

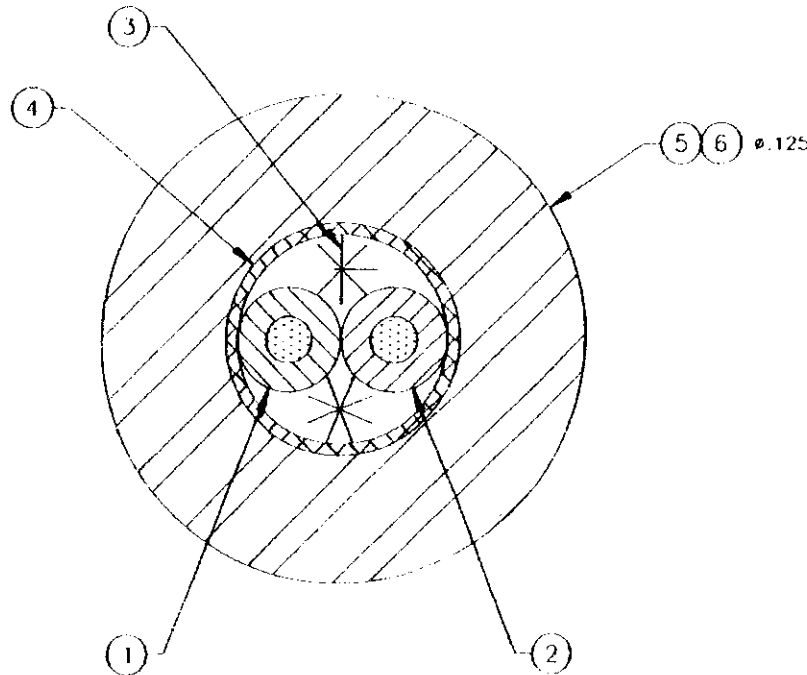
1933 N. Oxford Ave., Eau Claire, WI, USA 54703
Phone 715-833-2224 Fax 715-833-0252

FAX: 011-441-335-635-582

P. 1

REVISIONS			
REV	DATE	INITIALS	DESCRIPTION
			RELEASED FOR PRODUCTION

PARTS LIST			
ITEM	PART NO.	QTY	DESCRIPTION
1	70027-4	1.0200 FT	30 AWG 26/44 BC 1/C PP .027", YELLOW
2	70027-9	1.0200 FT	30 AWG 26/44 BC 1/C PP .027", WHITE
3	YN2000	.0002 LB	NATURAL POLY YARN, 500/4-1.021
4	WRO014	.0002 LB	#12 SERVE TISSUE, WHITE x 7/16" x .003"
5	EP1120	.00408 LB	POLYURETHANE, 85A, ESTANE #58B63-025, NATURAL
6	CC0196	05712 GM	COLORANT, PT393C YELLOW, TPR, CBE #42327



To SITTING HILL

INITIAL & RETURN TO MWCC	
Approved as submitted <i>[Signature]</i>	Date <i>11/18/95</i>
Approved with changes _____	Date _____
Disapproved, resubmit _____	Date _____
DRAWING SUBMITTED ON DATE _____	

VIAMED
 15 Station Road, Cross Hills,
 Koughley, West Yorkshire
 Tel Cross Hills (0535) 634542
 (0535) 636757

BUNDLE/CORE	.054	☒ LH ☐ RH	50-.75	INCH LAY
SHIELD	N/A	OD N/A	%COV N/A	☐ LH ☐ RH
WRAP	PAPER	☒ LINEAR	☐ SPIRAL	☐ LH ☐ RH
JACKET O.D.	.125	± .005		
JACKET COLOR	YELLOW	FINISH GLOSSY		
SPECIAL FEATURES	N/A			

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		DRAWN BY M. WHITE	DATE 3/28/95	Minnesota Wire & Cable Co. 1835 Energy Park Drive St. Paul, MN, U.S.A., 55108 612-642-1800		1933 North Oxford Avenue Eau Claire, WI, U.S.A., 54703 715-833-2224	
		CHECKED BY J. J. J.	DATE 3/29/95				
CUSTOMER DWG NO N/A		REV N/A	MANUFACTURING DATE	TITLE 30 AWG 26/44 BC 2/C YELLOW POLYURETHANE CABLE		SCALE 30X	REV
CUSTOMER PART NO N/A		QUALITY DATE	NAME/CO. VIAMED		SHEET 1 OF 1	DWG NO 12742	

