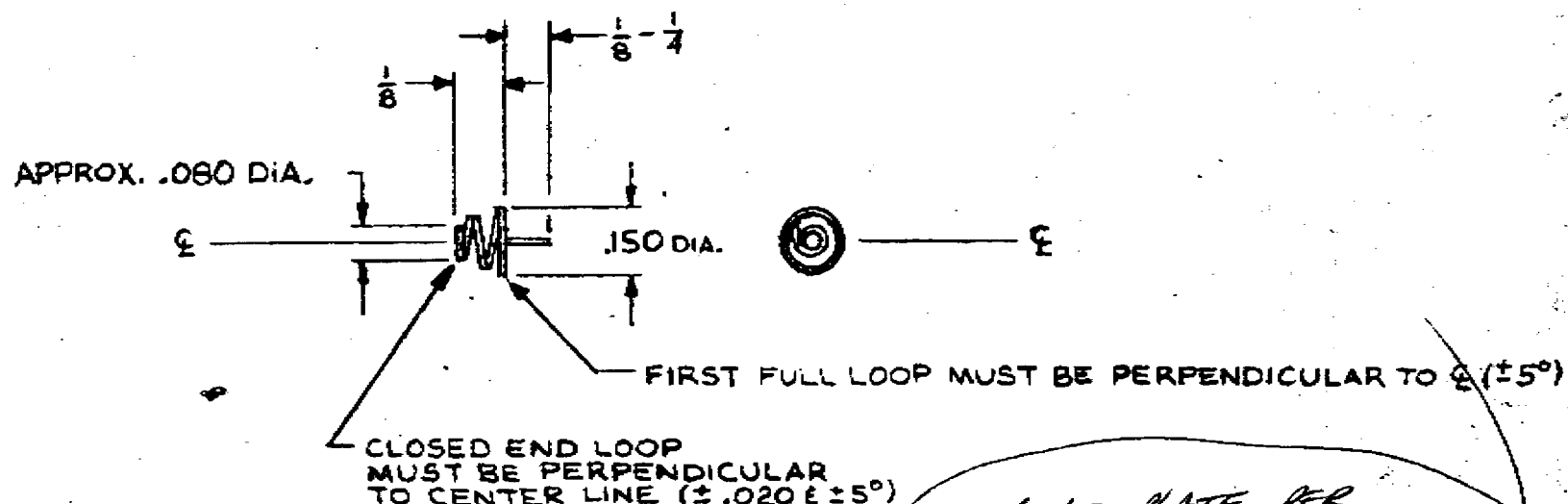


ISSUE NO.	DATE	REVISION / ECO NUMBER	APP
1	11-14-84		<i>[Signature]</i>
2	11-28-84	~	<i>[Signature]</i>

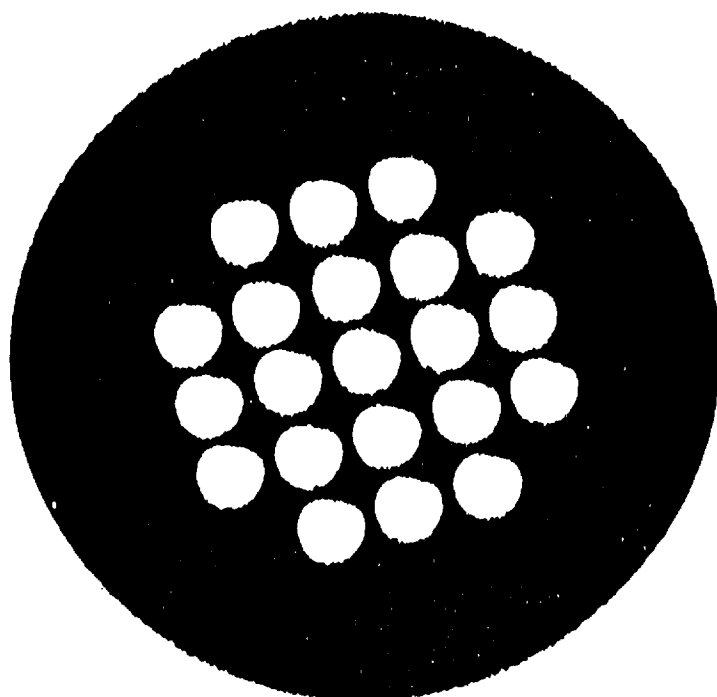
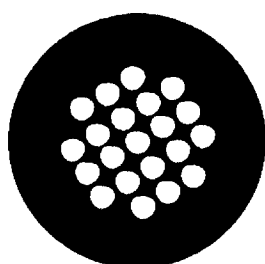


