

Estimated Time Scales

Project																													
Date Months		1				2				3				4				5				6				7			
Specific Dates																													
Project																													
1	Evaluation & Description																												
	Specification																												
2	Responsibilities																												
2	Initial Design																												
	Final Design																												
3	Prototypes																												
	Pre-production																												
	Production																												
4	Initial Tests																												
	Final Tests																												
	Clinical Evaluation																												
5	Component Sourcing																												
	Bio-compatibility																												
	Suitability																												
	Datasheets																												
	Testing																												
6	Manufacturing Route																												
	Contractors																												
		QC 23																											