

AN AGREEMENT is made the *19* day of *May* 200*5*

BETWEEN Viamed Limited whose registered office is situate at
15 Station Road, Crosshills, Keighley, West Yorkshire, BD20 7DT. United Kingdom.

AND INSTRUMENTATION INDUSTRIES INC.
(INSTRUMENTATION INDUSTRIES INC.) situated at 2990 Industrial Boulevard, Bethel Park,
Pennsylvania, PA 15102, USA

WHEREAS:

1. This Agreement ensures that development design manufacture testing packaging approval release and delivery are all in accordance with the quality assurance measures specified herein
2. This Agreement assumes the mutual Trust of each party hereto and neither party shall utilise information in any way which it receives by virtue of this Agreement unless specifically authorised to do so by the other party hereto This clause shall have effect both during the currency of this Agreement and after termination
3. This Agreement relates to all articles manufactured and supplied by INSTRUMENTATION INDUSTRIES INC. as specified in the order from Viamed INSTRUMENTATION INDUSTRIES INC. shall be responsible to Viamed for all sub-contractors on the same terms as pertain to INSTRUMENTATION INDUSTRIES INC. under this Agreement notwithstanding that Viamed may have approved a sub-contractor and may have demanded that INSTRUMENTATION INDUSTRIES INC. make purchases from a specified sub-contractor

IT IS HEREBY AGREED AS FOLLOWS:

1. QUALITY CONTROL SYSTEM

INSTRUMENTATION INDUSTRIES INC. must have an introduced efficient quality control system which complies with ISO 9001 and EN 4600 and/or ISO 9000 2000, ISO 13485 2003 which has been third party certified and approved by a certifying body notified in the EU or alternatively have already commenced a process to introduce ISO 9000 2000 ISO 13485 2003 and has planned to comply within 12 months from the date hereof

Compliance with quality system requirements must exist each time an article is manufactured tested packaged and released.

ISO 9001 EN 4600 are in process of being superseded by ISO 13485 2003

2. DEVELOPMENT AND DESIGN

INSTRUMENTATION INDUSTRIES INC. shall be responsible for and pursue development and design work so that only fault-free articles supplied according to written specifications and intended operating reliability must continue after delivery by INSTRUMENTATION INDUSTRIES INC.

Design shall be verified against functional specifications and written documents must be prepared for this purpose and comprise both method and measurement results

Such documents are to be kept on file in accordance with paragraph 10 hereof

3. MANUFACTURING DOCUMENTATION

INSTRUMENTATION INDUSTRIES INC. shall assess and prepare all documentation required for manufacture testing approval packaging and release

INSTRUMENTATION INDUSTRIES INC. shall keep all submitted documentation on file in accordance with paragraph 10 hereof

4. MANUFACTURING MATERIALS AND MANUFACTURING COMPONENTS

Viamed shall be responsible for the purchase and arrival tests of those materials and components supplied by third parties to Viamed prior to Supply to INSTRUMENTATION INDUSTRIES INC.

5. MANUFACTURING AND PROCESS VALIDATION

All manufacturing processes are to be validated and the methods and results are to be documented which documents must be kept on file in accordance with paragraph 10 hereof

For the assembly of parts of articles INSTRUMENTATION INDUSTRIES INC. may only use those sub-contractors who have an introduced efficient quality control system which complies with the ISO 9000 or have already commenced a process to introduce ISO 9000 and who have planned to comply with such stipulations within 12 months from the date hereof

Assembly shall include pre-delivery assembly by sub-contractors of multiple components and manufacturing according to instruction by drawings

Manufacturing of pre-production samples must be in accordance with paragraph 9 hereof

Series production of new articles including when revisions have been made must be started in accordance with paragraph 6 hereof and parts of article must be made by the same sub-contractors who manufactured the same parts of the pre-production series

Only the specifications as approved by Viamed shall be used in respect of materials process measurement equipment tools or quality control as in accordance with paragraph 6 hereof

6. NEW ARTICLES AND REVISIONS

Before the manufacture of new articles commences pre-production samples will be manufactured and validated with processes in accordance with approved documents The pre-production series must be checked and approved in writing by Viamed

Where INSTRUMENTATION INDUSTRIES INC. intends to make alterations to the agreed specifications in any manner Viamed must be informed in writing immediately

Such changes in written specification of any article must be approved in writing by Viamed and previously issued documents must be replaced before any revised production (altered as necessary) in validated processes

Pre-production samples must be checked and approved in writing by Viamed INSTRUMENTATION INDUSTRIES INC. shall perform control measurements of pre-production samples and supply measurement protocols to Viamed showing measurement results confirming that submitted pre-production samples are in compliance with written specifications

