

PETER

3-4-00

○ FIRST GO, COMMENTS PLEASE.

2 x PT N° MISSING

STAVE H.

○ This is the 1st Draft for the
Construction of the T4000 (031000)



Cabinet Assembly.

Parts required..

1*Resus cabinet either (Pt No 0330005 or 0330105)

1*Bed base (Pt No 0320020 or ?)

1*Bed Mattress (Pt No 00320035 or 0320005)

6*Screws (Pt No 0330065)

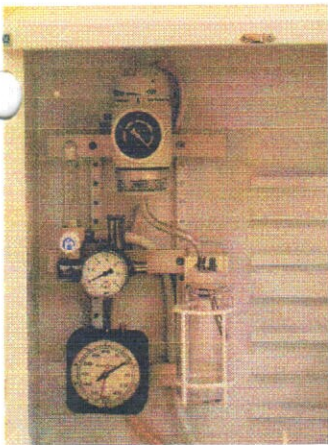
1*Tom Thumb.

6*Viamed sticky labels

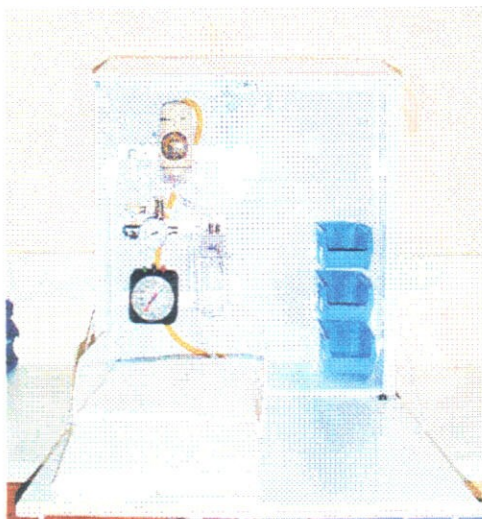
1*Viamed logo label.

1*patient circuit (Pt No 035005)

3*Drawers (Pt No 0310020)

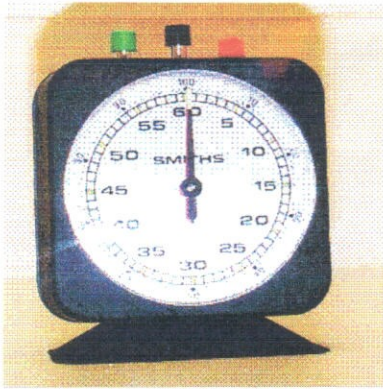


1. Fit bed base (Pt No 0320020) to drop down front panel ,300mm from bottom of front panel and 50mm from the left hand side whilst looking into cabinet, using 6 screws (Pt No 0330065). Check that mattress (Pt No 0320035) is the correct size for the bed.
2. Fit Viamed logo sticker (Pt No) to top left hand front corner of cabinet surround. So that it can be seen when front panel closed up.
3. Fit Viamed sticky labels to rear of suction unit and clock.
- 4.Remove CE label from the front of cabinet carefully and refix it to the bottom of the right hand side of the cabinet about 1cm from the front and 3cm from the bottom, place Viamed sticky label just below it.
- 5.Last Viamed sticky label to be fitted inside the cabinet 1cm above the top mounting rail and half its length.
6. Locate 3 drawers (Pt No 0310020) and put onto mountings on the right side of the cabinet. Add patient circuit (Pt No 035005)
- 7.Fit completed timer, Suction assembly and Tom Thumb into cabinet together with suction jar and check everything looks straight and that door closes.
- 8.Check that unit is clean and free of scratches.



Completed Cabinet with all parts fitted.

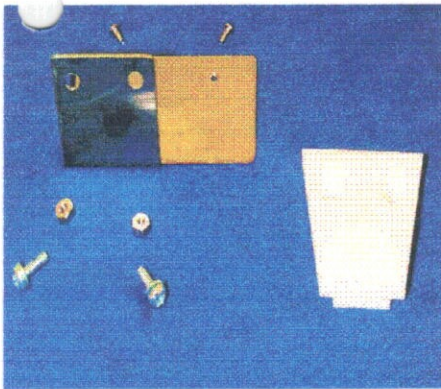
Clock Assembly for Cabinet.