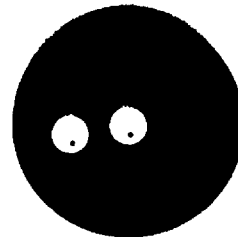
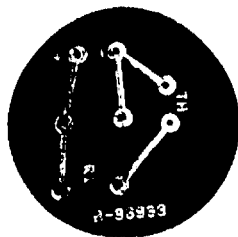
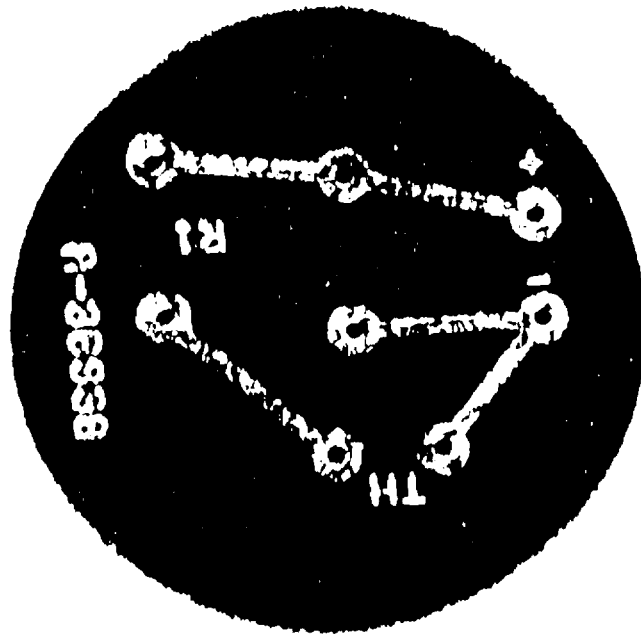
NOTES:

- 1 SPRING MAY HAVE 2-3 TURNS TO ACHIEVE 1/8" FREE LENGTH
- 2 SPRING SHOULD BE CONICAL (I.E. "FLAT" WHEN COMPRESSED)

