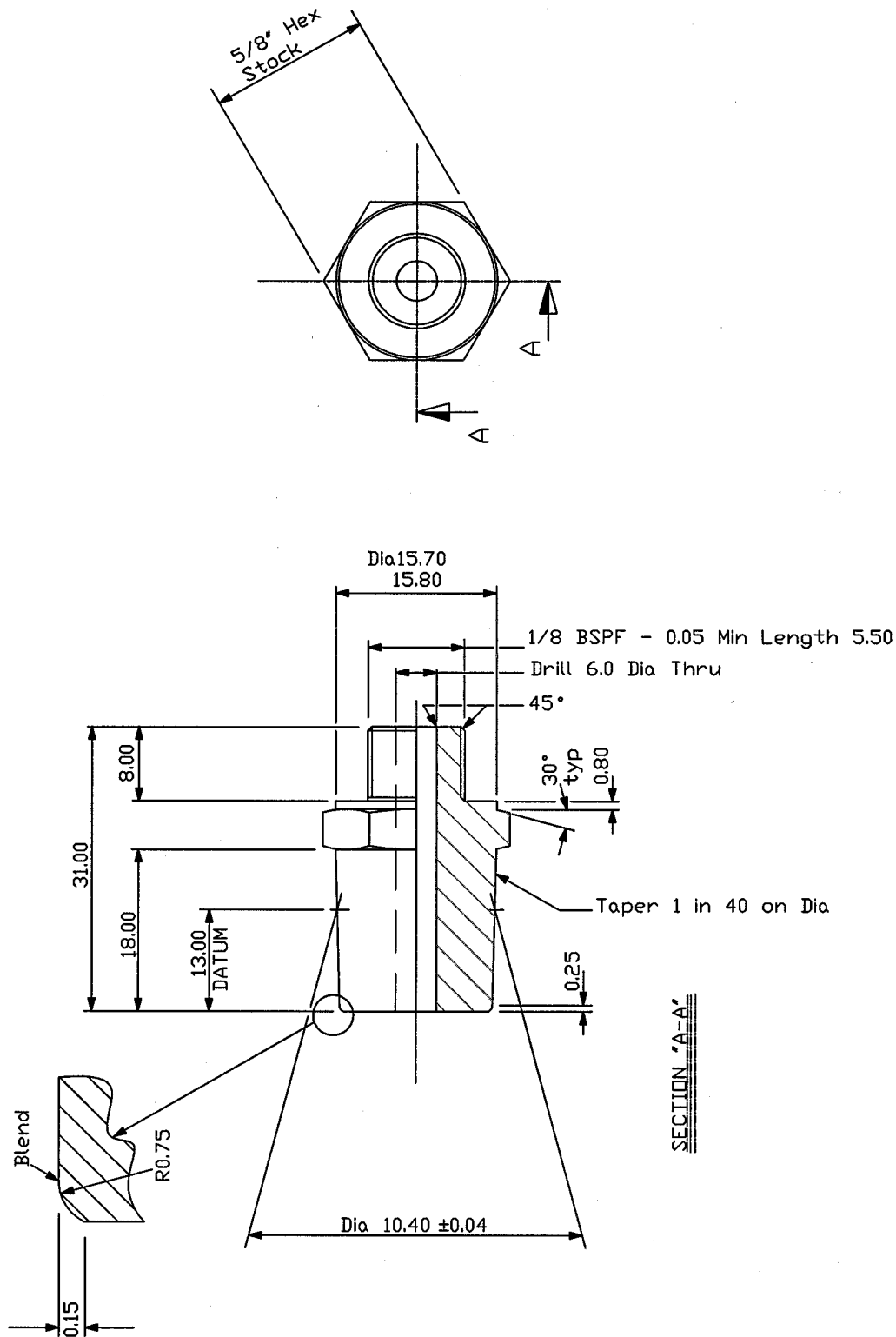


REMOVE ALL SHARP EDGES

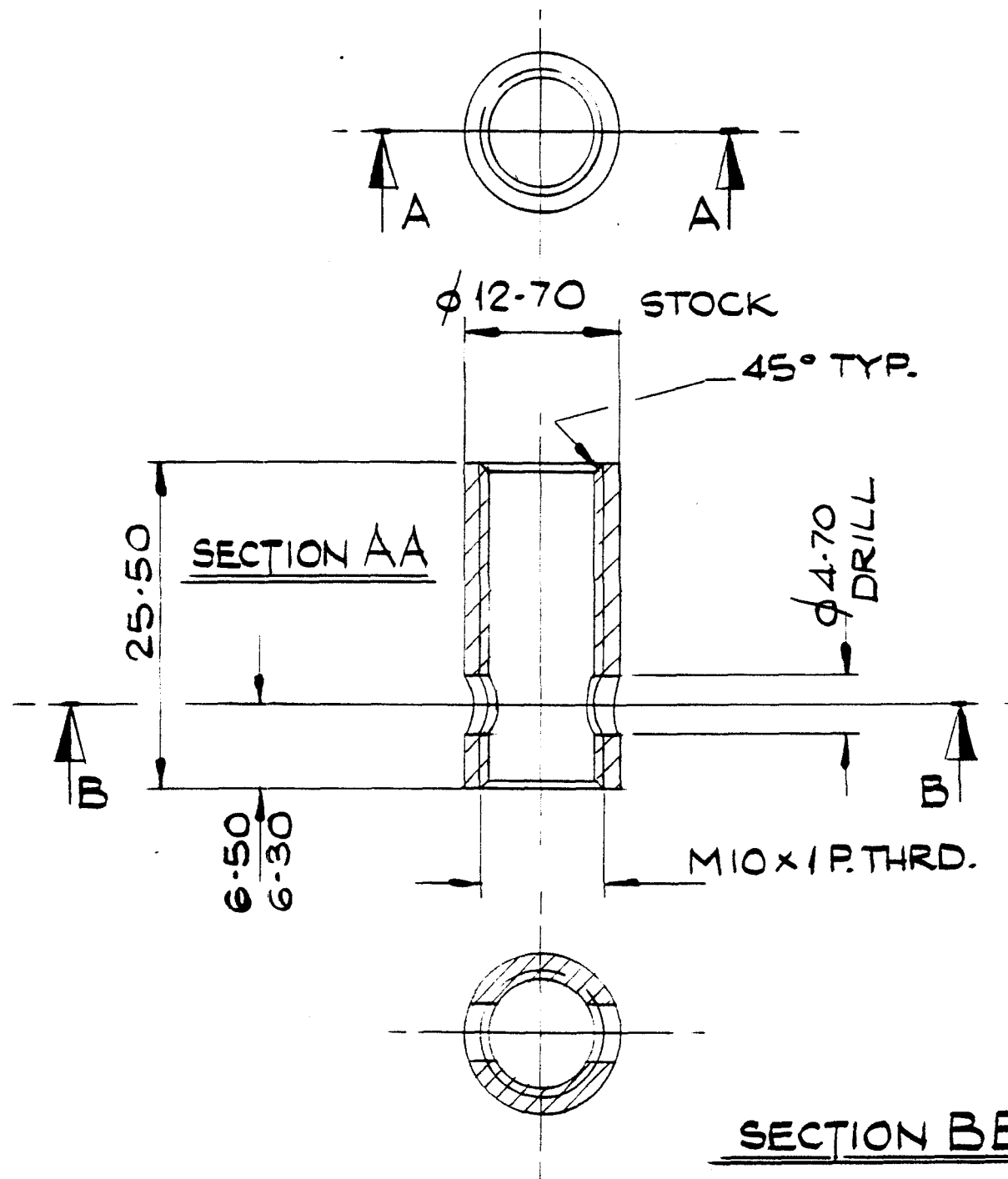


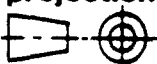
Surface Finish: 0.8		Process: Bright Nickel Chrome Plate - BS1224-SC1		Title Tom Thumb 10mm Outlet		Dim in: mm	
		Material: Brass - BS2874-CZ121		Scale Not To Scale		Tol: Unless Stated ± 0.02	
REV		Date		Part No. ??????		Drawn: K.J. RUSH	
		N* Drawn		Date 31/03/05		Dwg No. TT0100-28	