Parts required for clock assembly

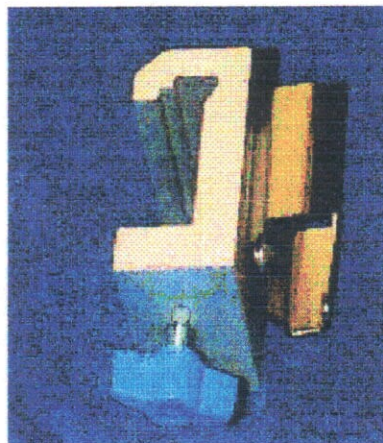
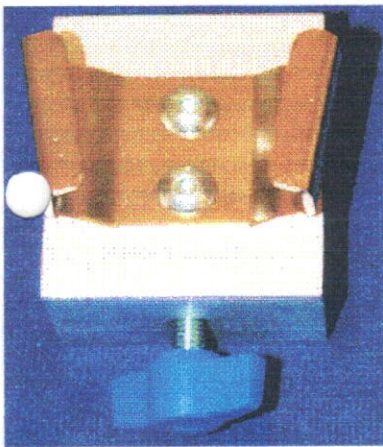
- 1*Time Elapsed clock (Pt No 0310010)
- 1*Timer bracket (Pt No 0330020)
- 1* Dovetail (Pt No 0330030)
- 2*Washers (Pt No 0330080)
- 2*Bolts (Pt No 0330070)
- 2*Nuts (Pt No 0330075)
- 2*Bolts (Pt No 0330085)
- 1*Rail bracket (Pt No 03200103)

Remove two small Screws holding clock to base.

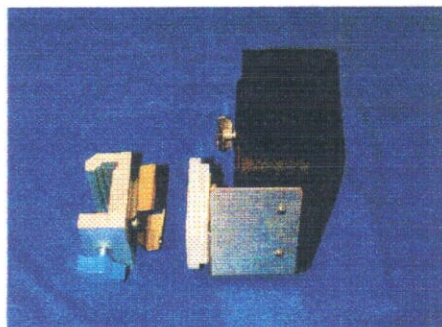


Using the parts shown assemble the clock mounting brackets.

1. Using clock bracket (Pt No 0330020) fix dovetail (Pt No 0330030) to it using bolts (Pt No 0330070), Nuts (Pt No 0330075) and washers on plate side (Pt No 0330080). Make sure dovetail has its narrow side to Bracket.
2. Fix clock to bracket using screws (Pt No 0330085) into holes in base of clock where original clock base was fitted.
3. Fit complete assembly to rail bracket (Pt No 0320010) then to cabinet and check that clock is straight.

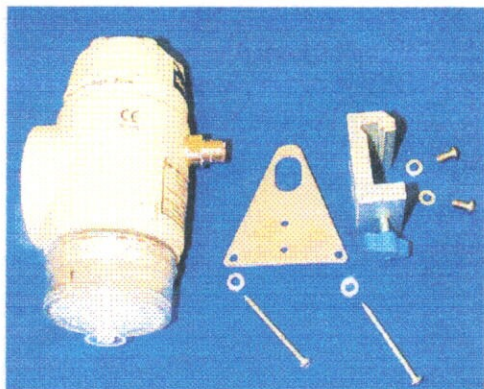


Rail bracket, Pt No 0320010..



Completed assembly with rail clamp.

