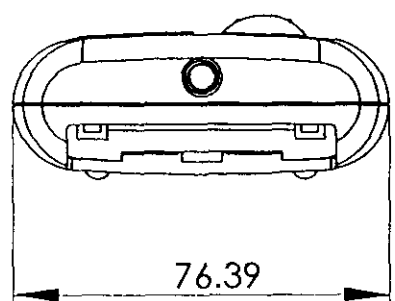
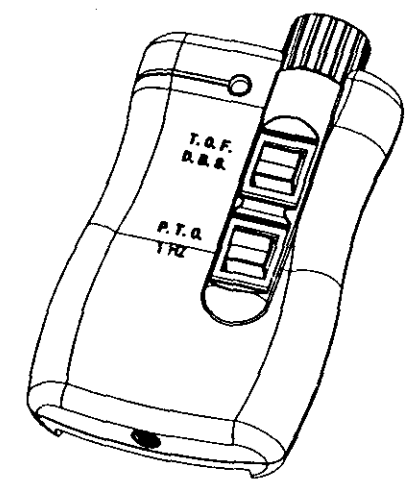
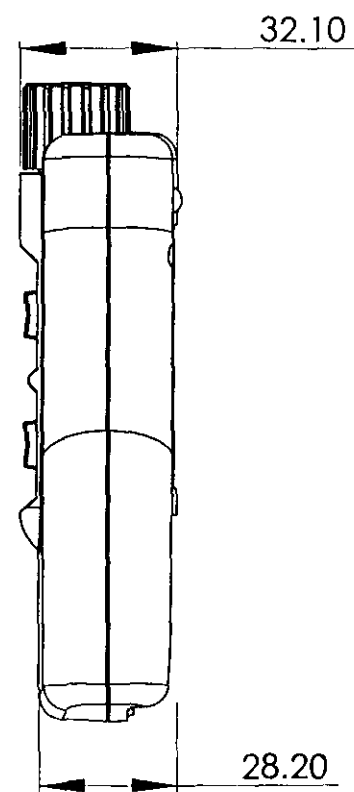
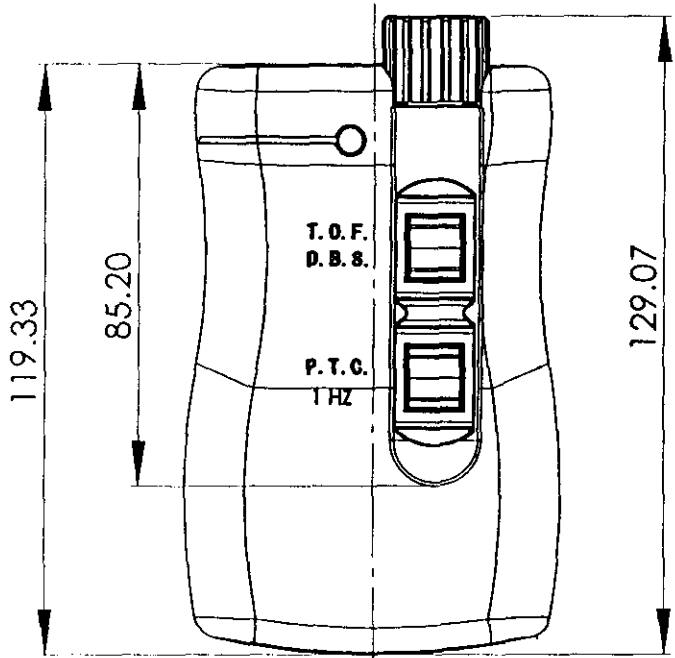


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|      |                        |     |      |       |
|------|------------------------|-----|------|-------|
| 2    | Potentiometer Changed. |     |      |       |
| 1    | Initial Draft          |     |      |       |
| REV. | ZONE-CHANGES           | ER# | DATE | CR NO |

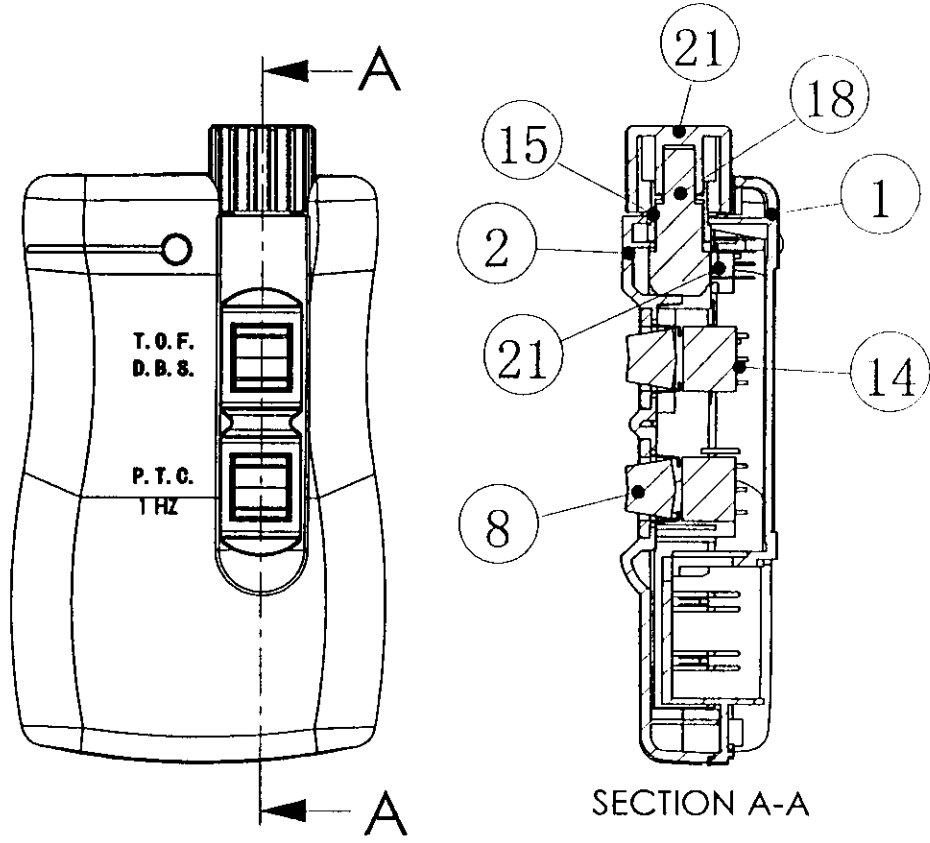
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|-----------------|-----------|-------------------------|----------|-----------------------------------------|--------------|
| MATL            |           | UNLESS OTHERWISE STATED |          | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |              |
| COLOR           | TEXTURE   | WALL THICKNESS          | MM       | TITLE                                   | M# / D#:     |
|                 |           | LINEAR                  | .X ± MM  | Assembly                                | CAVITY       |
| HARDNESS        | COATING   |                         | .XX ± MM |                                         |              |
|                 |           | ANGULAR                 | ± °      | PROJECT #088                            | SCALE        |
| PROCESS/JOINING | ROUGHNESS | DRAFT ANGLE/SIDE        | *MAX     | DSGN 7/8/05                             | SHEET 1 OF 4 |
|                 |           | BURR & FLASH            | MAX      | DFTS 12/1/05                            | PART NO.     |
| STANDARDS       |           | BREAK & CORNER          | R MAX    | CHKR                                    | REV. 2       |
|                 |           | PARTING LINE MISMATCH   | MAX      | APPD                                    |              |

*Shaw 06/04/05*

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| ITEM NO. | P/N or Description | assembly/QTY |
|----------|--------------------|--------------|
| 1        | Bottom Housing     | 1            |
| 2        | Top Housing        | 1            |
| 3        | Battery Cover      | 1            |
| 4        | 05P-66693B         | 1            |
| 5        | light              | 1            |
| 6        | battery            | 1            |
| 7        | buzzer             | 1            |
| 8        | switch             | 2            |
| 9        | transformer        | 2            |
| 10       | contact-(1)        | 1            |
| 11       | screw-pin          | 8            |
| 12       | contact+           | 1            |
| 13       | EVA foam           | 1            |
| 14       | PCB                | 1            |
| 15       | Knob Base          | 1            |
| 16       | screw-flat         | 2            |
| 17       | nut                | 1            |
| 18       | potentiometer      | 1            |
| 19       | Knob               | 1            |
| 20       | Screw Insert       | 1            |
| 21       | Support Plate      | 1            |

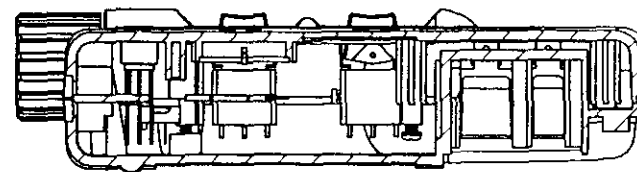
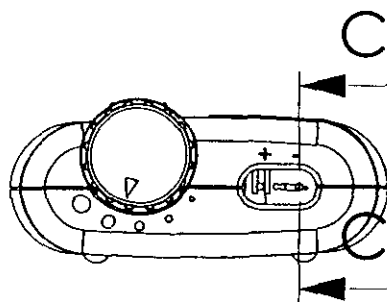


SECTION A-A

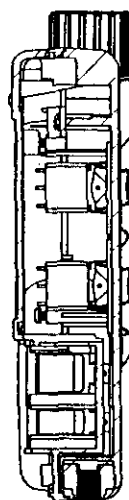
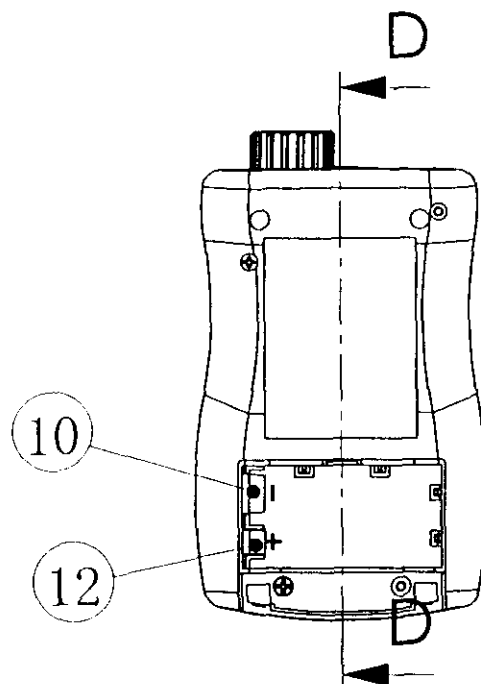
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|------|---------------|------|------|-------|
| 1    | Initial Draft |      |      |       |
| REV. | 1             | ZONE | DATE | CR NO |

|                 |           |                         |      |                                         |         |
|-----------------|-----------|-------------------------|------|-----------------------------------------|---------|
| MATERIAL        |           | UNLESS OTHERWISE STATED |      | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |         |
| COLOR           | TEXTURE   | WALL THICKNESS          | MM   | TITLE                                   |         |
| HARDNESS        | COATING   | LINEAR                  | .X   | Assembly                                |         |
|                 |           |                         | .XX  | MATERIAL CAVITY                         |         |
| PROCESS/JOINING | ROUGHNESS | ANGULAR                 | °    | PROJECT                                 | #688    |
|                 |           | DRAFT ANGLE/SIDE        | *MAX | DSGN                                    | 7/24/89 |
| STANDARDS       |           | BURR & FLASH            | MAX  | DFIS                                    | 7/24/89 |
|                 |           | BURR & FLASH            | MAX  | CHKR                                    | 7/24/89 |
|                 |           | BURR & FLASH            | MAX  | APPD                                    | 7/24/89 |
|                 |           | BURR & FLASH            | MAX  | APPD                                    | 7/24/89 |

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SECTION C-C

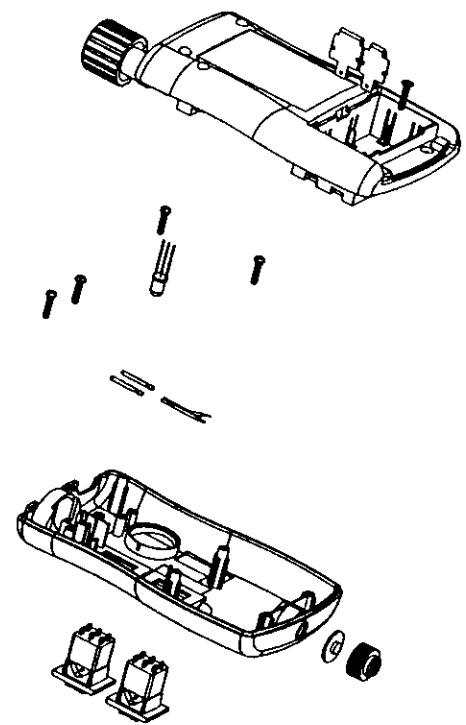
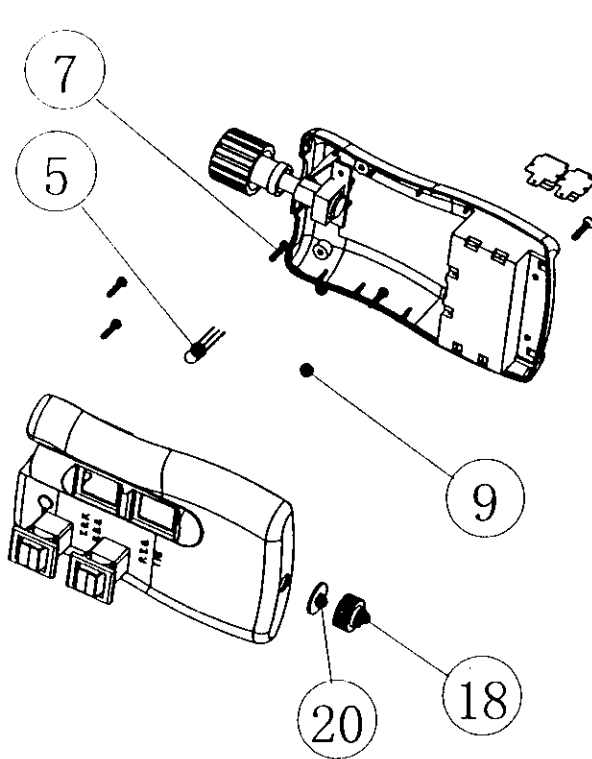


SECTION D-D  
SCALE 1:2

|      |               |     |      |        |
|------|---------------|-----|------|--------|
| 1    | Initial Draft |     |      |        |
| REV. | ZONE-CHANGES  | ER# | DATE | CR NO. |

|                 |           |                         |           |                                          |         |
|-----------------|-----------|-------------------------|-----------|------------------------------------------|---------|
| MATL            |           | UNLESS OTHERWISE STATED |           | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |         |
| COLOR           | TEXTURE   | WALL THICKNESS          | MM        | TITLE                                    | M#/D#:  |
|                 |           | LINEAR                  | .X<br>.XX | ± MM                                     | CAVITY  |
| HARDNESS        | COATING   | ANGULAR                 | ± °       | PROJECT                                  | #688    |
| PROCESS/JOINING | ROUGHNESS | DRAFT ANGLE/SIDE        | *MAX      | DSGN                                     | 7/11/11 |
|                 |           | BURR & FLASH            | MAX       | DFTS                                     | 7/11/11 |
|                 |           | BREAK & CORNER          | R MAX     | CHKR                                     | 7/11/11 |
| STANDARDS       |           | PARTING LINE MISMATCH   | MAX       | APPD                                     |         |
|                 |           |                         |           | SCALE                                    |         |
|                 |           |                         |           | SHEET                                    | 3 OF 4  |
|                 |           |                         |           | PART NO.                                 |         |
|                 |           |                         |           | REV.                                     | 2       |

