

COMPANY OPERATING PROCEDURE**QUALITY INSPECTION – MICROSTIM DB****VM3/COP/36.02**

Date: 23-Mar-04	Revision Date: 23-Mar-04	Issue: 1
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The Microstim units are supplied to Viamed fully assembled, but without the battery fitted.



Equipment Required:

<u>Parts & Equipment</u>		
Qty	Description	Part / Ref No.
1	9V PP3 Battery	MIN1604
1	Neon Test Lead	N/A

Q.C. and Inspection:

1. Ensure that there is no physical damage to the unit, and that there are no marks on the labels.
2. Remove the battery cover and connect a 9V PP3 type battery to the unit.
3. Connect the Neon test lead to the unit – Red to Red, Black to Black.
4. Rotate the top knob to Maximum.

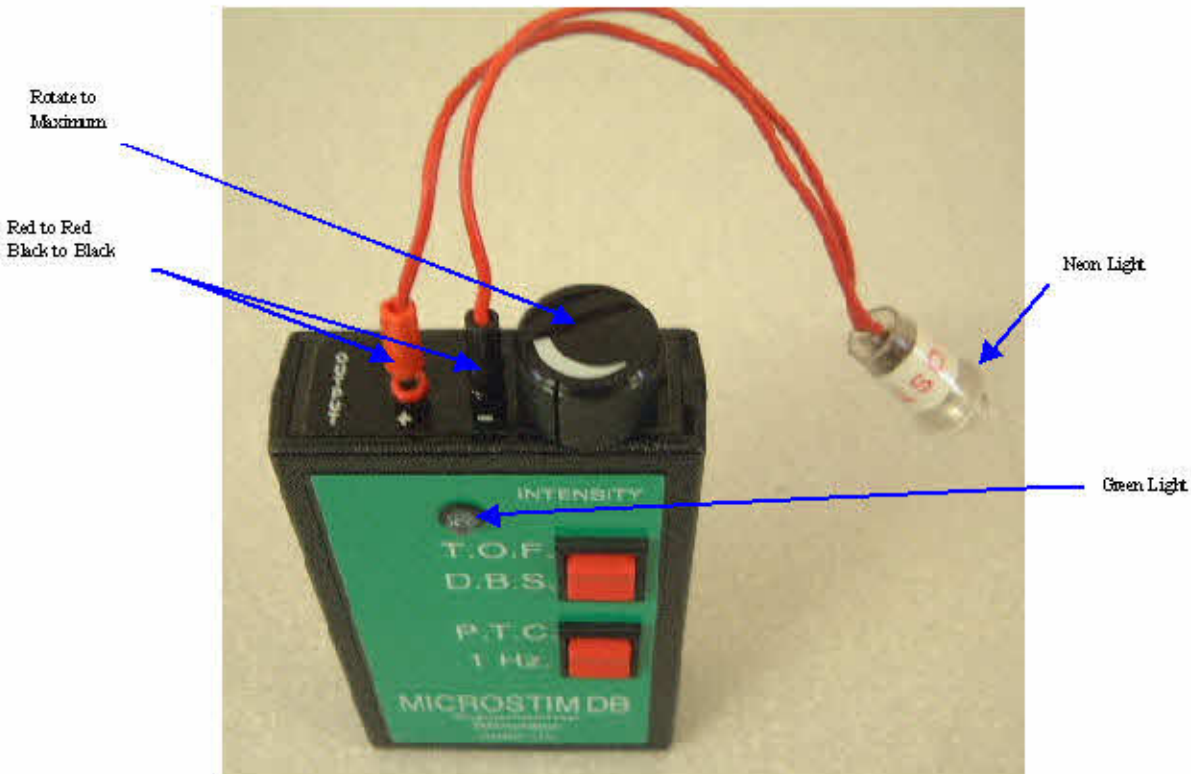
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5. With the Knob rotated to Maximum, depress each of the four switches in turn. When a switch is depressed, the neon light should flash "On". The unit should buzz and the green light on the front of the unit should light up.



6. Disconnect the Neon Test lead from the Microstim, remove the battery and refit the battery cover. Ensure the unit is serial numbered, the CE label is attached to the bottom R.H. corner of the Instructions for use label and the stock sheets are completed. When packing the unit for despatch, ensure that the box contains the Battery, the Leads and the Operators Manual.