Oxylitre Suction Assembly



Parts required for Oxylitre suction assembly

- 1*Bracket (Pt No 0330100)
- 2*Screws (Pt No 0330065)
- 2*Spacers (Pt No 0330093)
- 1*Bracket (Pt No 0330060)
- 4*Washers (Pt No 0330080)
- 2*Screws (Pt No)
- 1*Suction Jar (Pt No 0320030)
- 1*Suction Hose (Pt No 0330015)
- 1 metre of clear tubing (Pt No 0330035)



1. Remove both screws from rear of suction unit and put to one side.
2. Fit bracket (Pt No 0330100) to rear of suction unit over the inlet connection using spacers (Pt No 0330095), screws (Pt No 0330065) and washers (Pt No 0330080).
3. Using screws (Pt No ?) And washers (Pt No 0330080) fit mounting clamp to bracket (Pt No 0330100). Screws will go directly into bracket as holes are threaded.
4. Put 1* metre of suction tubing with unit
5. Check suction hose fits correctly to suction unit.

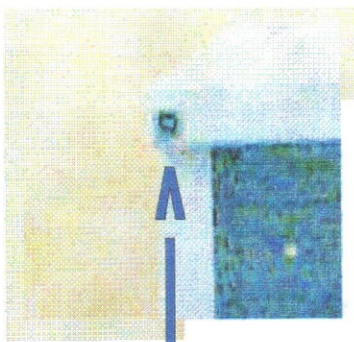


Suction Jar (Pt No 0320039).

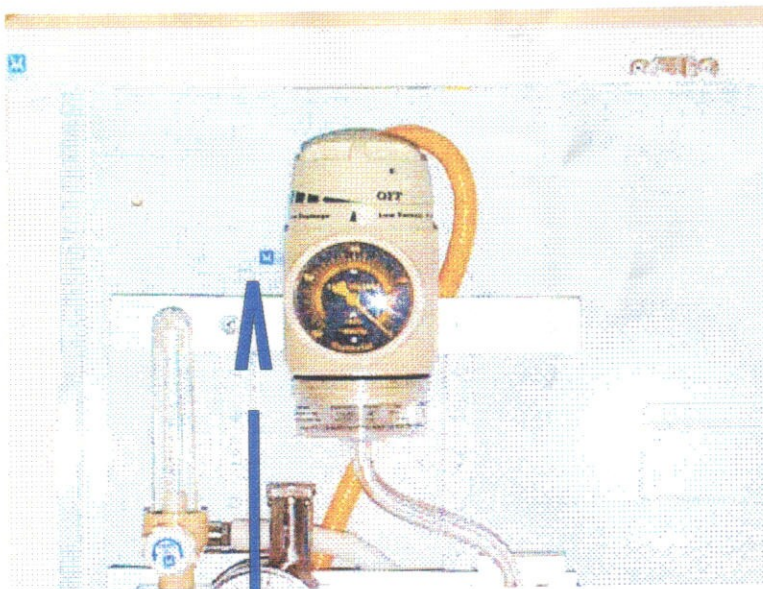


Suction Hose (Pt No 0330015).

Cabinet Labels and Logo.



Viamed Logo



Viamed Label

Front of
cabinet

Side panel

CE

Viamed Label.

Parts list for Cabinet

Qty	Description	Pt No
1	Bracket	0330100
2	Screws	0330065
2	Spacers	0330093
1	Bracket	0330060
4	Washers	0330080
2	Screws	M5 1/2 inch
1	Suction jar	0320030
1	Suction Hose	0330015
1 metre	Clear tubing	0330035
1	Time elapsed clock	0310010
1	Timer bracket	0330020
1	Dovetail	0330030
2	Washers	0330080
2	Bolts	0330070
2	Nuts	0330075
2	Bolts	0330085
1	Rail bracket	0320103
1	Cabinet	0330005 or 0330105
1	Bed base	0320020 or
1	Mattress	0320035 or 0320005 or 0320040
6	Screws	0330065
1	Tom Thumb	Various
6	Viamed address labels	
1	Viamed Logo	
1	Patient circuit	035005
3	Drawers	0310020
1	Suction unit (Oxylitre)	0310035
	or (East)	0310006
	or (Therapy Equipment)	0310005