## **Document Audit 21 Audit of Audit Revision ID41422**

Completed	Upload Document Name: Risk Assesment For Updating Document ID41422 by Helen Lamb 09 Dec 2021 r Risk Assesment				
	processes for 2021 no risk associated with the update				
Risk	Audit 21 Audit of Audit Revision ID41422 Is linked to the Following Standards t Question	and processes Does Update Risk on Update Affect		Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q0	Does this Update warrant updating Any External Parties due to any <b>Terms and Conditional Agreements</b> E.G. Notified Body or is the update a Significate change to any ISO Certifications	Update Affect?	Risk Freqency due to Update  1.Improbable  Risk Likly Due to Update  1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q1	Viamed Ltd ISO13485:2016 Section: 4.1 Quality management system	Update Affect?	Risk Freqency due to Update  1.Improbable  Risk Likly Due to Update  1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q2	Viamed Ltd ISO13485:2016 Section: 5.6.2 Review input General The input to management review shall include, but is not limited to,		Risk Frequency due to Update  1.Improbable	Notes On Risk / Benefits statement if required	Further Action Required on Issue

information arising from:

- a) feedback;
- b) complaint handling;
- c) reporting to regulatory authorities;
- d) audits;
- e) monitoring and measurement of processes;
- f) monitoring and measurement of product;
- g) corrective action;
- h) preventive action;
- i) follow-up actions from previous management reviews;
- j) changes that could affect the quality management system;
- k) recommendations for improvement;
- 1) applicable new or revised regulatory requirements.

No 🗸	to Update		
	1.Negligible	~	
	Action		
	Required:		
	No Action		
	Required		

## 41422Q3 Viamed Ltd ISO13485:2016 Section: 8.2.4

Internal audit

The organization shall conduct internal audits at planned intervals to determine whether the quality

management system:

a) conforms to planned and documented arrangements, requirements of this International Standard.

quality management system requirements established by the organization, and applicable

regulatory requirements;

b) is effectively implemented and maintained.

The organization shall document a procedure to describe the responsibilities and requirements for

planning and conducting audits and recording and reporting audit results. An audit program shall be planned, taking into consideration the status and importance of the processes

and area to be audited, as well as the results of previous audits. The audit criteria, scope, interval and

methods shall be defined and recorded (see 4.2.5). The selection of auditors and conduct of audits shall

ensure objectivity and impartiality of the audit process. Auditors shall not audit their own work.

Records of the audits and their results, including identification of the processes and areas audited and

the conclusions, shall be maintained (see 4.2.5).

The management responsible for the area being audited shall ensure that any necessary corrections

and corrective actions are taken without undue delay to eliminate detected nonconformities and their

causes. Follow-up activities shall include the verification of the actions taken and the reporting of

	Risk Frequency due to Update
Affect?	
No 🗸	Risk Likly Due
	to Update
	1.Negligible
	Action
	Required:
	No Action
	Required

Notes On Risk / Benefits statement if required	Further Action Required on Issue

## 41422Q4 Viamed Ltd ISO13485:2016 Section: 8.5.1 Does Risk Fregency Notes On Risk / Benefits statement if Further Action Required Update due to Update on Issue General required The organization shall identify and implement any changes necessary to ensure Affect? 1.Improbable > and maintain the No ➤ Risk Likly Due continued suitability, adequacy and effectiveness of the quality management to Update system as well as medical 1.Negligible device safety and performance through the use of the quality policy, quality Action objectives, audit results, postmarket surveillance, analysis of data, corrective Required: actions, preventive actions and management review. No Action Required 41422O5 VST Ltd ISO9001:2015 Section: 5.3 Does Risk Fregency Notes On Risk / Benefits statement if Further Action Required Organizational roles, responsibilities and authorities Update due to Update required on Issue Top management shall ensure that the responsibilities and authorities for Affect? 1.Improbable > relevant roles are assigned, No **∨** Risk Likly Due communicated and understood within the organization. to Update Top management shall assign the responsibility and authority for: 1.Negligible ✓ a) ensuring that the quality management system conforms to the requirements Action of this Required: International Standard: No Action b) ensuring that the processes are delivering their intended outputs; Required c) reporting on the performance of the quality management system and on opportunities for improvement (see 10.1), in particular to top management; d) ensuring the promotion of customer focus throughout the organization; e) ensuring that the integrity of the quality management system is maintained when changes to the quality management system are planned and implemented. 41422Q6 VST Ltd ISO9001:2015 Section: 9.2.1 Does Risk Frequency Notes On Risk / Benefits statement if Further Action Required Update due to Update required on Issue Affect? 1.Improbable > The organization shall conduct internal audits at planned intervals to provide information on No ➤ Risk Likly Due whether the quality management system: to Update a) conforms to: 1.Negligible ✓ 1) the organization so own requirements for its quality management system; Action 2) the requirements of this International Standard; Required: b) is effectively implemented and maintained. No Action Required

