objectives and		
planning to achieve them		
	T I ID / YOR	D 7020
6.2.1	Top Level Document: VOP	
The organization shall	13 Process Monitoring,	Review Q.A. Failures Report 18 Sep 2017
establish quality objectives at relevant functions, levels	System Reviews, Audits,	Process: 7828
and processes	Management Reviews and Analysis Data	Review The Quality Policy Viamed 16 Sep 2017
needed for the quality	Revision Document	Process: 7827
management system.	ID75461	Review The Quality Policy VST 16 Sep 2017
The quality objectives shall:	Date Revision 18 Nov 2021	Process: 7825
a) be consistent with the	Reviewed 18 Nov 2021	Responsibility Allocation : Order Picking 06
quality policy;	Audit 10 Documentation	Sep 2017
b) be measurable;	Control	Process: 7822
c) take into account	Revision Document	Review Oxylink Stock 26 Jul 2017
applicable requirements;	ID63807	Process: 7797
d) be relevant to conformity	Date Revision 30 Jun 2021	Check Order Are Being Picked In Priority
1	Reviewed 30 Jun 2021	Order 10 May 2017
to enhancement of customer	Audit 20 Process	Process: 7761
satisfaction;	_	Send VST Delivery Notifications 01 Feb 2017
e) be monitored; f) be communicated;	Revision Document ID73324	Process: 7760 Send Service Offers 31 Jan 2017
g) be updated as appropriate.		Process: 7734
The organization shall	Reviewed 26 Oct 2021	Responsibility Allocation : Humanmed Order
maintain documented	Teviewed 20 Get 2021	Processing 25 Aug 2016
information on the quality		Process: 7710
objectives		Responsibility Allocation: Proforma And
		Quote Processing 29 Jun 2016
		Process: 7709
		Delivered not Invoiced 28 Jun 2016
		Process: 7953
		Vandagraph Delivery Notifications 26 May
		2020
		Process: 7691 Ship Solo Or Poturno 21 Apr 2016
		Ship Sale Or Returns 21 Apr 2016 Process: 7690
		Ship Repairs 21 Apr 2016
		Process: 7686
		Thorough Checking Of Awaiting Action Tray
		21 Apr 2016
		Process: 7685
		Repairs Ready For Invoice 18 Apr 2016
		Process: 7684
		Repairs Ready For Quote 18 Apr 2016
		Process: 7683
		Check Stock For Proforma 18 Apr 2016 Process: 7678
		Check Catalog 360 Circle For Quotes And
		Orders 08 Apr 2016
		Process: 7674
		Check Repairs Ready For Invoice List 10 Mar
 	nasos/iso documents/quality man direct	ist php277-18 yui-28 usor-Dorok Lamb8 idn-rabDIHVi6ul L 21/0

2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 Process: 7387

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

2016

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Responsibility Allocation: Customer Database

Updates 09 Mar 2016

Process: 6956

Responsibility Allocation: Sales Order Issues

09 Mar 2016

Process: 7090 Responsibility Allocation : Office Procedures

09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 3

Responsibility Allocation: Meeting And Greeting Visitors To The Company 16 Feb

2016

Process: 4

Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of

Sales Orders 16 Feb 2016

Process: 6

Responsibility Allocation: Updating Contact

Management System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 8

Responsibility Allocation: Order And Status

Liaison With Customers 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation : Customer

Returning Goods On Our UPS Account 18 Feb

2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation: Chasing Lost

Customers 08 Mar 2016

Process: 5945

Responsibility Allocation : Sending Samples

08 Mar 2016 Process: 5946

Responsibility Allocation : Sending Sale Or

Returns 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For

Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation : Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016 Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 7748

**Check Repair Orders 04 May 2022

Process: 7749

Check Repair Quotes 10 Oct 2016

|6.2.2|

When planning how to achieve its quality

Audit 20 Process verification to Managment | Responsibility Allocation : VST Stock Revision Document

Process: 7387

objectives, the organization shall determine: a) what will be done; b) what resources will be required; c) who will be responsible; d) when it will be completed; e) how the results will be evaluated.	ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021	Meeting Purchase Order Requirements 09 Mar 2016
6.3 When the organization determines the need for changes to the quality management system, the changes shall be carried out in a planned manner (see 4.4). The organization shall consider: a) the purpose of the changes and their potential consequences; b) the integrity of the quality management system; c) the availability of resources; d) the allocation or reallocation of responsibilities and authorities. Planning of changes	Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID73529 Date Revision 29 Oct 2021 Reviewed 29 Oct 2021 Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control and Online Records Revision Document ID75407 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021 Reviewed 18 Nov 2021 Reviewed 30 Jun 2021 Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Upgrading of the ISO Systems 2016 - 2017 Revision Document ID22140 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017 Explanation Employee Roles Titles Responsibilitys Processes and Repeating Tasks Monitoring Revision Document ID22287 Date Revision 27 Sep 2017 Reviewed 27 Sep 2017	
7 Support		
7 Support		
7.1		

7.1.1 General The organization shall determine and provide the resources needed for the establishment. implementation. maintenance and continual improvement of the quality management system. The organization shall consider: a) the capabilities of, and constraints on, existing internal resources; b) what needs to be obtained

Audit 18 Management Review

Revision Document ID73320

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Process: 7814

Responsibility Allocation: Viamed Repairs 06

Jun 2017 Process: 7670

Humanmed general Issues 09 Mar 2016

|7.1.2|

General

The organization shall determine and provide the persons necessary for the effective implementation of its quality management system and for the operation and control of its processes. People

from external providers.

Top Level Document: VOP Process: 7713 12 Training

Revision Document ID31024

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Audit 08 Training, Competence and Human Resources

Revision Document ID70147 Date Revision 20 Sep 2021

Reviewed 20 Sep 2021 Audit 20 Process verification to Managment

Revision Document ID73324

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Employee Roles Revision Document

ID20125

Date Revision 16 May 2017 Reviewed 16 May 2017

Review Roles And Responsibilitys 17 Aug 2016

Process: 7793

Team Review Meeting 16 Mar 2017

Process: 7759

Health Declaration Sheet 23 Jan 2017

Process: 7670

Humanmed general Issues 09 Mar 2016

|7.1.3|

The organization shall determine, provide and maintain the infrastructure necessary for the operation of its processes and to achieve conformity of products and services. NOTE Infrastructure can include:

- a) buildings and associated utilities;
- b) equipment, including hardware and software;
- c) transportation resources;
- d) information and

Top Level Document: VOP 11 Equipment Control, Office, Warehouse, Pcs and Process: 7745 Equipment

Revision Document ID31008

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure

Revision Document ID31036

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP | Process: 7129

Process: 7091

Calibration Index 09 Mar 2016

UPS Invoices Viamed 06 Oct 2016

Process: 7746

UPS Invoices VST 06 Oct 2016

Process: 7747

UPS Invoices Vandagraph 06 Oct 2016

Process: 7120

General Maintenance Requirements 09 Mar

2016

Process: 5940

Thumb Nail Processor 07 Mar 2016

Process: 7739

Intrastats Amendment Log 12 Sep 2016

communication technology. Infrastructure

06 Measurement Control Viamed VST, Calibration, OA Stock

Revision Document

ID53615

Date Revision 11 Feb 2021 Reviewed 11 Feb 2021

Audit 10 Documentation Control

Revision Document

ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Employee Roles Revision Document

ID20125

Date Revision 16 May 2017 Reviewed 16 May 2017

Ghyll House Fire Certificate

Revision Document

ID12303

Date Revision 15 Mar 2013 Reviewed 15 Mar 2013

HSE Fire / Exit Escape route Basement floor plans |2016

Revision Document

ID15401

Date Revision 07 Aug 2015 Reviewed 28 Sep 2020

HSE Fire / Exit Escape route Ghyll House floor plans

Revision Document

ID27948

Date Revision 29 Oct 2018 Reviewed 29 Oct 2018

VM3COP20.35 Ups

Calculator

Revision Document

ID88671

**Date Revision 05 May 2022 Reviewed 05 May 2022

VM3COP03.05 Procedures for customer returning goods on our UPS account number

Revision Document

ID17155

Date Revision 05 Jul 2016 Reviewed 05 Jul 2016

Audit 15 Production

Revision Document

ID59614

Date Revision 11 May 2021 Reviewed 11 May 2021

FIRE Report Premisis

Intrastats Cross Reference Database Tables

Updates 09 Mar 2016

Process: 7126

Intrastats Requested Page updates 09 Mar

2016

Process: 5905

Responsibility Allocation: Price Checking 02

Mar 2016 Process: 5866

UPS Shipping Fuel Surcharge 17 Feb 2016

Process: 6972

UPS Shipping Fuel Surcharge 09 Mar 2016

Process: 5903

Responsibility Allocation: Weather Station 02

Mar 2016

Process: 7711

Import Bank CSV 01 Jul 2016

Process: 7706

Update Virus Software And Scan For Viruses

10 Jun 2016 Process: 46

Responsibility Allocation: Backup Server

Status 16 Feb 2016

Process: 48

Responsibility Allocation: Internet 16 Feb

Process: 45

Responsibility Allocation : Main Server Status

16 Feb 2016 Process: 44

Secure Socket Level Certificate 16 Feb 2016

Process: 49

Responsibility Allocation: Wifi 16 Feb 2016

Process: 50

Responsibility Allocation: Guest Access Wifi

16 Feb 2016 Process: 5941

Responsibility Allocation: Replace Main

Server 07 Mar 2016

Process: 5939

Responsibility Allocation: Email ISP Routing

05 Mar 2016 Process: 7121

Responsibility Allocation: General Computer

Maintenance 09 Mar 2016

Process: 7125

Responsibility Allocation: Intrastats Urgent

Problems 09 Mar 2016

Process: 7124

Responsibility Allocation: Intrastats 09 Mar

2016

Process: 7127

Responsibility Allocation: Intrastats

Unfinished in progress Processes 09 Mar 2016

Process: 7128

Responsibility Allocation: Intrastats Future

Features needed 09 Mar 2016

Process: 7133

Revision Document ID82517

Date Revision 15 Feb 2022 Reviewed 15 Feb 2022

HSE Fire appliances HSE Fire Exit / Escape Route Ground Floor plans

Revision Document

ID27944

Date Revision 29 Oct 2018 Reviewed 29 Oct 2018

HSE Fire Risk Assessment

Revision Document

ID21790

Date Revision 04 Sep 2017 Reviewed 04 Sep 2017

Audit 19 Health and Safety, Working

Conditions and Building

Fabric Issues Revision Document

ID68045

Date Revision 24 Aug 2021 Reviewed 24 Aug 2021

CPM 21 Fire Exit / Escape

Route Procedures

Revision Document

ID21892

Date Revision 07 Sep 2017 Reviewed 07 Sep 2017

Explanation Employee Roles and Titles

Revision Document

ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

HSE Fire Exit / Escape Route Ground Floor plans

Document

Revision Document ID2558 Date Revision 01 Aug 2007 Reviewed 01 Aug 2007

DO NOT USE VM3COP11 Process: 59

Calibration

Revision Document ID8713 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

VM3COP20.07 UPS

Procedures

Revision Document ID8722 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

HSE Fire Safety Risk

Assessment

Revision Document ID892 Date Revision 25 Oct 2006 Reviewed 25 Oct 2006

Responsibility Allocation: Intrastats Contact

Manager 09 Mar 2016

Process: 7704

Responsibility Allocation: Computer Failure

Diagnostics 24 May 2016

Process: 7835

Electrics Need Checking 20 Sep 2017

Process: 7836

Central Heating For Winter 20 Sep 2017

Process: 7832

Cleardown Emailed Invoices 20 Sep 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7805

Empty Kitchen Bins 22 May 2017

Process: 7804

Sweep Kitchen Floor 22 May 2017

Process: 7803

Dishwashing 22 May 2017

Process: 7802

Clean Kitchen Sides 22 May 2017

Process: 7756

Carbon Monoxide Alarm 05 Jan 2017

Process: 7742

Boiler Check 26 Sep 2016

Process: 7698

Clean Toilets 17 May 2016

Process: 7687

Vandagraph Duckets 21 Apr 2016

Process: 7672

Off Site Backup 09 Mar 2016

Process: 7402

Responsibility Allocation: VST Calibration

P.A.T. Testing 09 Mar 2016

Process: 7401

Responsibility Allocation: VST Calibration 09

Mar 2016

Process: 7857

Software Validation Stock Tracking Check 01

Oct 2017

Process: 5851

Duplicate Documents 17 Feb 2016

Out Of Date Documents 17 Feb 2016

Process: 7850

Software Validation Scan Incorrect Product 01

Oct 2017

Process: 7851

Software Validation Scan Un-QA Product To

Order 01 Oct 2017

Process: 7852

Software Validation Expired Stock 01 Oct

2017

Process: 7853

Software Validation Non Sell Able Shelf 01

Oct 2017

Process: 7854

Software Validation In Production List 01 Oct

2017

Process: 7855

Software Validation - Production Lists 01 Oct

2017

Process: 7856

Software Validation Unchecked Orders 01 Oct

2017

Process: 7870

Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017

Process: 7869

Hand Drill Checklist 13 Oct 2017

Process: 7868

Pillar Drill Checklist 13 Oct 2017

Process: 7867

Bandsaw Checklist 13 Oct 2017

Process: 7866

Oxygen Cylinder Check 13 Oct 2017

Process: 7865

Software Validation Conflicting Audits 07 Oct

2017

Process: 7864

ESD Work Stations 07 Oct 2017

|7.1.4|

The organization shall determine, provide and maintain the environment necessary for the operation of its processes and to achieve conformity of products and services. NOTE A suitable environment can be a combination of human and physical factors, such as:

- a) �� social (e.g. nondiscriminatory, calm, nonconfrontational);
- b) �� psychological (e.g. stress-reducing, burnout prevention, emotionally protective);
- c) **? ?** physical (e.g. temperature, heat, humidity, light, airflow, hygiene, noise).

These factors can differ substantially depending on the products and services provided. Environment for the operation of processes

Top Level Document: VOP Process: 7750

12 Training

Revision Document ID31024

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 16 Health and Safety, Company Personnel

Manual

Revision Document ID31032

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure

Revision Document

ID31036

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Audit 19 Health and Safety, Working

Conditions and Building Fabric Issues

Revision Document ID68045

Date Revision 24 Aug 2021 Reviewed 24 Aug 2021

Audit 08 Training, **Competence and Human** Resources

Revision Document ID70147

Meeting With Management 14 Oct 2016

Process: 7120

General Maintenance Requirements 09 Mar

2016

Process: 7753

Management Meeting Warehouse 22 Nov

2016

Process: 7836

Central Heating For Winter 20 Sep 2017

Process: 7811

Responsibility Allocation: General Area 06

Jun 2017

Process: 7806

Watering Plants 22 May 2017

Process: 7698

Clean Toilets 17 May 2016

Process: 7845

7.1.4 Environment Of Operations 25 Sep 2017

7.1.5.1	Top Level Document: VOP	Process: 6949
Monitoring and measuring resources		
7.1.5	ID70147 Date Revision 20 Sep 2021 Reviewed 20 Sep 2021	
	Competence and Human Resources Revision Document	
	Reviewed 05 Mar 2018 Audit 08 Training,	
	ID25502 Date Revision 05 Mar 2018	
	Procedures Revision Document	
	CPM 15 Disciplinary	
	Date Revision 26 Apr 2010 Reviewed 22 Jul 2014	
	Revision Document ID7055	
	CPM 16 Dress Code	
	Reviewed 15 Feb 2010	
	Revision Document ID6782 Date Revision 15 Feb 2010	
	CPM 39 Smoking Policy	
	Reviewed 24 Aug 2021	
	Date Revision 24 Aug 2021	
	ID68045	
	Revision Document	
	Conditions and Building Fabric Issues	
	Safety, Working	
	Audit 19 Health and	
	2022 Reviewed 27 Apr 2022	
	**Date Revision 27 Apr	
	ID88197	
	Revision Document	
	Storage	
	Reviewed 04 Sep 2017 Audit 07 Handling and	
	Date Revision 25 Sep 2014	
	ID14332	
	Revision Document	
	Policy Viamed	
	CPM 25 Health and Safety	
	Date Revision 26 Nov 2020 Reviewed 26 Nov 2020	
	ID48624	
	Revision Document	
	Station Road	
	Fire risk assessment 15/17	
	Reviewed 20 Sep 2021	
	Date Revision 20 Sep 2021	
	Date Revision 20 Sep 2021	

The organization shall determine and provide the resources needed to ensure

Top Level Document: VOF 06 Measurement Control Viamed VST, Calibration, QA Stock Revision Document

Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar 2016

Process: 7689

Move Stock From QA Shelf To Stock Shelf

valid and reliable results when monitoring or measuring is used to verify the conformity of products and services to requirements.

The organization shall ensure that the resources provided:

- a) are suitable for the specific type of monitoring and measurement activities being undertaken;
- b) are maintained to ensure their continuing fitness for their purpose.

The organization shall retain appropriate documented information as evidence of fitness for purpose of the monitoring and measurement resources.

General

ID53615

Date Revision 11 Feb 2021 Reviewed 11 Feb 2021

Audit 06 Calibration

Revision Document

ID63048

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Audit 07 Handling and Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022 Monday 21 Apr 2016

Process: 7694

Move Stock From QA Shelf To Stock Shelf

Tuesday 28 Apr 2016

Process: 7695

Top Up Quick Shipping Shelves 28 Apr 2016

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7794

V1000 Commissions Review 30 Mar 2017

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar

2016

7.1.5.2

When measurement traceability is a requirement, or is considered by the organization to be an essential part of providing confidence

in the validity of measurement results, measuring equipment shall be:

a) calibrated or verified, or both, at specified intervals, or prior to use, against measurement standards traceable to international or national measurement standards; when no such standards exist, the basis used for calibration or verification shall be retained as documented information; b) identified in order to

c) safeguarded from adjustments, damage or deterioration that would invalidate the calibration status and subsequent measurement results. The organization shall

determine if the validity of

previous measurement

determine their status;

Top Level Document: VOP Process: 7830 06 Measurement Control Viamed VST, Calibration,

OA Stock

Revision Document ID53615

Date Revision 11 Feb 2021 Reviewed 11 Feb 2021

Top Level Document: VOP 07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document ID88809

**Date Revision 06 May 2022 Reviewed 06 May

Top Level Document: VOP 11 Equipment Control, Office, Warehouse, Pcs and

Equipment Revision Document

ID63048

ID31008

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Audit 06 Calibration Revision Document

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Audit 10 Documentation Control

Review Q.A. Failures Report 18 Sep 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7814

Responsibility Allocation: Viamed Repairs 06

Jun 2017 Process: 7813

Responsibility Allocation: VST Repairs 06

Jun 2017 Process: 7812

Responsibility Allocation: Vandagraph

Repairs 06 Jun 2017

Process: 7798

Orders And Items Shipped Per Month 10 May

2017

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7401

Responsibility Allocation: VST Calibration 09

results has been adversely affected when measuring equipment is found to be unfit for its intended purpose, and shall take appropriate action as necessary Measurement traceability

Revision Document ID63807 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Mar 2016 **Process: 7048**

Control of monitoring and measuring devices 09 Mar 2016

7.1.6

The organization shall determine the knowledge necessary for the operation of its processes and to achieve conformity of products and services. This knowledge shall be maintained and be made available to the extent necessary.