REVISIONS				PARTS LIST						
REV	DATE	INITIALS	DESCRIPTION	ITEM	QTY	DESCRIPTION	SERIES	PART NO.	COLOR	MATERIAL
			RELEASED FOR PRODUCTION.	1	12.50 FT	30 AWG 26/44 BC 2/C CABLE		12742	YELLOW	PU
				2	2	3.5mm DIAMOND TIP PHONE PLUG w/RETAINING SCREW		CN5070		
				3	2	3.5mm, RIBBED, STRAIGHT PHONE PLUG MOLD w/STR REL	ZD	EP1520	BLACK	SANTOPRENE

To SHERRY HILL
CHANGE TO
19 INCHES RET.
J. J. Smith
10/4/95

VIAMED
 15 Station Road, Cross Hills,
 Keighley, West Yorkshire.
 Tel. Cross Hills (0535) 634542
 (0535) 636757

INITIAL & RETURN TO MWCC

Approved as submitted _____ Date _____

Approved with changes *24* _____ Date *10/11/95*

Disapproved, resubmit _____ Date _____

DRAWING SUBMITTED ON DATE _____

NOTE: 1) POLARIZED - WHITE TO TIP, YELLOW TO SLEEVE

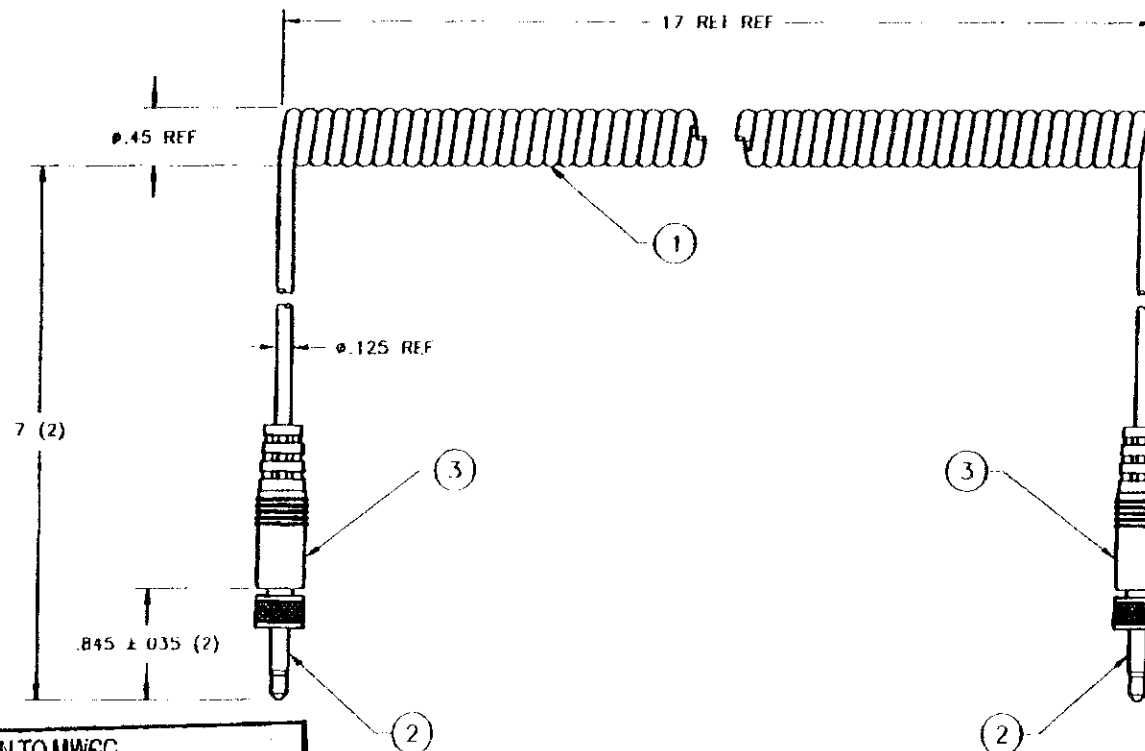
ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.		TOLERANCE UNLESS INDICATED OTHERWISE: WHOLE NUMBER INCH DIMENSIONS: ± 1 INCH 0.X ONE PLACE DECIMAL: ± 0.1 INCH 0.XX TWO PLACE DECIMAL: ± 0.02 INCH 0.XXX THREE PLACE DECIMAL: ± 0.005 INCH		DRAWN BY M. WHITE	DATE 3/28/95	Minnesota Wire & Cable Co. 1835 Energy Park Drive St. Paul, MN, U.S.A. 55108 612-642-1000		1933 North Oxford Avenue Eau Claire, WI, U.S.A. 54703 715-833-2224	
CUSTOMER DWG NO. N/A		REV N/A		CHECKED BY J. J. Smith	DATE 3/21/95				
CUSTOMER PART NO. N/A		QUANTITY		MANUFACTURING DATE	DATE	TITLE 17' RET CC, 3.5mm PP - 3.5mm PP		SCALE FULL	REV
				NAME/CO VIAMED		SHEET 1 OF 1		DWG NO. V201	

REVISIONS

REV	DATE	INITIALS	DESCRIPTION
			RELEASED FOR PRODUCTION.