	The organization shall:  a) plan, establish, implement and maintain an audit programme(s) including the frequency, methods, responsibilities, planning requirements and reporting, which shall take into consideration the importance of the processes concerned, changes affecting the organization, and the results of previous audits; b) define the audit criteria and scope for each audit; c) select auditors and conduct audits to ensure objectivity and the impartiality of the audit process; d) ensure that the results of the audits are reported to relevant management; e) take appropriate correction and corrective actions without undue delay; f) retain documented information as evidence of the implementation of the audit programme and the audit results.  NOTE See ISO 19011 for guidance.	Affect?	due to Update  1.Improbable  Risk Likly Due to Update  1.Negligible  Action Required: No Action Required	required	on Issue
41422Q8	QProcess38 Audits Up to Date and Confirm next years Audit schedule Management oversight of Internal Tasks and Audits Issue(s). Review the responses to Tasks and Audits. ensure they are being fulfilled and completed.	Affect?	Risk Frequency due to Update  1.Improbable  Risk Likly Due to Update  1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q9	QProcess7093 BSI Audits Calander Review of outstanding Audits	Affect?	Risk Freqency due to Update  1.Improbable  Risk Likly Due to Update  1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q10	Process7670 Humanmed general Issues Review of Humanmed sales and orders and clear any duplicates or problems.	Does Update	Risk Frequency due to Update  1.Improbable	Notes On Risk / Benefits statement if required	Further Action Required on Issue

			Risk Likly Due to Update  3.Serious  Action Required: No Action Required		
	OprocessProcess 6931 Customer Complaints Review the Customer Complaints Heading Current Known Risk things are not followed up in a timely manner or are missed Current Likly 1 Current Frequency 3	Update Affect?	Risk Freqency due to Update 3.0ccasional ✓ Risk Likly Due to Update 1.Negligible ✓ Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
	OProcessProcess 7070 Management Review To discuss any problems, to assess work load and staffing. To review issues. Current Known Risk Meetings not carried out regularly. Current Likly 2 Current Frequency 1	Update Affect?	Risk Freqency due to Update 1.Improbable  Risk Likly Due to Update 2.Minor Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
	Calibration Index To ensure that all equipment that requires calibration is done. In the correct timescale and manor. Current Known Risk That equipment we use to may not be calibrated when we need it.  Current Likly 1 Current Frequency 2	Update Affect?	Risk Freqency due to Update 2.Remote  Risk Likly Due to Update 1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
1422Q14	OProcessProcess 7713 Review Roles And Responsibilitys		Risk Freqency due to Update	Notes On Risk / Benefits statement if required	Further Action Required on Issue

Ensure All tasks allocated to active Member Current Known Risk That not all jobs will That we may not share out jobs in a appropriate Risk of being over faced.  Current Likly 2 Current Frequency 2	be allocated to a member of staff.	Risk Likly Due to Update  2.Minor  Action  Required:  No Action  Required		
41422Q15 ProcessProcess 7740 Weights Per Region Needed To Submit EC Filling in HMRC data requires Weights and This process ensures all the data is in place Current Known Risk Fines for late submiss Current Likly 1 Current Frequency 1	Sales List d dimensions per region in the EC  I Sales List  Update Affect No ✓ For the report	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q16 AProcessProcess 7741 Review Ethical Policy Review the current Ethical Policy in intrast Current Known Risk That something is mis Current Likly 1 Current Frequency 1	Update ats Affect	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q17  Customer Complaints Paper File Major Customer Complaints get escalated to Check the File is being Maintained and any File.  Current Known Risk Customer Complaints correctly  Current Likly 2 Current Frequency 1	to Paper Customer Complaints file. Affect?  No   relevant documentation is in the	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 2.Minor  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q18 <sup>Q</sup> ProcessProcess 7744	Does	Risk Freqency	Notes On Risk / Benefits statement if	Further Action Required