When addressing changing needs and trends, the organization shall consider its current knowledge and determine how to acquire or access any necessary additional knowledge and required updates.

NOTE 1 Organizational knowledge is knowledge specific to the organization; it is generally gained by experience. It is information that is used and shared to achieve the organization so objectives.

NOTE 2 Organizational

knowledge can be based on:
a) �� internal sources
(e.g. intellectual property;
knowledge gained from
experience; lessons learned
from
failures and successful
projects; capturing and

sharing undocumented knowledge and experience; the results of improvements in processes, products and services);

b) external sources (e.g. standards; academia; conferences; gathering knowledge from customers or

external providers)

Organizational knowledge

Audit 08 Training, Competence and Human Resources

Revision Document ID70147

Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 12 CE Files

Revision Document ID63815

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021 Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7387

Responsibility Allocation : VST Stock Meeting Purchase Order Requirements 09 Mar

Process: 7863

Maintain Repair Codes List 05 Oct 2017

7.2 7.2 Competence The organization shall: a) determine the necessary competence of person(s) doing work under its control that affects the performance and effectiveness of the quality management system; b) ensure that these persons are competent on the basis of appropriate education, training, or experience; c) where applicable, take actions to acquire the necessary competence, and

evaluate the effectiveness

documented information as

evidence of competence.

NOTE Applicable actions

can include, for example, the

provision of training to, the

of the actions taken;

d) retain appropriate

mentoring of, or the

of currently employed

persons. Competence

persons; or the hiring or

contracting of competent

reassignment

Top Level Document: VOP || Process: 7673 12 Training

Revision Document ID31024

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document

ID73529

Date Revision 29 Oct 2021 Reviewed 29 Oct 2021

Audit 08 Training, Competence and Human Resources

Revision Document ID70147

Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Audit 19 Health and Safety, Working **Conditions and Building** Fabric Issues

Revision Document ID68045

Date Revision 24 Aug 2021 Reviewed 24 Aug 2021

Explanation Employee Roles and Titles Revision Document

ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 08 Training, **Competence and Human** Resources

Revision Document ID70147

Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Check Expiry Dated Stock 09 Mar 2016

|7.3|

The organization shall ensure that persons doing work under the organization s control are aware of:

- a) the quality policy;
- b) relevant quality objectives;
- c) their contribution to the effectiveness of the quality management system, including the benefits of improved performance;

Top Level Document: VOP Process: 7673 12 Training

Revision Document ID31024

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, **Roles and Tasks** Revision Document

ID73529

Date Revision 29 Oct 2021

Check Expiry Dated Stock 09 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016 d) the implications of not conforming with the quality management system requirements. Awareness

Reviewed 29 Oct 2021 Audit 19 Health and Safety, Working **Conditions and Building**

Fabric Issues Revision Document ID68045

Date Revision 24 Aug 2021 Reviewed 24 Aug 2021

Explanation Employee Roles and Titles

Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 08 Training, **Competence and Human** Resources Revision Document

ID70147

Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

7.4

7.4 Communication The organization shall determine the internal and external communications relevant to the quality management system, including:

- a) on what it will communicate:
- b) when to communicate;
- c) with whom to communicate;
- d) how to communicate;
- e) who communicates.

Communication

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 08 Training, Competence and Human

Resources Revision Document

ID70147

Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

VM3COP27.01 Searching **Intrastats Issues**

Revision Document ID6657 Date Revision 02 Nov 2009 Reviewed 02 Nov 2009

VM3COP27.17 Complete **Auto calender Issues**

Revision Document ID16995

Date Revision 26 May 2016 Reviewed 26 May 2016

VM3COP27.36 Auto Close Issues

Revision Document ID17082

Date Revision 24 Jun 2016 Reviewed 24 Jun 2016

Overview Issues Meeting Headers List

Revision Document ID22169

Date Revision 22 Sep 2017

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

3/05/2022, 15:28	QMS Route Ma	ap VST Ltd ISO9001:2015
	Reviewed 22 Sep 2017	
	Issues Overview	
	Revision Document	
	II .	
	ID23112	
	Date Revision 22 Oct 2017	
	Reviewed 22 Oct 2017	
7.5		
Documented information		
Documented information		
7.5.1	Top Level Document: VOP	Process: 7744
7.5.1 General	01 Documentation and	FDA Device Establishment Registration And
The organization s quality	Records, Control,	Listing 28 Sep 2016
management system shall	Creation, Storage,	Process: 7734
include:		Responsibility Allocation: Humanmed Order
II .	and Online Records	Processing 25 Aug 2016
a) documented information		Process: 7710
required by this International	II .	
Standard;	ID75407	Responsibility Allocation: Proforma And
b) documented information	Date Revision 18 Nov 2021	Quote Processing 29 Jun 2016
determined by the	Reviewed 18 Nov 2021	Process: 7709
organization as being	Top Level Document:	Delivered not Invoiced 28 Jun 2016
necessary for the	VM3COP00.00 Viamed	Process: 7953
effectiveness	Quality Statement policy	Vandagraph Delivery Notifications 26 May
of the quality management	and objectives	2020
system.	Revision Document	Process: 7693
NOTE The extent of	ID22684	Collect Repair Filing From Warehouse 22 Apr
documented information for	Date Revision 16 Oct 2017	2016
II .	Reviewed 03 Aug 2021	Process: 7692
a quality management		
system can differ from one	Audit 10 Documentation	Responsibility Allocation : Take Complete
organization to another due	Control	Repair Paperwork To Office 22 Apr 2016
to:	Revision Document	Process: 7690
† † † the size of	ID63807	Ship Repairs 21 Apr 2016
organization and its type of	Date Revision 30 Jun 2021	Process: 7686
activities, processes,	Reviewed 30 Jun 2021	Thorough Checking Of Awaiting Action Tray
products and services;	Audit 20 Process	21 Apr 2016
\$\$\$ the complexity of	verification to Managment	Process: 7685
processes and their	Revision Document	Repairs Ready For Invoice 18 Apr 2016
*	ID73324	Process: 7684
interactions;	Date Revision 26 Oct 2021	Repairs Ready For Quote 18 Apr 2016
the competence of	Reviewed 26 Oct 2021	Process: 7683
persons. General	Audit 10 Documentation	Check Stock For Proforma 18 Apr 2016
	Control	Process: 7678
	Revision Document	
	II .	Check Catalog 360 Circle For Quotes And
	ID63807	Orders 08 Apr 2016
	Date Revision 30 Jun 2021	Process: 7674
	Reviewed 30 Jun 2021	Check Repairs Ready For Invoice List 10 Mar
	Audit 20 Process	2016
	II 9	Process: 7668
	Revision Document	Responsibility Allocation : Upgrading
	ID73324	Intrastats ISO Quality system 09 Mar 2016
	Date Revision 26 Oct 2021	Process: 7398
	Reviewed 26 Oct 2021	Responsibility Allocation: VST Stock
	Explaination Quality	Meeting UPS Shipping Fuel Surcharge 09 Mar
	Objectives	2016
	Revision Document	Process: 7396
	ID18483	Responsibility Allocation : VST Stock
	II .	· ·
	Date Revision 18 Jan 2017	Meeting 'Goods Out' Review 09 Mar 2016
	Reviewed 18 Jan 2017	Process: 7390
	Audit 20 Process	Responsibility Allocation : VST Stock

Revision Document

ID73324

Date Revision 26 Oct 2021

Reviewed 26 Oct 2021

VM3COP00.00 VST Quality Statement policy

and objectives

Revision Document ID22062

**Date Revision 16 Sep 2017 Reviewed 24 Aug 2021

Explanation Employee Roles and Titles

Revision Document

ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

VM3COP00.01 Company objectives

Revision Document ID22842

Date Revision 17 Oct 2017 Reviewed 17 Oct 2017

verification to Managment | Meeting Returns Overview - Credits 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Responsibility Allocation: Customer Database

Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 Process: 7090

Responsibility Allocation : Office Procedures

09 Mar 2016 Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of

Sales Orders 16 Feb 2016

Process: 6

Responsibility Allocation: Updating Contact

Management System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 8

Responsibility Allocation : Order And Status

Liaison With Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 **Process: 21**

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation: Customer

Returning Goods On Our UPS Account 18 Feb

2016

Process: 5882

Responsibility Allocation: Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation : Chasing Lost

Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples

08 Mar 2016

Process: 5946

Responsibility Allocation : Sending Sale Or

Returns 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For

Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation : Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 7748

**Check Repair Orders 04 May 2022

Process: 7749

Check Repair Quotes 10 Oct 2016

|7.5.2|

7.5.2 Creating and updating When creating and updating documented information, the organization shall ensure appropriate:

- a) identification and description (e.g. a title, date, author, or reference number);
- b) format (e.g. language, software version, graphics) and media (e.g. paper, electronic);
- c) review and approval for suitability and adequacy.

Creating and updating

Top Level Document: VOP 01 Documentation and Records, Control,

Creation, Storage,

and Online Records

Revision Document ID75407

Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Top Level Document: VOP 10 Non Conformance, Corrective and Preventive

Actions

Revision Document ID88799

**Date Revision 06 May 2022 Reviewed 06 May 2022

VM3COP14.01 Disposition of Documents / Records.

Revision Document ID15464

Date Revision 14 Aug 2015 Reviewed 14 Aug 2015

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021

Process: 7782

Remove Started But Not Used Order Numbers

08 Feb 2017 **Process: 7676**

Retrieval, Revision Control PDFing Of Invoices Viamed 17 Mar 2016

Process: 7857

Software Validation Stock Tracking Check 01

Oct 2017

Reviewed 30 Jun 2021

Audit 23 Analysis of Data

Revision Document ID67997

Date Revision 23 Aug 2021 Reviewed 23 Aug 2021

DO NOT USE VM3COP01

Document Updates /

Amendment control

Revision Document ID22201

Date Revision 23 Sep 2017 Reviewed 23 Sep 2017

Guide to Intrastats

Revision Document

ID24779

Date Revision 22 Dec 2017

Reviewed 22 Dec 2017

Intrastats overview

Revision Document

ID23567

Date Revision 28 Oct 2017

Reviewed 28 Oct 2017

DO NOT USE VM3COP14

Documentation

Revision Document ID9276 Date Revision 18 Oct 2011

Reviewed 18 Oct 2011

7.5.3

Control of documented information

Top Level Document: VOP | Process: 7705

01 Documentation and Records, Control,

Creation, Storage,

Retrieval, Revision Control and Online Records

Revision Document

ID75407

Date Revision 18 Nov 2021

Reviewed 18 Nov 2021

Top Level Document: VOP 10 Non Conformance,

Corrective and Preventive

Actions

Revision Document

ID88799

**Date Revision 06 May 2022 Reviewed 06 May

2022

VM3COP14.01 Disposition of Documents / Records.

Revision Document

ID15464

Date Revision 14 Aug 2015 Reviewed 14 Aug 2015

Audit 10 Documentation Control

Revision Document

ID63807

Checking For Uploaded Files 08 Jun 2016

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 23 Analysis of Data

Revision Document ID67997

Date Revision 23 Aug 2021 Reviewed 23 Aug 2021

DO NOT USE VM3COP01

Document Updates / Amendment control

Revision Document ID22201

Date Revision 23 Sep 2017 Reviewed 23 Sep 2017

Guide to Intrastats

Revision Document

ID24779

Date Revision 22 Dec 2017 Reviewed 22 Dec 2017

Intrastats overview

Revision Document

ID23567

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

DO NOT USE VM3COP14

Documentation

Revision Document ID9276 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

7.5.3.1

Documented information required by the quality management system and by this International Standard shall be controlled lto ensure:

- a) it is available and suitable for use, where and when it is Revision Document needed;
- b) it is adequately protected (e.g. from loss of confidentiality, improper use, or loss of integrity).

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 20 Process

verification to Managment

ID73324

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation : Take Complete Repair Paperwork To Office 22 Apr 2016

7.5.3.2

For the control of documented information, the organization shall address the following activities, as applicable: a) distribution, access,

- retrieval and use;
- b) storage and preservation, including preservation of legibility;
- c) control of changes (e.g. version control);
- d) retention and disposition.

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 20 Process

verification to Managment Revision Document ID73324

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Audit 12 CE Files Revision Document Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Documented information of external origin determined by the organization to be necessary for the planning and operation of the quality management system shall be identified as appropriate, and be controlled. Documented information retained as evidence of conformity shall be protected from unintended alterations. NOTE Access can imply a decision regarding the permission to view the documented information only, or the permission and authority to view and change the documented information.

IID63815 Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

8 Operation

necessary:

Process: 7433 Operation Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016 |8.1|Top Level Document: VOP Process: 7394 The organization shall plan, 08 Production, Reworks, Responsibility Allocation: VST Stock **New Production** implement and control the Meeting Repairs Review - General 09 Mar processes (see 4.4) needed to Revision Document 2016 ID31072 meet the requirements for the Date Revision 30 Sep 2019 provision of products and Reviewed 30 Sep 2019 **Top Level Document:** services, and to implement the actions determined in VM3COP27.11 Performing Clause 6, by: a Technical File PMS and a) determining the risk assessment requirements for the Revision Document products and services; ID75465 b) establishing criteria for: Date Revision 18 Nov 2021 1) the processes; Reviewed 18 Nov 2021 2) the acceptance of VM3COP27.12 Clinical products and services; **Evaluation Risk** c) determining the resources assessment Technical Files needed to achieve Revision Document conformity to the product ID15453 and service requirements; Date Revision 11 Aug 2015 d) implementing control of Reviewed 11 Aug 2015 the processes in accordance **Audit 03 Design Control** Revision Document with the criteria; e) determining, maintaining ID51631 and retaining documented Date Revision 13 Jan 2021 information to the extent Reviewed 13 Jan 2021 Audit 07 Handling and

1) to have confidence that the processes have been carried out as planned; 2) to demonstrate the conformity of products and services to their requirements. The output of this planning shall be suitable for the organizations operations. The organization shall control planned changes and review the consequences of unintended changes, taking action to mitigate any

adverse effects, as necessary.

processes are controlled (see 8.4). Operational planning

The organization shall

ensure that outsourced

and control

Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 23 Analysis of Data

Revision Document ID67997

Date Revision 23 Aug 2021 Reviewed 23 Aug 2021

VM3COP24.00 Viamed Overall Risk Analysis Program Risk Register

Revision Document ID47771

Date Revision 12 Nov 2020 Reviewed 12 Nov 2020

Audit 22 Post Market Survellance

Revision Document ID63052

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Process: 7818

Issues For Accountants - Check Purchasing Journals to see if VAT handled correctly Previous Month 13 Jun 2017

Process: 7819

Issues For Accountant - Check Contra account 8000 and clear it 13 Jun 2017

Process: 7817

Issues For Accountants - Check suggested invoice report in operas 13 Jun 2017

|8.2|Requirements for products and services

8.2.1

Communication with customers shall include: a) providing information relating to products and services;

- b) handling enquiries, contracts or orders, including changes;
- c) obtaining customer feedback relating to products and services, including customer complaints;
- d) handling or controlling customer property;
- e) establishing specific requirements for contingency actions, when

Top Level Document: VOP 03 Contract Review,

Enquires, Office Processes Revision Document

ID77875

Date Revision 15 Dec 2021 Reviewed 15 Dec 2021

Top Level Document: VOP 09 Repairs and Servicing

Revision Document ID75927

Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Top Level Document: VOP 19 FeedBack Customer Complaints Vigilance and **Notifications VST Ltd** Revision Document

Process: 7808

Ensure All Invoice Correctly Tagged 02 Jun

2017

Process: 7800

Opera Nominal Ledger Close 11 May 2017

Process: 7790

Humanmed Invoice them For Previous Month 10 Mar 2017

Process: 7789

Withdraw Funds From Paypal 02 Mar 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7734

Responsibility Allocation: Humanmed Order

Processing 25 Aug 2016

relevant. Customer communication

ID75995

Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Audit 02 Contract Review and Sales Order **Processing**

Revision Document

ID69328

Date Revision 09 Sep 2021 Reviewed 09 Sep 2021

Audit 11 Repairs, **Servicing and Returns** Revision Document

ID64142

Date Revision 02 Jul 2021 Reviewed 02 Jul 2021

Audit 22 Post Market Survellance

Revision Document

ID63052

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

VM3COP10.02 Product Recall locate products out in the Field

Revision Document ID74788

Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7710

Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7709

Delivered not Invoiced 28 Jun 2016

Process: 7708

Acorn 0014904 17 Jun 2016

Process: 7703

Vandagraph Pay Pal Retrieve Funds 23 May

2016

Process: 7702

Responsibility Allocation: Vandagraph Pay

Pay Issue Refund 23 May 2016

Process: 7953

Vandagraph Delivery Notifications 26 May

2020

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016 Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016 Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

Process: 7427

Responsibility Allocation: VST Customer

Complaints 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review

Mandatory 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview - Credits 09 Mar

2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 Process: 7843

Review VST Product Feedback Negative 23

Sep 2017 **Process: 7842**

Review VIAMED Product Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Responsibility Allocation: Customer Database

Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016

Process: 7090

Responsibility Allocation : Office Procedures

09 Mar 2016 **Process: 6898**

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of

Sales Orders 16 Feb 2016

Process: 6

Responsibility Allocation: Updating Contact

Management System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 8

Responsibility Allocation : Order And Status

Liaison With Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation: Customer

Returning Goods On Our UPS Account 18 Feb

2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's

Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples

08 Mar 2016 **Process: 5946**

Responsibility Allocation: Sending Sale Or

Returns 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For

Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 7748

**Check Repair Orders 04 May 2022

Process: 7749

Check Repair Quotes 10 Oct 2016

|8.2.2|

When determining the requirements for the products and services to be offered to customers, the organization shall ensure that:

- a) the requirements for the products and services are defined, including:
- 1) any applicable statutory and regulatory requirements;
- 2) those considered necessary by the organization;
- b) the organization can meet the claims for the products and services it offers.

