

### COMPANY OPERATING PROCEDURES

#### Finished Probe Spring testing

VM3/COP/30.17

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Issue: 3

#### Finished Probes:

1. Place the legs of the spring tester as shown in fig 1.
2. Readings should show a 60gram force (see fig 1.1 & 1.2) to be a pass. Anything less is a failure.
3. A failure must be re-worked by the original operator until it is of required standard.
4. All passed probes can then be processed as normal



Fig 1. Correct test method



Fig 1.1 Pass reading (90g)



Fig 1.2 Failed reading (50g)