*GOLD PLATE PER
MIL G-45204, TYPE II,
CLASS 2, .0005" MIN THK*

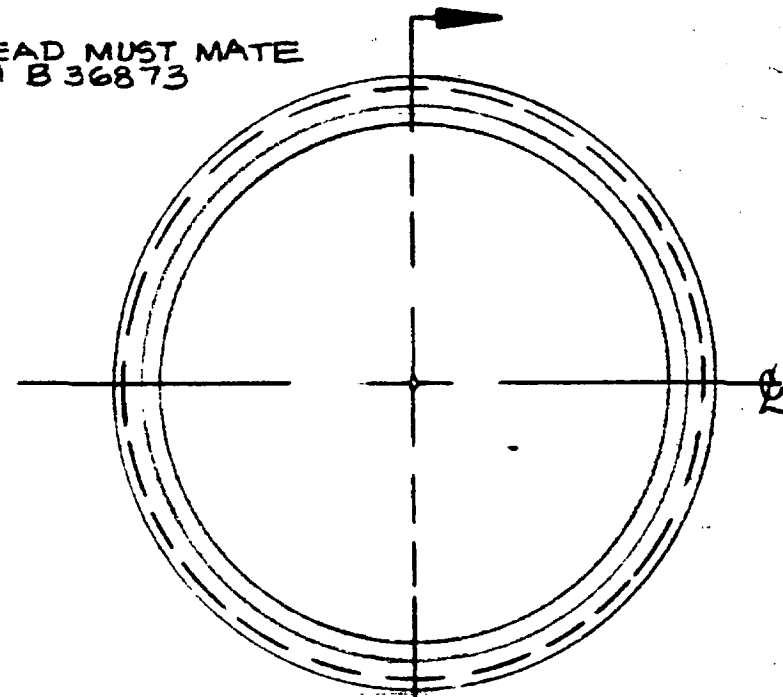
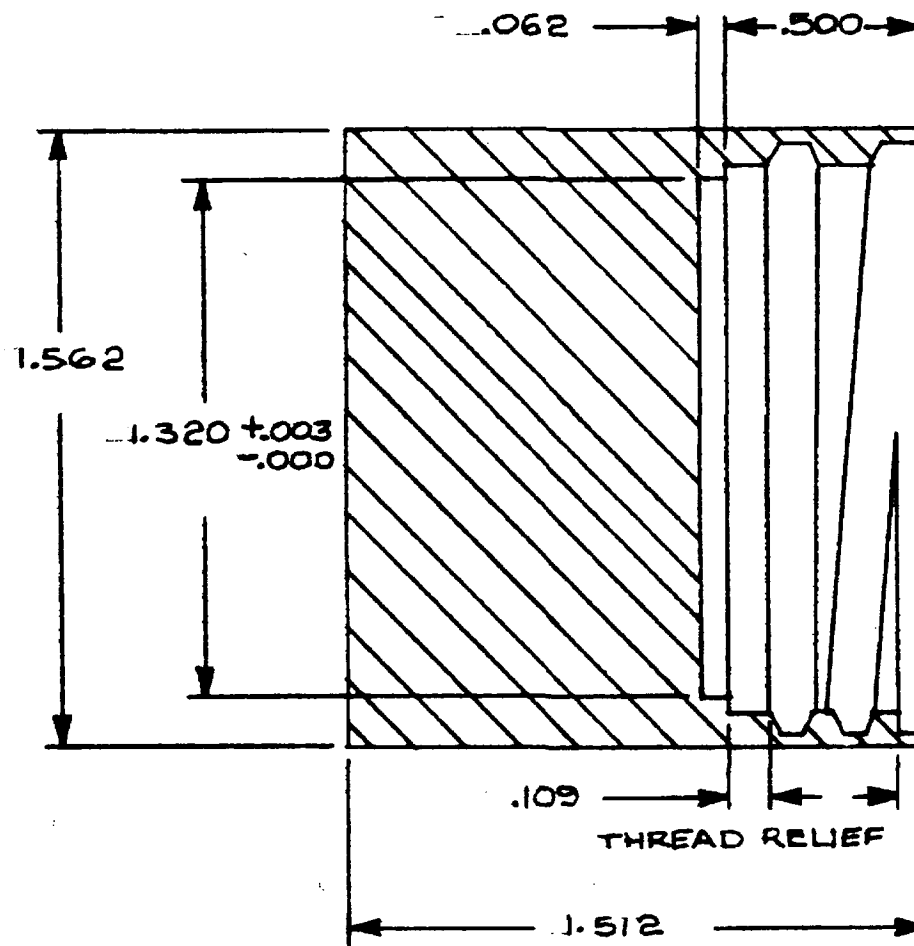
ITEM	PART NO.	REQ	DESCRIPTION
TOLERANCE UNLESS OTHERWISE SPECIFIED			THIS DRAWING IS THE PROPERTY OF TELEDYNE ANALYTICAL INSTRUMENTS AND CONTAINS CONFIDENTIAL INFORMATION. IT IS NOT TO BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN PERMISSION.
FRAC. $\pm 1/64"$ DEC. $\pm .005"$ ANGULAR $\pm 1/2^\circ$			TELEDYNE ANALYTICAL INSTRUMENTS CITY OF INDUSTRY, CALIFORNIA 91748
N/S625			CONTACT SPRING DETAIL
			SCALE 2:1 DATE 11-14-84 MATERIAL .018" DIA. SS WIRE FINISH SEE 5625 DR NACH ENGR