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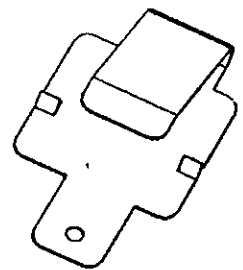
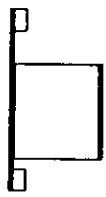
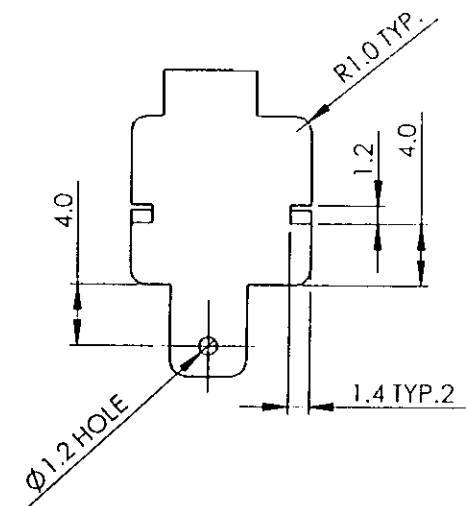
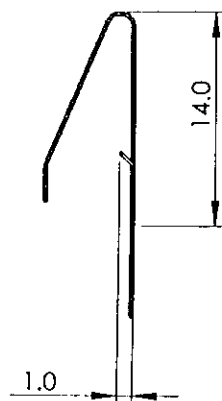
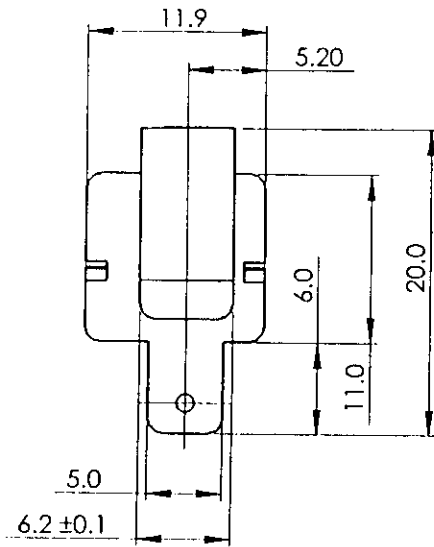
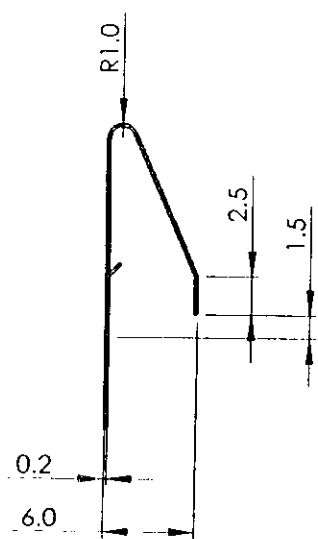
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|------|---------------|-----|------|-------|
| REV. | Initial Draft | ER# | DATE | CR NO |
| 1    | Initial Draft |     |      |       |
| 2    | Zone-Changes  |     |      |       |
| 3    |               |     |      |       |
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|-----------------|-------------------------|------------------------------------------|
| MATL            | UNLESS OTHERWISE STATED | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |
| COLOR           | TEXTURE                 | TITLE                                    |
| HARDNESS        | COATING                 | Assembly                                 |
| PROCESS/JOINING | ROUGHNESS               | PROJECT #688                             |
| STANDARDS       | BURR & FLASH            | SCALE                                    |
|                 | BREAK & CORNER          | SHEET 4 OF 4                             |
|                 | PARTING LINE MISMATCH   | PART NO.                                 |
|                 |                         | REV. 2                                   |

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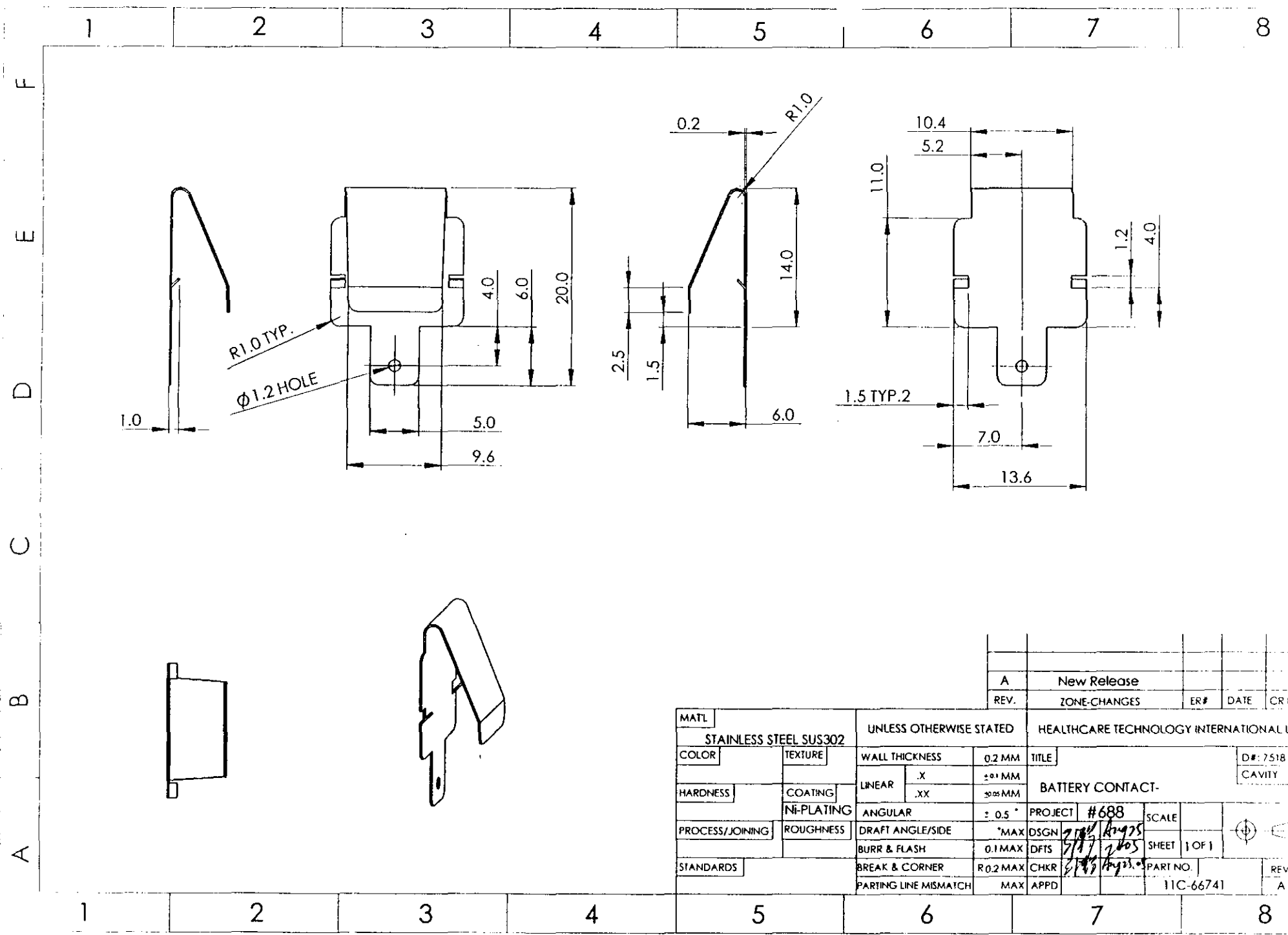
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|                        |            |                         |          |                                         |           |
|------------------------|------------|-------------------------|----------|-----------------------------------------|-----------|
| MATL                   |            | UNLESS OTHERWISE STATED |          | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |           |
| STAINLESS STEEL SUS302 |            |                         |          |                                         |           |
| COLOR                  | TEXTURE    | WALL THICKNESS          | 0.2 MM   | TITLE                                   | D#: 7517  |
|                        |            | LINEAR                  | .X       | BATTERY CONTACT+                        | CAVITY    |
|                        |            |                         | .XX      |                                         |           |
| HARDNESS               | COATING    | ANGULAR                 | ± 0.5 °  | PROJECT                                 | #688      |
|                        | Ni-PLATING | DRAFT ANGLE/SIDE        | *MAX     | DSGN                                    | 2/11/2005 |
| PROCESS/JOINING        | ROUGHNESS  | BURR & FLASH            | 0.1 MAX  | DFTS                                    | 2/11/2005 |
|                        |            | BREAK & CORNER          | R0.2 MAX | CHKR                                    | 2/11/2005 |
| STANDARDS              |            | PARTING LINE MISMATCH   | MAX      | APPD                                    |           |
|                        |            |                         |          | SCALE                                   | 1 OF 1    |
|                        |            |                         |          | SHEET                                   | 1 OF 1    |
|                        |            |                         |          | PAR: NO.                                | 11C-66740 |
|                        |            |                         |          | REV.                                    | A         |

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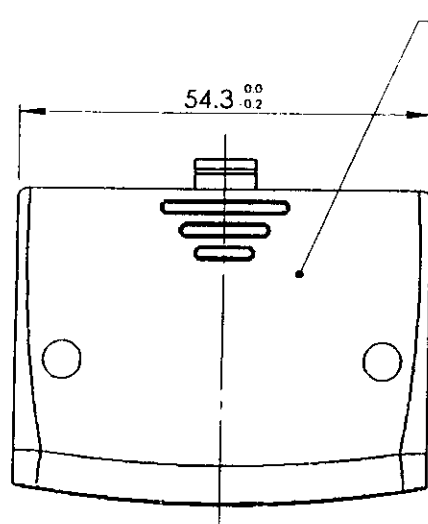


|                        |  |            |                         |                       |  |                                          |  |          |          |           |  |
|------------------------|--|------------|-------------------------|-----------------------|--|------------------------------------------|--|----------|----------|-----------|--|
|                        |  |            |                         |                       |  |                                          |  |          |          |           |  |
|                        |  | A          |                         | New Release           |  |                                          |  |          |          |           |  |
|                        |  | REV.       |                         | ZONE-CHANGES          |  | ER#                                      |  | DATE     |          | CR#       |  |
| MATL                   |  |            | UNLESS OTHERWISE STATED |                       |  | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |  |          |          |           |  |
| STAINLESS STEEL SUS302 |  |            |                         |                       |  |                                          |  |          | D#: 7518 |           |  |
| COLOR                  |  | TEXTURE    |                         | WALL THICKNESS        |  | 0.2 MM                                   |  | TITLE    |          | CAVITY    |  |
|                        |  |            |                         | LINEAR                |  | .X                                       |  | ±0.1 MM  |          |           |  |
|                        |  |            |                         |                       |  | .XX                                      |  | ±0.05 MM |          |           |  |
| HARDNESS               |  | COATING    |                         | ANGULAR               |  | ± 0.5 °                                  |  | PROJECT  |          | #688      |  |
|                        |  | Ni-PLATING |                         | DRAFT ANGLE/SIDE      |  | ° MAX                                    |  | DSGN     |          | 7/18/87   |  |
| PROCESS/JOINING        |  | ROUGHNESS  |                         | BURR & FLASH          |  | 0.1 MAX                                  |  | DFTS     |          | 7/18/87   |  |
|                        |  |            |                         | BREAK & CORNER        |  | R0.2 MAX                                 |  | CHKR     |          | 7/18/87   |  |
| STANDARDS              |  |            |                         | PARTING LINE MISMATCH |  | MAX                                      |  | APPD     |          |           |  |
|                        |  |            |                         |                       |  |                                          |  |          |          | PART NO.  |  |
|                        |  |            |                         |                       |  |                                          |  |          |          | 11C-66741 |  |
|                        |  |            |                         |                       |  |                                          |  |          |          | REV.      |  |
|                        |  |            |                         |                       |  |                                          |  |          |          | A         |  |

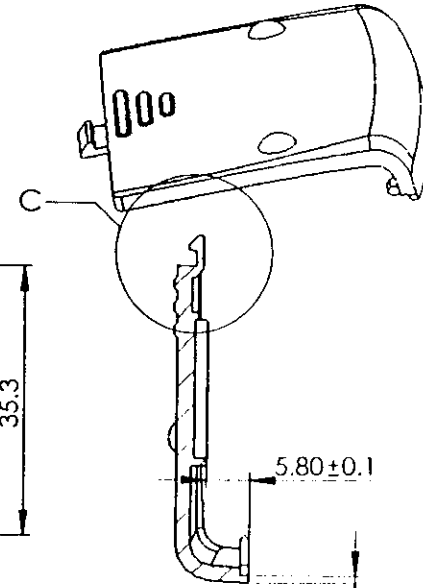
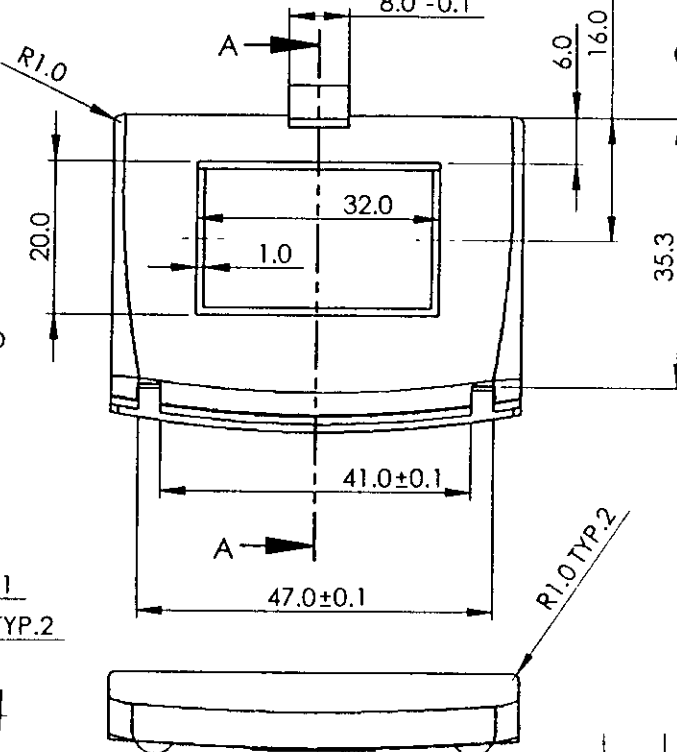
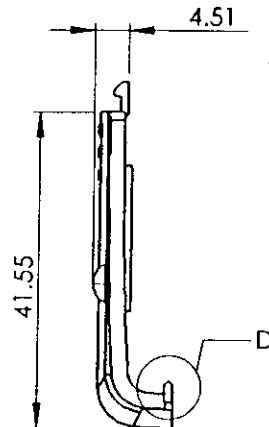
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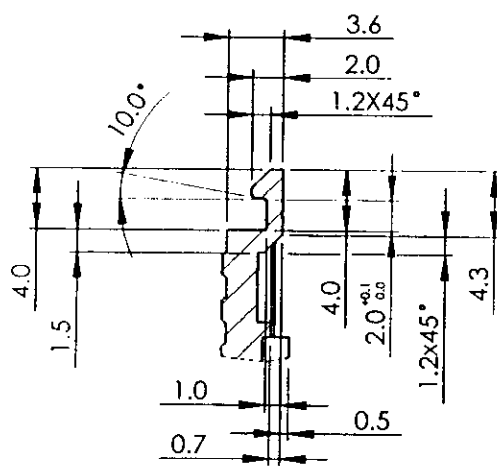
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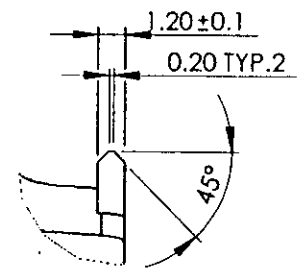
Profile refers to IGES file.



