

Work Instructions & Test Methods.

The correct information should be supplied with the Customer Order as a reference for the manufacture of the Microstim. If the correct information has not been supplied, the Customer should be contacted, and the information should then be recorded and a copy filed with the original order.

- Using the Information, parts are collected, and booked out, from stock.
 - The parts are assembled as per the required information,
 - The modified unit should now be tested in line with the calibrated equipment (see the relevant operating procedure).
 - The unit should now have a visual Quality Assurance / Control check performed, to ensure that all labels are in position and that the unit is to the same design as that specified by the Customer.
 - The completed unit, with a clean copy of the test sheet should now be presented to the Q.A. department for assessment.
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Complete Microstims are received HTI having been set up for correct pulse widths and spaces.

The units only require a simple go / no-go test as per the Microstim Test & Q.A. procedure VM3COP36.01

Testing & QA is carried out by suitably familiarised staff.