T-1 Sensor Holder PCB

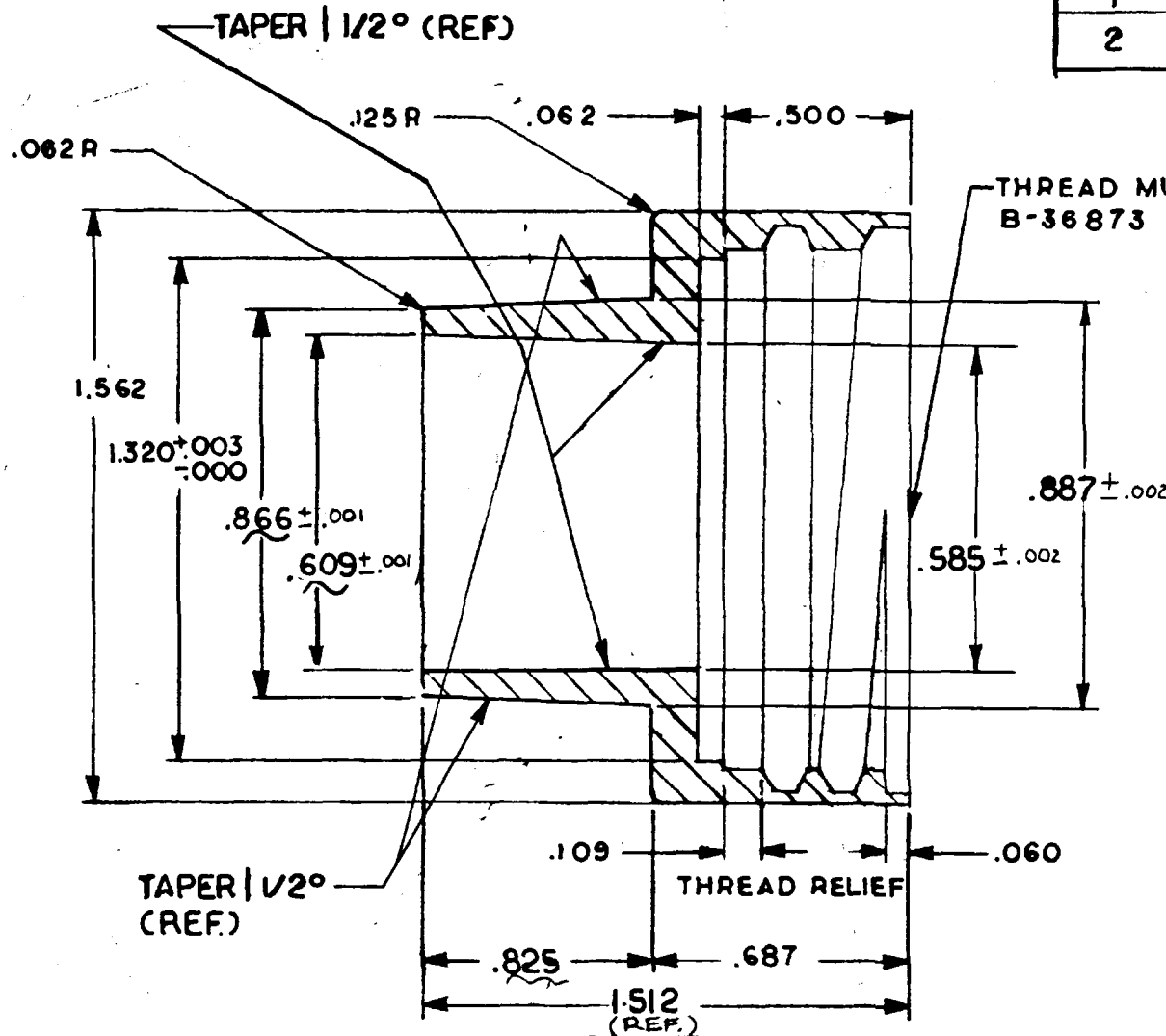
ISSUE NO.	DATE	REVISION / ECO NUMBER	APP
1	9-19-86	~	J.A.R.



PRICE	#	610	B	5.13	4.53
LABOR H		2.34		2.05	1.33
LABOR \$/UNIT		.04		.37	.33
# OF PICES		500		1000	2000
				.09	.117

ITEM	PART NO.	REQ	DESCRIPTION	
TOLERANCE UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF TELEDYNE ANALYTICAL INSTRUMENTS AND CONTAINS CONFIDENTIAL INFORMATION IT IS NOT TO BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN PERMISSION.		
FRAC. $\pm 1/64"$ DEC. $\pm .005"$ ANGULAR $\pm 1/2"$		TELEDYNE ANALYTICAL INSTRUMENTS CITY OF INDUSTRY, CALIFORNIA 91748		SCALE 2:1 DATE 9-16-86
		PROBE CAP DETAIL		MAT'L 1-5/8 DIA. BLACK NYLON FINISH 63✓
				DR L M ENGR APP
S.O.				A-41214