SECTION A-A



DETAIL C  
SCALE 2:1



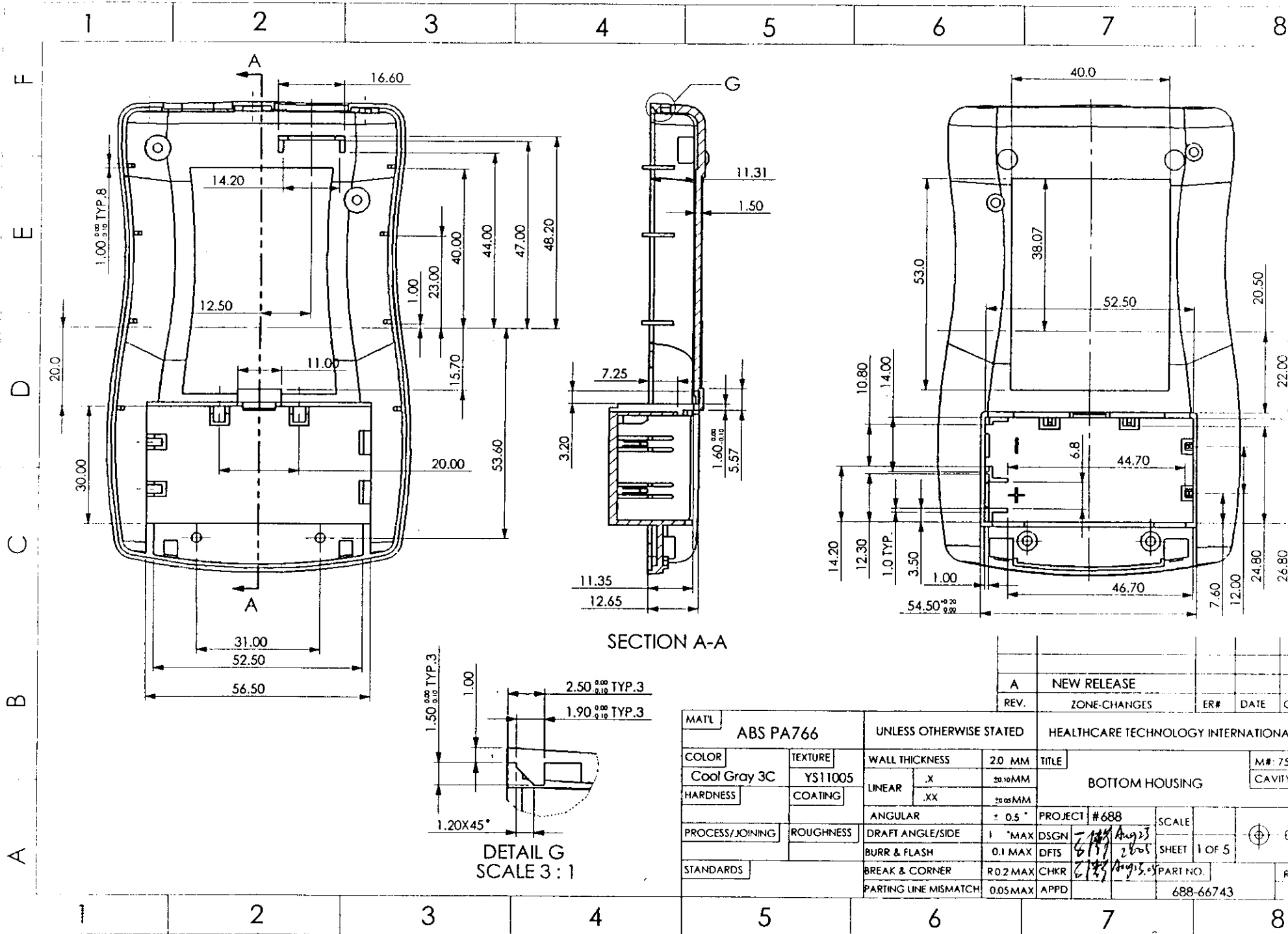
DETAIL D  
SCALE 3:1

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| REV. | A | NEW RELEASE  | ER# | DATE | CR |
|      |   | ZONE CHANGES |     |      |    |

|                 |              |                         |                                         |
|-----------------|--------------|-------------------------|-----------------------------------------|
| MATL            | ABS PA766    | UNLESS OTHERWISE STATED | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |
| COLOR           | Cool Gray 3C | WALL THICKNESS          | 2.0 MM                                  |
| HARDNESS        |              | TEXTURE                 | YS11005                                 |
| PROCESS/JOINING |              | COATING                 |                                         |
| STANDARDS       |              | ROUGHNESS               |                                         |
|                 |              | LINEAR                  | .X ±0.1MM<br>.XX ±0.05MM                |
|                 |              | ANGULAR                 | ±0.5°                                   |
|                 |              | DRAFT ANGLE/SIDE        | 1° MAX                                  |
|                 |              | BURR & FLASH            | 0.1 MAX                                 |
|                 |              | BREAK & CORNER          | R0.2 MAX                                |
|                 |              | PARTING LINE MISMATCH   | 0.05 MAX                                |
|                 |              | PROJECT                 | #688                                    |
|                 |              | SCALE                   |                                         |
|                 |              | DSGN                    | 2/13/14/24                              |
|                 |              | DFTS                    | 2/13/14/24                              |
|                 |              | CHKR                    | 2/13/14/24                              |
|                 |              | APPD                    |                                         |
|                 |              | PART NO.                | 688-66744                               |
|                 |              | REV                     | A                                       |

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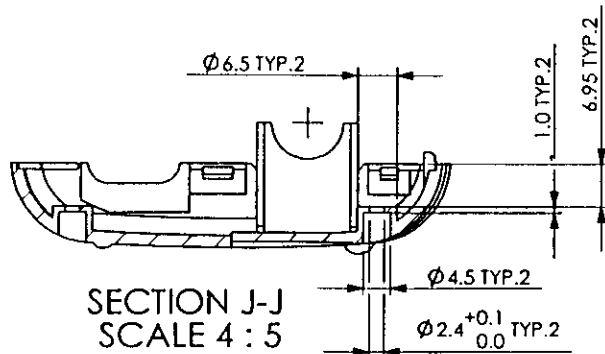
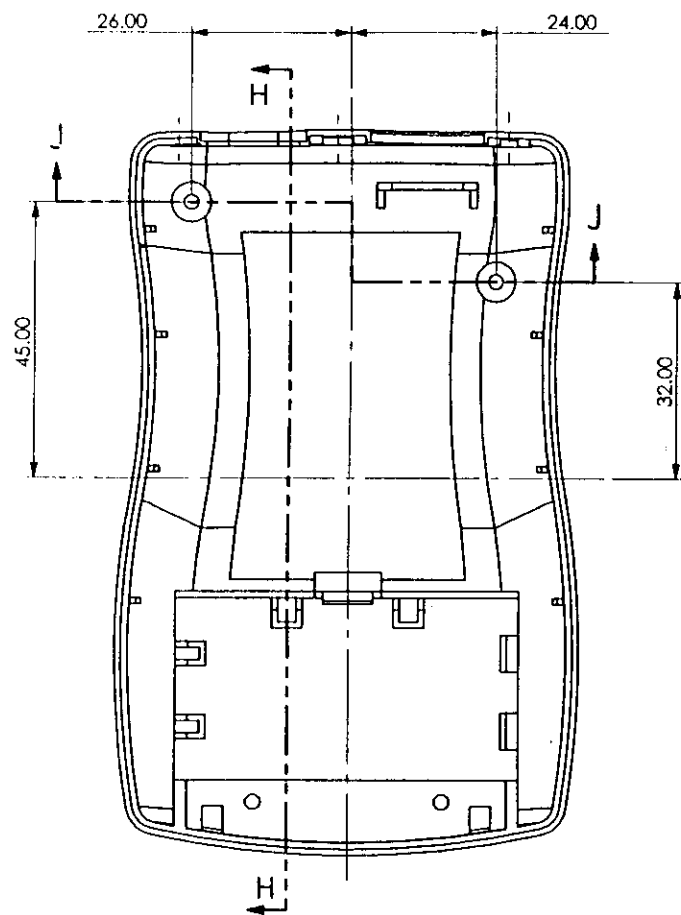
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|-----------------|-----------|-------------------------|----------------|------------------------------------------|--------------|
| MATERIAL        |           | UNLESS OTHERWISE STATED |                | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |              |
| ABS PA766       |           |                         |                | TITLE                                    |              |
| COLOR           | TEXTURE   | WALL THICKNESS          | 2.0 MM         | M# 7513                                  |              |
| Cool Gray 3C    | YS11005   | LINEAR                  | .X<br>±0.10MM  | BOTTOM HOUSING                           |              |
| HARDNESS        | COATING   | LINEAR                  | .XX<br>±0.05MM | CAVITY                                   |              |
|                 |           | ANGULAR                 | ± 0.5 °        | PROJECT #688                             | SCALE        |
| PROCESS/JOINING | ROUGHNESS | DRAFT ANGLE/SIDE        | 1 ° MAX        | DSGN                                     | SHEET 1 OF 5 |
|                 |           | BURR & FLASH            | 0.1 MAX        | DFTS                                     |              |
| STANDARDS       |           | BREAK & CORNER          | R0.2 MAX       | CHKR                                     | PART NO.     |
|                 |           | PARTING LINE MISMATCH   | 0.05 MAX       | APPD                                     | 688-66743    |
|                 |           |                         |                |                                          | REV A        |

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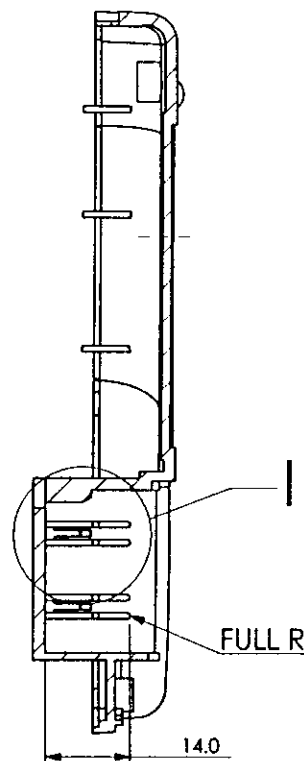


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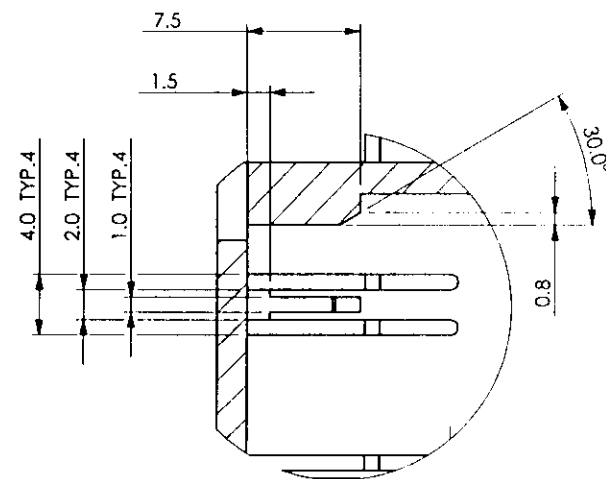
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SECTION J-J  
SCALE 4 : 5



SECTION H-H



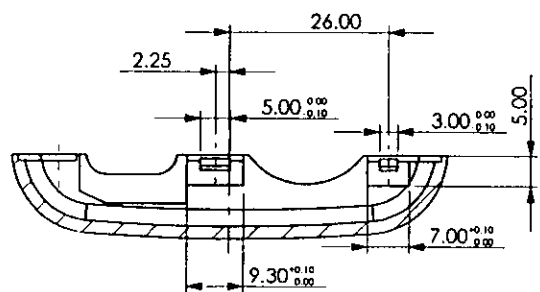
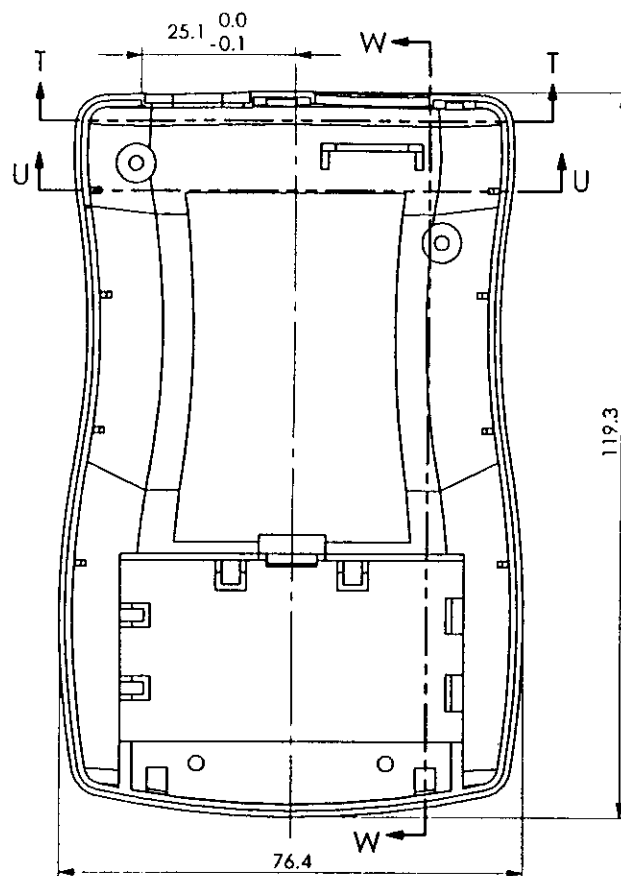
DETAIL I  
SCALE 2 : 1

| REV.            |  | ZONE-CHANGES            |  | ER#                                      | DATE | CR N      |
|-----------------|--|-------------------------|--|------------------------------------------|------|-----------|
| A               |  | NEW RELEASE             |  |                                          |      |           |
| MATERIAL        |  | UNLESS OTHERWISE STATED |  | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |      |           |
| ABS PA766       |  | WALL THICKNESS          |  | 2.0 MM                                   |      | TITLE     |
| COLOR           |  | TEXTURE                 |  | .X                                       |      | 5010MM    |
| Cool Gray 3C    |  | YS11005                 |  | .XX                                      |      | 2000MM    |
| HARDNESS        |  | COATING                 |  | ANGULAR                                  |      | ± 0.5°    |
| PROCESS/JOINING |  | ROUGHNESS               |  | DRAFT ANGLE/SIDE                         |      | 1° MAX    |
| STANDARDS       |  | BREAK & CORNER          |  | 0.1 MAX                                  |      | DFTS      |
|                 |  | PARTING LINE MISMATCH   |  | 0.05 MAX                                 |      | APPD      |
|                 |  |                         |  | PROJECT                                  |      | #688      |
|                 |  |                         |  | DSGN                                     |      | 1/11/10   |
|                 |  |                         |  | CHKR                                     |      | 1/11/10   |
|                 |  |                         |  | PART NO.                                 |      | 688-66743 |
|                 |  |                         |  | SCALE                                    |      | 30X5      |
|                 |  |                         |  | SHEET                                    |      | 30F5      |
|                 |  |                         |  | REV.                                     |      | A         |