	FDA Device Establishment Registration And Listing FDA registration and the CMDCAS products  In order to sell in the USA / Canada Markets products need to be registered with the FDA.  Current Known Risk Its harder to initially get on teh register than maintaining it.  Inability to sell products in North America	Affect?	e due to Update  1.Improbable  Risk Likly Due to Update  1.Negligible  Action Required: No Action Required	required	on Issue
41422Q19	Current Likly 1 Current Frequency 1  OprocessProcess 7830 Review Q.A. Failures Report To review the Quantities of Failed product per Stock reference Passing through the Q.A. system Current Known Risk No risk Current Likly 3 Current Frequency 1	Update Affect?	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 3.Serious Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q20	QProcessProcess 7837 Review External Parties Influencing The QMS VST / Viamed To Review the External Parties Influencing The QMS VST / Viamed Checked the Scopes and Risks, Review the Underlining Processes and Tasks Current Known Risk External party has un-reviewed expectations Current Likly 1 Current Frequency 1	Update Affect?	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 1.Negligible Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q21	QProcessProcess 7838 Review VIAMED Feedback - Customer Feedback Negative Review Customer Feedback Negative Current Known Risk Rolling Issues No risk to process Current Likly 3 Current Frequency 1	Update Affect?	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 3.Serious Action Required:	Notes On Risk / Benefits statement if required	Further Action Required on Issue

No Action	
Required	

			Required		
41422Q22	ProcessProcess 7839 Review VIAMED Feedback - Customer Complaints To Review Viamed Customer Complaints Current Known Risk Rolling Issue No Risk Current Likly 3 Current Frequency 1	Update Affect?	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 3.Serious Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
.1422Q23	Review VIAMED Product Feedback Negative To review Negative feedback form Products see if Non Conformance or customer Complaints need to be raised Current Known Risk Rolling ISsue, No Risk Current Likly 3 Current Frequency 1	Update Affect?	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 3.Serious Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
	QProcessProcess 7846 ISO System Management Review Viamed To Comply with Top Level Re-authorise the Current Audits for next 12 Months Cover the Agenda as Per VOP13  Current Known Risk Failure to do may cause major non conformites in QMS System Current Likly 1 Current Frequency 1	Update Affect?	Risk Freqency due to Update 1.Improbable  Risk Likly Due to Update 1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
H1422Q25	<sup>Q</sup> ProcessProcess 7848 Review ISO Scopes To Review the Scope of the ISO 9001 / ISO 13485 Standards Current Known Risk No risks Rolling issue to perform task Current Likly 1 Current Frequency 1	Update Affect?	Risk Freqency due to Update 1.Improbable  Risk Likly Due to Update 1.Negligible	Notes On Risk / Benefits statement if required	Further Action Required on Issue

			Action Required: No Action Required		
41422Q26	CyprocessProcess 7849 Review Product Failures New Codes Review the Customer Returns and Review Product Failures New Codes Current Known Risk Product failures / returns do not get reviewed and a new Risk may occur Current Likly 1 Current Frequency 3	Affect	Risk Frequency due to Update 3.0ccasional  Risk Likly Due to Update 1.Negligible Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q27	ChrocessProcess 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 To review the Exclusions / boundaries to ISO 13485:2016 for Viamed Current Known Risk Something is missed. Current Likly 1 Current Frequency 1	Affect	Risk Frequency due to Update 1.Improbable  Risk Likly Due to Update 1.Negligible  Action Required: No Action Required	Notes On Risk / Benefits statement if required	Further Action Required on Issue
41422Q28	Final Notes				
	Updating processes for 2021 no risk associated with the update				

## **SAVE FORM**

Only saves your progress in filling in above Questions - No feed back to pressing save form button
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