ISSUE NO.	DATE	REVISION / ECO NUMBER	APP
1	1-10-86	~	JK
2	6-4-86	SEE REVISION CARD	SMX



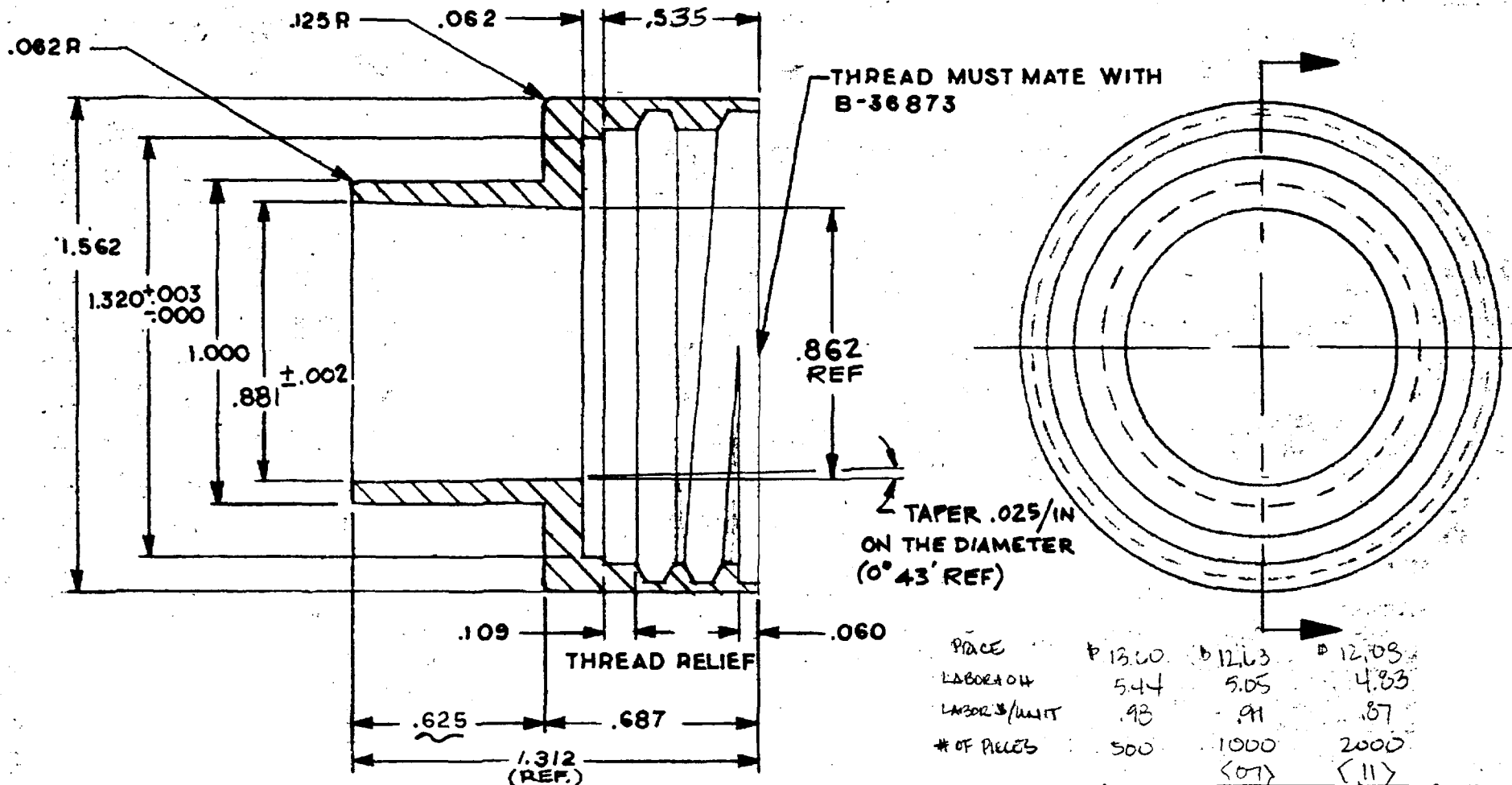
PRICE	\$13.00	\$11.62	\$12.03
LARGEST OVERSIZED	504	505	483
LARGEST IN	93	91	87
# OF PIECES	500	1000	2000
		<.075	<.115

NOTE:

ALL TAPERS $0.025''$ IN ON THE DIAMETER. (REF.)