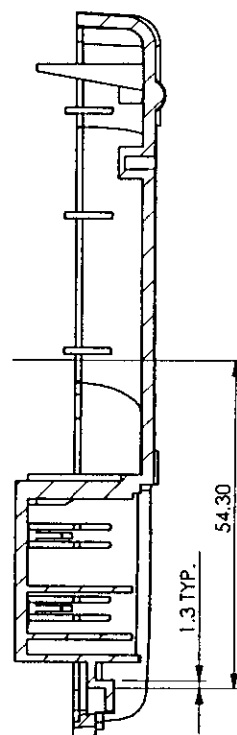
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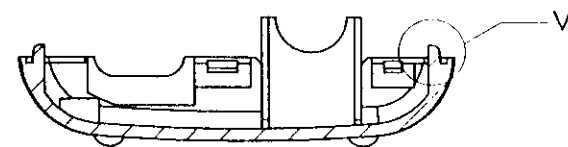
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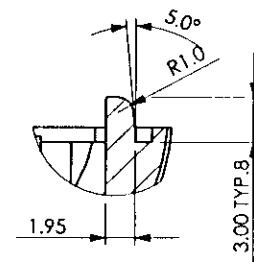
SECTION T-T  
SCALE 4 : 5



SECTION W-W  
SCALE 4 : 5



SECTION U-U  
SCALE 4 : 5



DETAIL V  
SCALE 2 : 1

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| REV. | A | NEW RELEASE  | ER# | DATE | CR |
|      |   | ZONE-CHANGES |     |      |    |

|                 |           |                       |  |                         |         |                                         |           |        |        |
|-----------------|-----------|-----------------------|--|-------------------------|---------|-----------------------------------------|-----------|--------|--------|
| MATL            |           | ABS PA766             |  | UNLESS OTHERWISE STATED |         | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |           |        |        |
| COLOR           | TEXTURE   | WALL THICKNESS        |  | 2.0 MM                  | TITLE   |                                         | M# 7513   |        |        |
| Cool Gray 3C    | YS11005   | LINEAR                |  | .X                      | 2.0MM   | BOTTOM HOUSING                          |           | CAVITY |        |
| HARDNESS        | COATING   | .XX                   |  | 2.05MM                  |         |                                         |           |        |        |
|                 |           | ANGULAR               |  | ± 0.5 °                 | PROJECT | #688                                    | SCALE     |        |        |
| PROCESS/JOINING | ROUGHNESS | DRAFT ANGLE/SIDE      |  | 1 ° MAX                 | DSGN    | 2/14/13                                 |           | ⊕ ⊖    |        |
|                 |           | BURR & FLASH          |  | 0.1 MAX                 | DFTS    | 2/14/13                                 | SHEET     |        | 4 OF 5 |
|                 |           | BREAK & CORNER        |  | R 0.2 MAX               | CHKR    | 2/14/13                                 | PART NO.  |        |        |
| STANDARDS       |           | PARTING LINE MISMATCH |  | 0.05 MAX                | APPD    |                                         | 688-66743 | REV    | A      |

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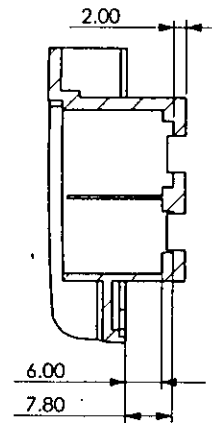
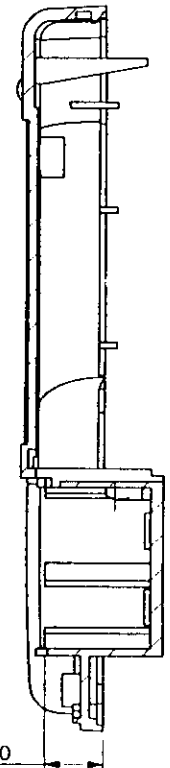
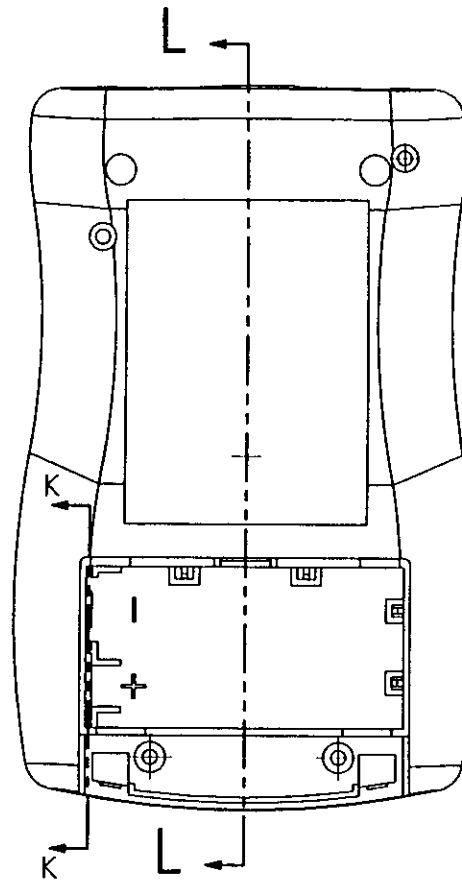
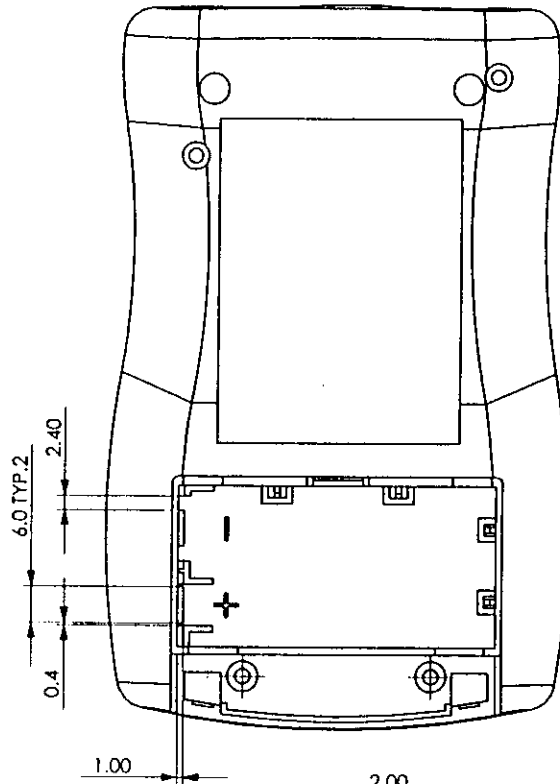
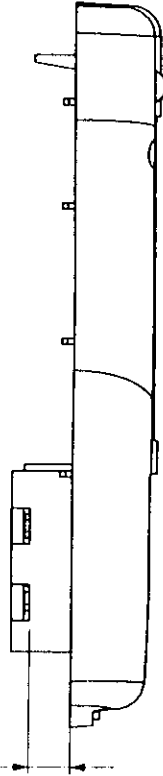
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SECTION K-K

SECTION L-L

| A                                        |              | NEW RELEASE |      |        |  |
|------------------------------------------|--------------|-------------|------|--------|--|
| REV.                                     | ZONE-CHANGES | ER#         | DATE | CR NO. |  |
|                                          |              |             |      |        |  |
| HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |              |             |      |        |  |
| M# 7513                                  |              |             |      |        |  |
| CAVITY                                   |              |             |      |        |  |
| PROJECT #688                             |              | SCALE       |      |        |  |
| DSGN                                     |              | SHEET       |      | 5 OF 5 |  |
| DFTS                                     |              | PART NO.    |      |        |  |
| CHKR                                     |              | REV.        |      | A      |  |
| APPD                                     |              | 688-66743   |      |        |  |

| MAT'L           |  | UNLESS OTHERWISE STATED |  | TITLE     |  |
|-----------------|--|-------------------------|--|-----------|--|
| ABS PA766       |  | WALL THICKNESS          |  | 2.0 MM    |  |
| COLOR           |  | TEXTURE                 |  |           |  |
| Cool Gray 3C    |  | YS11005                 |  |           |  |
| HARDNESS        |  | COATING                 |  |           |  |
|                 |  | LINEAR                  |  | .X        |  |
|                 |  |                         |  | .XX       |  |
|                 |  | ANGULAR                 |  | ± 0.5°    |  |
| PROCESS/JOINING |  | DRAFT ANGLE/SIDE        |  | 1° MAX    |  |
|                 |  | ROUGHNESS               |  |           |  |
|                 |  | BURR & FLASH            |  | 0.1 MAX   |  |
| STANDARDS       |  | BREAK & CORNER          |  | R 0.2 MAX |  |
|                 |  | PARTING LINE MISMATCH   |  | 0.05 MAX  |  |

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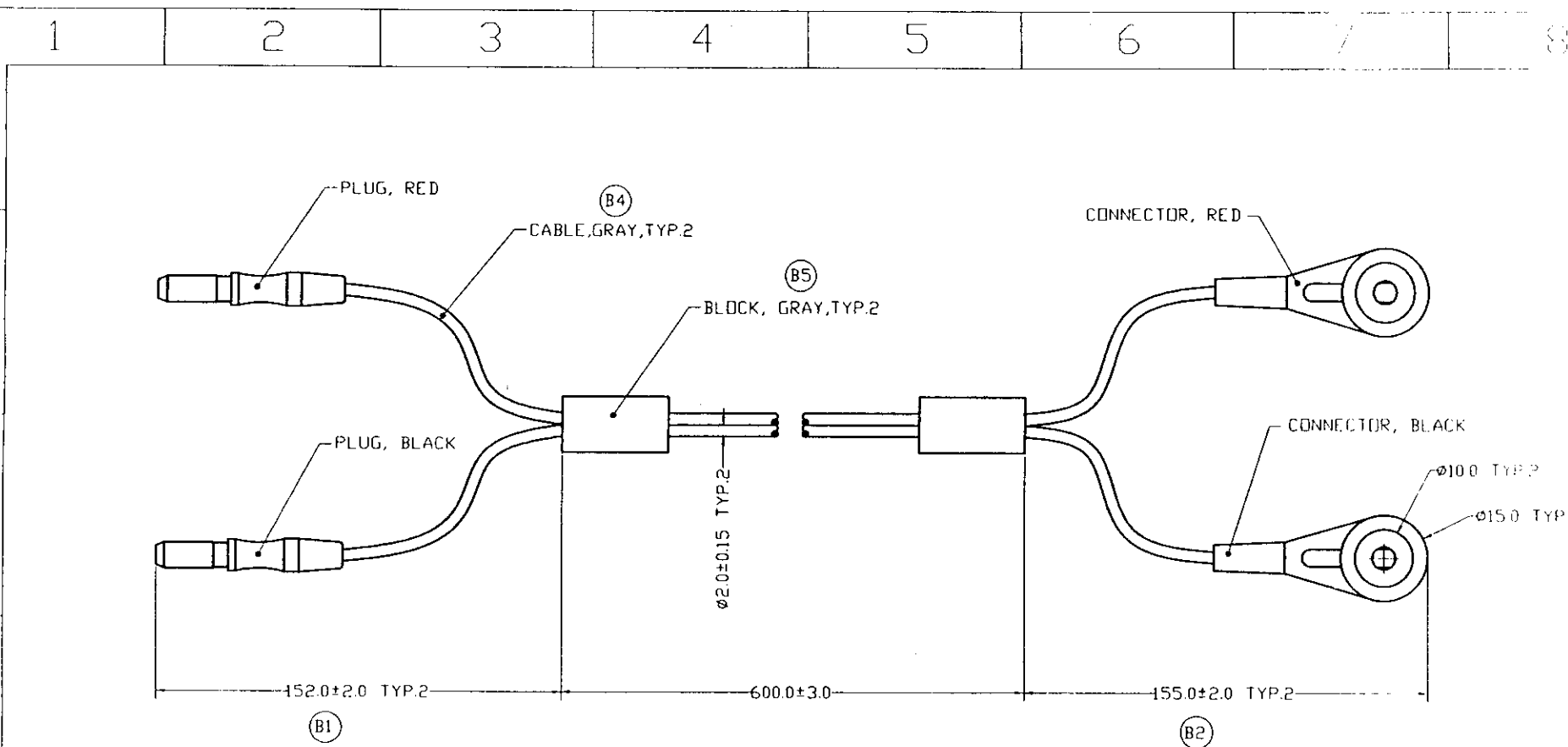
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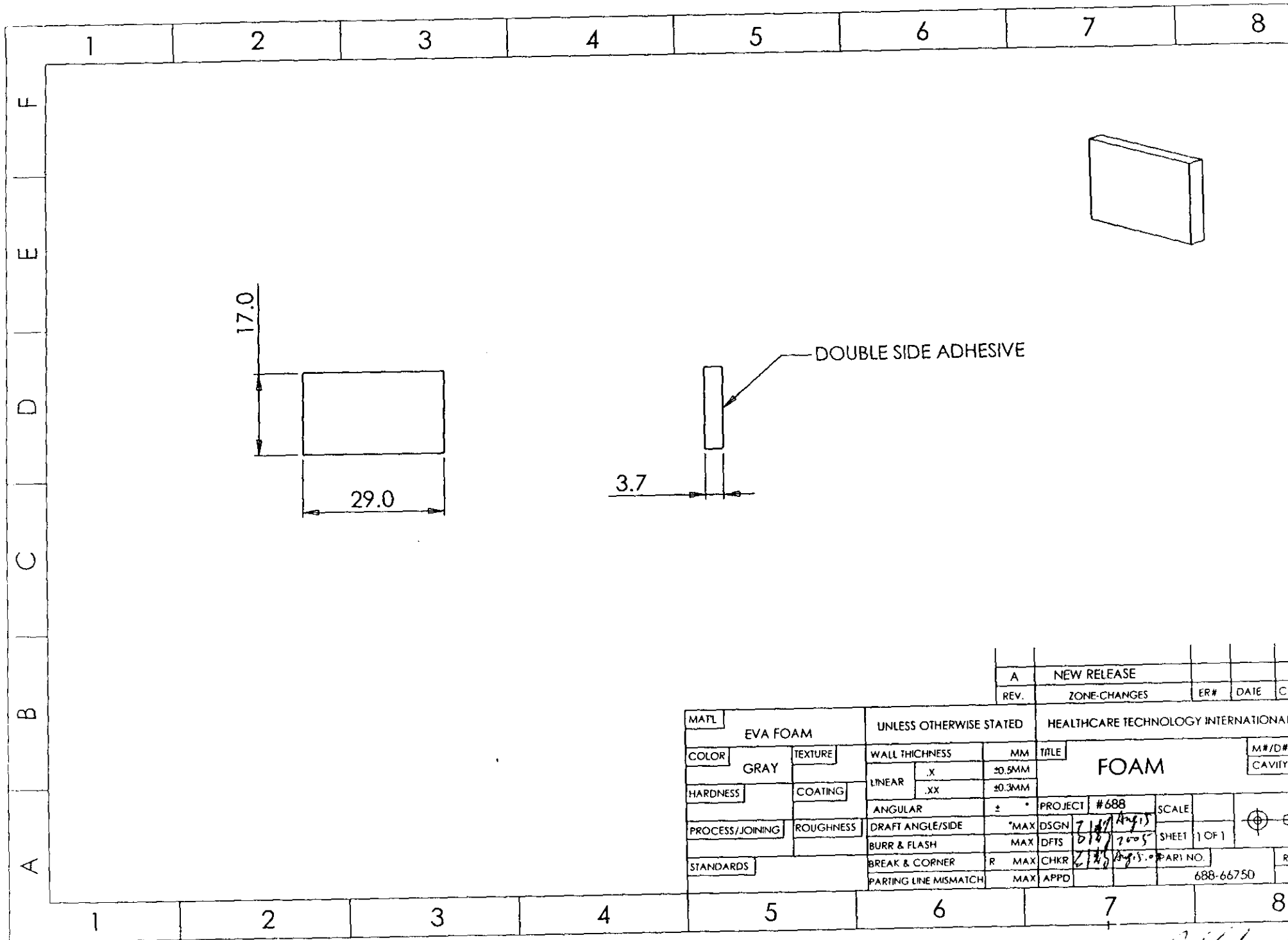


NOTES:

- (1) CABLE MATERIAL: PU
- (2) PLUG: ECG PLUG, NONTTOXIC PVC 90±5 SHORE A.
- (3) BLOCK MATERIAL: PU 60±5 SHORE A.
- (4) HOUSING OF CONNECTOR MATERIAL: PVC 90±5 SHORE A.
- (5) CONNECTOR/ SNAPPER: STAINLESS STEEL.