Determining the requirements for products and services

Top Level Document: VOP 03 Contract Review,

Enquires, Office Processes

Revision Document ID77875

Date Revision 15 Dec 2021 Reviewed 15 Dec 2021

Top Level Document: VOP 17 Design Research and Development

Revision Document ID25632

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 02 Contract Review and Sales Order

Processing

Revision Document ID69328

Date Revision 09 Sep 2021 Reviewed 09 Sep 2021

Audit 12 CE Files

Revision Document

ID63815

Date Revision 30 Jun 2021

Process: 7703

Vandagraph Pay Pal Retrieve Funds 23 May

2016

Process: 7702

Responsibility Allocation: Vandagraph Pay

Pay Issue Refund 23 May 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

2016

3/05/2022, 15:28	QMS Route N	QMS Route Map VST Ltd ISO9001:2015	
	Reviewed 30 Jun 2021 Audit 16 Sales and Marketing Revision Document ID69457 Date Revision 10 Sep 2021 Reviewed 10 Sep 2021		
8.2.3 Review of the		Process: 7709 Delivered not Invoiced 28 Jun 2016	

requirements for products and services

Process: 7702

Responsibility Allocation: Vandagraph Pay

Pay Issue Refund 23 May 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016 Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Responsibility Allocation: Customer Database

Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 Process: 7090

Responsibility Allocation : Office Procedures

09 Mar 2016 Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Responsibility Allocation: Processing Of

Sales Orders 16 Feb 2016

Process: 6

Responsibility Allocation : Updating Contact

Management System 16 Feb 2016

Process: 7

Responsibility Allocation: Checking Of Sales

Orders 16 Feb 2016

Process: 8

Responsibility Allocation : Order And Status

Liaison With Customers 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 **Process: 21**

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Responsibility Allocation: Customer

Returning Goods On Our UPS Account 18 Feb

2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Responsibility Allocation : Chasing Lost

Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples

08 Mar 2016 Process: 5947

Responsibility Allocation: Search For

Distributors 08 Mar 2016

Process: 5946

Responsibility Allocation: Sending Sale Or

Returns 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices Viamed 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7953

Vandagraph Delivery Notifications 26 May

2020

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017

Process: 7792

Shipped Order Success Report 13 Mar 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

**Check Repair Orders 04 May 2022

8.2.3.1

The organization shall ensure that it has the ability to meet the requirements for products and services to be offered to customers. The organization shall conduct a review before committing to supply products and services to a customer, to include: a) requirements specified by

- the customer, including the requirements for delivery and postdelivery activities;
- b) requirements not stated by the customer, but necessary for the specified or intended use, when known;
- c) requirements specified by the organization;
- d) statutory and regulatory requirements applicable to the products and services;
- e) contract or order requirements differing from those previously expressed. The organization shall ensure that contract or order requirements differing from those previously defined are resolved. The customers requirements shall be confirmed by the

organization before acceptance, when the customer does not provide a documented statement of their requirements. NOTE In some situations, such as internet sales, a

formal review is impractical for each order. Instead, the review can cover relevant product information, such as catalogues.

|8.2.3.2|

The organization shall retain documented information, as applicable:

- a) on the results of the review;
- b) on any new requirements for the products and services.

Top Level Document: VOP Process: 7831 03 Contract Review, **Enquires, Office Processes**

Revision Document ID77875

Date Revision 15 Dec 2021 Reviewed 15 Dec 2021

Audit 02 Contract Review and Sales Order Processing

Revision Document ID69328

Date Revision 09 Sep 2021 Reviewed 09 Sep 2021

Intrastats Debtors And Creditor Figures 18 Sep 2017

Process: 7796

Review Franking Label Errors 08 May 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

**Check Repair Orders 04 May 2022

Process: 7734

Responsibility Allocation: Humanmed Order

Processing 25 Aug 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7710

Responsibility Allocation: Proforma And

Ouote Processing 29 Jun 2016

Process: 7953

Vandagraph Delivery Notifications 26 May

2020

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview - Credits 09 Mar

2016

Process: 7387

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

2016

Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage,

Retrieval, Revision Control 2016 and Online Records

Revision Document ID75407

Date Revision 18 Nov 2021

Process: 7788

Petty Cash Reconciliation 02 Mar 2017

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

	Reviewed 18 Nov 2021 Audit 02 Contract Review and Sales Order Processing Revision Document ID69328 Date Revision 09 Sep 2021 Reviewed 09 Sep 2021 Audit 22 Post Market Survellance Revision Document ID63052 Date Revision 22 Jun 2021 Reviewed 22 Jun 2021	
8.2.4 Changes to requirements for products and services The organization shall ensure that relevant documented information is amended, and that relevant persons are made aware of the changed requirements, when the requirements for products and services are changed.	Top Level Document: VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision Control and Online Records Revision Document ID75407 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021 Top Level Document: VOP 03 Contract Review, Enquires, Office Processes Revision Document ID77875 Date Revision 15 Dec 2021 Reviewed 15 Dec 2021 Reviewed 15 Dec 2021 Audit 02 Contract Review and Sales Order Processing Revision Document ID69328 Date Revision 09 Sep 2021 Reviewed 09 Sep 2021 Reviewed 09 Sep 2021 Reviewed 09 Sep 2021 Reviewed 30 Jun 2021 Reviewed 30 Jun 2021	Check Repairs Ready For Invoice List 10 Mar 2016
8.3 Design and development of products and services	VM3COP02.01 Boundaries ISO 9001:2015 VST Revision Document ID69692 Date Revision 14 Sep 2021 Reviewed 14 Sep 2021	Process: 7810 Research Activities 06 Jun 2017
8.3.1 General The organization shall establish, implement and maintain a design and development process that is appropriate to ensure the	Top Level Document: VOP 17 Design Research and Development Revision Document ID25632 Date Revision 19 Mar 2018	ist.php?zz=1&vui=2&user=Derek Lamb&idp=rabPlHYi6uU 51/

subsequent provision of Reviewed 19 Mar 2018 Audit 03 Design Control products and services. Revision Document ID51631 Date Revision 13 Jan 2021 Reviewed 13 Jan 2021 |8.3.2|Top Level Document: VOP In determining the stages 17 Design Research and and controls for design and Development Revision Document development, the organization shall consider: ID25632 a) the nature, duration and Date Revision 19 Mar 2018 complexity of the design and Reviewed 19 Mar 2018 development activities; Audit 03 Design Control b) the required process Revision Document stages, including applicable ID51631 design and development Date Revision 13 Jan 2021 reviews; Reviewed 13 Jan 2021 c) the required design and Audit 12 CE Files development verification Revision Document and validation activities; ID63815 d) the responsibilities and Date Revision 30 Jun 2021 authorities involved in the Reviewed 30 Jun 2021 design and development Audit 10 Documentation process; Control e) the internal and external Revision Document resource needs for the design ID63807 Date Revision 30 Jun 2021 and development of products Reviewed 30 Jun 2021 and services; f) the need to control interfaces between persons involved in the design and development process; g) the need for involvement of customers and users in the design and development process; h) the requirements for subsequent provision of products and services; i) the level of control expected for the design and development process by customers and other relevant interested parties; i) the documented information needed to demonstrate that design and development requirements have been met. Design and development planning 8.3.3 **Top Level Document: VOP** Process: 7816 The organization shall 17 Design Research and Repairs In Process Review 06 Jun 2017 Development determine the requirements Process: 7814 essential for the specific Revision Document Responsibility Allocation: Viamed Repairs 06 types of products and ID25632 Jun 2017 services to be designed and Date Revision 19 Mar 2018 Process: 7744

developed. The organization ||Reviewed 19 Mar 2018 shall consider:

- a) functional and performance requirements;
- b) information derived from previous similar design and development activities;
- c) statutory and regulatory requirements;
- d) standards or codes of practice that the organization has committed to implement;
- e) potential consequences of failure due to the nature of the products and services. Inputs shall be adequate for design and development purposes, complete and unambiguous.

Conflicting design and development inputs shall be resolved.

The organization shall retain documented information on design and development inputs. Design and development inputs

Audit 03 Design Control Revision Document

Date Revision 13 Jan 2021 Reviewed 13 Jan 2021

Audit 12 CE Files

ID51631

Revision Document ID63815

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 22 Post Market Survellance

Revision Document ID63052

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

The organization shall apply controls to the design and development process to ensure that:

- a) the results to be achieved are defined:
- b) reviews are conducted to evaluate the ability of the results of design and development to meet requirements;
- c) verification activities are conducted to ensure that the design and development outputs meet the input requirements;
- d) validation activities are conducted to ensure that the resulting products and services meet the requirements for the specified application or intended use;
- e) any necessary actions are taken on problems determined during the reviews, or verification and validation activities;

Top Level Document: VOP 17 Design Research and Development

Revision Document ID25632

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 03 Design Control

Revision Document ID51631

Date Revision 13 Jan 2021 Reviewed 13 Jan 2021

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 22 Post Market Survellance

Revision Document ID63052

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

f) documented information of these activities is retained. NOTE Design and development reviews, verification and validation have distinct purposes. They can be conducted separately or in any combination, as is suitable for the products and services of the organization. **Design and development controls**

Top Level Document: VOP Process: 7705

Checking For Uploaded Files 08 Jun 2016

8.3.5

services:

The organization shall ensure that design and development outputs:
a) meet the input

- requirements;
 b) are adequate for the subsequent processes for the provision of products and
- c) include or reference monitoring and measuring requirements, as appropriate, and acceptance criteria;
- d) specify the characteristics of the products and services that are essential for their intended purpose and their safe and proper provision.

The organization shall retain documented information on design and development outputs. **Design and development outputs**

Date Revision 13 Jan 2021
Reviewed 13 Jan 2021
Audit 10 Documentation
Control
Revision Document
ID63807
Date Revision 30 Jun 2021
Reviewed 30 Jun 2021

17 Design Research and

Date Revision 19 Mar 2018

Reviewed 19 Mar 2018

Audit 03 Design Control
Revision Document

Development

ID25632

ID51631

Revision Document

8.3.6

The organization shall identify, review and control changes made during, or subsequent to, the design and development of products and services, to the extent necessary to ensure that there is no adverse impact on conformity to requirements.

The organization shall retain documented information on:

- a) design and development changes;
- b) the results of reviews;
- c) the authorization of the changes;
- d) the actions taken to

Top Level Document: VOP 17 Design Research and Development

Revision Document ID25632

Date Revision 19 Mar 2018 Reviewed 19 Mar 2018

Audit 03 Design Control Revision Document ID51631

Date Revision 13 Jan 2021 Reviewed 13 Jan 2021

Audit 20 Process verification to Managment Revision Document

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

ID73324

Audit 22 Post Market

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7705

Checking For Uploaded Files 08 Jun 2016

3/05/2022, 15:28	QMS Route Ma	ap VST Ltd ISO9001:2015
prevent adverse impacts. Design and development changes	Survellance Revision Document ID63052 Date Revision 22 Jun 2021 Reviewed 22 Jun 2021	
8.4 Control of externally provided processes, products and services	VM3COP02.01 Boundaries ISO 9001:2015 VST Revision Document ID69692 Date Revision 14 Sep 2021 Reviewed 14 Sep 2021	Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016 Process: 7682 Check Stock Requirements Supplier Bluepoint 18 Apr 2016 Process: 7681 Check Stock Requirements Supplier Posey 18 Apr 2016 Process: 7680 Check Stock Requirements Supplier Envitec 18 Apr 2016 Process: 7679 Check Stock Requirements Supplier Teledyne 18 Apr 2016 Process: 7675 Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016 Process: 7395 Responsibility Allocation: VST Stock Meeting 'Goods In' Review 09 Mar 2016
8.4.1 The organization shall ensure that externally provided processes, products and services conform to requirements. The organization shall determine the controls to be applied to externally provided processes, products and services when: a) products and services from external providers are intended for incorporation into the organization sown products and services; b) products and services are provided directly to the customer(s) by external providers on behalf of the organization; c) a process, or part of a process, is provided by an external provider as a result of a decision by the organization. The organization shall determine and apply criteria for the evaluation, selection, monitoring of performance, and re-	and Rejection Revision Document ID75847 Date Revision 23 Nov 2021 Reviewed 23 Nov 2021	

evaluation of external providers, based on their ability to provide processes products and services in accordance with requirements. The organization shall retain documented information of these activities and any necessary actions arising from the evaluations. General 842 Top Level Document: VOP Process: 7826 Goods In Processes 06 Sep 2017 The organization shall 05 Supplier Control, ensure that externally Supplier Review, Purchase | Process: 7751 Orders, Supplier Returns VST Purchase Order Log 02 Nov 2016 provided processes, products and services do not and Rejection Revision Document adversely affect the ID75847 organization s ability to Date Revision 23 Nov 2021 consistently deliver Reviewed 23 Nov 2021 conforming products and Audit 05 Purchasing services to suppliers its customers. Revision Document The organization shall: ID69314 a) ensure that externally Date Revision 09 Sep 2021 provided processes remain Reviewed 09 Sep 2021 within the control of its quality management system; b) define both the controls that it intends to apply to an external provider and those it intends to apply to the resulting output; c) take into consideration: 1) the potential impact of the externally provided processes, products and services on the organization s ability to consistently meet customer and applicable statutory and regulatory requirements; 2) the effectiveness of the controls applied by the external provider; d) determine the verification, or other activities, necessary to ensure that the externally provided processes, products and services meet requirements. Type and extent of control 8.4.3 Top Level Document: VOP || Process: 7826

Goods In Processes 06 Sep 2017

05 Supplier Control,

The organization shall

ensure the adequacy of requirements prior to their communication to the external provider. The organization shall

communicate to external providers its requirements for:

- a) the processes, products and services to be provided;
- b) the approval of:
- 1) products and services;
- 2) methods, processes and equipment;
- 3) the release of products and services:
- c) competence, including any required qualification of persons;
- d) the external providers interactions with the organization;
- e) control and monitoring of the external providers performance to be applied by the organization;
- f) verification or validation activities that the organization, or its customer, intends to perform at the external providers premises. **Information for**

Supplier Review, Purchase | Process: 7823 Orders, Supplier Returns and Rejection

Revision Document ID75847

Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Audit 05 Purchasing suppliers

Revision Document ID69314

Date Revision 09 Sep 2021 Reviewed 09 Sep 2021

Saftey Tester Data 02 Aug 2017

Process: 7787

Check Returns All Supplier 15 Feb 2017

Process: 7786

Check Returns Supplier Maxtec 15 Feb 2017

Process: 7785

Check Returns Supplier Teledyne 15 Feb 2017

Process: 7784

Check Returns Supplier Envited 15 Feb 2017

Process: 7387

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

2016

8.5

Production and service provision

external providers

|8.5.1|

The organization shall implement production and service provision under controlled conditions. Controlled conditions shall include, as applicable:

a) the availability of documented information that defines:

1) the characteristics of the products to be produced, the services to be provided, or the activities

to be performed;

- 2) the results to be achieved;
- b) the availability and use of suitable monitoring and measuring resources;

Top Level Document: VOP | Process: 7737 08 Production, Reworks, **New Production**

Revision Document ID31072

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document ID88809

**Date Revision 06 May 2022 Reviewed 06 May 2022

Top Level Document: VOP 06 Measurement Control

Process: 7738

Production Statistics 03 Sep 2016

Production In Production List 03 Sep 2016

Process: 7736

Production Start Job List 03 Sep 2016

Process: 7682

Check Stock Requirements Supplier Bluepoint 18 Apr 2016

Process: 7681

Check Stock Requirements Supplier Posey 18 Apr 2016

Process: 7680

Check Stock Requirements Supplier Envited 18 Apr 2016

Process: 7679

Check Stock Requirements Supplier Teledyne 18 Apr 2016

Process: 7675

Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016

c) the implementation of monitoring and measurement activities at appropriate stages to verify criteria for control of processes or outputs, and acceptance criteria for products and services, have been met; d) the use of suitable infrastructure and environment for the operation of processes; e) the appointment of competent persons, including any required qualification; f) the validation, and periodic revalidation, of the ability to achieve planned results of the processes for production and service provision, where the resulting output cannot be verified by subsequent monitoring or measurement; g) the implementation of actions to prevent human error; h) the implementation of release, delivery and postdelivery activities Control of production and service

provision

Viamed VST, Calibration, OA Stock

Revision Document ID53615

Date Revision 11 Feb 2021 Reviewed 11 Feb 2021

Top Level Document: VOP 22 Picking and Packing Dispatch and Goods Out

Revision Document ID31048

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 27 Software Validation

Revision Document ID31064

Date Revision 30 Sep 2019 Reviewed 30 Sep 2019

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks

Revision Document ID73529

Date Revision 29 Oct 2021 Reviewed 29 Oct 2021

Audit 03 Design Control

Revision Document ID51631

Date Revision 13 Jan 2021 Reviewed 13 Jan 2021

Audit 07 Handling and Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022

Audit 08 Training, Competence and Human Resources

Revision Document ID70147

Date Revision 20 Sep 2021 Reviewed 20 Sep 2021

Audit 24 Service Logs

Revision Document

ID68263

Date Revision 26 Aug 2021 Reviewed 26 Aug 2021

Audit 06 Calibration

Revision Document

ID63048

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

VM3COP20.37 Generating a New Service Visit

Process: 7401

Responsibility Allocation: VST Calibration 09

Mar 2016 **Process: 7395**

Responsibility Allocation: VST Stock Meeting 'Goods In' Review 09 Mar 2016

Process: 7048

Control of monitoring and measuring devices

09 Mar 2016

Revision Document ID17116 Date Revision 28 Jun 2016 Reviewed 28 Jun 2016 Audit 07 Handling and Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022

Audit 15 Production

Revision Document

ID59614

Date Revision 11 May 2021 Reviewed 11 May 2021

Audit 09 Goods Inward and Product Identity

Revision Document ID55437

Date Revision 12 Mar 2021 Reviewed 12 Mar 2021

Audit 01 Picking packing

Revision Document ID51629

Date Revision 13 Jan 2021 Reviewed 13 Jan 2021

|Top Level Document: VOP ||Process: 7830

09 Repairs and Servicing Revision Document

ID75927

Date Revision 24 Nov 2021

Reviewed 24 Nov 2021

Top Level Document: VOP 20 Goods in Purchases,

Returns, Repairs, Inspection / Rejection

Revision Document ID75943

Date Revision 24 Nov 2021

Reviewed 24 Nov 2021 Audit 07 Handling and

Storage Revision Document

ID88197 **Date Revision 27 Apr

2022 Reviewed 27 Apr 2022

Audit 09 Goods Inward and Product Identity Revision Document

ID55437

Date Revision 12 Mar 2021 Reviewed 12 Mar 2021

Review Q.A. Failures Report 18 Sep 2017

Process: 7737

Production In Production List 03 Sep 2016

Process: 7682

Check Stock Requirements Supplier Bluepoint

18 Apr 2016 Process: 7681

Check Stock Requirements Supplier Posey 18

Apr 2016

Process: 7680

Check Stock Requirements Supplier Envited

18 Apr 2016

Process: 7679

Check Stock Requirements Supplier Teledyne

18 Apr 2016

Process: 7675

Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016

Process: 7395

Responsibility Allocation: VST Stock Meeting 'Goods In' Review 09 Mar 2016

8.5.3

8.5.2

to ensure the

services.

provision.

