

COMPANY OPERATING PROCEDURES**Spring testing**

VM3/COP/30.16

Date: 17-Dec-02

Revision date: 7-Apr-04

Issue: 3

Individual Springs:

Test each and every spring prior to booking into stock and separation into bags of 25.

1. Place the spring on the spring testing unit.



2. Push the dial gauge to the right and take a reading when the spring is in line with the marked line.



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3. A pass reading is 140 gram and over. Anything less is a failure.



Fig 2. Pass reading of 150-gram



Fig 2.1 Fail Reading of 130 gram

4. For all failed springs refer to VM/COP/06.
5. Place all passed springs into the bag and book into stock.