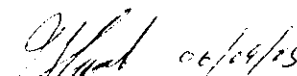
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|------|----|---------------------|-----------|---------|
| REV. | 85 | Gray was white.     | Shine Sun | Sep2.05 |
|      | 84 | Gray was white      | Shine Sun | Sep2.05 |
|      | 83 | PU was PVC          | Shine Sun | Sep2.05 |
|      | 82 | 155.0±2.0 WAS 70.00 | Shine Sun | Sep2.05 |
|      | 81 | 152.0±2.0 WAS 70.00 | Shine Sun | Sep2.05 |
|      | B  | NEW RELEASE         |           |         |
|      | A  |                     |           |         |
|      |    | ZONES - CHANGES     | ER#       | DATE CR |

| MAT'L           |  | SEE NOTES |  | UNLESS OTHERWISE STATED |          | HEALTHCARE TECHNOLOGY INTERNATIONAL L. |           |         |              |
|-----------------|--|-----------|--|-------------------------|----------|----------------------------------------|-----------|---------|--------------|
| COLOR           |  | TEXTURE   |  | WALL THICKNESS          | MM       | TITLE                                  | ECG CABLE |         |              |
| SEE DRAWING     |  |           |  | LINEAR                  | .X       | ± .02 MM                               | PROJECT   | 688     | SCALE        |
| HARDNESS        |  | COATING   |  |                         | XX       | ± .01 MM                               | DSGN      | Sep2    | SHEET 1 OF 1 |
| PROCESS/JOINING |  | ROUGHNESS |  | ANGULAR                 | ±        | °                                      | DFTS      | 7/16/05 | PART NO      |
| STANDARDS       |  |           |  | DRAFT ANGLE / SIDE      | 1° MAX   |                                        | CHKR      | 4C      | 68660        |
|                 |  |           |  | BURR & FLASH            | 0.1 MAX  |                                        | APPD      |         |              |
|                 |  |           |  | BREAK & CORNER          | R0.2 MAX |                                        |           |         |              |
|                 |  |           |  | PARTING LINE MISMATCH   | 0.05 MAX |                                        |           |         |              |



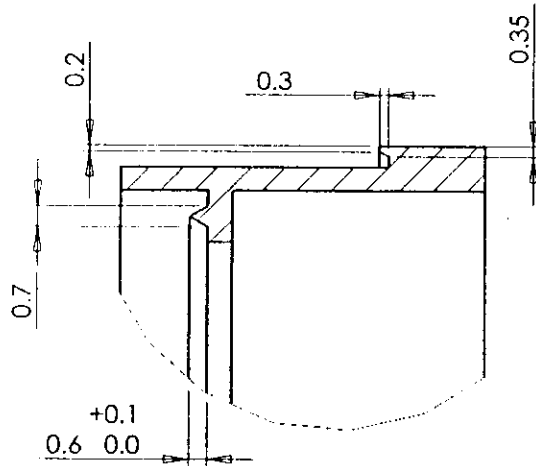
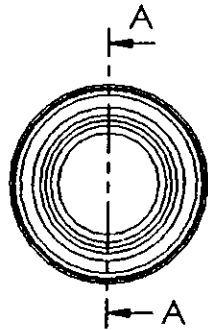
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| A               |      | NEW RELEASE  |  | ER#                     | DATE | CR NC                                    |
| REV.            |      | ZONE-CHANGES |  |                         |      |                                          |
| MATL            |      | EVA FOAM     |  | UNLESS OTHERWISE STATED |      | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |
| COLOR           | GRAY | TEXTURE      |  | WALL THICKNESS          | MM   | TITLE                                    |
|                 |      |              |  | LINEAR                  | .X   | ±0.5MM                                   |
|                 |      |              |  |                         | .XX  | ±0.3MM                                   |
| HARDNESS        |      | COATING      |  | ANGULAR                 | ±    | *                                        |
| PROCESS/JOINING |      | ROUGHNESS    |  | DRAFT ANGLE/SIDE        | MAX  | DSGN                                     |
|                 |      |              |  | BURR & FLASH            | MAX  | DFTS                                     |
| STANDARDS       |      |              |  | BREAK & CORNER          | R    | MAX                                      |
|                 |      |              |  | PARTING LINE MISMATCH   | MAX  | APPD                                     |
|                 |      |              |  | PROJECT #688            |      | SCALE                                    |
|                 |      |              |  | 7/18/15                 |      | SHEET 1 OF 1                             |
|                 |      |              |  | 2/18/15                 |      | PART NO.                                 |
|                 |      |              |  | 688-66750               |      | REV                                      |
|                 |      |              |  |                         |      | A                                        |

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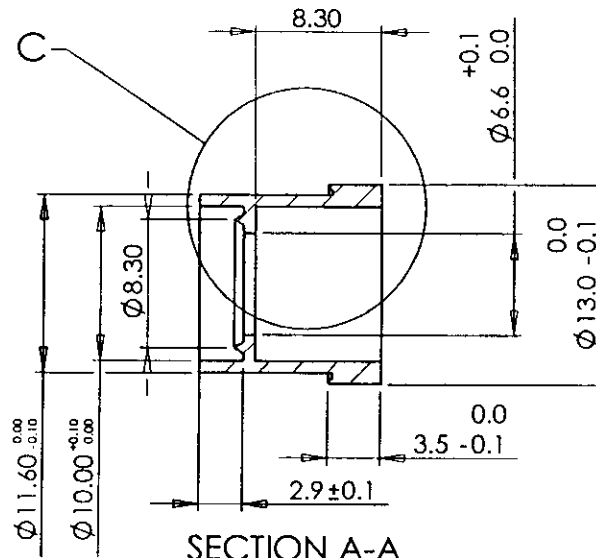


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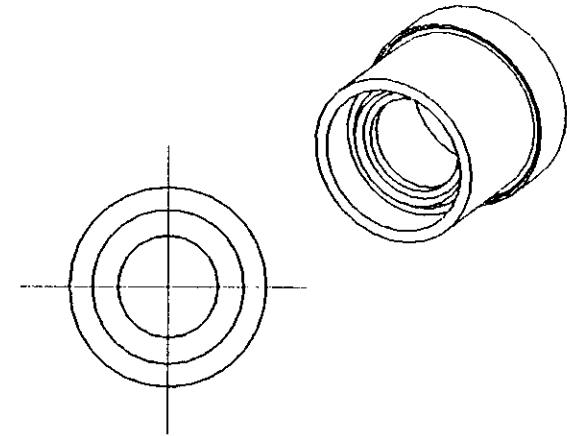
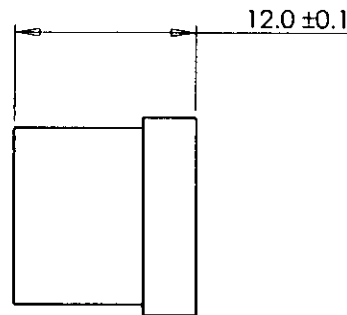
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Detail C



SECTION A-A



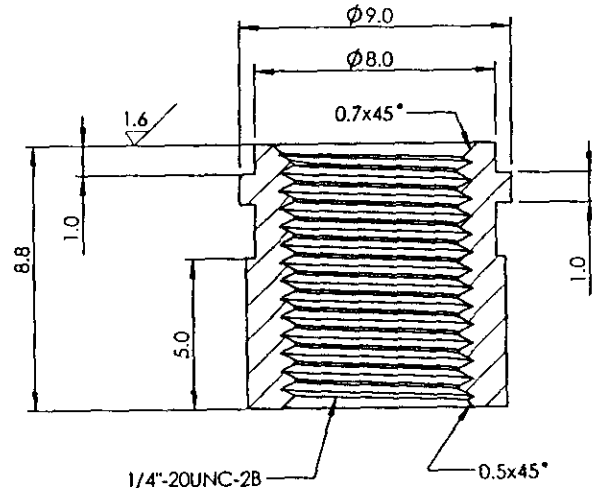
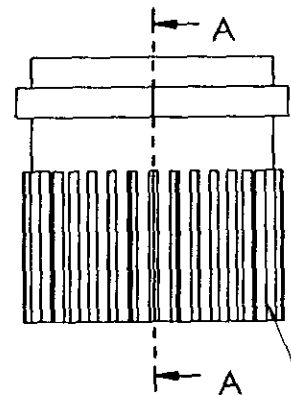
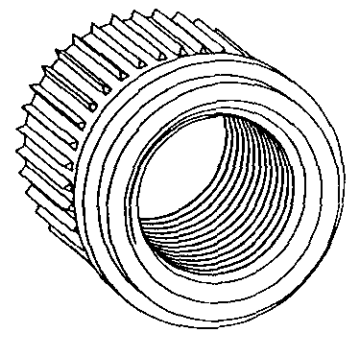
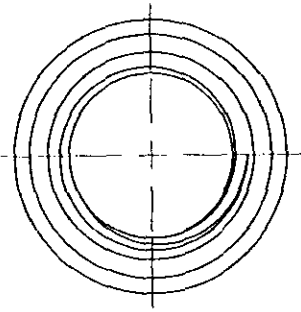
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|-----------------|-----------|-----------------------|-------------------------|--------------|-----------------------------------------|--------------|
| REV.            | A         | NEW RELEASE           | ZONE CHANGES            | ER#          | DATE                                    | CR NO.       |
| MATL            | ABS PA766 |                       | UNLESS OTHERWISE STATED |              | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |              |
| COLOR           | BLACK     | TEXTURE               | WALL THICKNESS          | 0.8 MM       | TITLE                                   | M#: 7516     |
| HARDNESS        |           | COATING               | LINEAR                  | .X ±0.1 MM   | KNOB BASE                               |              |
|                 |           |                       |                         | .XX ±0.05 MM | CAVITY                                  |              |
|                 |           |                       | ANGULAR                 | ± 0.5 °      | PROJECT                                 | #688         |
| PROCESS/JOINING | ROUGHNESS | DRAFT ANGLE/SIDE      | 1 ° MAX                 | DSGN         | 2/11/2005                               | SCALE        |
|                 |           | BURR & FLASH          | 0.1 MAX                 | DFTS         | 2/11/2005                               | SHEET 1 OF 1 |
| STANDARDS       |           | BREAK & CORNER        | R 0.2 MAX               | CHKR         | 2/11/2005                               | PART NO.     |
|                 |           | PARTING LINE MISMATCH | 0.05 MAX                | APPD         |                                         | 688-66746    |
|                 |           |                       |                         |              |                                         | REV A        |

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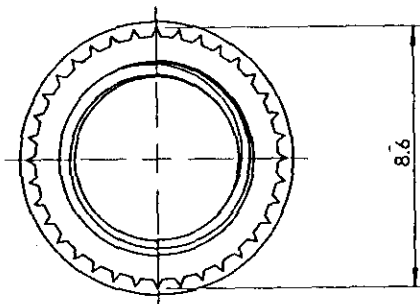
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SECTION A-A

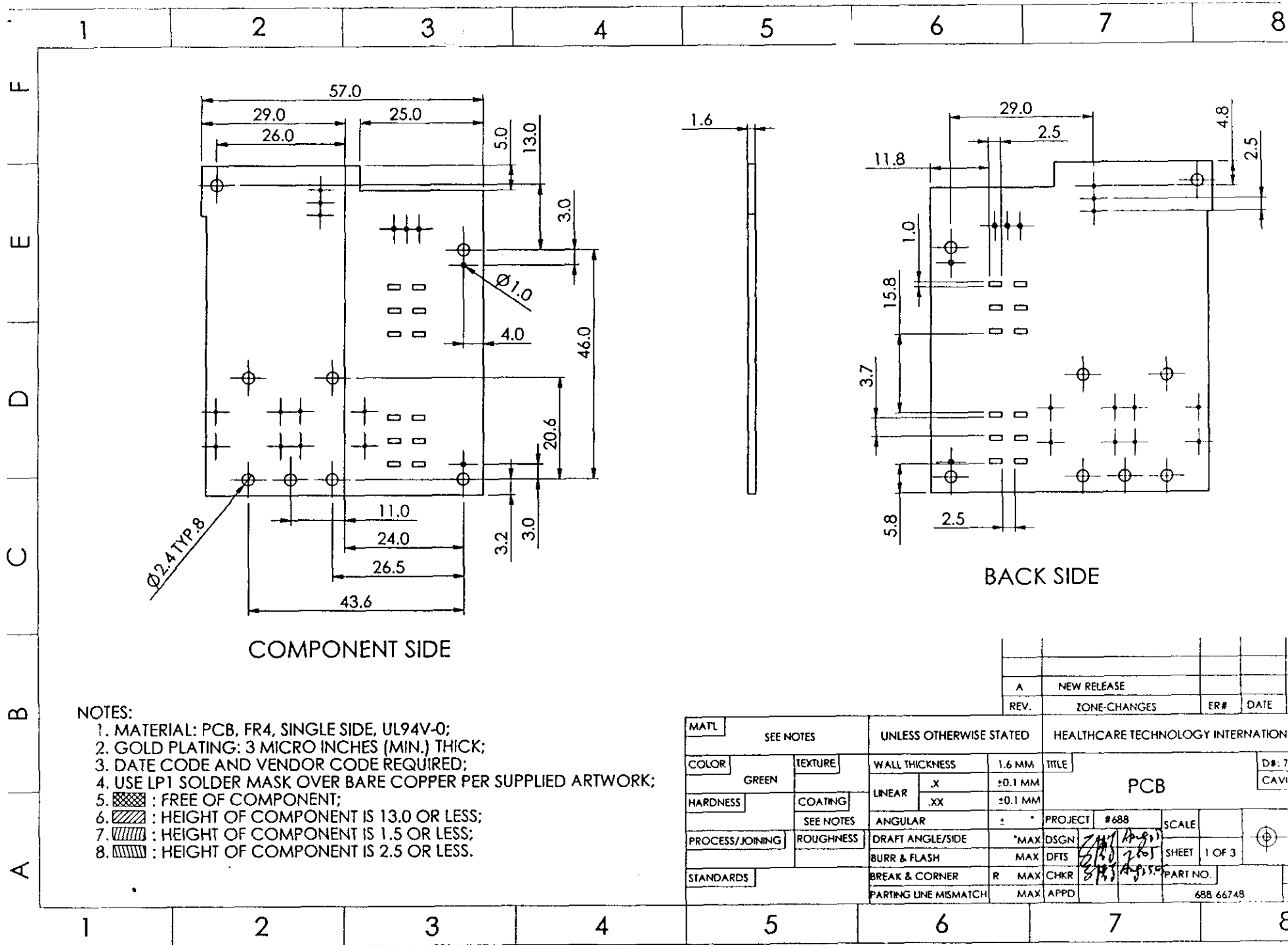


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| A    | NEW RELEASE  |     |      |       |
| REV. | ZONE-CHANGES | ER# | DATE | CR NO |