The organization shall use

suitable means to identify

outputs when it is necessary

conformity of products and

identify the status of outputs

with respect to monitoring

requirements throughout

production and service

The organization shall control the unique

when traceability is a

necessary to enable

and traceability

identification of the outputs

requirement, and shall retain

the documented information

traceability. Identification

The organization shall

and measurement

The organization shall exercise care with property belonging to customers or external providers while

Top Level Document: VOP 09 Repairs and Servicing Revision Document

ID75927

Date Revision 24 Nov 2021

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7814

Responsibility Allocation: Viamed Repairs 06

||Jun 2017

it is under the organization s control or being used by the organization. The organization shall identify, verify, protect and safeguard customers • or external providers property provided for use or incorporation into the products and services. When the property of a customer or external provider is lost, damaged or otherwise found to be unsuitable for use, the organization shall report this to the customer or external provider and retain documented information on what has occurred. NOTE A customer s or external provider s property can include materials, components, tools and equipment, premises, intellectual property and personal data. Property belonging to

Reviewed 24 Nov 2021 Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection

Revision Document ID75943

Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Audit 07 Handling and Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022

Audit 11 Repairs, Servicing and Returns

Revision Document ID64142

Date Revision 02 Jul 2021 Reviewed 02 Jul 2021

Audit 09 Goods Inward and Product Identity

Revision Document ID55437

Date Revision 12 Mar 2021 Reviewed 12 Mar 2021

Process: 7813

Responsibility Allocation: VST Repairs 06

Jun 2017 Process: 7812

Responsibility Allocation: Vandagraph

Repairs 06 Jun 2017 Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

8.5.4

providers

The organization shall preserve the outputs during production and service provision, to the extent necessary to ensure conformity to requirements. NOTE Preservation can include identification, handling, contamination control, packaging, storage, transmission or transportation, and protection. Preservation

customers or external

Top Level Document: VOP Process: 7830

07 Stock Control. Handling, Control of Labelling, Storage,

Movement

Revision Document ID88809

**Date Revision 06 May 2022 Reviewed 06 May 2022

Top Level Document: VM3COP27.51 Incoming / Goods in Contamination Control

Revision Document ID74855

Date Revision 12 Nov 2021 Reviewed 12 Nov 2021

Audit 07 Handling and Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022 Audit 09 Goods Inward

Review Q.A. Failures Report 18 Sep 2017

	and Product Identity Revision Document ID55437 Date Revision 12 Mar 2021 Reviewed 12 Mar 2021	
8.5.5 The organization shall meet requirements for post-delivery activities associated with the products and services. In determining the extent of post-delivery activities that are required, the organization shall consider: a) statutory and regulatory requirements; b) the potential undesired consequences associated with its products and services; c) the nature, use and intended lifetime of its products and services; d) customer requirements; e) customer feedback. NOTE Post-delivery activities can include actions under warranty provisions, contractual obligations such as maintenance services, and supplementary services such as recycling or final disposal. Post-delivery activities	Revision Document ID73324 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 Audit 14 Complaints and Corrective Actions Revision Document ID76091 Date Revision 25 Nov 2021 Reviewed 25 Nov 2021 Audit 22 Post Market Survellance Revision Document ID63052 Date Revision 22 Jun 2021	Goods In Processes 06 Sep 2017 Process: 7821 Controlled Waste Description And Transfer 15 Jun 2017 Process: 7820 North Yorkshire Council Waste Tranfer 15 Jun 2017 Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016 Process: 7427 Responsibility Allocation: VST Customer Complaints 09 Mar 2016 Process: 7391 Responsibility Allocation: VST Stock Meeting Customer Complaints Review **Mandatory** 09 Mar 2016 Process: 7389 Responsibility Allocation: VST Stock Meeting Returns Overview - From Customers 09 Mar 2016 Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017 Process: 7838 Review VIAMED Feedback - Customer
8.5.6 The organization shall review and control changes	Audit 12 CE Files Revision Document ID63815	Feedback Negative 23 Sep 2017

review and control changes for production or service provision, to the extent necessary to ensure continuing conformity with requirements. The organization shall retain documented information describing the results of the

the person(s) authorizing the

review of changes,

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

3/05/2022, 15:28	QMS Route Ma	ap VST Ltd ISO9001:2015
change, and any necessary		
actions arising from the		
review. Control of changes		
8.6	Top Level Document: VOP	Drogoss, 7830
The organization shall	-	Review Q.A. Failures Report 18 Sep 2017
-	22 Picking and Packing	Review Q.A. Failules Report 18 Sep 2017
implement planned	Dispatch and Goods Out	
arrangements, at appropriate	Revision Document	
stages, to verify that the	ID31048	
product and service	Date Revision 30 Sep 2019	
requirements have been met.	1	
The release of products and	Audit 07 Handling and	
services to the customer	Storage	
shall not proceed until the	Revision Document	
planned arrangements	ID88197	
have been satisfactorily	**Date Revision 27 Apr	
completed, unless otherwise	2022 Reviewed 27 Apr 2022	
approved by a relevant	Audit 09 Goods Inward	
authority and, as	and Product Identity	
applicable, by the customer.	Revision Document	
The organization shall retain	ID55437	
documented information on	Date Revision 12 Mar 2021	
the release of products and	Reviewed 12 Mar 2021	
services. The		
documented information		
shall include:		
a) evidence of conformity		
with the acceptance criteria;		
b) traceability to the		
person(s) authorizing the		
release Release of products		
and services		
8.7		Process: 7671
Control of nonconforming		Humanmed Non Conformances 09 Mar 2016
outputs		Transamilea Ivon Comornado do Iviar 2010
-		P =020
8.7.1	Top Level Document: VOP	
The organization shall	07 Stock Control,	Review Q.A. Failures Report 18 Sep 2017
ensure that outputs that do	Handling, Control of	Process: 7826
not conform to their	Labelling, Storage,	Goods In Processes 06 Sep 2017
requirements are	Movement	Process: 7752
identified and controlled to	Revision Document	SRS Folder 22 Nov 2016
prevent their unintended use	ID88809	Process: 7749
or delivery.	**Date Revision 06 May	Check Repair Quotes 10 Oct 2016
The organization shall take	2022 Reviewed 06 May	Process: 7690
appropriate action based on	2022	Ship Repairs 21 Apr 2016
the nature of the	Top Level Document: VOP	Process: 7685
nonconformity and its effect	II I	Repairs Ready For Invoice 18 Apr 2016
on the conformity of	Viamed VST, Calibration,	Process: 7684
products and services. This	QA Stock	Repairs Ready For Quote 18 Apr 2016
shall also apply to	Revision Document	Process: 7674
nonconforming products and	ID53615	Check Repairs Ready For Invoice List 10 Mar
services detected after	Date Revision 11 Feb 2021	2016
delivery of products, during	Reviewed 11 Feb 2021	Process: 7671
or after the provision of	Audit 05 Purchasing	Humanmed Non Conformances 09 Mar 2016
services.	suppliers	Process: 7399
The organization shall deal	Revision Document	Responsibility Allocation : VST Stock
with nonconforming outputs	ID69314	Meeting Non Conforming Stock Transfers.
tns://www.vmsecure.me.uk//intranet/datah	pases/iso documents/quality man directl	ist.php?zz=1&vui=2&user=Derek Lamb&idp=rabPlHYi6uU 62

in one or more of the following ways: a) correction; b) segregation, containment, return or suspension of provision of products and services; c) informing the customer; d) obtaining authorization for acceptance under concession. Conformity to the requirements shall be verified when nonconforming outputs are corrected.

Date Revision 09 Sep 2021 Reviewed 09 Sep 2021

Audit 07 Handling and Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022

Audit 09 Goods Inward and Product Identity Revision Document

ID55437 Date Revision 12 Mar 2021 Reviewed 12 Mar 2021

(QC19) 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview - Credits 09 Mar 2016

Process: 7388

Responsibility Allocation: VST Stock Meeting Returns Overview 09 Mar 2016

|8.7.2|

The organization shall retain documented information that:

- a) describes the nonconformity:
- b) describes the actions taken;
- c) describes any concessions obtained:
- d) identifies the authority deciding the action in respect of the nonconformity.

Audit 20 Process

verification to Managment Revision Document

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Audit 12 CE Files

Revision Document

ID63815

ID73324

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar

2016

9 Performance evaluation

9		Process: 7433
Performance evaluation		Responsibility Allocation: VST Board
		Directors Meeting 09 Mar 2016
9.1		
Monitoring, measurement,		
analysis and evaluation		
9.1.1	Top Level Document: VOP	Process: 7693
The organization shall	10 Non Conformance,	Collect Repair Filing From Warehouse 22 Apr
determine:	Corrective and Preventive	2016
a) what needs to be	Actions	Process: 7692
monitored and measured;	Revision Document	Responsibility Allocation: Take Complete
b) the methods for	ID88799	Repair Paperwork To Office 22 Apr 2016
monitoring, measurement,	**Date Revision 06 May	Process: 7394
analysis and evaluation	2022 Reviewed 06 May	Responsibility Allocation : VST Stock
needed to ensure valid	2022	Meeting Repairs Review - General 09 Mar
results;	Top Level Document: VOP	2016
c) when the monitoring and	13 Process Monitoring,	
measuring shall be	System Reviews, Audits,	
performed;	Management Reviews and	
d) when the results from	Analysis Data	
monitoring and	Revision Document	
measurement shall be	ID75461	

analysed and evaluated. The organization shall evaluate the performance and the effectiveness of the quality management system. The organization shall retain appropriate documented information as evidence of the results. General

Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 07 Handling and Storage

Revision Document ID88197

**Date Revision 27 Apr 2022 Reviewed 27 Apr 2022

|9.1.2|

The organization shall monitor customers perceptions of the degree to which their needs and expectations have been fulfilled. The organization shall determine the methods for obtaining, monitoring and reviewing this information. NOTE Examples of monitoring customer perceptions can include customer surveys, customer feedback on delivered products and services, meetings with customers, market-share

claims and dealer reports. **Customer satisfaction**

analysis, compliments,

warranty

Top Level Document: VOP Process: 7825 13 Process Monitoring, System Reviews, Audits, Management Reviews and

Analysis Data

Revision Document ID75461

Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Audit 14 Complaints and **Corrective Actions**

Revision Document ID76091

Date Revision 25 Nov 2021 Reviewed 25 Nov 2021

Audit 22 Post Market Survellance

Revision Document ID63052

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Responsibility Allocation: Order Picking 06

Sep 2017 Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7797

Check Order Are Being Picked In Priority

Order 10 May 2017 Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7664

Responsibility Allocation: Marketing Job

Logger 09 Mar 2016

Process: 7427

Responsibility Allocation: VST Customer

Complaints 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar

2016

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review

Mandatory 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016

Process: 7843 Review VST Product Feedback Negative 23

Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints

23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

9.1.3

The organization shall analyse and evaluate appropriate data and information arising from monitoring

and measurement.

The results of analysis shall be used to evaluate:

- a) conformity of products and services;
- b) the degree of customer satisfaction:
- c) the performance and effectiveness of the quality management system;
- d) if planning has been implemented effectively;
- e) the effectiveness of actions taken to address risks and opportunities;
- f) the performance of external providers;
- g) the need for

improvements to the quality management system.

NOTE Methods to analyse

data can include statistical techniques. Analysis and evaluation

Top Level Document: VOP | Process: 7830 13 Process Monitoring, System Reviews, Audits, Management Reviews and **Analysis Data**

Revision Document ID75461

Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection

Revision Document ID75847

Date Revision 23 Nov 2021 Reviewed 23 Nov 2021

Audit 22 Post Market Survellance

Revision Document ID63052

Date Revision 22 Jun 2021 Reviewed 22 Jun 2021

Review Q.A. Failures Report 18 Sep 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar

2016

Process: 27

Top Level Document: VOP Management Reviews And Quality Audits 16

Feb 2016 Process: 7834

Financial Review 20 Sep 2017

Process: 26

Company Resources 16 Feb 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Process: 7837

Review External Parties Influencing The QMS

VST / Viamed 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints

23 Sep 2017 Process: 7843

Review VST Product Feedback Negative 23

Sep 2017

Process: 7846

ISO System Management Review Viamed 26

Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep

2017

Process: 7871

Review Exclusion From Viamed 13485:2016

And VST 9001:2015 15 Oct 2017

Process: 7876

Maintain Update Of ISO Route Maps 21 Oct 2017

Process: 7878

Review Possible Upcoming Regulation

Changes 22 Oct 2017

Process: 28

23/05/2022, 15:28 QMS Route Map VST Ltd ISO9001:2015 Supplier Review 16 Feb 2016 Process: 5889 Responsibility Allocation: Audit And Task Audit 24 Feb 2016 Process: 7071 Post Market Surveillance 09 Mar 2016 Process: 7199 Non Conformities Review Viamed 09 Mar 2016 Process: 7743 Customer Complaints Paper File 26 Sep 2016 Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7833 Importance Of Effective Quality Management 20 Sep 2017 Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016 Process: 6832 Supplier Review Future orders 09 Mar 2016 Process: 7091 Calibration Index 09 Mar 2016 Process: 5881 Training Records Review 18 Feb 2016 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7793

9.2

Internal audi

Process: 7781

Audit 23 Analysis Of Data VST 08 Feb 2017

Team Review Meeting 16 Mar 2017

Process: 7780

Audit 22 Post Market Survellance VST 08 Feb

2017

Process: 7779

Audit 21 Audit Of Audit VST 08 Feb 2017

Process: 7778

Audit 20 Process Verification To Managment

VST 08 Feb 2017

Process: 7777

Audit 19 Health And Saftey VST 08 Feb 2017

Process: 7776

Audit 17 Internal Audits VST 08 Feb 2017

Process: 7775

Audit 15 Production VST 08 Feb 2017

Process: 7774

Audit 14 Complaints And Corrective Actions

VST 08 Feb 2017

Process: 7773

Audit 12 CE Files VST 08 Feb 2017

Process: 7772

Audit 11 Repairs And Service VST 08 Feb

2017

Process: 7771

Audit 10b Process Verification VST 08 Feb

2017

Process: 7770

Audit 10 Documentation Control VST 08 Feb 2017

Process: 7769

Audit 09 Goods Inward And Product Identity VST 08 Feb 2017

Process: 7768

Audit 08 Training VST 08 Feb 2017

Process: 7767

Audit 07 Handling And Storage VST 08 Feb 2017

Process: 7766

Audit 06 Calibration VST 08 Feb 2017

Process: 7765

Audit 05 Purchasing Suppliers VST 08 Feb 2017

Process: 7764

Audit 03 Design Control VST 08 Feb 2017

Process: 7763

Audit 02 Contract Review VST 08 Feb 2017

Process: 7762

Audit 01 Picking Packing VST 08 Feb 2017

Process: 7733

Audit 23 Analysis Of Data Viamed 24 Aug 2016

Process: 7732

Audit 22 Post Market Survellance Viamed 24 Aug 2016

Process: 7731

Audit 21 Audit Of Audit Viamed 24 Aug 2016

Process: 7730

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

Process: 7729

Audit 19 Health And Saftey Viamed 24 Aug 2016

Process: 7728

Audit 17 Internal Audits Viamed 24 Aug 2016

Process: 7727

Audit 15 Production Viamed 24 Aug 2016

Process: 7726

Audit 14 Complaints And Corrective Actions

Viamed 24 Aug 2016

Process: 7725

Audit 12 CE Files Viamed 24 Aug 2016

Process: 7724

Audit 11 Repairs And Service Viamed 24 Aug

2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug 2016

Process: 7722

Audit 10 Documentation Control Viamed 24 Aug 2016

Process: 7721

Audit 09 Goods Inward And Product Identity

Viamed 24 Aug 2016

Process: 7720

Audit 08 Training Viamed 24 Aug 2016

Process: 7719

Audit 07 Handling And Storage Viamed 24

Aug 2016 **Process: 7718**

Audit 06 Calibration Viamed 24 Aug 2016

Process: 7717

Audit 05 Purchasing Suppliers Viamed 24 Aug

2016

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7715

Audit 02 Contract Review Viamed 24 Aug

2016

Process: 7714

Audit 01 Picking Packing Viamed 24 Aug

9.2.1

The organization shall conduct internal audits at planned intervals to provide information on whether the quality management system: a) conforms to:

- 1) the organization s own requirements for its quality management system;
- 2) the requirements of this International Standard:
- b) is effectively implemented and maintained.

|Top Level Document: VOP ||Process: 7744 13 Process Monitoring, System Reviews, Audits, Management Reviews and **Analysis Data**

Revision Document ID75461

Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Audit 17 Internal Audits Revision Document

ID77209 Date Revision 08 Dec 2021 Reviewed 08 Dec 2021

Audit 20 Process verification to Managment Revision Document

ID73324 Date Revision 26 Oct 2021

Reviewed 26 Oct 2021 **Audit 21 Audit of Audit Revision Document**

ID77289 Date Revision 09 Dec 2021 Reviewed 09 Dec 2021

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016

|9.2.2|

The organization shall: a) plan, establish, implement and maintain an audit programme(s) including the frequency, methods, responsibilities, planning requirements and reporting, which shall take into consideration the importance of the processes concerned, changes affecting Revision Document the organization, and the results of previous audits; b) define the audit criteria

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, Management Reviews and **Analysis Data** Revision Document

ID75461

Date Revision 18 Nov 2021 Reviewed 18 Nov 2021

Audit 10 Documentation Control

ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 18 Management

and scope for each audit; c) select auditors and conduct audits to ensure objectivity and the impartiality of the audit process; d) ensure that the results of the audits are reported to relevant management; e) take appropriate correction and corrective actions without undue delay; f) retain documented information as evidence of the implementation of the audit programme and the audit results. NOTE See ISO 19011 for guidance.	Review Revision Document ID73320 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021 Audit 21 Audit of Audit Revision Document ID77289 Date Revision 09 Dec 2021 Reviewed 09 Dec 2021	
9.3 Management review		
9.3.1 Top management shall review the organization squality management system, at planned intervals, to ensure its continuing suitability, adequacy, effectiveness and alignment with the strategic direction of the organization. General	Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, Management Reviews and Analysis Data Revision Document ID75461 Date Revision 18 Nov 2021 Reviewed 18 Nov 2021 Audit 18 Management Review Revision Document ID73320 Date Revision 26 Oct 2021 Reviewed 26 Oct 2021	
9.3.2 9.3.2 Management review inputs The management review shall be planned and carried out taking into consideration: a) the status of actions from previous management reviews; b) changes in external and internal issues that are relevant to the quality management system; c) information on the performance and effectiveness of the quality management system, including trends in:	13 Process Monitoring, System Reviews, Audits,	Process: 7831 Intrastats Debtors And Creditor Figures 18 Sep 2017 Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017 Process: 7673 Check Expiry Dated Stock 09 Mar 2016 Process: 7671 Humanmed Non Conformances 09 Mar 2016 Process: 7427 Responsibility Allocation: VST Customer Complaints 09 Mar 2016 Process: 7391 Responsibility Allocation: VST Stock Meeting Customer Complaints Review **Mandatory** 09 Mar 2016 Process: 7389

- 1) customer satisfaction and feedback from relevant interested parties;
- 2) the extent to which quality objectives have been
- 3) process performance and conformity of products and services:
- 4) nonconformities and corrective actions:
- 5) monitoring and measurement results;
- 6) audit results;
- 7) the performance of external providers;
- d) the adequacy of resources;
- e) the effectiveness of actions taken to address risks and opportunities (see 6.1);
- f) opportunities for

improvement. Management review inputs

Responsibility Allocation: VST Stock Meeting Returns Overview - From Customers

09 Mar 2016 Process: 7843

Review VST Product Feedback Negative 23

Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7862

Review The Audit Calender Screen 04 Oct 2017

Process: 7834

Financial Review 20 Sep 2017

Process: 5877

Review Company Data 17 Feb 2016

Process: 7070

Management Review 09 Mar 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Process: 7846

ISO System Management Review Viamed 26 Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep 2017

Process: 7871

Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017

Process: 7876

Maintain Update Of ISO Route Maps 21 Oct 2017

Process: 7878

Review Possible Upcoming Regulation

Changes 22 Oct 2017

Process: 7125

Responsibility Allocation: Intrastats Urgent

Problems 09 Mar 2016

Process: 28

Supplier Review 16 Feb 2016

Process: 5887

Review ISO/EN Documents 24 Feb 2016

Process: 7199

Non Conformities Review Viamed 09 Mar 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7833

Importance Of Effective Quality Management

20 Sep 2017

Process: 6829

Supplier Review - Outstanding orders 09 Mar 2016

Process: 6832

Supplier Review Future orders 09 Mar 2016

Process: 7753

Management Meeting Warehouse 22 Nov

2016

Process: 5881

Training Records Review 18 Feb 2016

Process: 6851

Review Accident Book 09 Mar 2016

Process: 7847

Health And Safety Review 26 Sep 2017

9.3.3

The outputs of the management review shall include decisions and actions related to: a) opportunities for

- improvement; b) any need for changes to the quality management
- system; c) resource needs. The organization shall retain

management reviews. Management review

documented information as evidence of the results of

outputs

Audit 18 Management Review

Revision Document ID73320

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

Audit 20 Process verification to Managment

Revision Document ID73324

Date Revision 26 Oct 2021 Reviewed 26 Oct 2021

1 Improvement

10

Improvement

Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016

10.1

The organization shall determine and select opportunities for improvement and implement any

necessary actions to meet customer requirements and enhance customer satisfaction.