PARTS LIST

ITEM	QTY	DESCRIPTION	SERIES	PART NO.	COLOR	MATERIAL
1	1	17' RETRACTED COIL CORD		CS0499	YELLOW	PU
2	2	3.5mm DIAMOND TIP PHONE PLUG w/RETAINING SCREW		CN5070		
3	2	3.5mm, RIBBED, STRAIGHT PHONE PLUG MOLD w/STR REL	ZD	EP1520	BLACK	SANTOPRENE



To STEVE Hill
 THIS CABLE
 SUPPLIED BY VIAMED
 RET. LENGTH CANNOT
 BE CHANGED
J. Hill



VIAMED
 15 Station Road, Cross Hills
 Keighley, West Yorkshire
 Tel Cross Hills (0535) 634542
 (0535) 636757

INITIAL & RETURN TO MWCC

Approved as submitted *[Signature]* Date *11-07-95*
 Approved with changes _____ Date _____
 Disapproved, resubmit _____ Date _____
 DRAWING SUBMITTED ON DATE _____

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
 TOLERANCE UNLESS INDICATED OTHERWISE
 WHOLE NUMBER INCH DIMENSIONS: ± 1 INCH
 D X ONE PLACE DECIMAL: ± 0.1 INCH
 D X TWO PLACE DECIMAL: ± 0.02 INCH
 D XXX THREE PLACE DECIMAL: ± 0.005 INCH

DRAWN BY
M. WHITE
DATE
3/28/95
CHECKED BY
S. S. [Signature]
DATE
3/24/95
DESIGN
DATE

Minnesota Wire & Cable Co.
 1835 Energy Park Drive
 St. Paul, MN, U.S.A., 55108
 612-642-1800
 1933 North Oxford Avenue
 Eau Claire, WI, U.S.A., 54703
 715-833-2224

CUSTOMER DWG NO.
N/A
REV
N/A
CUSTOMER PART NO.
N/A

MANUFACTURING
DATE
QUALITY
DATE

TITLE
17' RET CC, 3.5mm PP - 3.5mm PP
NAME/CO.
VIAMED
SHEET
1 OF 1
DWG NO.
V202

NOTE: 1) POLARIZED - RED TO TIP, BLACK TO SLEEVE.

Minnesota Wire & Cable Co.

35 Energy Park Dr., St. Paul, MN USA 55108-2721
Phone 612-642-1800



Customer Service Number

1-800-258-6922

Facsimile 612-642-9201

Flexibility thru Innovation

TO: STEVE HARDAKER DATE: 8-11-97PLEASE COPY: TBDCOMPANY: VIAMEDFAX #: 011-44-1535-635582

- ① ENGINEERING DESIGN CHANGES TO THE CABLE WILL BE COMPLETED BY 8-12-97 (MAJOR CHANGE IS TO ADD A POLY WRAP UNDER THE SHIELD)
- ② NEW CABLE TO BE COMPLETED BY EXTRUSION DEPT (2500 FT) 8-15-97
- ③ NEW ASSEMBLIES (50 PROTOTYPES FOR YOUR EVALUATION) TO SHIP MWCC VIA NEXT DAY AIR 8-22-97. HAVING SOME DIFFICULTY IN GETTING NEW PHONE PLUGS, BUT YOU WILL GET EVALUATION OTHER SIGNIFICANT CORRECTIVE ACTIONS & UNITS.
 - 1) IMPROVED PROCESS CONTROL OF CONDUCTORS
 - 2) LESS TENSION IN TWIST OPERATION
 - 3) LOWER TEMP IN EXTRUSION OF JACKET
 - 4) SHIELD CUT BACK FROM PHONE PLUG PRIOR TO MOLDING
 - 5) LOWER COILING TEMPERATURE

FROM: STEVE MATHER - QUALITY MGR
MINNESOTA WIRE & CABLE CO.TOTAL PAGES: 1 TOTAL

If there are any problems with this transmission, please call 612-642-1800.

FAX SENT: 8-11-97INITIALS: Jim

Massoluta Wire & Cable

ST Paul

Myra Wagner

T 212

(JL)

0101 ~~612 721~~ = ~~2411~~

CP1508

0101 612 642-1800

Bob Hornidge Product

Rev OAKWOOD 717 Sales!!

* Paul Wagner Product

1835 ENERGY Pk Drive

straight angle plug
on both ends

ST. Paul

MIN

USA

55108

(keep 10 cables
in total)