VIAMED

Oxygen Analysis

COMPANY OPERATING PROCEDURE

AX300 Analyser VM3/COP/38.04

Date:14-Nov-03	Revision Date:15-Aug-11	Issue: 1.1
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Test equipment required

R17 Oxycal, R17 O₂ Sensor.

Inspection

- **N.B.** Open the packaged Instrument and check the contents for:
 - Sensor and Diverter
 - Sensor Cable
 - T-Adapter
 - V-mount Adapter
 - AA Batteries
 - Instruction Manual

Ensure that the above equipment and accessories are the correct ones to the specification.

Test Procedure

- 1. Take the AX300 and R17 O₂ sensor out of their packaging and examine for signs of physical damage and leaking electrolyte from the sensor.
- 2. Connect the sensor lead to AX300.
- 3. Fit the batteries the AX300 should automatically switch on.
- 4. Ensure that a full battery symbol is shown and the readout is flashing 00.0 +/- 1.0% oxygen concentration.

NB If the unit fails to show a suitable reading at this stage the AX300 is faulty. The unit and accessories should be repackaged and left at goodsin, in a ducket with a <u>Hold Note</u> attached.

- 5. Connect a calibrated R17 Oxycal to the AX300.
- 6. Switch the Oxycal to 100%.
- 7. Wait for a few seconds and then press the CAL button. The unit counts down from 9 to 0. Ensure the AX300 shows 100.0 +/- 1.0% oxygen concentration.
- 8. Press LOCK / UNLOCK once and ensure the readout stops flashing.

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Switch the Oxycal to 21% and ensure that the readout shows 21.0 +/- 1.0% oxygen concentration.

NB If the unit fails to show a suitable reading at this stage the AX300 is faulty. The unit and accessories should be repackaged and left at goods-in, in a ducket with a Hold Note attached.

- 9. Release the Oxycal switch and ensure the AX300 shows 00.0 +/- 1.0% oxygen concentration, that the ✓SENSOR / display backlight / alarm cancel are flashing and that an audible alarm is produced.
- 10. Press and release the alarm cancel button once on the AX300; the alarms should not cancel.
- 11. Disconnect the Oxycal and connect the R17 sensor.

Ensure the AX300 shows 14.7% to 27.3% oxygen concentration and that all alarm indications stop.

NB If the unit fails to show a suitable reading at this stage the cell is faulty. The cell should be repackaged and left at goods-in, in a ducket with a <u>Hold Note</u> attached. The replacement fuel cell should be tested as per the above procedure.

- 12. Press LOCK / UNLOCK once and ensure the readout and battery symbol start to flash.
- 13. Switch off by pressing I/O.
- 14. Disconnect the fuel cell and cable. Repackage as per the O₂ sensor test procedure (VM3COP37.35).
- 15. Remove the batteries from the AX300.
- 16. Label the AX300 with Viamed sticker if necessary.
- 17. Repackage the AX300 and accessories.
- 18. Label the box as necessary for UK or export.
- 19. Ensure that the AX300 and sensor are booked out in the stock books.