These shall include:

- a) improving products and services to meet requirements as well as to address future needs and expectations;
- b) correcting, preventing or reducing undesired effects; c) improving the

Top Level Document: VOP 10 Non Conformance, **Corrective and Preventive** Actions

Revision Document ID88799

**Date Revision 06 May 2022 Reviewed 06 May 2022

Audit 14 Complaints and Corrective Actions Revision Document

ID76091 Date Revision 25 Nov 2021

Reviewed 25 Nov 2021 Chart 08 Correction and Prevention

Revision Document ID8682 Date Revision 12 Oct 2011

Process: 7825

Process: 7433

Responsibility Allocation: Order Picking 06

Sep 2017 Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar

2016

23/05/2022, 15:28 performance and effectiveness of the quality management system. NOTE Examples of improvement can include correction, corrective action, continual improvement, breakthrough change, innovation and reorganization. General Nonconformity and corrective action 10.2.1 When a nonconformity from complaints, the organization shall: a) react to the nonconformity and, as applicable: 1) take action to control and correct it: 2) deal with the consequences; b) evaluate the need for action to eliminate the cause(s) of the nonconformity, in order that it does not recur or occur elsewhere, by: 1) reviewing and analysing the nonconformity; 2) determining the causes of the nonconformity; 3) determining if similar nonconformities exist, or could potentially occur; c) implement any action

Reviewed 12 Oct 2011 VM3COP27.09 Reduce goldmine Mailbox preventative maintenance Revision Document ID14907 Date Revision 02 Apr 2015 Reviewed 02 Apr 2015

Humanmed Non Conformances 09 Mar 2016

Top Level Document: VOP || Process: 7671 10 Non Conformance, **Corrective and Preventive** Actions

Revision Document ID88799

**Date Revision 06 May 2022 Reviewed 06 May 2022

Top Level Document: VOP Process: 7830

10 Non Conformance, Corrective and Preventive

Actions

Revision Document ID88799

**Date Revision 06 May 2022 Reviewed 06 May 2022

Top Level Document: VOP 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd

Revision Document ID75995

Date Revision 24 Nov 2021 Reviewed 24 Nov 2021

Audit 10 Documentation Control

Revision Document ID63807

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 12 CE Files

Revision Document ID63815

Date Revision 30 Jun 2021 Reviewed 30 Jun 2021

Audit 14 Complaints and Corrective Actions

Revision Document ID76091

Date Revision 25 Nov 2021 Reviewed 25 Nov 2021

occurs, including any arising

needed:

d) review the effectiveness of any corrective action taken;

e) update risks and opportunities determined during planning, if necessary;

f) make changes to the quality management system, if necessary. Corrective actions shall be

appropriate to the effects of

Review Q.A. Failures Report 18 Sep 2017

Process: 7748

**Check Repair Orders 04 May 2022

Process: 7427

Responsibility Allocation: VST Customer

Complaints 09 Mar 2016

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review

Mandatory 09 Mar 2016

Process: 7841

Review VST Feedback - Customer Complaints

23 Sep 2017

		ap v31 Ltd 1309001.2013
the nonconformities		
encountered.		
10.2.2	Top Level Document: VOP	
The organization shall retain	19 Feedback Customer	
documented information as	Complaints Vigilance and	
evidence of:	Notifications Viamed Ltd	
a) the nature of the	Revision Document	
nonconformities and any	ID75475	
subsequent actions taken;	Date Revision 18 Nov 2021	
b) the results of any	Reviewed 18 Nov 2021	
corrective action.	Top Level Document: VOP	
	19 FeedBack Customer	
	Complaints Vigilance and	
	Notifications VST Ltd	
	Revision Document	
	ID75995	
	Date Revision 24 Nov 2021	
	Reviewed 24 Nov 2021	
	Top Level Document: VOP	
	10 Non Conformance,	
	Corrective and Preventive	
	Actions	
	Revision Document	
	ID88799	
	**Date Revision 06 May	
	2022 Reviewed 06 May	
	2022	
	Audit 10 Documentation	
	Control	
	Revision Document	
	ID63807	
	Date Revision 30 Jun 2021	
	Reviewed 30 Jun 2021	
10.3	Audit 10 Documentation	
The organization shall	Control	
continually improve the	Revision Document	
suitability, adequacy and	ID63807	
effectiveness of the quality	Date Revision 30 Jun 2021	
management system.	Reviewed 30 Jun 2021	
The organization shall	Audit 18 Management	
consider the results of	Review	
analysis and evaluation, and	Revision Document	
the outputs from	ID73320	
management review, to	Date Revision 26 Oct 2021	
determine if there are needs	Reviewed 26 Oct 2021	
or opportunities that shall be		
addressed as part of		
continual improvement.		
Continual improvement		

Document ID	Sub Processes
	VST ISO 9001:2015 Scope Process: 7848 Review ISO Scopes 27 Sep 2017
ID22062	VM3COP00.00 VST Quality Statement policy and objectives

05/2022, 15:28	8 QMS Route Map VST Ltd ISO9001:2015
	Process: 23 Company Objectives 16 Feb 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
ID73320	Audit 18 Management Review
1D73320	Process: 55 Business Continuity Plan 17 Feb 2016
	Process: 23 Company Objectives 16 Feb 2016
	Process: 6813 Management Meeting Turnover Report 09 Mar 2016
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 22 Company Policys 16 Feb 2016
	Process: 7750 Meeting With Management 14 Oct 2016
	Process: 7793 Team Review Meeting 16 Mar 2017
	Process: 7753 Management Meeting Warehouse 22 Nov 2016
	Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
	Process: 7834 Financial Review 20 Sep 2017
	Process: 26 Company Resources 16 Feb 2016
	Process: 30 Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016
	Process: 31 Responsibility Allocation: Notified Body Notifications 16 Feb 2016
	Process: 32 MDALL Listings 16 Feb 2016
	Process: 7057 Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 29 Responsibility Allocation : CMDCAS Updates And Licences 16 Feb 2016
	Process: 5889 Responsibility Allocation : Audit And Task - Audit 24 Feb 2016
	Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016
	Process: 7829
	Process: 6871 ISO14001 Environmental management systems 09 Mar 2016
	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
	Process: 7877 Disaster Planning 21 Oct 2017
	Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017
	Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017
	Process: 7886 Audit 18 Management Review Viamed 24 Oct 2017
	Process: 7887 Audit 18 Management Review VST 24 Oct 2017
	Process: 7890 New UPS Rates Needs Checking 24 Oct 2017
	Process: 7888 Review Processes Linked To VOPs And Audits 24 Oct 2017
	Process: 7895 FDA Device Establishment Registration 29 Oct 2017
	Process: 7912 Review The Personel Information We Collect Or Store 20 Sep 2018
	Process: 7913 Review Personnel Files 20 Sep 2018
	Process: 7918 Backup Jeans Local Folder 08 Nov 2018
	Process: 7964 Check Roles And Tasks For Incomplete Data 29 Oct 2020
	Process: 7980 Review Gov Website For Applicable Required Standards ISO9001 15 Nov 2021
	Process: 7972 ISO System Management Review Vst 26 Oct 2021
	Process: 7977 Review The Agenda For The Management Review / Board Meeting Prior To The
	Annual Meeting 11 Nov 2021
	Process: 7978 Regulatory Requirements 11 Nov 2021
	Process: 7979 Review The Template Of The QC 21 Form To Ensure It Is Current And Valid 12
	Nov 2021
	Process: 7981 Review Process Updates For Risk To Systems 18 Nov 2021
ID75407	VOP 01 Documentation and Records, Control, Creation, Storage, Retrieval, Revision
	Control and Online Records
	Process: 5940 Thumb Nail Processor 07 Mar 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 5934 Responsibility Allocation : Staff Training 05 Mar 2016
	Process: 7032 Responsibility Allocation : Document Requirements 09 Mar 2016
	Process: 41 Responsibility Allocation : Documentation Control 16 Feb 2016
	Process: 59 Out Of Date Documents 17 Feb 2016
	Process: 5851 Duplicate Documents 17 Feb 2016
	II

Process: 5852 Responsibility Allocation: Retention Of Records 17 Feb 2016 **Process: 7130** Intrastats Information for Intrastats and L Drive 09 Mar 2016

Process: 5890 Check Website ISO Documents 24 Feb 2016

Process: 7200 Responsibility Allocation: ISO Issues 09 Mar 2016

Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7941 Check Leaflets, Letterhead And Other Paperwork To See If The Correct BSI

Logo Is In Use. Remove All Old If Found. 23 Sep 2019 **Process: 7987** Sync External Telephone Logs 07 Feb 2022

Process: 7992 COSHH Datasheet Reminders 07 Feb 2022

Process: 8001 Verification Stock Linked To Documents 08 Feb 2022

ID63807

Audit 10 Documentation Control

Process: 10 Distribution Of Emails 16 Feb 2016

Process: 5939 Responsibility Allocation: Email ISP Routing 05 Mar 2016

Process: 5940 Thumb Nail Processor 07 Mar 2016

Process: 11 Distribution Of Mail 16 Feb 2016

Process: 6 Responsibility Allocation: Updating Contact Management System 16 Feb 2016

Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016

Process: 53 Emails 16 Feb 2016

Process: 7672 Off Site Backup 09 Mar 2016

Process: 7700 Domain Name Management 19 May 2016

Process: 9 Distribution Of Faxes 16 Feb 2016 **Process: 15** Filing and Archiving 16 Feb 2016

Process: 7711 Import Bank CSV 01 Jul 2016

Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7693** Collect Repair Filing From Warehouse 22 Apr 2016

Process: 12 Responsibility Allocation: Sales And Technical Information Processing 16 Feb

2016

Process: 16 Responsibility Allocation: Photocopying 16 Feb 2016 **Process: 5901** Link Call Log Contacts To The CRM 02 Mar 2016 **Process: 7699** Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7705 Checking For Uploaded Files 08 Jun 2016

Process: 7754

Process: 7770 Audit 10 Documentation Control VST 08 Feb 2017

Process: 6938 Responsibility Allocation : Customer Database Updates 09 Mar 2016 **Process: 6940** Responsibility Allocation : Customer Ongoing task List 09 Mar 2016

Process: 7090 Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 7032 Responsibility Allocation: Document Requirements 09 Mar 2016

Process: 41 Responsibility Allocation: Documentation Control 16 Feb 2016

Process: 59 Out Of Date Documents 17 Feb 2016 **Process: 5851** Duplicate Documents 17 Feb 2016

Process: 5852 Responsibility Allocation: Retention Of Records 17 Feb 2016

Process: 7124 Responsibility Allocation: Intrastats 09 Mar 2016

Process: 7125 Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016

Process: 7126 Intrastats Requested Page updates 09 Mar 2016

Process: 7127 Responsibility Allocation : Intrastats Unfinished in progress Processes 09 Mar 2016

Process: 7128 Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016

Process: 7129 Intrastats Cross Reference Database Tables Updates 09 Mar 2016

Process: 7130 Intrastats Information for Intrastats and L Drive 09 Mar 2016

Process: 7131 Responsibility Allocation: Intrastats Opera 09 Mar 2016

Process: 7133 Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016

Process: 7739 Intrastats Amendment Log 12 Sep 2016

Process: 5877 Review Company Data 17 Feb 2016

Process: 44 Secure Socket Level Certificate 16 Feb 2016

Process: 5890 Check Website ISO Documents 24 Feb 2016

Process: 7863 Maintain Repair Codes List 05 Oct 2017

Process: 7922 Back Up Emily's Accounts Docs 04 Jan 2019

/05/2022, 15:28	QMS Route Map VST Ltd ISO9001:2015
	Process: 7987 Sync External Telephone Logs 07 Feb 2022
	Process: 7992 COSHH Datasheet Reminders 07 Feb 2022
	Process: 8001 Verification Stock Linked To Documents 08 Feb 2022
ID73324	Audit 20 Process verification to Managment
ID/332 4	Process: 7701 AWS Amazon Web Services 23 May 2016
	Process: 7723 Audit 10b Process Verification Viamed 24 Aug 2016
	Process: 7730 Audit 20 Process Verification To Management Viamed 24 Aug 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 7771 Audit 10b Process Verification VST 08 Feb 2017
	Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017
	Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016
	Process: 7755 Fast Hosts Invoice 08 Dec 2016
	Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017
	Process: 7846 ISO System Management Review Viamed 26 Sep 2017
	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	Process: 7832 Cleardown Emailed Invoices 20 Sep 2017
	Process: 7848 Review ISO Scopes 27 Sep 2017
	Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017
	Process: 7852 Software Validation Expired Stock 01 Oct 2017
	Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017
	Process: 7854 Software Validation In Production List 01 Oct 2017
	Process: 7855 Software Validation - Production Lists 01 Oct 2017
	Process: 7856 Software Validation Unchecked Orders 01 Oct 2017
	Process: 7857 Software Validation Stock Tracking Check 01 Oct 2017
	Process: 7858 Software Validation Attempt To QA Some Stock 01 Oct 2017
	Process: 7861 Software Validation Of Training Documents Forced Reading 03 Oct 2017
	Process: 7850 Software Validation Scan Incorrect Product 01 Oct 2017
	Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017
	Process: 7865 Software Validation Conflicting Audits 07 Oct 2017
	Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct
	2017
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
	Process: 7875 Software Validation Document Control 20 Oct 2017
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017
	Process: 7881 Software Validation - Live Orders 22 Oct 2017
ID8700	Chart 27 Customer Complaints Chart 27
100700	Process: 7743 Customer Complaints Paper File 26 Sep 2016
ID70147	
ID/014/	Audit 08 Training, Competence and Human Resources Process: 7720 Audit 08 Training Viamed 24 Aug 2016
	Process: 6839 Responsibility Allocation: Personnel Holidays and Time Adjustments 09 Mar
	2016
	Process: 5881 Training Records Review 18 Feb 2016
	Process: 5904 Taking On New Staff 02 Mar 2016
	Process: 5936 Wages Calculations 05 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016
	Process: 6851 Review Accident Book 09 Mar 2016
	Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016
	Process: 6928 Responsibility Allocation: Staff 09 Mar 2016
	Process: 7074
	Process: 7759 Health Declaration Sheet 23 Jan 2017
	Process: 7768 Audit 08 Training VST 08 Feb 2017
	Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016
	Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
	Process: 6841 Responsibility Allocation : Grants 09 Mar 2016
	Process: 7070 Management Review 09 Mar 2016

Process: 7713 Review Roles And Responsibilitys 17 Aug 2016 **Process: 7883** Appraisal 23 Oct 2017 Process: 7884 Pay Review 23 Oct 2017 **Process: 7908** Private Information Data 27 Jul 2018 **Process: 7907** Annual Review Doc Management 27 Jul 2018 **Process: 7937** Diversity Impact Assessment 27 Jun 2019 **Process: 7951** Server Review 05 Mar 2020 **Process: 7982** Check There Are No Changes To Employment Law 21 Nov 2021 **Process: 7983** To Check On Line And See If There Have Been Any Changes To Gdpr We Need To Be Aware Of. 21 Nov 2021 VM3COP00.00 Viamed Quality Statement policy and objectives ID22684 **Process: 23** Company Objectives 16 Feb 2016 **Process: 22** Company Policys 16 Feb 2016 **Process: 7828** Review The Quality Policy Viamed 16 Sep 2017 **Process: 7833** Importance Of Effective Quality Management 20 Sep 2017 ID27474 VM3COP02.02 Viamed Company Responsibilitys organisation chart structure **Process: 5877** Review Company Data 17 Feb 2016 VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and ID73529 Tasks **Process: 39** Environmental Policy Document Review 16 Feb 2016 **Process: 7741** Review Ethical Policy 14 Sep 2016 **Process:** 6839 Responsibility Allocation: Personnel Holidays and Time Adjustments 09 Mar 2016 **Process: 5881** Training Records Review 18 Feb 2016 **Process: 5904** Taking On New Staff 02 Mar 2016 **Process: 6837** Personnel Requirements and Training 09 Mar 2016 **Process: 6877** Responsibility Allocation : Alarm Key Holders 09 Mar 2016 **Process: 6906** Responsibility Allocation: Time Working Away 09 Mar 2016 **Process: 6928** Responsibility Allocation: Staff 09 Mar 2016 **Process: 7042** Responsibility Allocation: Work Environment 09 Mar 2016 **Process: 5934** Responsibility Allocation: Staff Training 05 Mar 2016 **Process: 5874** Childcare Vouchers Edenred 17 Feb 2016 **Process: 7753** Management Meeting Warehouse 22 Nov 2016 **Process: 34** Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016 **Process: 5869** Responsibility Allocation: Legal Company Car Registration 17 Feb 2016 **Process: 6841** Responsibility Allocation: Grants 09 Mar 2016 Process: 6843 **Process: 6861** Management Meeting Review Weekly Meeting 09 Mar 2016 **Process: 30** Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016 **Process: 31** Responsibility Allocation: Notified Body Notifications 16 Feb 2016 **Process: 32** MDALL Listings 16 Feb 2016 **Process: 7033** Responsibility Allocation: Management commitment to ISO 09 Mar 2016 **Process:** 7037 Responsibility Allocation: Responsibility, authority and communication 09 Mar **Process: 7057** Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016 **Process: 7713** Review Roles And Responsibilitys 17 Aug 2016 **Process: 7837** Review External Parties Influencing The OMS VST / Viamed 23 Sep 2017 **Process: 29** Responsibility Allocation: CMDCAS Updates And Licences 16 Feb 2016 **Process: 7848** Review ISO Scopes 27 Sep 2017 **Process: 7891** Fire Alarm Evacuation Drill 25 Oct 2017 **Process: 7908** Private Information Data 27 Jul 2018 **Process: 7907** Annual Review Doc Management 27 Jul 2018 **Process: 7937** Diversity Impact Assessment 27 Jun 2019 **Process: 7961** R D Room - Tidy, Empty Bins, Remove Cups. Caution Around Oxygen Supply 05 Oct 2020 **Process: 7982** Check There Are No Changes To Employment Law 21 Nov 2021

