Oxygen Sensor Cables QA Procedure

Including part numbers 0131150, 0131201, 0131202

We remove the cable from its bag, then check the part number and serial number on the cable sticker against those on the barcode label on the bag.

To test there are not breaking internally in the cable or problems with the plugs. Plug both ends of the cable into the sockets on the cable tester CE187, one of the orange LEDs should light up. Manipulate the cable, flex near the jack casing and stretch the cable, then reverse the switch on the tester and repeat the test. The light should stay on the whole time. Re bag the cable.

Cables that pass should be scanned to the appropriate sellable shelf.
If the light flickers there is a broken connection inside the cable meaning it has failed. These Failed cables should be scanned to the return to supplier shelf, and failed in the intrastats QA system.