VIAMED Ltd.
15 Station Rd
Cross Hills, Keighley
West Yorkshire
BD20 7DT

REMOVE ALL BURRS & SHARP EDGES



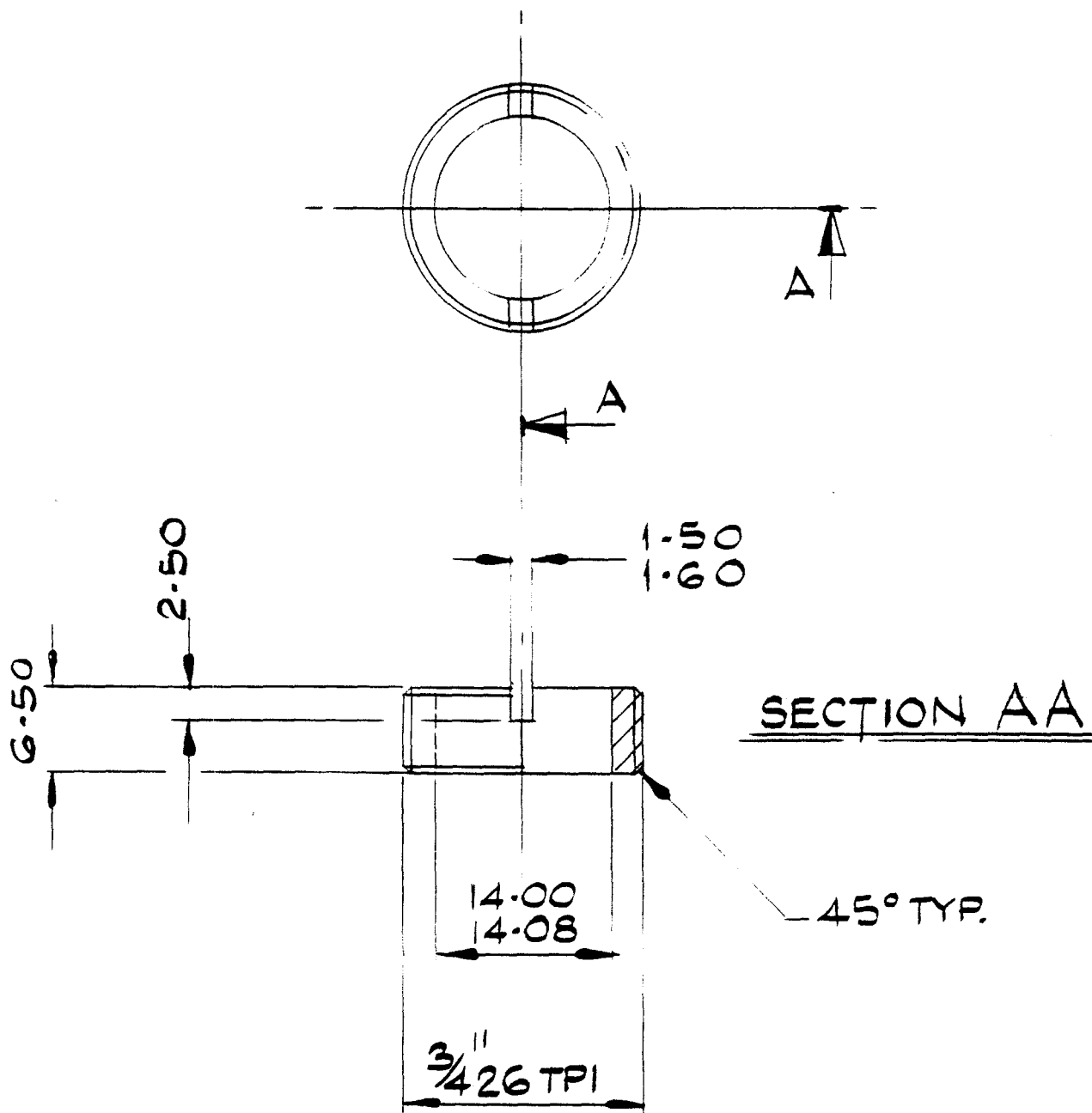
TITLE THREADED TUBE		surface finish, microns unless otherwise stated 0.8	
MATERIAL BRASS BS2874 CZ 121	projection 	process finish FLASH NICKEL	MAX. THKS. 0.005
	date 6-94	scale 2:1	first used on No. 9901
DIMENSIONS mm tol. unless therwise stated		DRAWN <i>Hayward</i>	PART No. 9901-03 sh. 1 of 1
1 or no dec. place ± 0.5 2 dec. place ± 0.1			