5/2022, 15:28	QMS Route Map VST Ltd ISO9001:2015
	Process: 7983 To Check On Line And See If There Have Been Any Changes To Gdpr We No
	To Be Aware Of. 21 Nov 2021
D17423	
ID1/423	VM3COP02 Organisation Responsibilities Viamed
	Process: 6967 Responsibility Allocation : VIAMED Stock Meeting Repairs Review - Pulse
	Oximetry Sensors 09 Mar 2016
	Process: 7900 Royal Mail - Mail Retention Form 29 Mar 2018
D21800	VM3COP19 Health and Safety
	Process: 6855 Risk Assessment HSE 09 Mar 2016
ID22429	Viamed Top Level Quality Objectives
111122429	Process: 23 Company Objectives 16 Feb 2016
D31036	VOP 18 Maintenance Building, Fabric and Infrastructure
	Process: 5856 Cleaning The Kitchen 17 Feb 2016
	Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016
	Process: 5900 Cleaning Of Office Windows 25 Feb 2016
	Process: 5878 Empty Office Bins 18 Feb 2016
	Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016
	Process: 5906 Empty Paper Bins 03 Mar 2016
	Process: 7805 Empty Kitchen Bins 22 May 2017
	Process: 5909 Empty Warehouse Bins 03 Mar 2016
	Process: 7706 Update Virus Software And Scan For Viruses 10 Jun 2016
	Process: 7802 Clean Kitchen Sides 22 May 2017
	Process: 7803 Dishwashing 22 May 2017
	Process: 7804 Sweep Kitchen Floor 22 May 2017
	Process: 7806 Watering Plants 22 May 2017
	Process: 7807
	Process: 54 Responsibility Allocation: Gents Toilets 17 Feb 2016
	Process: 5907 Hoover Warehouse 03 Mar 2016
	Process: 5908 Sweep Warehouse 03 Mar 2016
	Process: 5910 Clean Duckets 03 Mar 2016
	Process: 5911 Clear Cardboard 03 Mar 2016
	Process: 7698 Clean Toilets 17 May 2016
	Process: 7131 Responsibility Allocation: Intrastats Opera 09 Mar 2016
	Process: 7133 Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016
	Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016
	Process: 7896 Tree In Car Park 22 Dec 2017
D69457	Audit 16 Salas and Mankating
D09437	Audit 16 Sales and Marketing
	Process: 21 Office Sales Projects 16 Feb 2016
	Process: 17
	Process: 40 Responsibility Allocation: Calender 16 Feb 2016
	Process: 5870 Book Arab Health 17 Feb 2016
	Process: 19 Maintaining Leaflet Stocks 16 Feb 2016
	Process: 20 Processing Of Mail Shots 16 Feb 2016
	Process: 5873 Distributor Contract Reviews 17 Feb 2016
	Process: 5885 Responsibility Allocation : Monthly Reports 24 Feb 2016
	Process: 5883 Responsibility Allocation: Monthly Sales Report 24 Feb 2016
	Process: 6888 Viamed Automotive UK 09 Mar 2016
	Process: 6898 GHX Web Pricing 09 Mar 2016
	Process: 5884 Responsibility Allocation : Monthly Report 24 Feb 2016
	Process: 5886 Responsibility Allocation : Monthly Report 24 Feb 2016
	Process: 6891 Responsibility Allocation : Exhibitions Co-ordinator 09 Mar 2016
1	Process: 7909 EAN GTIN Online Database 06 Aug 2018
	1 100000 1707 Litti Ottii Omme Damouse 00 liug 2010
	Process: 7970 Sales Warnings 20 Dec 2018
	Process: 7920 Sales Warnings 20 Dec 2018
	Process: 7927 Contract Pricing Review 14 Feb 2019
	Process: 7927 Contract Pricing Review 14 Feb 2019 Process: 7926 Sales Forecasts Export 22 Jan 2019
	Process: 7927 Contract Pricing Review 14 Feb 2019

Process: 7916 Google Webmaster Tools 16 Oct 2018

Process: 7931 Competitor Pricing 14 Mar 2019

Process: 7949 Sales Projects Send To Sales Team 04 Mar 2020

Process: 7947 8010004 - JJ-CCR Oxygen Sensor Orders 04 Mar 2020

Process: 7948 8010006 - REVo Oxygen Sensor Orders 04 Mar 2020

Process: 7950 Envited Oxygen Sensor Parts Stock Check 05 Mar 2020

Process: 7959 Audit 16 Sales And Marketing Viamed 28 Sep 2020

Process: 7960 Audit 16 Sales And Marketing VST 28 Sep 2020

ID69328 | Audit 02 Contract Review and Sales Order Processing

Process: 5 Responsibility Allocation: Processing Of Sales Orders 16 Feb 2016

Process: 36 Emailing Of Invoices 16 Feb 2016

Process: 5892 Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5894 Checking Of Active List 25 Feb 2016

Process: 7 Responsibility Allocation: Checking Of Sales Orders 16 Feb 2016

Process: 5943 Check Cardea And Multiquote 08 Mar 2016

Process: 5891 Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 2 Answering Telephones 16 Feb 2016

Process: 37 West Yorkshire Ambulance Stock 16 Feb 2016

Process: 5945 Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946 Responsibility Allocation: Sending Sale Or Returns 08 Mar 2016

Process: 5948 Adding New Accounts To Opera 08 Mar 2016

Process: 5949 Filling Credit Card Slips 08 Mar 2016

Process: 5895 Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5875 Check Paypal For Orders 17 Feb 2016

Process: 7675 Responsibility Allocation : Ordering Demo Stock For Humanmed Reps 11 Mar 2016

Process: 5944 Responsibility Allocation: Chasing Lost Customers 08 Mar 2016

Process: 3 Responsibility Allocation : Meeting And Greeting Visitors To The Company 16 Feb 2016

Process: 4 Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016

Process: 7676 PDFing Of Invoices Viamed 17 Mar 2016

Process: 7696 Send VIAMED Delivery Notifications 28 Apr 2016

Process: 5893 Answering Website Questions 25 Feb 2016

Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 5899 Proforma And Quote Chasing 25 Feb 2016

Process: 7710 Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

Process: 14 Fax Paper 16 Feb 2016

Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

Process: 7715 Audit 02 Contract Review Viamed 24 Aug 2016

Process: 7734 Responsibility Allocation: Humanmed Order Processing 25 Aug 2016

Process: 7677

Process: 5897 Responsibility Allocation: Franking Mail 25 Feb 2016

Process: 7709 Delivered not Invoiced 28 Jun 2016

Process: 6954 Back Orders Review - By Customer 09 Mar 2016

Process: 8 Responsibility Allocation: Order And Status Liaison With Customers 16 Feb 2016

Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And

Invoices Are Retrieved 25 Feb 2016

Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5947 Responsibility Allocation: Search For Distributors 08 Mar 2016

Process: 6958 Responsibility Allocation : Shipped Order Queries 09 Mar 2016

Process: 7686 Thorough Checking Of Awaiting Action Tray 21 Apr 2016

Process: 7712 Review Inward Payments 01 Jul 2016

Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7758 Check For GHX Orders 17 Jan 2017

Process: 7761 Send VST Delivery Notifications 01 Feb 2017

Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7795 Answering UK Web Questions 27 Apr 2017

QMS Route Map VST Ltd ISO9001:2015 **Process: 7822** Review Oxylink Stock 26 Jul 2017 **Process: 7791** Price List Check 10 Mar 2017 Process: 7763 Audit 02 Contract Review VST 08 Feb 2017 **Process: 7808** Ensure All Invoice Correctly Tagged 02 Jun 2017 **Process: 5872** Check Sale Or Returns Export 17 Feb 2016 **Process: 5871** Check Sale Or Returns 17 Feb 2016 **Process: 5876** E.Commerce Cardea And Multiquote 17 Feb 2016 **Process: 7782** Remove Started But Not Used Order Numbers 08 Feb 2017 **Process: 6956** Responsibility Allocation: Sales Order Issues 09 Mar 2016 **Process: 6921** Responsibility Allocation: Customer pricing agreements 09 Mar 2016 Process: 6922 **Process: 6959** Responsibility Allocation: Sales Forward Orders Review 09 Mar 2016 **Process: 7801** VST Price Review 17 May 2017 **Process: 5905** Responsibility Allocation: Price Checking 02 Mar 2016 Process: 6950 **Process: 7697** Yearly Pricing Review 09 May 2016 **Process: 7670** Humanmed general Issues 09 Mar 2016 **Process: 7872** Embargo Countries NOT Allowed To Sell To 16 Oct 2017 **Process: 7893** VST Price Lists 28 Oct 2017 **Process: 7894** VST Customer Agreements 28 Oct 2017 **Process: 7936** B2B Router / Peppol Responsibilitys 19 Jun 2019 **Process: 7941** Check Leaflets, Letterhead And Other Paperwork To See If The Correct BSI Logo Is In Use. Remove All Old If Found. 23 Sep 2019 **Process: 7953** Vandagraph Delivery Notifications 26 May 2020 Process: 7954 Vandagraph Email Of Invoices 26 May 2020 **Process: 7955** Vandagraph Shipper SignOff Collection 26 May 2020 **Process: 7970** Proforma And Quote Chasing Ryan 31 Aug 2021 **Process: 7971** Proforma And Quote Chasing Steve Hardaker 31 Aug 2021 **Process: 8005** Verification Of SRS Information added 17 Feb 2022 **Process: 7988** Verification Contact Details Internal CRM 07 Feb 2022 **Process: 7989** **Verification Contact Details Accounts 04 May 2022 ID51629 Audit 01 Picking packing Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016 **Process: 7825** Responsibility Allocation: Order Picking 06 Sep 2017 **Process: 5859** Review Un-shipped Parcels 17 Feb 2016 Process: 6970 **Process: 7691** Ship Sale Or Returns 21 Apr 2016 Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017 **Process: 7796** Review Franking Label Errors 08 May 2017 **Process: 7797** Check Order Are Being Picked In Priority Order 10 May 2017 **Process: 7798** Orders And Items Shipped Per Month 10 May 2017 **Process: 7860** Goods Out Picking 03 Oct 2017 ID88809 VOP 07 Stock Control, Handling, Control of Labelling, Storage, Movement **Process: 6973** Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016 **Process: 7675** Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016 **Process: 5872** Check Sale Or Returns Export 17 Feb 2016 Process: 5871 Check Sale Or Returns 17 Feb 2016 **Process: 5855** Purchase Order Requirements Teledyne 17 Feb 2016 **Process: 5858** Opera Stock Adjustments 17 Feb 2016 **Process: 5868** Return Goods To Suppliers 17 Feb 2016 **Process: 5935** Stock Allocations 05 Mar 2016 **Process: 6829** Supplier Review - Outstanding orders 09 Mar 2016 **Process: 6832** Supplier Review Future orders 09 Mar 2016

Process: 6840 Process: 6848

Process: 6850 Current Stock Levels 09 Mar 2016

Process: 6945 Missing Stock or Adjustments 09 Mar 2016

Process: 6955 Production Requirements 09 Mar 2016

Process: 7046 Responsibility Allocation: Stock Purchasing 09 Mar 2016

Process: 7051 Responsibility Allocation: Control of nonconforming product 09 Mar 2016

Process: 7673 Check Expiry Dated Stock 09 Mar 2016

Process: 7679 Check Stock Requirements Supplier Teledyne 18 Apr 2016 **Process: 7680** Check Stock Requirements Supplier Envited 18 Apr 2016

Process: 7681 Check Stock Requirements Supplier Posey 18 Apr 2016

Process: 7682 Check Stock Requirements Supplier Bluepoint 18 Apr 2016

Process: 7687 Vandagraph Duckets 21 Apr 2016

Process: 7688

Process: 7689 Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016

Process: 7694 Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016

Process: 7695 Top Up Quick Shipping Shelves 28 Apr 2016

Process: 7708 Acorn 0014904 17 Jun 2016

Process: 7798 Orders And Items Shipped Per Month 10 May 2017

Process: 6961 Responsibility Allocation: VIAMED Stock Meeting Purchase Order

Requirements 09 Mar 2016

Process: 7683 Check Stock For Proforma 18 Apr 2016

Process: 6968 Responsibility Allocation: VIAMED Stock Meeting Repairs Review - General

Process: 6949 Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar

2016

Process: 6948 Responsibility Allocation: VIAMED Stock Meeting Stock Processing 09 Mar

Process: 6947 Responsibility Allocation: VIAMED Stock Meeting Stock Queries 09 Mar 2016

Process: 7830 Review Q.A. Failures Report 18 Sep 2017

Process: 7864 ESD Work Stations 07 Oct 2017

Process: 7873 On Site Environment Review 18 Oct 2017

Process: 7866 Oxygen Cylinder Check 13 Oct 2017

Process: 7897 Daily O2 Sensors Returns 04 Jan 2018

Process: 7909 EAN GTIN Online Database 06 Aug 2018

Process: 7943 Review Stocks Of 8000004 01 Oct 2019

Process: 7944 **Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production,

Service And Repairs For Viamed And VST 04 May 2022

Process: 7962 VST Supplier QA Results 28 Oct 2020

Process: 7967 VST Stock Count For End April 01 Jul 2021

Process: 7969 Weee Waste Reporting 23 Aug 2021

Process: 8006 Verification Warehouse Unidentified Stock 17 Feb 2022

Process: 8008 Verification Warehouse Hand Sanitiser 21 Feb 2022

Process: 8009 Verification Stock Items And Locations 21 Feb 2022

Process: 8010 Verification Of Ebay Stock 21 Feb 2022

Process: 8011 Verification Of Demo Stock 21 Feb 2022

Process: 7996 Verification Repairs Older Repairs 07 Feb 2022

Process: 8002 **Verification Todays Goods In 04 May 2022

Process: 8004 **Verification Of Non Conforming Products 04 May 2022

ID75475 VOP 19 Feedback Customer Complaints Vigilance and Notifications Viamed Ltd

Process: 7743 Customer Complaints Paper File 26 Sep 2016

Process: 7671 Humanmed Non Conformances 09 Mar 2016

Process: 6931 Customer Complaints 09 Mar 2016

Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017

Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7070 Management Review 09 Mar 2016

Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017

Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017

Process: 7843 Review VST Product Feedback Negative 23 Sep 2017

23/05/2022, 15:28 QMS Route Map VST Ltd ISO9001:2015 Process: 7174 Process: 7175 Process: 7179 **Process: 7874** Review For Latest Version Med Dev 2.12. 18 Oct 2017 **Process: 7979** Review The Template Of The QC 21 Form To Ensure It Is Current And Valid 12 Nov 2021 ID18641 VM3COP20.01 Post In Distributing the Post **Process: 11** Distribution Of Mail 16 Feb 2016 **Process: 5882** Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 ID77875 **VOP 03 Contract Review, Enquires, Office Processes Process: 5** Responsibility Allocation: Processing Of Sales Orders 16 Feb 2016 **Process: 10** Distribution Of Emails 16 Feb 2016 **Process: 36** Emailing Of Invoices 16 Feb 2016 **Process: 5892** Checking EBay And Amazon For Orders And Messages 25 Feb 2016 **Process: 5894** Checking Of Active List 25 Feb 2016 **Process:** 7 Responsibility Allocation: Checking Of Sales Orders 16 Feb 2016 **Process: 5943** Check Cardea And Multiquote 08 Mar 2016 **Process: 5891** Processing Of Repair Quotes And Orders 25 Feb 2016 **Process: 11** Distribution Of Mail 16 Feb 2016 **Process: 2** Answering Telephones 16 Feb 2016 **Process: 37** West Yorkshire Ambulance Stock 16 Feb 2016 **Process: 5948** Adding New Accounts To Opera 08 Mar 2016 **Process: 5949** Filling Credit Card Slips 08 Mar 2016 **Process: 6** Responsibility Allocation: Updating Contact Management System 16 Feb 2016 **Process: 5895** Responsibility Allocation: Completing Office Job List 25 Feb 2016 **Process: 5875** Check Paypal For Orders 17 Feb 2016 **Process: 5944** Responsibility Allocation: Chasing Lost Customers 08 Mar 2016 **Process: 3** Responsibility Allocation: Meeting And Greeting Visitors To The Company 16 Feb

Process: 4 Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016

Process: 7676 PDFing Of Invoices Viamed 17 Mar 2016

Process: 9 Distribution Of Faxes 16 Feb 2016

Process: 7696 Send VIAMED Delivery Notifications 28 Apr 2016

Process: 5857 Customer Service Logs 17 Feb 2016

Process: 5893 Answering Website Questions 25 Feb 2016

Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 15 Filing and Archiving 16 Feb 2016

Process: 5899 Proforma And Quote Chasing 25 Feb 2016

Process: 7710 Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016

Process: 14 Fax Paper 16 Feb 2016

Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 Process: 7734 Responsibility Allocation: Humanmed Order Processing 25 Aug 2016

Process: 5850 Purchase Order Log 17 Feb 2016

Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7677

Process: 5897 Responsibility Allocation: Franking Mail 25 Feb 2016

Process: 21 Office Sales Projects 16 Feb 2016

Process: 7709 Delivered not Invoiced 28 Jun 2016

Process: 8 Responsibility Allocation: Order And Status Liaison With Customers 16 Feb 2016 **Process: 12** Responsibility Allocation: Sales And Technical Information Processing 16 Feb 2016

