

Work Instructions & test methods Tom Thumb

A Data sheet should be supplied with the customer order as a reference unless it is absolutely clear the requirement. Or the customer should be contacted and the data sheet filled in with a copy attached to the customer order.

- Using the data sheet, parts are collected and booked out from stock
- The parts are assembled as per the data sheet except for the adjustable blow-off valve
- The full description for assembly is available on Intrastats
- The partly assembled unit should now be tested in line with the calibrated test gauge
- When the unit passes the calibrated test the blow-off valve should be fitted
- The fully assembled unit should now be tested on the calibrated test gauge (see relevant operating procedure)
- The unit should be tested for leaks
- The unit should have a visual Quality Assurance Control check performed to ensure that all labels are in position and that the unit is to the same design as that specified by the customer
- The complete unit with a clean copy of the data sheet should now be presented to the QA department for assessment.

NB There are several versions of Tom Thumb e.g. TT460;TT480;TT495.

This range continues to grow.

Check Intrastats for the correct and up to date version e.g. VM3COP.50.xx

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