

**Work Instructions & Test Methods.**

- HTI have there own work instructions as agreed and approved by Viamed
  - HTI purchase the components.
  - All component changes are agreed with Viamed before incorporation
  - The parts are assembled as per the require work instructions
  - The completed unit sis tested in line with the IFTI in-house designed calibrated equipment
  - HTI have a QA procedure for visual Quality.
  - Viamed visually QA's to ensure that all labels are in position and that the unit is to the same design .
  - The completed unit, is presented to the Q.A. department for assessment. Complete
  - Microstims are received having been set up for correct pulse widths and spaces. As these parameters are set by software the units only require a simple go / no-go test as per the Microstim Test & Q.A. procedure VM3COP36.01
  - Testing & QA is carried out by suitably familiarised staff.
  - If there are any doubts the “Picoscope” is the only Calibration required. There is no set-up required.
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