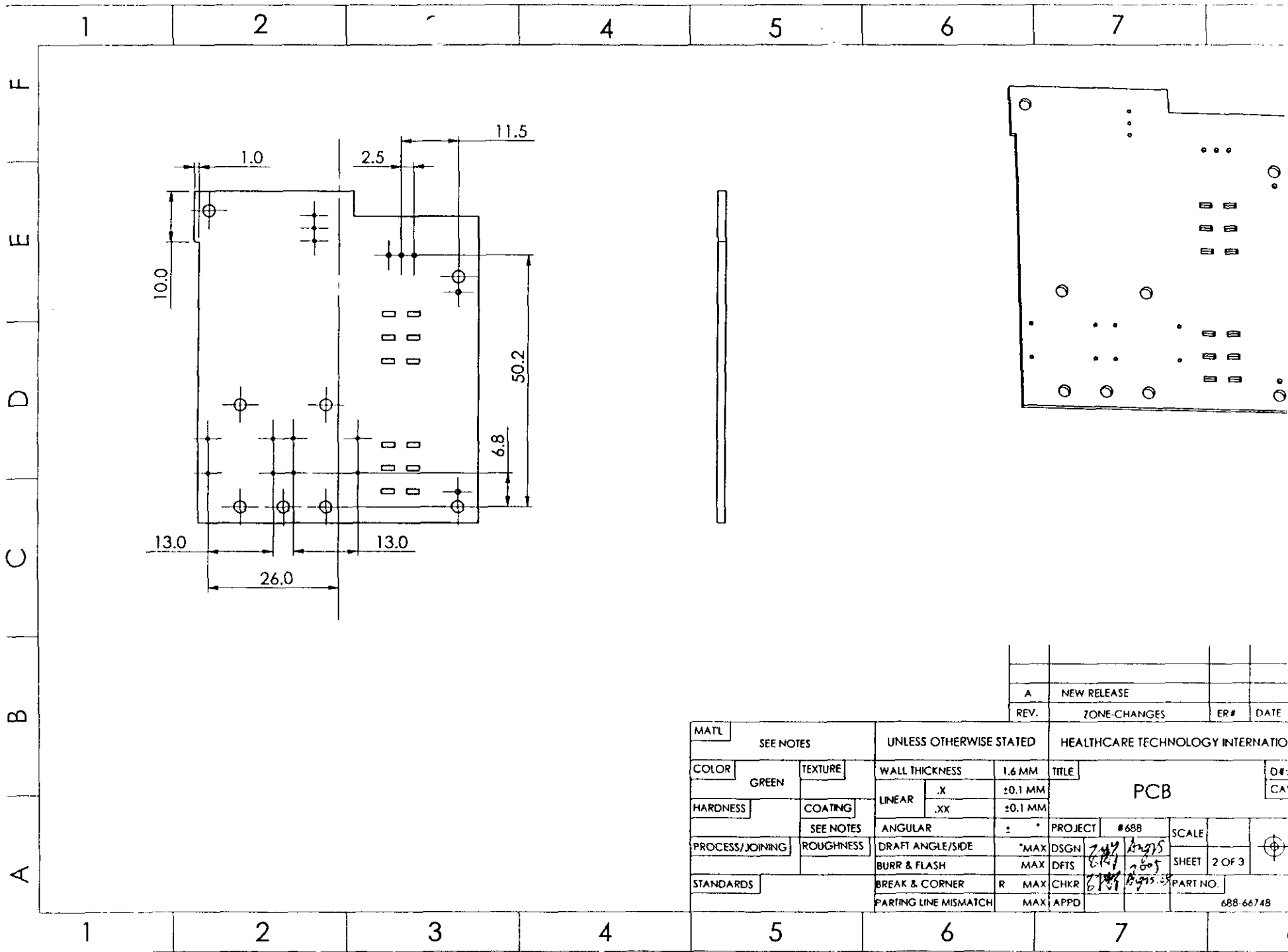
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|-----------------|-----------|-------------------------|----------|-----------------------------------------|---------|
| MATERIAL        |           | UNLESS OTHERWISE STATED |          | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |         |
| BRASS           |           |                         |          |                                         |         |
| COLOR           | TEXTURE   | WALL THICKNESS          | MM       | TITLE                                   |         |
| NATURAL         |           | LINEAR                  | .X       | NUT                                     |         |
| HARDNESS        | COATING   |                         | .XX      |                                         |         |
|                 |           | ANGULAR                 | ± 1°     | PROJECT                                 | #688    |
| PROCESS/JOINING | ROUGHNESS | DRAFT ANGLE/SIDE        | *MAX     | DSGN                                    | 2/15/88 |
|                 |           | BURR & FLASH            | 0.1 MAX  | DFTS                                    | 2/20/88 |
|                 |           | BREAK & CORNER          | R0.2 MAX | CHKR                                    | 2/15/88 |
|                 |           | PARTING LINE MISMATCH   | MAX      | APPD                                    | 2/15/88 |
|                 |           |                         |          | PART NO. 688-68203                      |         |
|                 |           |                         |          | REV A                                   |         |

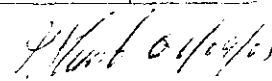
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*9/10/88 06/24/88*



06/08/00

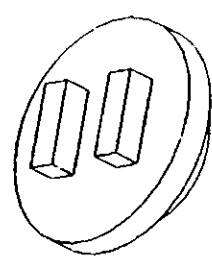
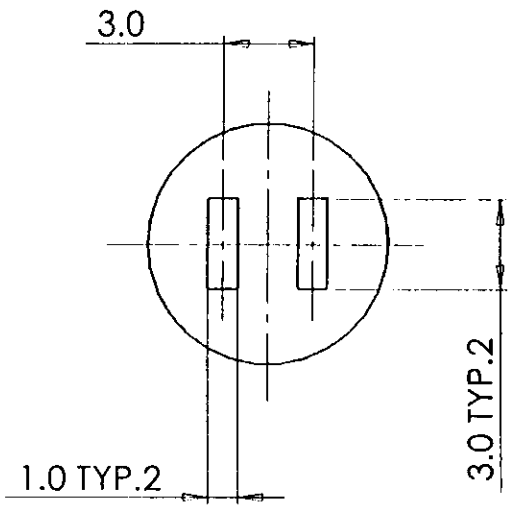
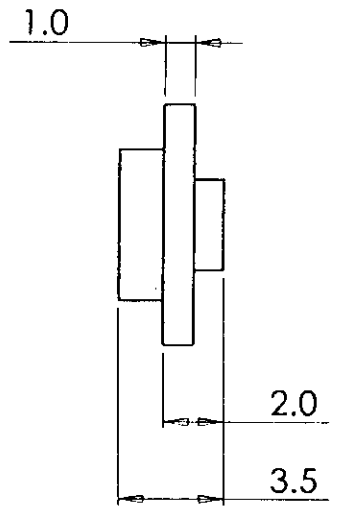
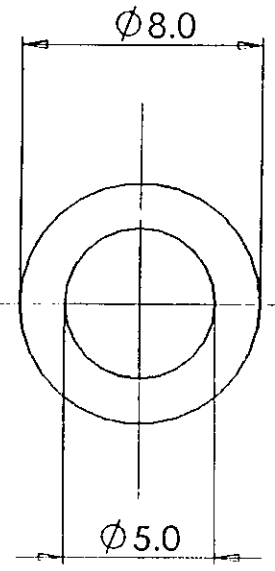






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| REV. | A | NEW RELEASE  | ER# | DATE | CP |
|      |   | ZONE-CHANGES |     |      |    |

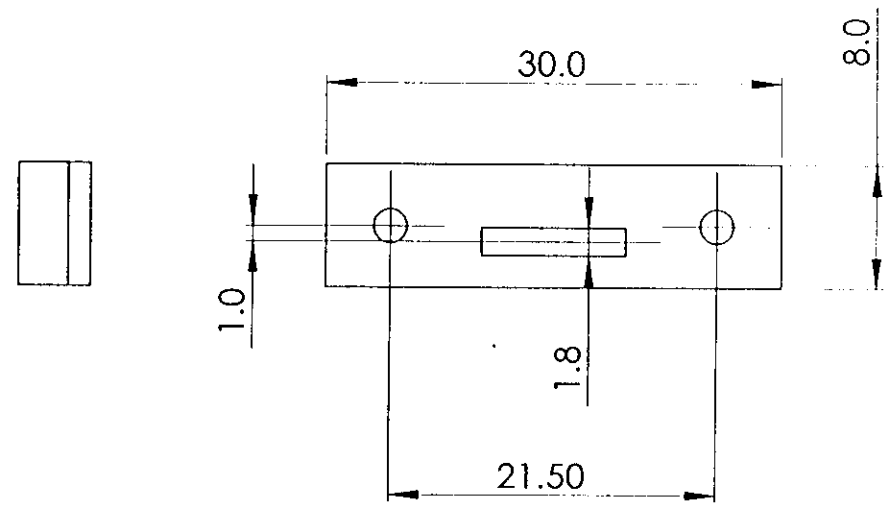
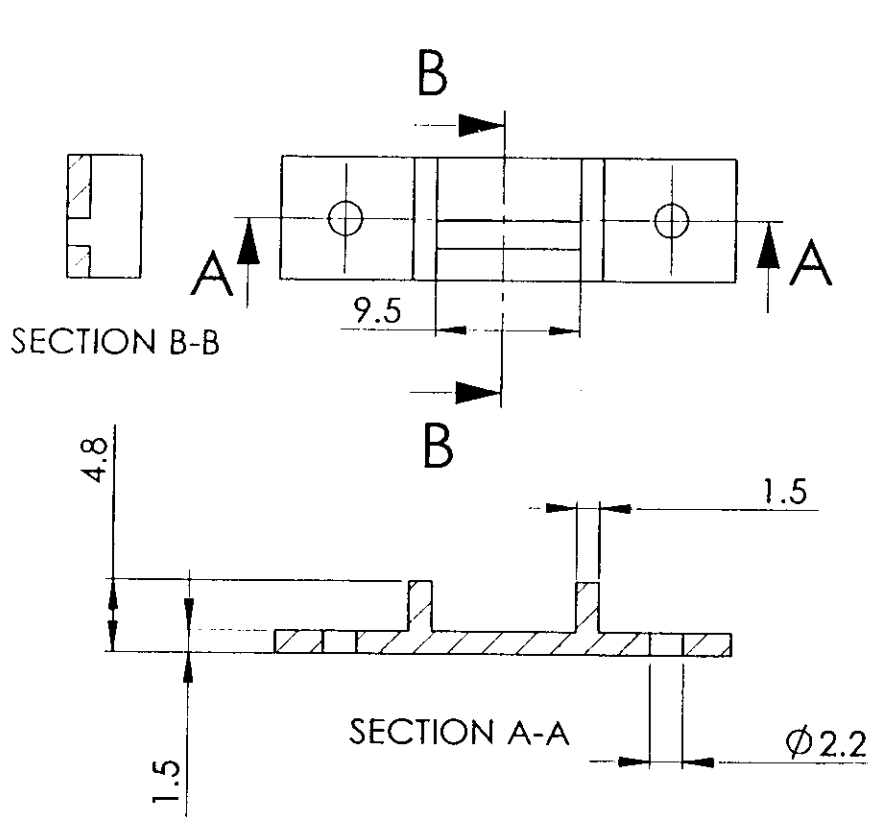
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|-----------------|-----------|-----------------------|-----|-------------------------|---------|-------------------------------------|-----------|--------|--|
| MATL            |           | ABS PA766             |     | UNLESS OTHERWISE STATED |         | HEALTHCARE TECHNOLOGY INTERNATIONAL |           |        |  |
| COLOR           | TEXTURE   | WALL THICKNESS        |     | MM                      | TITLE   | SCREW INSERT                        |           |        |  |
| Cool Gray 3C    |           | LINEAR                | .X  | ± 0.1MM                 |         | MR: 7514                            |           |        |  |
| HARDNESS        | COATING   |                       | .XX | ± 0.05MM                |         | CAVITY                              |           |        |  |
| PROCESS/JOINING | ROUGHNESS | ANGULAR               |     | ± 0.5 °                 | PROJECT | #688                                | SCALE     |        |  |
|                 |           | DRAFT ANGLE/SIDE      |     | 1 ° MAX                 | DSGN    | 7/18/15                             | SHEET     | 1 OF 1 |  |
|                 |           | BURR & FLASH          |     | 0.1 MAX                 | DFTS    | 6/17/15                             |           |        |  |
| STANDARDS       |           | BREAK & CORNER        |     | R 0.2 MAX               | CHKR    | 6/17/15                             | PART NO.  |        |  |
|                 |           | PARTING LINE MISMATCH |     | 0.05 MAX                | APPD    |                                     |           |        |  |
|                 |           |                       |     |                         |         |                                     | 688-66747 |        |  |

