

COMPANY OPERATING PROCEDURE.**521A-6003068 Damper Kit Fit.**

VM3/COP/53.05

Date: 14-July-03.

Revision date: 11-Jul-11.

Issue: 1.

Equipment required. Electric drill (pillar or hand type), 4mm allen key, 5mm allen key, 3mm drill bit, 8mm drill bit, ruler, centre punch, hammer, isopropyl alcohol, kitchen tissue

Parts list.		
Qty.	Description.	Part No.
1	Damper Kit (includes damper, extension bar, 8mm diameter retaining pin and tube end fitting).	521A-6003068

Fitting Instructions.

1. Disassemble the mobile stand removing the upper portion of upright (if retro-fitting the damper kit).
2. Centre punch the sides of the upper half section of stand, centrally and 100mm up from the bottom.
3. Drill a 3mm diameter pilot hole at the marked points each side and after rechecking the position of the holes, drill out to 8mm diameter.
4. Push in the tube end fitting into the bottom of the upright.
5. Screw the extension bar onto the damper.
6. Pass the damper through the tube end fitting such that the damper can be locked into the upright by the retaining pin passed through the 8mm holes on opposing sides.
7. Reassemble the mobile stand (if retrofitting the damper kit).
8. Push the stand down to its lowest height and ensure when released, the stand is forced to full height in a controlled manner.

NB. If an exchange upper half section is available, disregard item (2) & item (3) and remove the original upper half section of stand and fit a pre-machined section.