Process: 16 Responsibility Allocation: Photocopying 16 Feb 2016

Process: 17

Process: 20 Processing Of Mail Shots 16 Feb 2016

Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And

Invoices Are Retrieved 25 Feb 2016

3/05/2022, 15:28	QMS Route Map VST Ltd ISO9001:2015
	Process: 5901 Link Call Log Contacts To The CRM 02 Mar 2016
	Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016
	Process: 5947 Responsibility Allocation : Search For Distributors 08 Mar 2016
	Process: 6958 Responsibility Allocation : Shipped Order Queries 09 Mar 2016
	Process: 7686 Thorough Checking Of Awaiting Action Tray 21 Apr 2016
	Process: 7699 Shred Sensitive Paperwork In JL Office 19 May 2016
	Process: 7705 Checking For Uploaded Files 08 Jun 2016
	Process: 7712 Review Inward Payments 01 Jul 2016
	Process: 7712 Review inward Fayments of Jul 2016 Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016
	Process: 7751 VST Purchase Order Log 02 Nov 2016
	Process: 7758 Check For GHX Orders 17 Jan 2017
	Process: 7760 Send Service Offers 31 Jan 2017
	Process: 7761 Send VST Delivery Notifications 01 Feb 2017
	Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017
	Process: 7792 Shipped Order Success Report 13 Mar 2017
	Process: 7795 Answering UK Web Questions 27 Apr 2017
	Process: 7822 Review Oxylink Stock 26 Jul 2017
	Process: 5876 E.Commerce Cardea And Multiquote 17 Feb 2016
	Process: 5873 Distributor Contract Reviews 17 Feb 2016
	Process: 5885 Responsibility Allocation: Monthly Reports 24 Feb 2016
	Process: 6938 Responsibility Allocation: Customer Database Updates 09 Mar 2016
	Process: 6940 Responsibility Allocation: Customer Ongoing task List 09 Mar 2016
	Process: 6956 Responsibility Allocation : Sales Order Issues 09 Mar 2016
	Process: 5866 UPS Shipping Fuel Surcharge 17 Feb 2016
	Process: 6952 Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016
	Process: 6971 Responsibility Allocation: Freight Courier Cost Request 09 Mar 2016
	Process: 7692 Responsibility Allocation : Take Complete Repair Paperwork To Office 22 Apr
	2016
	Process: 7796 Review Franking Label Errors 08 May 2017
	Process: 6916 Responsibility Allocation: Service exisiting 09 Mar 2016
	Process: 6917 Responsibility Allocation: Service extension 09 Mar 2016
	Process: 7863 Maintain Repair Codes List 05 Oct 2017
	Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017
	Process: 7890 New UPS Rates Needs Checking 24 Oct 2017
	Process: 7893 VST Price Lists 28 Oct 2017
	Process: 7894 VST Customer Agreements 28 Oct 2017
	Process: 7901 UPS Exceptions Checkup 20 Apr 2018
	Process: 7957 Warehouse Requests 29 May 2020
	Process: 7959 Audit 16 Sales And Marketing Viamed 28 Sep 2020 Process: 7970 Proforma And Quote Chasing Ryan 31 Aug 2021
	Process: 7970 Proforma And Quote Chasing Kyan 31 Aug 2021 Process: 7971 Proforma And Quote Chasing Steve Hardaker 31 Aug 2021
	Process: 7988 Verification Contact Details Internal CRM 07 Feb 2022
	Process: 7989 **Verification Contact Details Accounts 04 May 2022
	Process: 7990 **Verification Invoice Details Accounts 04 May 2022
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ID77289	Audit 21 Audit of Audit Of Audit Vierned 24 Aug 2016
	Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016 Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017
	Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
	Process: 7093 BSI Audits Calander 09 Mar 2016
	Process: 7670 Humanmed general Issues 09 Mar 2016
	Process: 7862 Review The Audit Calender Screen 04 Oct 2017
ID21214	1 100055, 7002 Review The Flucht Calculate Selection On Oct 2017
ID21314	Process: 6828
ID63815	Audit 12 CE Files
	Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016
	Process: 7773 Audit 12 CE Files VST 08 Feb 2017
	Process: 24 Responsibility Allocation : Compliance ISO Standards 16 Feb 2016
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23/05/2022, 15:28 QMS Route Map VST Ltd ISO9001:2015 **Process: 7172** Responsibility Allocation: CE Technical Files 09 Mar 2016 **Process: 7071** Post Market Surveillance 09 Mar 2016 VOP 13 Process Monitoring, System Reviews, Audits, Management Reviews and Analysis ID75461 Data **Process: 55** Business Continuity Plan 17 Feb 2016 **Process: 23** Company Objectives 16 Feb 2016 **Process: 27** Management Reviews And Quality Audits 16 Feb 2016 **Process: 7714** Audit 01 Picking Packing Viamed 24 Aug 2016 **Process: 7715** Audit 02 Contract Review Viamed 24 Aug 2016 **Process: 7716** Audit 03 Design Control Viamed 24 Aug 2016 **Process: 7717** Audit 05 Purchasing Suppliers Viamed 24 Aug 2016 **Process: 7718** Audit 06 Calibration Viamed 24 Aug 2016 **Process: 7719** Audit 07 Handling And Storage Viamed 24 Aug 2016 **Process: 7720** Audit 08 Training Viamed 24 Aug 2016 **Process: 7721** Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016 **Process: 7722** Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7723** Audit 10b Process Verification Viamed 24 Aug 2016 **Process: 7724** Audit 11 Repairs And Service Viamed 24 Aug 2016 **Process: 7725** Audit 12 CE Files Viamed 24 Aug 2016 **Process: 7726** Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016 **Process: 7727** Audit 15 Production Viamed 24 Aug 2016 **Process: 7728** Audit 17 Internal Audits Viamed 24 Aug 2016 Process: 7729 Audit 19 Health And Saftey Viamed 24 Aug 2016 **Process: 7730** Audit 20 Process Verification To Managment Viamed 24 Aug 2016 **Process: 7731** Audit 21 Audit Of Audit Viamed 24 Aug 2016 **Process: 7732** Audit 22 Post Market Survellance Viamed 24 Aug 2016 **Process: 7733** Audit 23 Analysis Of Data Viamed 24 Aug 2016 Process: 6828 **Process: 22** Company Policys 16 Feb 2016 Process: 7754 **Process: 7762** Audit 01 Picking Packing VST 08 Feb 2017 **Process: 7763** Audit 02 Contract Review VST 08 Feb 2017 Process: 7764 Audit 03 Design Control VST 08 Feb 2017 **Process: 7765** Audit 05 Purchasing Suppliers VST 08 Feb 2017 **Process: 7766** Audit 06 Calibration VST 08 Feb 2017 **Process: 7767** Audit 07 Handling And Storage VST 08 Feb 2017 **Process: 7768** Audit 08 Training VST 08 Feb 2017 Process: 7769 Audit 09 Goods Inward And Product Identity VST 08 Feb 2017 **Process: 7770** Audit 10 Documentation Control VST 08 Feb 2017 **Process: 7771** Audit 10b Process Verification VST 08 Feb 2017 **Process: 7772** Audit 11 Repairs And Service VST 08 Feb 2017 **Process: 7773** Audit 12 CE Files VST 08 Feb 2017 **Process: 7774** Audit 14 Complaints And Corrective Actions VST 08 Feb 2017 **Process: 7775** Audit 15 Production VST 08 Feb 2017 **Process: 7776** Audit 17 Internal Audits VST 08 Feb 2017 **Process: 7777** Audit 19 Health And Saftey VST 08 Feb 2017 **Process: 7778** Audit 20 Process Verification To Managment VST 08 Feb 2017 Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017 **Process: 7780** Audit 22 Post Market Survellance VST 08 Feb 2017 **Process: 7781** Audit 23 Analysis Of Data VST 08 Feb 2017 **Process: 7808** Ensure All Invoice Correctly Tagged 02 Jun 2017 **Process:** 6886 Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Medical Export 09 Mar 2016 Process: 6887 Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Automotive Export 09 Mar 2016 **Process: 7204** Responsibility Allocation: VIAMED Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 24 Responsibility Allocation: Compliance ISO Standards 16 Feb 2016

Process: 28 Supplier Review 16 Feb 2016

Process: 6865 Responsibility Allocation: Non Conformance Effectiveness 09 Mar 2016

Process: 6866 Internal Process Verification Complete Systems Review 09 Mar 2016

Process: 7172 Responsibility Allocation: CE Technical Files 09 Mar 2016

Process: 7782 Remove Started But Not Used Order Numbers 08 Feb 2017

Process: 7090 Responsibility Allocation : Office Procedures 09 Mar 2016 **Process: 7138** Non Conformance Issues Any New QC21 Forms 09 Mar 2016

Process: 57 Temporary Stock Notices 17 Feb 2016

Process: 5854 Stock FAQ Admin List 17 Feb 2016

Process: 7043 Responsibility Allocation: Planning of product realization 09 Mar 2016

Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016

Process: 5877 Review Company Data 17 Feb 2016

Process: 6904 Responsibility Allocation: Sales And Marketing Internal sales 09 Mar 2016

Process: 6944 Responsibility Allocation: Stock Meeting 09 Mar 2016 **Process: 7846** ISO System Management Review Viamed 26 Sep 2017

Process: 7834 Financial Review 20 Sep 2017

Process: 26 Company Resources 16 Feb 2016

Process: 7070 Management Review 09 Mar 2016

Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

Process: 5887 Review ISO/EN Documents 24 Feb 2016

Process: 5889 Responsibility Allocation: Audit And Task - Audit 24 Feb 2016

Process: 7071 Post Market Surveillance 09 Mar 2016

Process: 7093 BSI Audits Calander 09 Mar 2016

Process: 7829

Process: 7670 Humanmed general Issues 09 Mar 2016

Process: 6821 Responsibility Allocation: VIAMED Management Meeting Supplier Review 09 Mar 2016

Process: 6831 Responsibility Allocation: VIAMED Management Meeting Supplier Review -Min / Max - Re-Orders 09 Mar 2016

Process: 6833 Responsibility Allocation: VIAMED Management Meeting MDA Recalls 09 Mar 2016

Process: 6834 Responsibility Allocation: VIAMED Management Meeting Additional Purchase Orders 09 Mar 2016

Process: 6836 Responsibility Allocation: VIAMED Management Meeting Research and Development rnd 09 Mar 2016

Process: 6920 Responsibility Allocation: VIAMED Sales And Marketing Price Lists UK 09 Mar 2016

Process: 6924 Responsibility Allocation: VIAMED Sales And Marketing Price Lists Export 09 Mar 2016

Process: 6935 Responsibility Allocation: VIAMED Sales And Marketing Products to be Marketed 09 Mar 2016

Process: 6936 Responsibility Allocation: VIAMED Sales And Marketing NHS Supplies Future Technology 09 Mar 2016

Process: 6941 Responsibility Allocation: VIAMED Sales And Marketing New Potential Products 09 Mar 2016

Process: 7039 Responsibility Allocation: Provision of Resources 09 Mar 2016

Process: 7187 Responsibility Allocation: VIAMED Board Directors Meeting Profiability 09 Mar 2016

Process: 7196 Responsibility Allocation: VIAMED Board Directors Meeting Stock Levels 09 Mar 2016

Process: 6871 ISO14001 Environmental management systems 09 Mar 2016

Process: 7848 Review ISO Scopes 27 Sep 2017

Process: 7862 Review The Audit Calender Screen 04 Oct 2017

Process: 7877 Disaster Planning 21 Oct 2017

Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017

Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017

Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017

23/05/2022, 15:28 QMS Route Map VST Ltd ISO9001:2015 **Process: 7885** Audit 04 Accounts and Finance 23 Oct 2017 **Process: 7886** Audit 18 Management Review Viamed 24 Oct 2017 Process: 7887 Audit 18 Management Review VST 24 Oct 2017 **Process: 7889** Audit 24 Servicing Viamed 24 Oct 2017 **Process: 7888** Review Processes Linked To VOPs And Audits 24 Oct 2017 Process: 7965 VST Feedback 29 Oct 2020 **Process: 7964** Check Roles And Tasks For Incomplete Data 29 Oct 2020 **Process: 7980** Review Gov Website For Applicable Required Standards ISO9001 15 Nov 2021 **Process: 7972** ISO System Management Review Vst 26 Oct 2021 Process: 7973 VST Product Performance - Customers 27 Oct 2021 **Process: 7974** VST Product Performance - Suppliers 27 Oct 2021 **Process: 7977** Review The Agenda For The Management Review / Board Meeting Prior To The Annual Meeting 11 Nov 2021 **Process: 7978** Regulatory Requirements 11 Nov 2021 **Process: 7981** Review Process Updates For Risk To Systems 18 Nov 2021 **Process: 8012** VAT Return Viamed Properties 06 Apr 2022 ID31024 VOP 12 Training **Process: 7750** Meeting With Management 14 Oct 2016 **Process: 7793** Team Review Meeting 16 Mar 2017 **Process: 5934** Responsibility Allocation: Staff Training 05 Mar 2016 **Process: 7833** Importance Of Effective Quality Management 20 Sep 2017 **Process: 7845** 7.1.4 Environment Of Operations 25 Sep 2017 **Process: 7883** Appraisal 23 Oct 2017 ID31008 **VOP 11 Equipment Control, Office, Warehouse, Pcs and Equipment Process: 5939** Responsibility Allocation: Email ISP Routing 05 Mar 2016 **Process: 5941** Responsibility Allocation: Replace Main Server 07 Mar 2016 **Process: 45** Responsibility Allocation: Main Server Status 16 Feb 2016 **Process: 46** Responsibility Allocation : Backup Server Status 16 Feb 2016 **Process: 52** Software Verification Clear Down Backup Emails 16 Feb 2016 Process: 53 Emails 16 Feb 2016 **Process: 7672** Off Site Backup 09 Mar 2016 Process: 6813 Management Meeting Turnover Report 09 Mar 2016 **Process: 7700** Domain Name Management 19 May 2016 **Process: 7701** AWS Amazon Web Services 23 May 2016 **Process: 7704** Responsibility Allocation: Computer Failure Diagnostics 24 May 2016 **Process: 48** Responsibility Allocation: Internet 16 Feb 2016 **Process: 49** Responsibility Allocation: Wifi 16 Feb 2016 **Process: 50** Responsibility Allocation : Guest Access Wifi 16 Feb 2016 **Process: 51** Responsibility Allocation: Printers 16 Feb 2016 **Process: 5903** Responsibility Allocation: Weather Station 02 Mar 2016 **Process: 6838** Opera Negative Stock 09 Mar 2016 **Process: 7121** Responsibility Allocation: General Computer Maintenance 09 Mar 2016 **Process: 7124** Responsibility Allocation: Intrastats 09 Mar 2016 **Process: 7125** Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 **Process: 7126** Intrastats Requested Page updates 09 Mar 2016 **Process:** 7127 Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar **Process: 7128** Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 **Process: 7129** Intrastats Cross Reference Database Tables Updates 09 Mar 2016 **Process: 7178** Responsibility Allocation: Systems Innovation 09 Mar 2016 **Process: 7739** Intrastats Amendment Log 12 Sep 2016 **Process: 7755** Fast Hosts Invoice 08 Dec 2016 **Process: 44** Secure Socket Level Certificate 16 Feb 2016 **Process: 7668** Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar **Process: 7832** Cleardown Emailed Invoices 20 Sep 2017

Process: 7823 Saftey Tester Data 02 Aug 2017

D14696	D (073 LIDG G1' ' F 1 G 1 00 M 2016
	Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
D17155	VM3COP03.05 Procedures for customer returning goods on our UPS account number
.D1/133	Process: 5879 Responsibility Allocation: Customer Returning Goods On Our UPS Account 1
	Feb 2016
D59614	Audit 15 Production
D37014	Process: 7727 Audit 15 Production Viamed 24 Aug 2016
	Process: 7736 Production Start Job List 03 Sep 2016
	Process: 7737 Production In Production List 03 Sep 2016
	Process: 7738 Production Statistics 03 Sep 2016
	Process: 7775 Audit 15 Production VST 08 Feb 2017
	Process: 6845 Responsibility Allocation: Quarantine Production 09 Mar 2016
	Process: 6955 Production Requirements 09 Mar 2016
	Process: 7169 Responsibility Allocation: Production 09 Mar 2016
	Process: 7170 Responsibility Allocation : Production Production Schedule 09 Mar 2016
	Process: 7171 Responsibility Allocation: Production Production Problems 09 Mar 2016
	Process: 7072 Responsibility Allocation: Manufacturing Processes 09 Mar 2016
	Process: 8000 **Verification Production Paperwork 04 May 2022
D68045	Audit 19 Health and Safety, Working Conditions and Building Fabric Issues
	Process: 5941 Responsibility Allocation: Replace Main Server 07 Mar 2016
	Process: 45 Responsibility Allocation: Main Server Status 16 Feb 2016
	Process: 46 Responsibility Allocation : Backup Server Status 16 Feb 2016
	Process: 7704 Responsibility Allocation : Computer Failure Diagnostics 24 May 2016
	Process: 5856 Cleaning The Kitchen 17 Feb 2016
	Process: 7729 Audit 19 Health And Saftey Viamed 24 Aug 2016
	Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016
	Process: 5900 Cleaning Of Office Windows 25 Feb 2016
	Process: 39 Environmental Policy Document Review 16 Feb 2016
	Process: 7741 Review Ethical Policy 14 Sep 2016
	Process: 5878 Empty Office Bins 18 Feb 2016
	Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016
	Process: 7821 Controlled Waste Description And Transfer 15 Jun 2017 Process: 7820 North Yorkshire Council Waste Transfer 15 Jun 2017
	Process: 5906 Empty Paper Bins 03 Mar 2016
	Process: 7805 Empty Kitchen Bins 22 May 2017
	Process: 5909 Empty Warehouse Bins 03 Mar 2016
	Process: 7042 Responsibility Allocation: Work Environment 09 Mar 2016
	Process: 7706 Update Virus Software And Scan For Viruses 10 Jun 2016
	Process: 7802 Clean Kitchen Sides 22 May 2017
	Process: 7803 Dishwashing 22 May 2017
	Process: 7804 Sweep Kitchen Floor 22 May 2017
	Process: 7806 Watering Plants 22 May 2017
	Process: 7807
	Process: 7777 Audit 19 Health And Saftey VST 08 Feb 2017
	Process: 54 Responsibility Allocation : Gents Toilets 17 Feb 2016
	Process: 5907 Hoover Warehouse 03 Mar 2016
	Process: 5908 Sweep Warehouse 03 Mar 2016
	Process: 5910 Clean Duckets 03 Mar 2016
	Process: 5911 Clear Cardboard 03 Mar 2016
	Process: 7687 Vandagraph Duckets 21 Apr 2016
	Process: 7698 Clean Toilets 17 May 2016
	Process: 6849 First Aid 09 Mar 2016
	Process: 6855 Risk Assessment HSE 09 Mar 2016
	Process: 6856 Fire Alarms 09 Mar 2016
	Dwg coss. 7002
	Process: 7092 Process: 56 Warehouse Outside Heating Guard 17 Feb 2016