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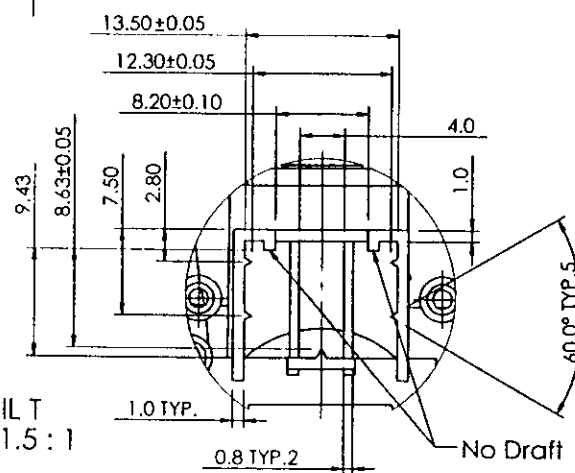
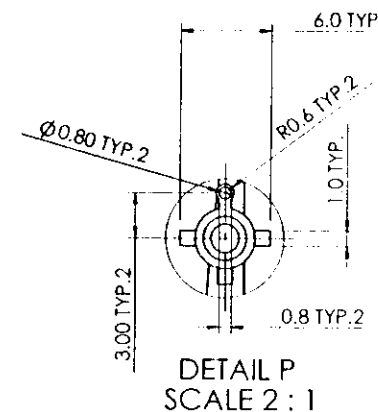
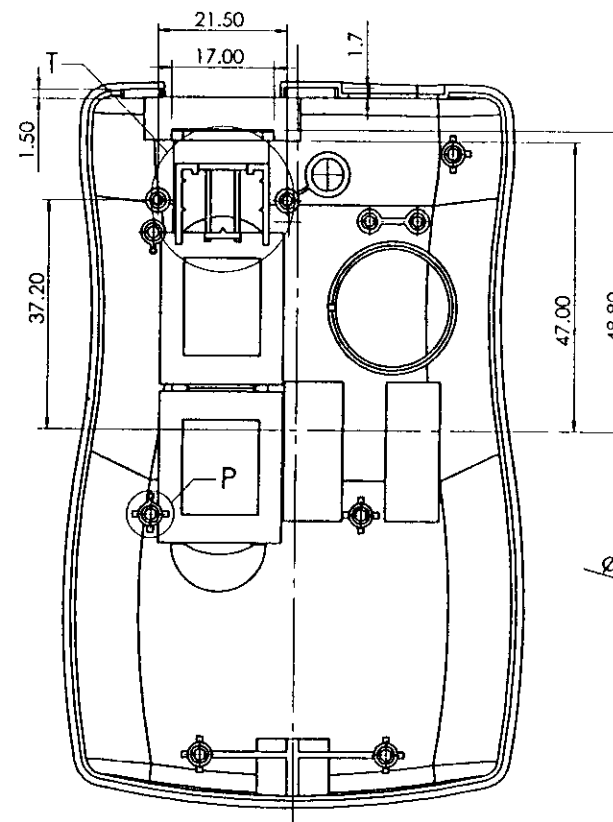
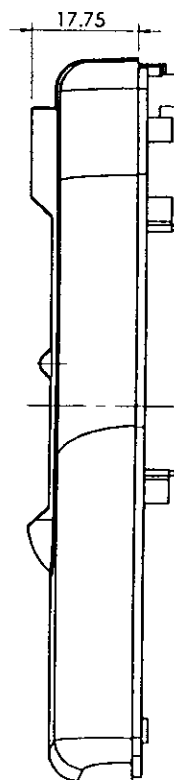
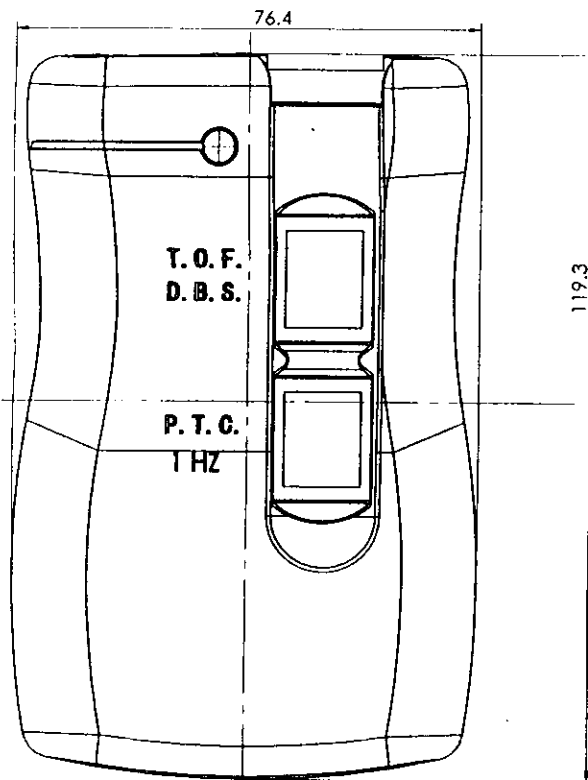
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|-----------------|--------------|-------------|-------------------------|------|-----------------------------------------|--------------|
| A               |              | NEW RELEASE |                         | ER#  | DATE                                    | CR1          |
| REV.            | ZONE-CHANGES |             | ER#                     | DATE | CR1                                     |              |
| MATL            | ABS PA766    |             | UNLESS OTHERWISE STATED |      | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |              |
| COLOR           | BLACK        | TEXTURE     |                         |      | TITLE                                   | M# 7514      |
| HARDNESS        |              | COATING     |                         |      | SUPPORT PLATE                           | CAVITY       |
| PROCESS/JOINING |              | ROUGHNESS   |                         |      | PROJECT #688                            | SCALE        |
| STANDARDS       |              |             |                         |      | DSGN 2/11/05                            | SHEET 1 OF 1 |
|                 |              |             |                         |      | DFTS 2/11/05                            | PART NO.     |
|                 |              |             |                         |      | CHKR 2/11/05                            | REV          |
|                 |              |             |                         |      | APPD                                    | 688-70512    |

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Part 06/04/05



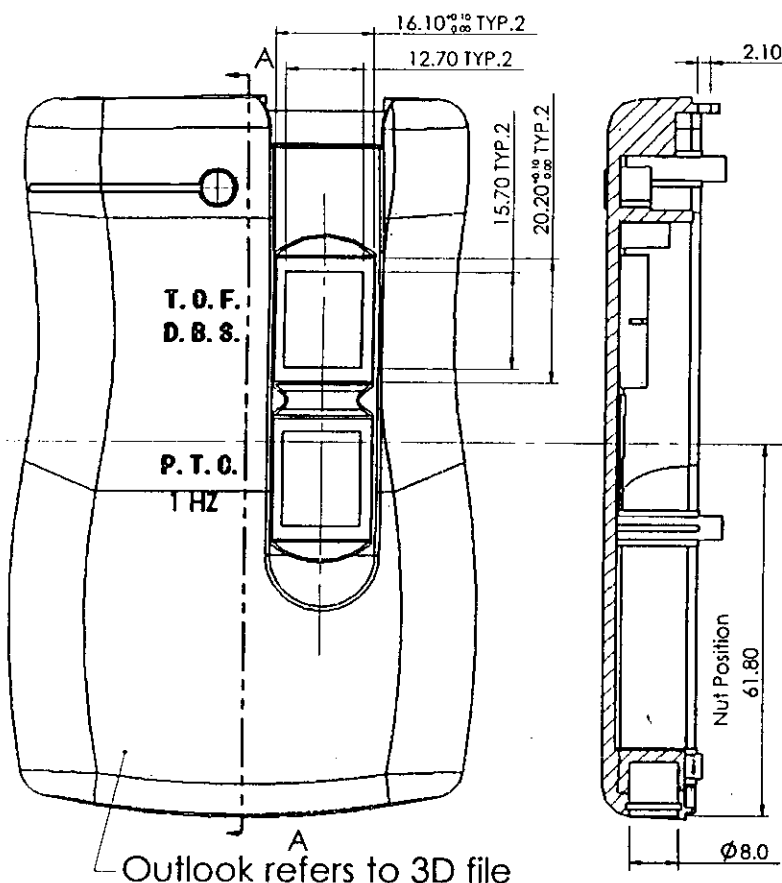
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|------|---|-------------|--------------|-----|------|
| REV. | A | NEW RELEASE | ZONE-CHANGES | ER# | DATE |
|------|---|-------------|--------------|-----|------|

|                 |              |           |         |                         |           |                                          |              |
|-----------------|--------------|-----------|---------|-------------------------|-----------|------------------------------------------|--------------|
| MATL            |              | ABS PA766 |         | UNLESS OTHERWISE STATED |           | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD. |              |
| COLOR           | COOL GRAY 3C | TEXTURE   | YS11005 | WALL THICKNESS          | 2.0MM     | TITLE                                    | M# 7513      |
| HARDNESS        |              | COATING   |         | LINEAR                  | .X<br>.XX | ±0.1MM<br>±0.05MM                        | CAVITY       |
| PROCESS/JOINING |              | ROUGHNESS |         | ANGULAR                 | ± 0.5 °   | PROJECT #688                             | SCALE        |
| STANDARDS       |              |           |         | DRAFT ANGLE/SIDE        | 1" MAX    | DSGN 7/1/01                              | SHEET 1 OF 5 |
|                 |              |           |         | BURR & FLASH            | 0.1 MAX   | DFTS 2/1/01                              |              |
|                 |              |           |         | BREAK & CORNER          | R0.2 MAX  | CHKR 7/1/01                              | PART NO.     |
|                 |              |           |         | PARTING LINE MISMATCH   | 0.05 MAX  | APPD 7/1/01                              | 688-66742    |

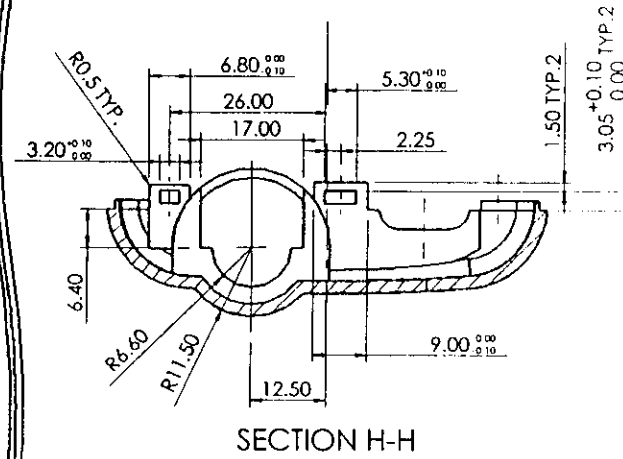
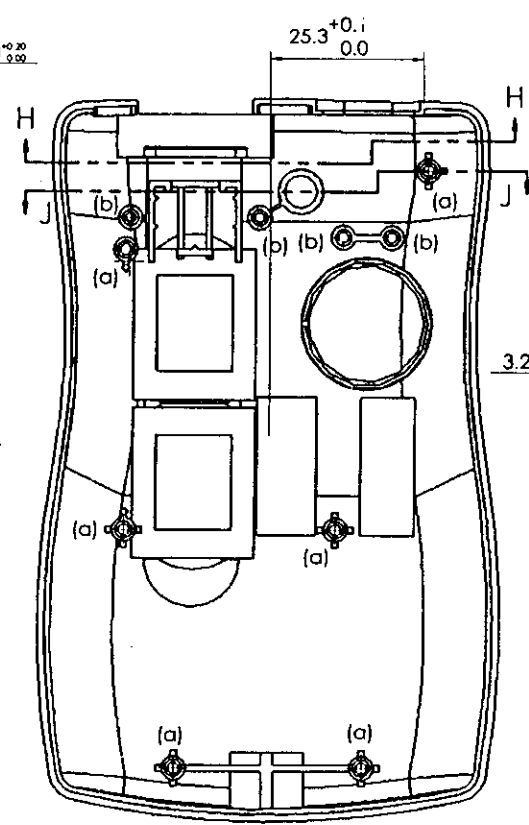
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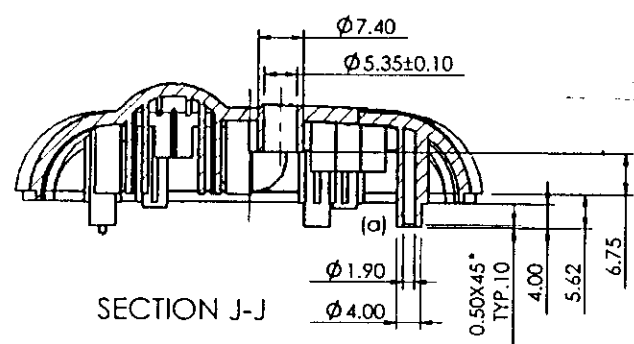
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SECTION A-A



SECTION H-H



SECTION J-J

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|                 |  |                       |  |                         |  |                                         |  |
|-----------------|--|-----------------------|--|-------------------------|--|-----------------------------------------|--|
| MATL            |  | ABS PA766             |  | UNLESS OTHERWISE STATED |  | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |  |
| COLOR           |  | Cool Gray 3C          |  | TEXTURE                 |  | YS11005                                 |  |
| HARDNESS        |  | COATING               |  | WALL THICKNESS          |  | 2.0 MM                                  |  |
| PROCESS/JOINING |  | ROUGHNESS             |  | LINEAR                  |  | .X                                      |  |
| STANDARDS       |  | BREAK & CORNER        |  | R 0.2 MAX               |  | CHKR                                    |  |
|                 |  | PARTING LINE MISMATCH |  | 0.05 MAX                |  | APPD                                    |  |
|                 |  | ANGULAR               |  | ± 0.5 °                 |  | PROJECT #688                            |  |
|                 |  | DRAFT ANGLE/SIDE      |  | 1 ° MAX                 |  | DSGN                                    |  |
|                 |  | BURR & FLASH          |  | 0.1 MAX                 |  | DFTS                                    |  |
|                 |  |                       |  |                         |  | SHEET 2 OF 5                            |  |
|                 |  |                       |  |                         |  | PART NO.                                |  |
|                 |  |                       |  |                         |  | 688-66742                               |  |
|                 |  |                       |  |                         |  | REV. A                                  |  |

|      |              |     |      |       |
|------|--------------|-----|------|-------|
| A    | NEW RELEASE  | ER# | DATE | CR NO |
| REV. | ZONE-CHANGES |     |      |       |