ITEM	PART NO.	REQ	DESCRIPTION
TOLERANCE UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF TELEDYNE AND CONTAINS CONFIDENTIAL INFORMATION. IT IS NOT TO BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN PERMISSION.	
FRAC. $1/64''$ DEC. $.005''$ ANGULAR $1/2^\circ$		TELEDYNE ELECTRONIC DEVICES CITY OF INDUSTRY, CALIFORNIA 91748	
		SCALE 2:1	DATE 4-9-86
		MAT'L 15/8 DIA. BLACK NYLON	
		FINISH 63	
N/B-36817		DR Jant	ENGR 887
S.O.		APP SMX	
		A-40234	

QA (b/d)	ECO # 87-0192 M 6) 10-9-87	SA (b/d)	ECO # 86-0060 4. 4-14-86	ISSUE NO.	DATE	REVISION / ECO NUMBER	APP
			SEE REVISION CAP 5.5-30-86	1	11-15-84		SMZ
				2	4-8-85	REV'D DWG	SMZ
				3	7-9-85	ECO 85-0141 M	SMZ



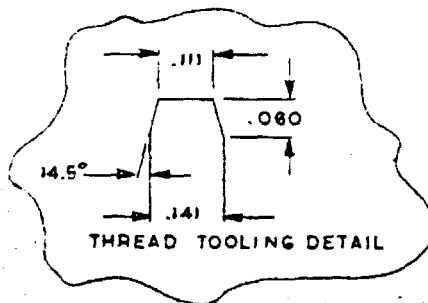
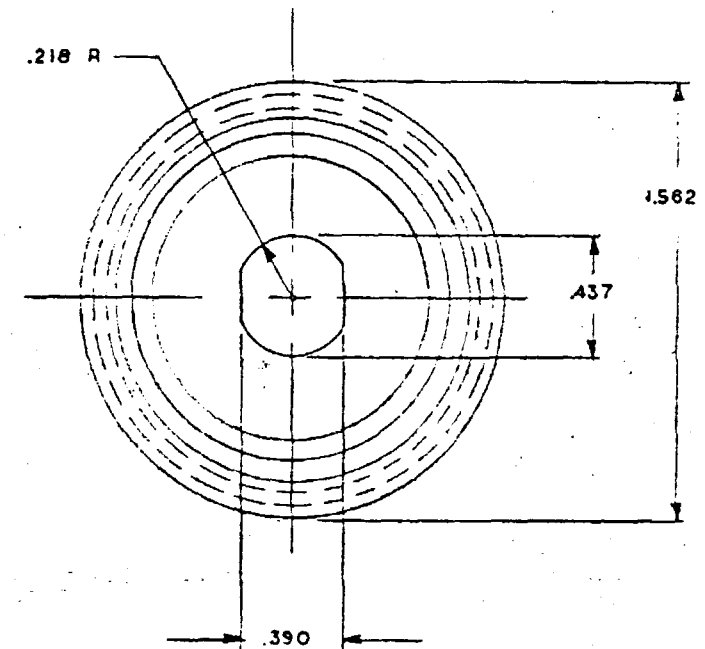
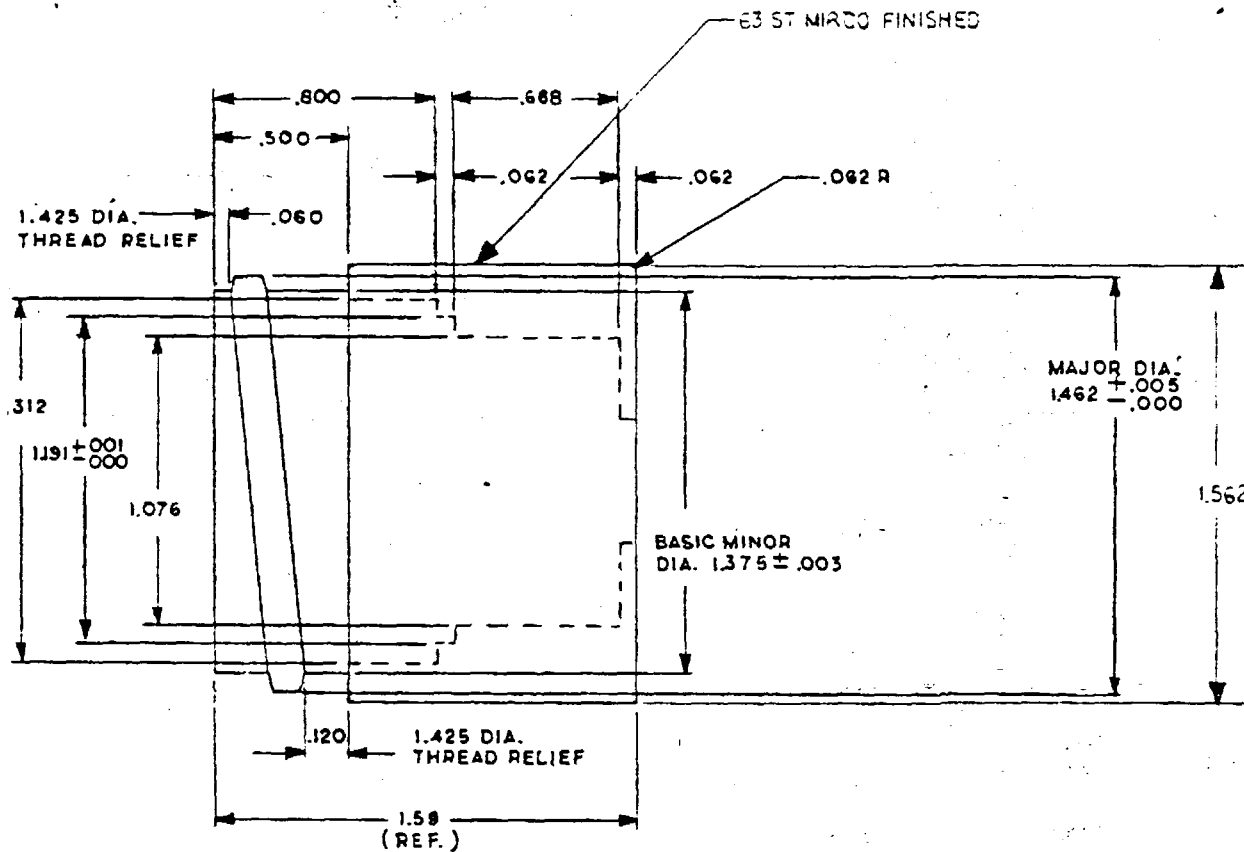
PRICE	\$13.60	\$12.63	\$12.08
LABOR/100	5.44	5.05	4.83
LABOR\$/UNIT	.98	.91	.87
# OF PIECES	500	1000	2000
		(07)	(11)

