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## VIAMED Ltd.

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## Procedure for rework of APGAR timers.

- 1. Split the case halves.
- 2. Note the colours of wiring to battery terminals and desolder.
- 3. Cut the 3 wires connecting the clock module to the 3 upper sockets.
- 4. Remove the clock module support bracket.
- 5. Remove screws fixing the keypad to the upper casing.
- 6. Remove the clock module / keypad / sounder from the upper casing.
- 7. Desolder the 3 wires of item (3) off at the clock module.
- 8. Remove 2x rubber contact pads from the keypad for the "mode" and "split/lap/reset" buttons.
- 9. Remove the red, green & blue switch tops.
- 10. Remove the fittings for the 3x upper sockets.
- 11. Remove "quantum" front panel and clean away residual double sided tape.
- 12. Grind back the switch surround lip of the "mode" & "split/lap/reset" buttons.
- 13. Laminate a sheet of A4 paper and back with double sided tape.
- 14. Cut the laminate sheet of (13) to suit and bridge the "mode" switch hole, "split/lap/reset" switch hole and the two outermost upper socket holes on the outside of the case.
- 15. Back fill the 4x holes with hot glue.
- 16. When cool, remove the laminate sheet bridges and clean away residual double sided tape.
- 17. Fit new "reset" label across the top of the upper case half.
- 18. Fit new front panel label to the upper case half.
- 19. Shorten the dove tail to 42mm height and smooth edge.

- 20. Position dovetail against rear face of the upper case half and mark the screw hole positions.
- 21. Drill the 2x holes in the rear face of the upper case half. Trim away any swarf.
- 22. Fit the dovetail to the upper case half.
- 23. Insert new "reset" switch, Farnell 143-354, into the upper case half and retain with a single nut. Do not over tighten as this will damage the label.
- 24. Fit switch top, Farnell 143-357, to the reset button.
- 25. Solder a 60mm length of wire to one terminal.
- 26. Fit the red switch top into the "start/stop" position.
- 27. Refit the clock module / keypad / sounder into the upper case half, ensuring that the keypad "start/stop" switch has a rubber contact pad fitted.
- 28. Refit the clock module support bracket
- 29. Resolder the original wire to the negative side of the battery.
- 30. Solder the wire that was connected to the positive side of the battery to the unused terminal of the reset switch.
- 31. Solder the remaining wire from the reset switch to the positive side of the battery.
- 32. Splay the terminals of the reset switch flat and fit the case halves together and secure.
- 33. Test the clock.
- 34. Refit the plastic battery clip.
- 35. Clean and polish the clock.
- 36. Discard the "stopclock 5500" info leaflet and remove "stop clock 5500" sticker from the box.
- 37. Repackage the clock.
- 38. Discard all unwanted parts.