ark House 18 East Park tel. 0 279 723076
Sawbridgeworth Herts fax. 0 279 600518



MEDDS

REMOVE ALL BURRS & SHARP EDGES



TITLE ADJUSTING RING

surface finish, microns
unless otherwise stated

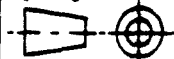
0.8

MATERIAL BRASS BS2874

projection

process finish FLASH NICKEL MAX. THKS 0.005

CZ 121



date 6-94

scale 2:1

first used on No. 9901-

DIMENSIONS mm

tol. unless otherwise stated 1 or no dec. place ± 0.5
2 dec. place ± 0.1

DRAWN

E. Hayward

PART No.

9901-04
sh. of

ark House 18 East Park
Sawbridgeworth Herts

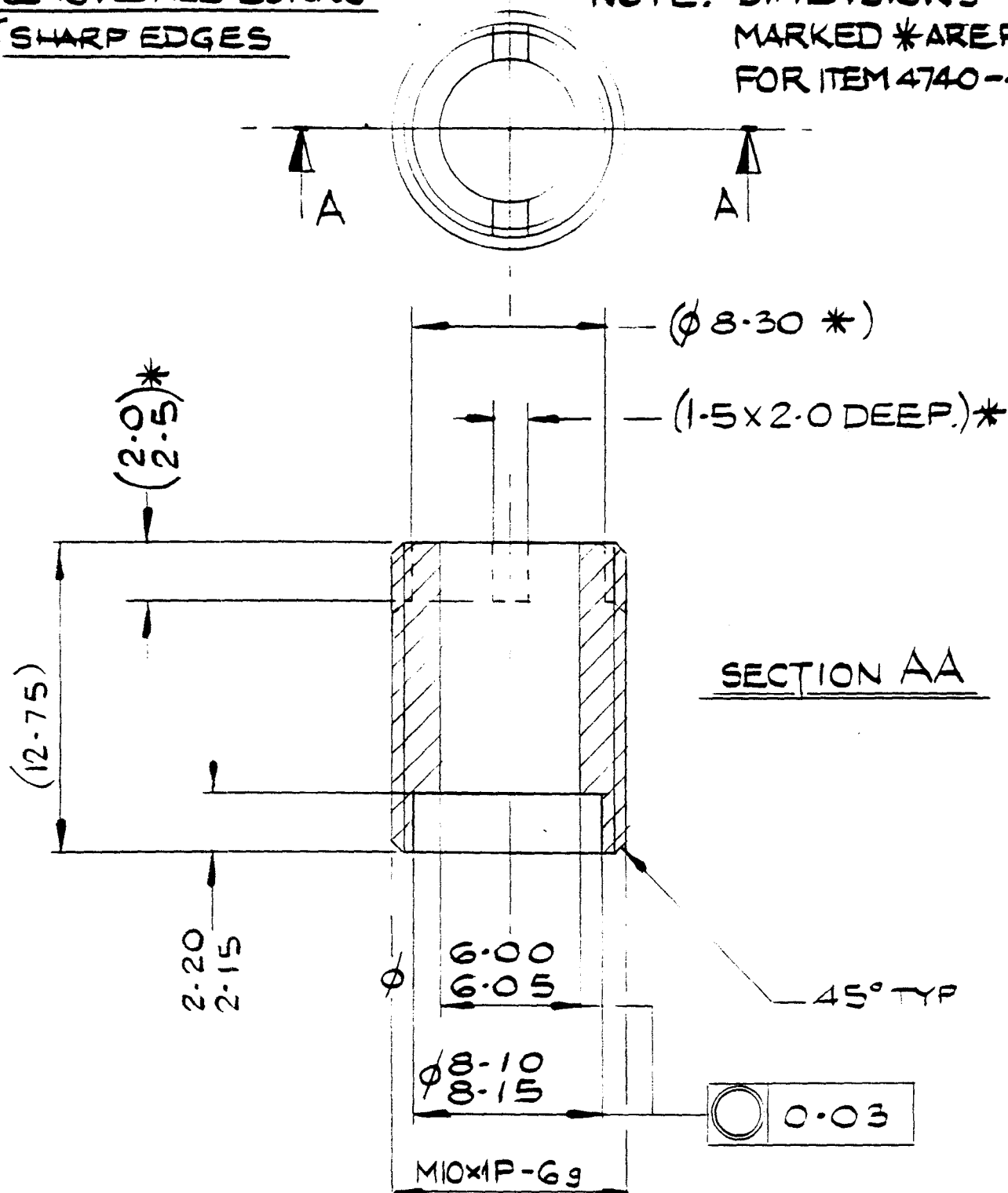
tel. 0 279 723076
fax. 0 279 600518



MEDD'S

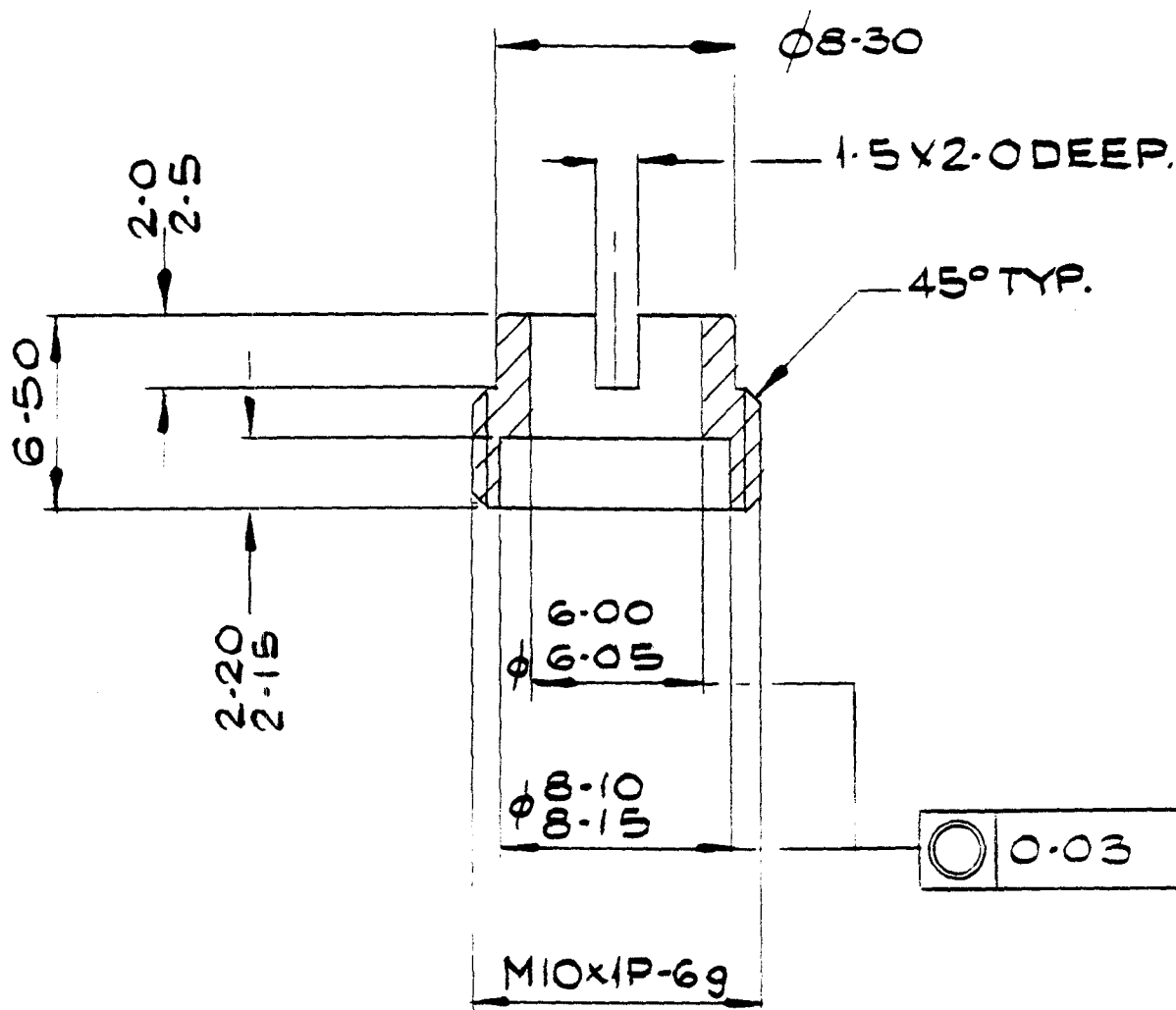
REMOVE ALL BURRS
SHARP EDGES

NOTE:- DIMENSIONS
 MARKED * ARE REF.
 FOR ITEM 4740-41

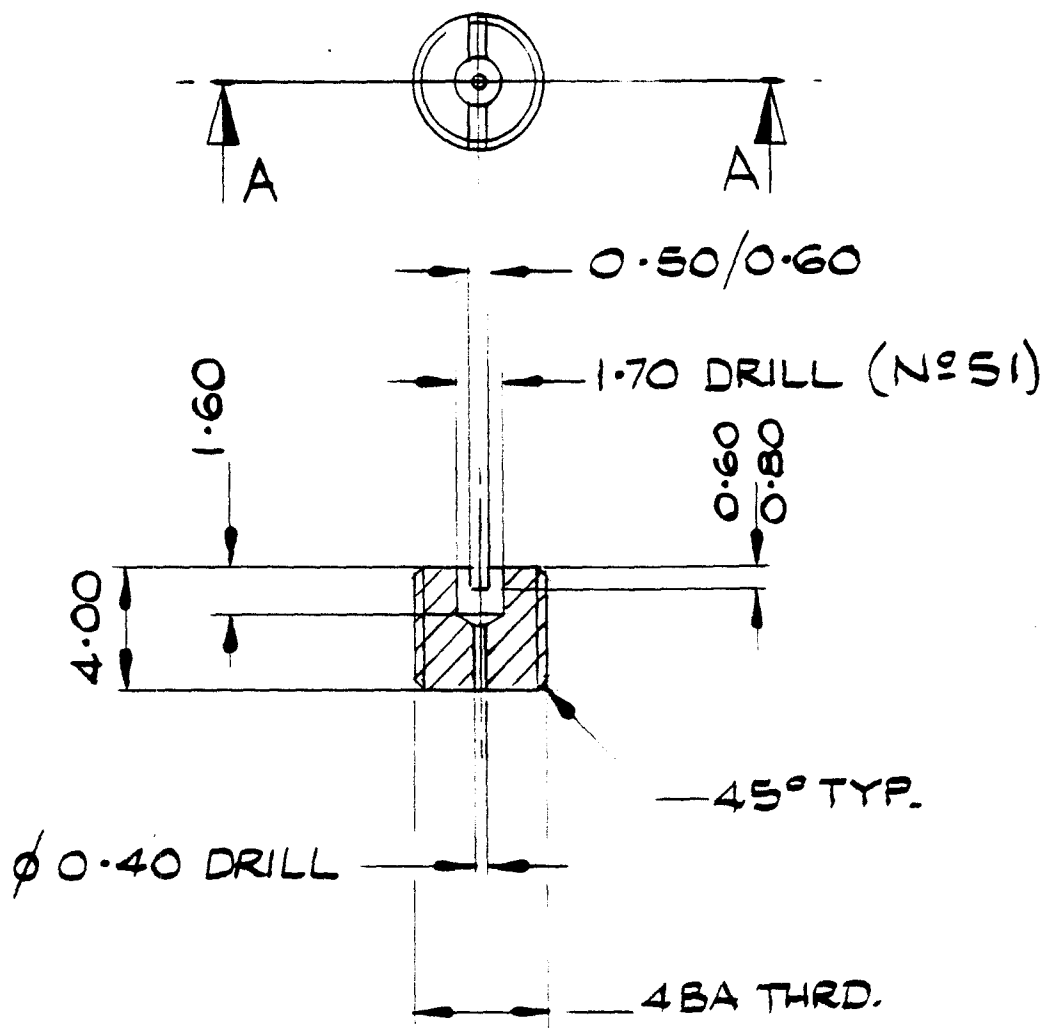


TITLE CAP		surface finish, microns unless otherwise stated 0.8 ✓	