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	Process: 5921 Clearing Water Downstairs 05 Mar 2016
	Process: 7120 General Maintenance Requirements 09 Mar 2016
	Process: 7742 Boiler Check 26 Sep 2016
	Process: 7756 Carbon Monoxide Alarm 05 Jan 2017
	Process: 48 Responsibility Allocation: Internet 16 Feb 2016
	Process: 49 Responsibility Allocation: Wifi 16 Feb 2016
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	Process: 50 Responsibility Allocation: Guest Access Wifi 16 Feb 2016
	Process: 51 Responsibility Allocation: Printers 16 Feb 2016
	Process: 5903 Responsibility Allocation: Weather Station 02 Mar 2016
	Process: 7121 Responsibility Allocation : General Computer Maintenance 09 Mar 2016
	Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016
	Process: 6843
	Process: 7835 Electrics Need Checking 20 Sep 2017
	Process: 7836 Central Heating For Winter 20 Sep 2017
	Process: 7847 Health And Safety Review 26 Sep 2017
	Process: 7864 ESD Work Stations 07 Oct 2017
	Process: 7867 Bandsaw Checklist 13 Oct 2017
	Process: 7868 Pillar Drill Checklist 13 Oct 2017
	Process: 7869 Hand Drill Checklist 13 Oct 2017
	Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017
	Process: 7896 Tree In Car Park 22 Dec 2017
	Process: 7910 Review CCTV Warning Signs 20 Sep 2018
	Process: 7928 Fire Test Points Checking 21 Feb 2019
	Process: 7929 Emergency Lighting And Fire Extinguishers 21 Feb 2019
	Process: 7911 Review Security Of The Special Category Personal Data 20 Sep 2018
	Process: 7961 R D Room - Tidy, Empty Bins, Remove Cups. Caution Around Oxygen Supply
	05 Oct 2020
	Process: 7982 Check There Are No Changes To Employment Law 21 Nov 2021
	Process: 7999 Building Risk Assesments 08 Feb 2022
ID53615	VOP 06 Massurament Control Viamed VST Calibration OA Stock
ID53615	VOP 06 Measurement Control Viamed VST, Calibration, QA Stock
ID53615	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
ID53615	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 Process: 7091 Calibration Index 09 Mar 2016
ID53615	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
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	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 Process: 7091 Calibration Index 09 Mar 2016 Process: 7998 Verification Calibrated Equipment 08 Feb 2022
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ID48624	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 Process: 7091 Calibration Index 09 Mar 2016 Process: 7998 Verification Calibrated Equipment 08 Feb 2022 Fire risk assessment 15/17 Station Road Process: 6855 Risk Assessment HSE 09 Mar 2016 VOP 16 Health and Safety, Company Personnel Manual Process: 7821 Controlled Waste Description And Transfer 15 Jun 2017 Process: 7820 North Yorkshire Council Waste Tranfer 15 Jun 2017 Process: 6851 Review Accident Book 09 Mar 2016 Process: 7759 Health Declaration Sheet 23 Jan 2017 Process: 6849 First Aid 09 Mar 2016 Process: 6855 Risk Assessment HSE 09 Mar 2016 Process: 6856 Fire Alarms 09 Mar 2016 Process: 7092 Process: 56 Warehouse Outside Heating Guard 17 Feb 2016 Process: 5921 Clearing Water Downstairs 05 Mar 2016 Process: 7120 General Maintenance Requirements 09 Mar 2016 Process: 7742 Boiler Check 26 Sep 2016 Process: 7756 Carbon Monoxide Alarm 05 Jan 2017 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017
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J5/2022, 15:28	QMS Route Map VST Ltd ISO9001:2015
	Process: 7928 Fire Test Points Checking 21 Feb 2019
	Process: 7999 Building Risk Assesments 08 Feb 2022
ID88197	Audit 07 Handling and Storage
100171	Process: 6973 Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016
	Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016
	Process: 7767 Audit 07 Handling And Storage VST 08 Feb 2017
	Process: 5858 Opera Stock Adjustments 17 Feb 2016
	Process: 5935 Stock Allocations 05 Mar 2016
	Process: 6840
	Process: 6850 Current Stock Levels 09 Mar 2016
	Process: 6945 Missing Stock or Adjustments 09 Mar 2016
	Process: 7046 Responsibility Allocation: Stock Purchasing 09 Mar 2016
	Process: 7051 Responsibility Allocation: Control of nonconforming product 09 Mar 2016
	Process: 7673 Check Expiry Dated Stock 09 Mar 2016
	Process: 7688
	Process: 7689 Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016
	Process: 7694 Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016
	Process: 7695 Top Up Quick Shipping Shelves 28 Apr 2016
	Process: 7873 On Site Environment Review 18 Oct 2017
	Process: 7866 Oxygen Cylinder Check 13 Oct 2017
	Process: 7903 Empty Warehouse Depleted Sensor Bin 17 Jul 2018
	Process: 7904 Check Weeee Waste Pallet And Sensor Bin 17 Jul 2018
	Process: 7902 Empty Depleted Sensor Bin From The Offic 17 Jul 2018
	Process: 7942 Do We Have Service Manual / QA For All Our Stock Coming In. 23 Sep 2019
	Process: 7940 Review The Tom Thumb Grease Date 18 Sep 2019
	Process: 7944 **Sealant, Glues, Greases, Sprays, Gases And Tapes You Use In Production,
	Service And Repairs For Viamed And VST 04 May 2022
	Process: 8008 Verification Warehouse Hand Sanitiser 21 Feb 2022
	Process: 8002 **Verification Todays Goods In 04 May 2022
	Process: 8004 **Verification Of Non Conforming Products 04 May 2022
D(2040	
D63048	Audit 06 Calibration
	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
	Process: 7766 Audit 06 Calibration VST 08 Feb 2017
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016
	Process: 7091 Calibration Index 09 Mar 2016
	Process: 7998 Verification Calibrated Equipment 08 Feb 2022
D16995	VM3COP27.17 Complete Auto calender Issues
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
D67997	Audit 23 Analysis of Data
.D0/99/	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016
	Process: 7781 Audit 23 Analysis Of Data VST 08 Feb 2017
	Process: 5877 Review Company Data 17 Feb 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 26 Company Resources 16 Feb 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 7713 Review Roles And Responsibilitys 17 Aug 2016
	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017
	Process: 7843 Review VST Product Feedback Negative 23 Sep 2017
	Process: 7071 Post Market Surveillance 09 Mar 2016
	Process: 7830 Review Q.A. Failures Report 18 Sep 2017
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	Process: 7849 Review Product Failures New Codes 28 Sep 2017
	Process: 7862 Review The Audit Calender Screen 04 Oct 2017
	Process: 7930 Review Flow Of Data 12 Mar 2019
	Process: 7969 Weee Waste Reporting 23 Aug 2021
ID00700	
ID88799	VOP 10 Non Conformance, Corrective and Preventive Actions
	Process: 7199 Non Conformities Review Viamed 09 Mar 2016
	Process: 7069 Responsibility Allocation: Corrective Actions 09 Mar 2016
	Process: 7849 Review Product Failures New Codes 28 Sep 2017
	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
	Process: 7264 Responsibility Allocation : VST Management Meeting Non Conformance Issues
	09 Mar 2016
ID31072	VOP 08 Production, Reworks, New Production
	Process: 7736 Production Start Job List 03 Sep 2016
	Process: 7737 Production In Production List 03 Sep 2016
	Process: 7738 Production Statistics 03 Sep 2016
	Process: 6845 Responsibility Allocation: Quarantine Production 09 Mar 2016
	Process: 7169 Responsibility Allocation: Production 09 Mar 2016
	Process: 7170 Responsibility Allocation: Production Production Schedule 09 Mar 2016
	Process: 7171 Responsibility Allocation: Production Production Problems 09 Mar 2016
	Process: 7072 Responsibility Allocation: Manufacturing Processes 09 Mar 2016
	Process: 6962 Responsibility Allocation: VIAMED Stock Meeting Returns Overview 09 Mar
	2016
	Process: 8000 **Verification Production Paperwork 04 May 2022
	1 7
ID51631	Audit 03 Design Control
	Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016
	Process: 42 Responsibility Allocation: Design Documentation 16 Feb 2016
	Process: 7764 Audit 03 Design Control VST 08 Feb 2017
	Process: 7043 Responsibility Allocation : Planning of product realization 09 Mar 2016
	Process: 7045 Responsibility Allocation : Design and Development 09 Mar 2016
	Process: 7047 Responsibility Allocation: Production and service provision 09 Mar 2016
	Process: 6942 Responsibility Allocation : Co ordination of Implementation 09 Mar 2016
	Process: 7173 Responsibility Allocation: Material Generation 09 Mar 2016
	Process: 5887 Review ISO/EN Documents 24 Feb 2016
	Process: 7919 Send Debtors Overview To Derek 06 Dec 2018
ID63052	Audit 22 Post Market Survellance
	Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016
	Process: 43 Responsibility Allocation: Product Post Market Survelance 16 Feb 2016
	Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017
	Process: 6889 Responsibility Allocation: Post Market Surveilance 09 Mar 2016
	Process: 7809 Pro-Active Marketing 06 Jun 2017
	Process: 7810 Research Activities 06 Jun 2017
	Process: 5863 Responsibility Allocation : Sales Meetings UK 17 Feb 2016
	Process: 5864 Responsibility Allocation: Sales Meeting EX 17 Feb 2016
	Process: 7973 VST Product Performance - Customers 27 Oct 2021
	Process: 7974 VST Product Performance - Suppliers 27 Oct 2021
ID (4142	
ID64142	Audit 11 Repairs, Servicing and Returns
	Process: 5898 Processing Depleted Sensors 25 Feb 2016
	Process: 5879 Responsibility Allocation : Customer Returning Goods On Our UPS Account 18
	Feb 2016
	Process: 5857 Customer Service Logs 17 Feb 2016
	Process: 7724 Audit 11 Repairs And Service Viamed 24 Aug 2016
	Process: 7684 Repairs Ready For Quote 18 Apr 2016
	Process: 7685 Repairs Ready For Invoice 18 Apr 2016
	Process: 7690 Ship Repairs 21 Apr 2016
	Process: 7748 **Check Repair Orders 04 May 2022
	Process: 7749 Check Repair Quotes 10 Oct 2016
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	Process: 7752 SRS Folder 22 Nov 2016
	Process: 7760 Send Service Offers 31 Jan 2017
	Process: 7772 Audit 11 Repairs And Service VST 08 Feb 2017
	Process: 6847 Responsibility Allocation: Quarantine Repairs 09 Mar 2016
	Process: 6862 Current Repairs 09 Mar 2016
	Process: 7138 Non Conformance Issues Any New QC21 Forms 09 Mar 2016
	Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016
	Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr
	2016
	Process: 6916 Responsibility Allocation : Service exisiting 09 Mar 2016
	Process: 6917 Responsibility Allocation: Service extension 09 Mar 2016
	Process: 7823 Saftey Tester Data 02 Aug 2017
	Process: 7905 Generate RMA Box, Link Items And Add Faults 17 Jul 2018
	Process: 7906 Request RMA Based On The RMA Boxes 17 Jul 2018
	Process: 7993 Verification Warranty Repairs Customer Approval 07 Feb 2022
	Process: 7994 Verification Repairs Paperwork Completed 07 Feb 2022
	Process: 7995 **Verification Visual Check Repair Shelf 04 May 2022
	Process: 7996 Verification Repairs Older Repairs 07 Feb 2022
	Process: 7997 Verification Repair Qa Reports 07 Feb 2022
ID75927	VOP 09 Repairs and Servicing
12,002,	Process: 7684 Repairs Ready For Quote 18 Apr 2016
	Process: 7685 Repairs Ready For Invoice 18 Apr 2016
	Process: 7690 Ship Repairs 21 Apr 2016
	Process: 7752 SRS Folder 22 Nov 2016
	Process: 6847 Responsibility Allocation: Quarantine Repairs 09 Mar 2016
	Process: 6862 Current Repairs 09 Mar 2016
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016
	Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016
	Process: 7814 Responsibility Allocation: Viamed Repairs 06 Jun 2017
	Process: 7811 Responsibility Allocation : General Area 06 Jun 2017
	Process: 7812 Responsibility Allocation: Vandagraph Repairs 06 Jun 2017
	Process: 7813 Responsibility Allocation : VST Repairs 06 Jun 2017
	Process: 7815 Responsibility Allocation: Product Types To Relevant Person 06 Jun 2017
	Process: 7942 Do We Have Service Manual / QA For All Our Stock Coming In. 23 Sep 2019
	Process: 7940 Review The Tom Thumb Grease Date 18 Sep 2019
	Process: 7985 OverDue Servicing 03 Feb 2022
	Process: 7993 Verification Warranty Repairs Customer Approval 07 Feb 2022
	Process: 7994 Verification Repairs Paperwork Completed 07 Feb 2022
	Process: 7995 **Verification Visual Check Repair Shelf 04 May 2022
	Process: 7996 Verification Repairs Older Repairs 07 Feb 2022
	Process: 7997 Verification Repair Qa Reports 07 Feb 2022
	Process: 8005 Verification Of SRS Information added 17 Feb 2022
ID75995	VOP 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd
	Process: 7743 Customer Complaints Paper File 26 Sep 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 7965 VST Feedback 29 Oct 2020
ID25632	VOP 17 Design Research and Development
	Process: 42 Responsibility Allocation : Design Documentation 16 Feb 2016
	Process: 43 Responsibility Allocation: Product Post Market Survelance 16 Feb 2016
	Process: 6975 Responsibility Allocation: Projects 09 Mar 2016
	Process: 7045 Responsibility Allocation: Design and Development 09 Mar 2016
ID69314	Audit 05 Purchasing suppliers
	Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016
	Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
	Process: 7717 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016

Process: 5850 Purchase Order Log 17 Feb 2016 **Process: 7751** VST Purchase Order Log 02 Nov 2016 **Process: 7765** Audit 05 Purchasing Suppliers VST 08 Feb 2017 **Process: 7794** V1000 Commissions Review 30 Mar 2017 **Process: 7745** UPS Invoices Viamed 06 Oct 2016 **Process: 7746** UPS Invoices VST 06 Oct 2016 **Process: 7747** UPS Invoices Vandagraph 06 Oct 2016 **Process: 7790** Humanmed Invoice them For Previous Month 10 Mar 2017 **Process: 28** Supplier Review 16 Feb 2016 Process: 6960 **Process: 5855** Purchase Order Requirements Teledyne 17 Feb 2016 **Process: 5866** UPS Shipping Fuel Surcharge 17 Feb 2016 **Process: 5868** Return Goods To Suppliers 17 Feb 2016 **Process: 6829** Supplier Review - Outstanding orders 09 Mar 2016 **Process: 6832** Supplier Review Future orders 09 Mar 2016 Process: 6848 **Process: 6952** Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016 **Process: 6971** Responsibility Allocation: Freight Courier Cost Request 09 Mar 2016 **Process: 7679** Check Stock Requirements Supplier Teledyne 18 Apr 2016 **Process: 7680** Check Stock Requirements Supplier Envited 18 Apr 2016 **Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 **Process: 7682** Check Stock Requirements Supplier Bluepoint 18 Apr 2016 **Process: 7784** Check Returns Supplier Envited 15 Feb 2017 **Process: 7785** Check Returns Supplier Teledyne 15 Feb 2017 **Process: 7786** Check Returns Supplier Maxtec 15 Feb 2017 **Process: 7787** Check Returns All Supplier 15 Feb 2017 **Process: 34** Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016 **Process: 7683** Check Stock For Proforma 18 Apr 2016 **Process: 7882** Purchase Payments 23 Oct 2017 **Process: 7956** Teledyne Stock For Vandagraph 27 May 2020 **Process: 7975** Arrange Teledyne Returns 03 Nov 2021 **Process: 7984** Check For Viking Invoices 19 Jan 2022 **Process: 7991** **Verification Purchasing Documentation 04 May 2022 **Process: 8003** **Verification Supplier Delivery Notes 04 May 2022 ID75847 VOP 05 Supplier Control, Supplier Review, Purchase Orders, Supplier Returns and Rejection **Process: 6972** UPS Shipping Fuel Surcharge 09 Mar 2016 **Process: 28** Supplier Review 16 Feb 2016 Process: 6960 **Process: 7784** Check Returns Supplier Envited 15 Feb 2017 **Process: 7785** Check Returns Supplier Teledyne 15 Feb 2017 **Process: 7786** Check Returns Supplier Maxtec 15 Feb 2017 **Process: 7787** Check Returns All Supplier 15 Feb 2017 **Process: 7975** Arrange Teledyne Returns 03 Nov 2021 **Process: 7984** Check For Viking Invoices 19 Jan 2022 **Process: 8009** Verification Stock Items And Locations 21 Feb 2022 **Process: 7991** **Verification Purchasing Documentation 04 May 2022 Process: 8002 **Verification Todays Goods In 04 May 2022 **Process: 8003** **Verification Supplier Delivery Notes 04 May 2022 ID68263 Audit 24 Service Logs **Process: 5857** Customer Service Logs 17 Feb 2016 **Process: 7760** Send Service Offers 31 Jan 2017 **Process: 7889** Audit 24 Servicing Viamed 24 Oct 2017 **Process: 7985** OverDue Servicing 03 Feb 2022 ID55437 Audit 09 Goods Inward and Product Identity **Process: 5938** Responsibility Allocation : Receive Goods 05 Mar 2016 **Process: 7721** Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016

Process: 7826 Goods In Processes 06 Sep 2017

Process: 7792 Shipped Order Success Report 13 Mar 2017

Process: 7769 Audit 09 Goods Inward And Product Identity VST 08 Feb 2017

Process: 6969 Responsibility Allocation: VIAMED Stock Meeting 'Goods In' Review 09 Mar

Process: 57 Temporary Stock Notices 17 Feb 2016 **Process: 5854** Stock FAQ Admin List 17 Feb 2016

Process: 7181 Responsibility Allocation: Product Catagories 09 Mar 2016

Process: 6894 Product Cross References 09 Mar 2016 **Process: 6838** Opera Negative Stock 09 Mar 2016

Process: 7830 Review Q.A. Failures Report 18 Sep 2017

Process: 7859 Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017

Process: 7897 Daily O2 Sensors Returns 04 Jan 2018

Process: 7898 Stamp Deliveries 30 Jan 2018

Process: 7903 Empty Warehouse Depleted Sensor Bin 17 Jul 2018

Process: 7914 Proofs of Delivery 02 Oct 2018

Process: 7915 Reserve Stock Review 02 Oct 2018

Process: 7917 Human Med Purchase Order 18 Oct 2018

Process: 7923 Review Of Credits Received From Suppliers 08 Jan 2019

Process: 7943 Review Stocks Of 8000004 01 Oct 2019

Process: 7957 Warehouse Requests 29 May 2020

Process: 7962 VST Supplier QA Results 28 Oct 2020

Process: 7967 VST Stock Count For End April 01 Jul 2021

Process: 7976 Decontamination Of Incoming Products And Repairs 08 Nov 2021

Process: 8006 Verification Warehouse Unidentified Stock 17 Feb 2022 **Process: 8009** Verification Stock Items And Locations 21 Feb 2022

Process: 8010 Verification Of Ebay Stock 21 Feb 2022 **Process: 8011** Verification Of Demo Stock 21 Feb 2022

ID31048

VOP 22 Picking and Packing Dispatch and Goods Out

Process: 5945 Responsibility Allocation : Sending Samples 08 Mar 2016

Process: 5946 Responsibility Allocation : Sending Sale Or Returns 08 Mar 2016

Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017

Process: 5859 Review Un-shipped Parcels 17 Feb 2016

Process: 6954 Back Orders Review - By Customer 09 Mar 2016

Process: 6970

Process: 7691 Ship Sale Or Returns 21 Apr 2016

Process: 7748 **Check Repair Orders 04 May 2022

Process: 7749 Check Repair Quotes 10 Oct 2016

Process: 7797 Check Order Are Being Picked In Priority Order 10 May 2017

Process: 6969 Responsibility Allocation: VIAMED Stock Meeting 'Goods In' Review 09 Mar

2016

Process: 7860 Goods Out Picking 03 Oct 2017

ID31064

VOP 27 Software Validation

Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016

Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017

Process: 7852 Software Validation Expired Stock 01 Oct 2017

Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017

Process: 7854 Software Validation In Production List 01 Oct 2017

Process: 7855 Software Validation - Production Lists 01 Oct 2017

Process: 7856 Software Validation Unchecked Orders 01 Oct 2017

Process: 7857 Software Validation Stock Tracking Check 01 Oct 2017

Process: 7858 Software Validation Attempt To QA Some Stock 01 Oct 2017

Process: 7861 Software Validation Of Training Documents Forced Reading 03 Oct 2017

Process: 7850 Software Validation Scan Incorrect Product 01 Oct 2017

Process: 7865 Software Validation Conflicting Audits 07 Oct 2017

Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct

2017

3/05/2022, 15:28	QMS Route Map VST Ltd ISO9001:2015
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
	Process: 7875 Software Validation Document Control 20 Oct 2017
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017
	Process: 7881 Software Validation - Live Orders 22 Oct 2017
	Process: 7892 Audit 27 Software Validation 26 Oct 2017
ID75943	VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection
	Process: 5938 Responsibility Allocation: Receive Goods 05 Mar 2016
	Process: 5898 Processing Depleted Sensors 25 Feb 2016
	Process: 5879 Responsibility Allocation: Customer Returning Goods On Our UPS Account 18
	Feb 2016
	Process: 7826 Goods In Processes 06 Sep 2017
	Process: 7859 Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017
	Process: 7976 Decontamination Of Incoming Products And Repairs 08 Nov 2021
ID76091	Audit 14 Complaints and Corrective Actions
	Process: 7726 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016
	Process: 6828
	Process: 7743 Customer Complaints Paper File 26 Sep 2016
	Process: 7774 Audit 14 Complaints And Corrective Actions VST 08 Feb 2017
	Process: 6865 Responsibility Allocation : Non Conformance Effectiveness 09 Mar 2016
	Process: 7199 Non Conformities Review Viamed 09 Mar 2016
	Process: 7671 Humanmed Non Conformances 09 Mar 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017
	Process: 7843 Review VST Product Feedback Negative 23 Sep 2017
	Process: 7849 Review Product Failures New Codes 28 Sep 2017
	Process: 7934 Test Website Questions 02 May 2019
	Process: 7965 VST Feedback 29 Oct 2020
	Process: 7264 Responsibility Allocation: VST Management Meeting Non Conformance Issues
	09 Mar 2016
ID77209	Audit 17 Internal Audits
	Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016
	Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017
	Process: 7972 ISO System Management Review Vst 26 Oct 2021

|| Process: 7972 ISO System Management Review Vst 26 Oct 2021