**QUALITY ASSURANCE
APPROVAL REQUIRED!**

ITEM	PART NO.	REQ	DESCRIPTION
TOLERANCE UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF TELEDYNE AND CONTAINS CONFIDENTIAL INFORMATION. IT IS NOT TO BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN PERMISSION.	
FRAC. $\pm 1/64"$ DEC. $\pm .005"$ ANGULAR $\pm 1/2"$		TELEDYNE ELECTRONIC DEVICES CITY OF INDUSTRY, CALIFORNIA 91748	
		SCALE 2:1	DATE 11-15-84
		MAT'L 15/8 DIA. BLACK NYLON	
		FINISH 63	
		DR LM	ENGR <i>SMZ</i> APP <i>SMZ</i>
N/B-36817		A-36874	
S.O.			

PROBE CAP DETAIL

QA	ISSUE NO.	DATE	REVISION / ECO NUMBER	APP
	1	11-15-84		47
	2	1-11-85	REV D	57
	3	4-9-85	ADDED 63 MICRO FINISHED	71



QUALITY ASSURANCE
APPROVAL REQUIRED

ITEM	PART NO.	REQ	DESCRIPTION	
TOLERANCE UNLESS OTHERWISE SPECIFIED		THIS DRAWING IS THE PROPERTY OF TELEDYNE AND CONTAINS CONFIDENTIAL INFORMATION. IT IS NOT TO BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN PERMISSION.		
FRAC. = 1/64"		 TELEDYNE ELECTRONIC DEVICES CITY OF INDUSTRY, CALIFORNIA 91748	SCALE	DATE 11-15-84
DEC = .008"			MAT'L 1-5/8 DIA. BLACK	
ANGULAR = 1/2"			NYLON	
		PROBE HOUSING DETAIL		FINISH
N/B-36817				DR L M
				ENGR 
				APP 
				B-36873