Viamed reserves the right to waive the right to view such measurement protocols but where such waiver is invoked INSTRUMENTATION INDUSTRIES INC. remains liable for the supply of articles which comply with written specifications

All aforementioned written information documentation prepared by INSTRUMENTATION INDUSTRIES INC. including measurement protocols and written approvals by Viamed shall be kept on file in accordance with paragraph 10 hereof

7. TESTS

INSTRUMENTATION INDUSTRIES INC. shall perform tests in accordance with paragraph 3 hereof and protocols shall be kept showing that processes and tests were performed by INSTRUMENTATION INDUSTRIES INC. in accordance with the documentation referred to in paragraph 3 hereof

INSTRUMENTATION INDUSTRIES INC. must also assess quality control to identify defects and all defects must be eradicated immediately here defects are discovered in final inspection defective parts of any batch must be separated from the remainder of the batch immediately

8. DELIVERIES RELEASE AND CERTIFICATES

Prior to delivery INSTRUMENTATION INDUSTRIES INC. must approve and release articles such release to be based upon the results of documented approved tests of materials and components and on tests performed during the manufacturing process up to final inspection and including pre-packaging with markings and contents and according to ISO 9000 2003 paragraph 4.2.4 Control of records and 8.2.4 "Monitoring and measurement of processes and product".

INSTRUMENTATION INDUSTRIES INC. shall be responsible for ensuring that supplied articles comply with any written specifications and also that certificates accompanying deliveries are in accordance with paragraph 10 hereof

Certificate contents are specified in Appendix A1 hereto

9. TRACEABILITY

INSTRUMENTATION INDUSTRIES INC. shall ensure traceability between received materials and components and Quality documents which lie on file in respect of articles delivered to Viamed

10. FILING QUALITY CONTROL DOCUMENTS

INSTRUMENTATION INDUSTRIES INC. shall file all documents as detailed in this Agreement under paragraphs 3,5,6,7,8 and 12 and additionally in accordance with ISO 9000 paragraph 4.10.5 'Inspection and Test Records' and paragraph 4.16 'Control of Quality Records' or ISO13485 2003 paragraph 4.2 "Documentation requirements"

Should Viamed request any final test document which is held on file copies of such documentation must be supplied to Viamed within 7 days from the date of request All documents must be kept on file for 5 years after issue

11. AUDITS

Viamed hereby reserves the right to visit INSTRUMENTATION INDUSTRIES INC. together with any sub-contractors which have not been third party certified and approved by a certifying body notified within the EU

Such visits are to enable Viamed to carry out a quality audit and check processes and documents, which are on file

The right of access shall apply where Viamed is the subject of inspection by a public agency where such agency demands to inspect INSTRUMENTATION INDUSTRIES INC. or a sub-contractor of INSTRUMENTATION INDUSTRIES INC.

The right of access hereby reserved shall at all times be preceded by written notice of an intended visit such notice to be 7 working days minimum except when the inspection by a public agency requires shorter notice.

12. QUALITY INFORMATION

There must be a continuous exchange of quality information between INSTRUMENTATION INDUSTRIES INC. and Viamed such information being the basis for the introduction of requisite improvements to ensure that safety risks operational and production disruptions never occur

INSTRUMENTATION INDUSTRIES INC. must immediately advise Viamed in writing in respect of any technical problems and suspected defects in articles which INSTRUMENTATION INDUSTRIES INC. has already delivered to Viamed

INSTRUMENTATION INDUSTRIES INC. must in such cases ensure that sub-contractors provide supporting information

Viamed must immediately advise INSTRUMENTATION INDUSTRIES INC. in writing of any discovery of defect

Appendix A1**Certificate contents**

Deliveries must be accompanied by a certificate specifying that the supplied articles comply with all the written specifications.

Certificates shall be based on documented, approved results from:

The checks the supplier deems necessary to ensure that all delivered articles, including their marking and packaging, comply with specifications, e.g. on arrival inspections of materials and components, inspections during and after the manufacturing process and inspections of marking and packaging.

Certificates must contain the following information, where applicable:

The supplier's company name, registration number and address

Text certifying that all delivered articles comply with all the written specifications of the article.

Viamed's order number.

Viamed's article designation and article number.

The number of approved units

The date the certificate was issued.

A signature, name, tel. no., fax no., and department of the person responsible for ensuring that certificate information is correct.

A signature, name, tel. no., fax no., and department of the person responsible for releasing the articles.

Deliveries without an accompanying certificate will be deemed defective as will deliveries containing defective parts which were approved by any unauthorized employee of Viamed

Any "approval" of deliveries by Viamed must be in writing, and a copy of same must in such instances accompany the certificate with the defect specified.

The policy of Viamed is to return deliveries deemed to be defective.