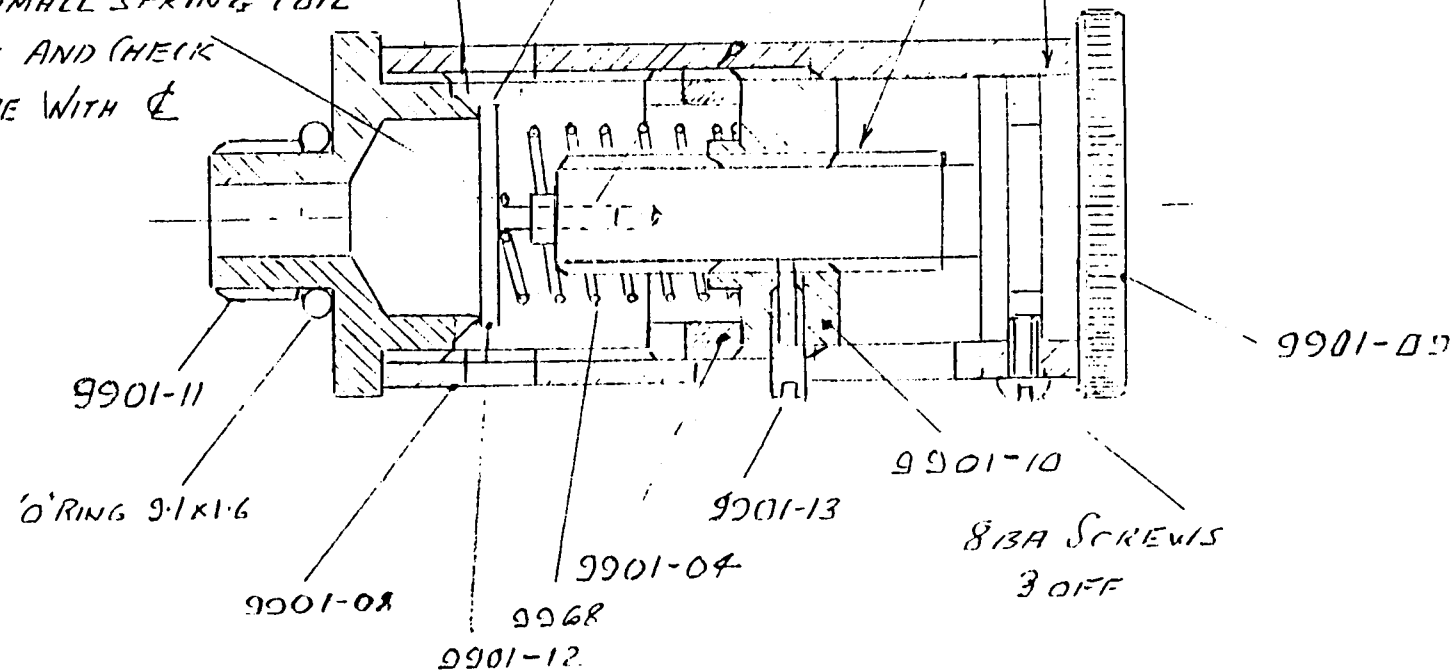


DISC DIAMOND LAPPED
TO OPTICAL FLAT

APPLY KILOPOISE 0001G TO THREADS
AND RUNNING SURFACES AND DISC SPINDLE

KNIFE EDGE DIAMOND LAPPED
TO OPTICAL FLAT
MAX WIDTH OF SEAT .008"

FINE GRIND SMALL SPRING COIL
TO 300° CONTACT AND CHECK
DISC SETS SQUARE WITH ϕ



ADJUST VALVE SETTING TO 45 CM/H.O. AT 5 L/MIN FLOW
THEN SET ITEM 9901-04 TO LIMIT ANY FURTHER MOVEMENT