TOP HOUSING

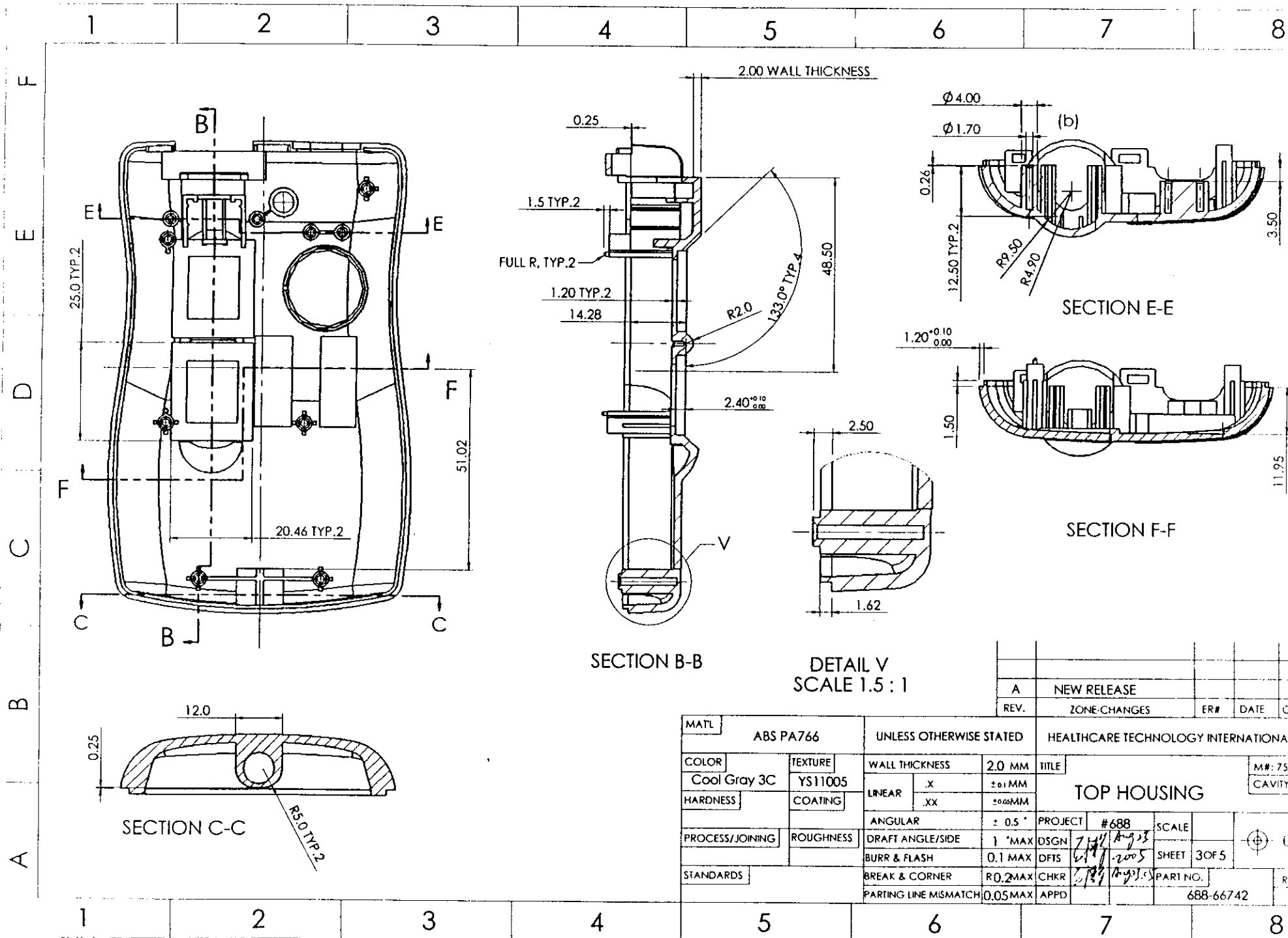
M#: 7513  
CAVITY

SCALE

PROJECT #688  
DSGN  
DFTS  
CHKR  
APPD

PART NO. 688-66742

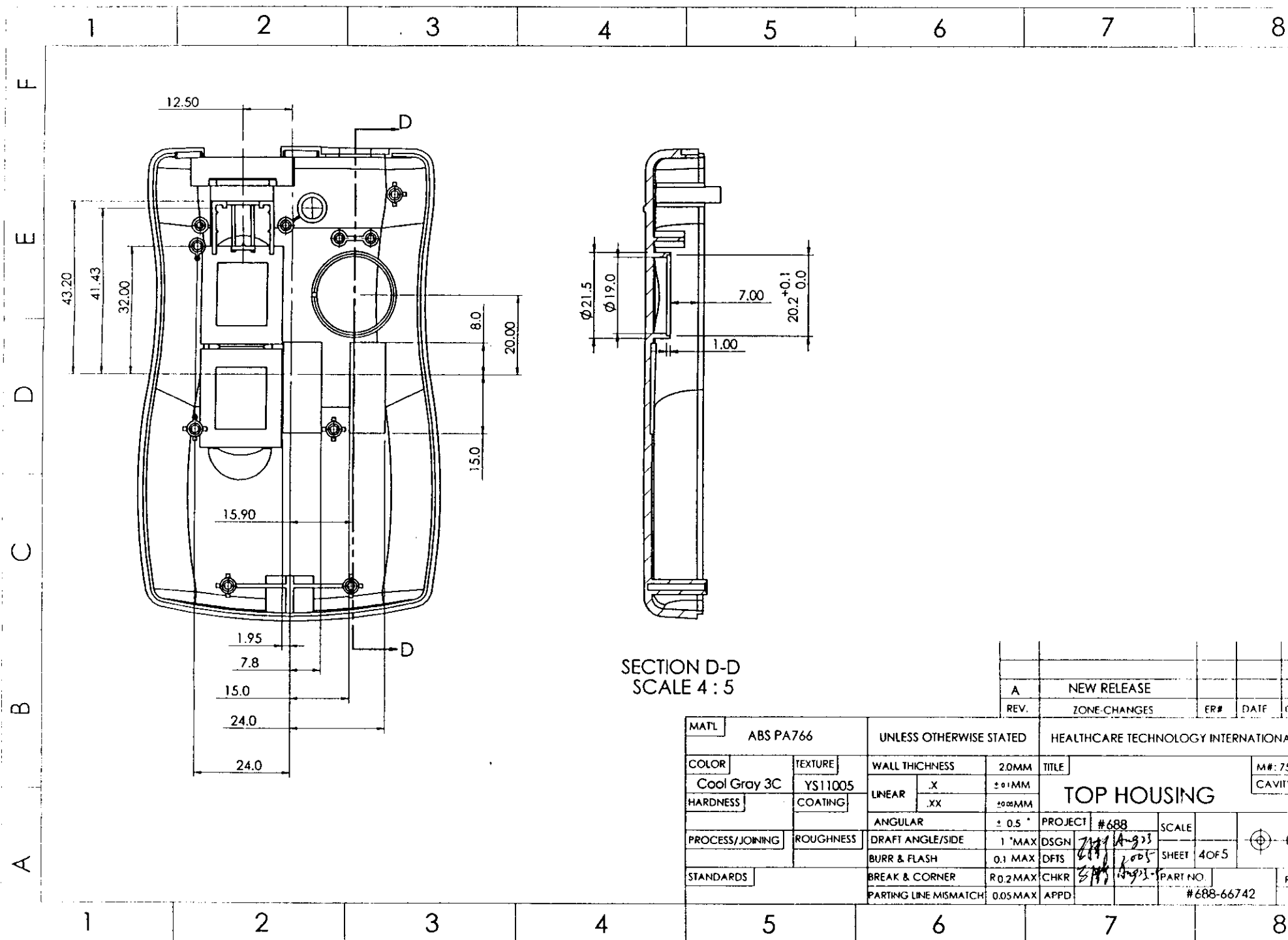
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SECTION B-B

DETAIL V  
SCALE 1.5 : 1

|          |              |                                         |          |          |        |
|----------|--------------|-----------------------------------------|----------|----------|--------|
| A        |              | NEW RELEASE                             |          |          |        |
| REV.     | ZONE-CHANGES |                                         | ER#      | DATE     | CR NO. |
| STATED   |              | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |          |          |        |
| 2.0 MM   | TITLE        |                                         |          | M#: 7513 |        |
| ±0.1MM   | TOP HOUSING  |                                         | CAVITY   |          |        |
| ±0.05MM  |              |                                         |          |          |        |
| ± 0.5 °  | PROJECT      | #688                                    | SCALE    |          |        |
| 1 ° MAX  | DSGN         | 7/14/11 Aug 03                          | SHEET    | 3 OF 5   |        |
| 0.1 MAX  | DFTS         | 6/14/11 2005                            |          |          |        |
| 0.2 MAX  | CHKR         | 7/14/11 Aug 03                          | PART NO. |          |        |
| 0.05 MAX | APPD         | 688-66742                               |          | REV.     | A      |

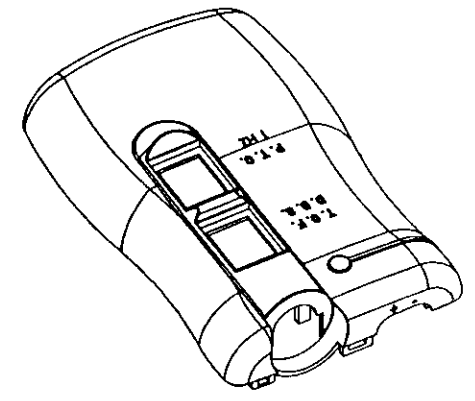
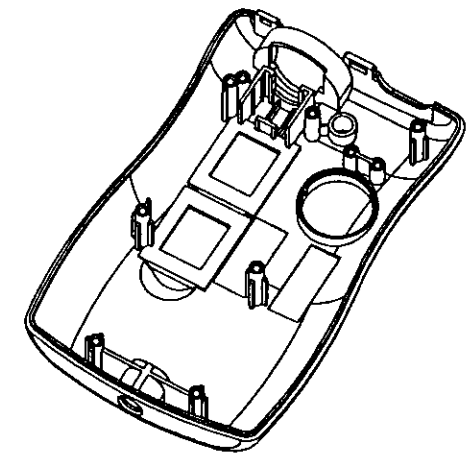
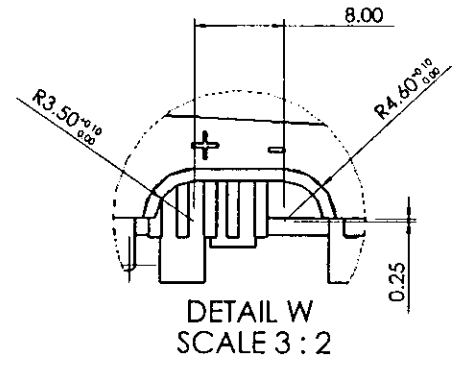
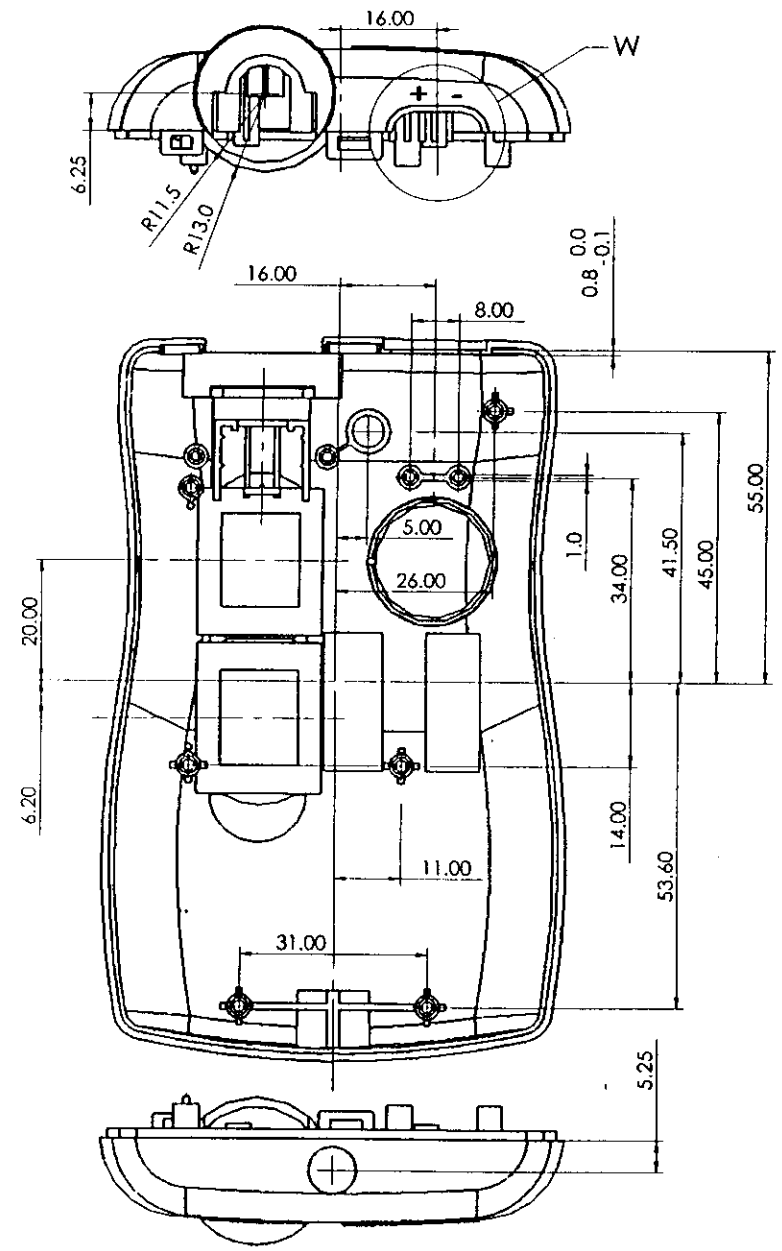


|                 |  |                         |  |                                         |              |        |      |            |
|-----------------|--|-------------------------|--|-----------------------------------------|--------------|--------|------|------------|
| A               |  | NEW RELEASE             |  | REV.                                    | ZONE-CHANGES | ER#    | DATE | CR         |
| MATL            |  | UNLESS OTHERWISE STATED |  | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |              |        |      |            |
| COLOR           |  | TEXTURE                 |  | WALL THICKNESS                          |              | 2.0MM  |      | TITLE      |
| Cool Gray 3C    |  | YS11005                 |  | LINEAR                                  |              | .X     |      | ±0.1MM     |
| HARDNESS        |  | COATING                 |  | ANGULAR                                 |              | .XX    |      | ±0.05MM    |
| PROCESS/JOINING |  | ROUGHNESS               |  | DRAFT ANGLE/SIDE                        |              | 1° MAX |      | DSGN       |
| STANDARDS       |  | Burr & Flash            |  | 0.1 MAX                                 |              | DFTS   |      | 2/11/10    |
|                 |  | BREAK & CORNER          |  | R0.2 MAX                                |              | CHKR   |      | 2/11/10    |
|                 |  | PARTING LINE MISMATCH   |  | 0.05 MAX                                |              | APPD   |      | 2/11/10    |
|                 |  |                         |  |                                         |              |        |      | PART NO.   |
|                 |  |                         |  |                                         |              |        |      | #688-66742 |
|                 |  |                         |  |                                         |              |        |      | REV.       |
|                 |  |                         |  |                                         |              |        |      | A          |

*JK*

A B C D E F

1 2 3 4 5 6 7 8



|                 |  |              |  |                         |  |                                         |  |          |  |             |  |
|-----------------|--|--------------|--|-------------------------|--|-----------------------------------------|--|----------|--|-------------|--|
| A               |  | NEW RELEASE  |  |                         |  |                                         |  |          |  |             |  |
| REV.            |  | ZONE-CHANGES |  | ER#                     |  | DATE                                    |  | CR NO.   |  |             |  |
| MATL            |  | ABS PA766    |  | UNLESS OTHERWISE STATED |  | HEALTHCARE TECHNOLOGY INTERNATIONAL LTD |  |          |  |             |  |
| COLOR           |  | TEXTURE      |  | WALL THICKNESS          |  | 2.0MM                                   |  | TITLE    |  | M# 7513     |  |
| Cool Gray 3C    |  | YS11005      |  | LINEAR                  |  | .X                                      |  | ± 0.1MM  |  | CAVITY      |  |
| HARDNESS        |  | COATING      |  | LINEAR                  |  | .XX                                     |  | ± 0.05MM |  | TOP HOUSING |  |
|                 |  |              |  | ANGULAR                 |  | ± 0.5 °                                 |  | PROJECT  |  | #688        |  |
| PROCESS/JOINING |  | ROUGHNESS    |  | DRAFT ANGLE/SIDE        |  | 1 ° MAX                                 |  | DSGN     |  | 7/10/03     |  |
|                 |  |              |  | BURR & FLASH            |  | 0.1 MAX                                 |  | DFTS     |  | 7/10/03     |  |
|                 |  |              |  | BREAK & CORNER          |  | R0.2 MAX                                |  | CHKR     |  | 7/10/03     |  |
| STANDARDS       |  |              |  | PARTING LINE MISMATCH   |  | 0.05 MAX                                |  | APPD     |  | 7/10/03     |  |
|                 |  |              |  |                         |  |                                         |  | PART NO. |  | 688-66742   |  |
|                 |  |              |  |                         |  |                                         |  |          |  | REV. A      |  |

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