MATERIAL BRASS BS 2874 CZ 121. OR MADE FROM REF. 4740-41	projection 	process finish FLASH NICKEL	MAX. THKS. 0.005
	date 6-94	scale 4:1	first used on No. 9901
DIMENSIONS mm tol. unless therwise stated		DRAWN <i>E. Hayward</i>	PART No. 9901-05 sht. 1 of 1
1 or no dec. place ± 0.5 2 dec. place ± 0.1		 MEDD'S	
rk House 18 East Park Sawbridgeworth Herts		tel. 0 279 723076 fax. 0 279 600518	

REMOVE ALL BURRS
& SHARP EDGES



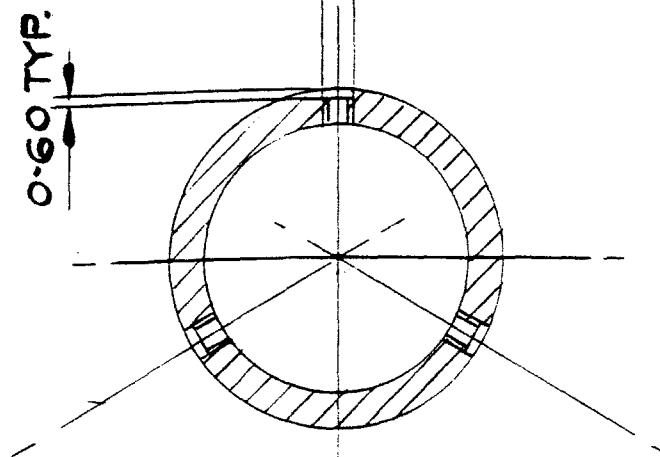
TITLE CAP - SHORT		surface finish, microns unless otherwise stated 0.8	
MATERIAL BRASS BS 2874 CZ 121. OR MADE FROM REF 4740-41	projection	process FLASH + NICKEL	MAX. THKS. 0.005
	date 6-94	scale 4:1	first used on No. 9901
DIMENSIONS mm tol. unless 1 or no dec. place ± 0.5 otherwise stated 2 dec. place ± 0.1		DRAWN <i>E. Hayward</i>	PART No. 9901-06 sht. 1 of 1
Work House 18 East Park Sawbridgeworth Herts		tel. 0 279 723076 fax. 0 279 600518	MEDDS



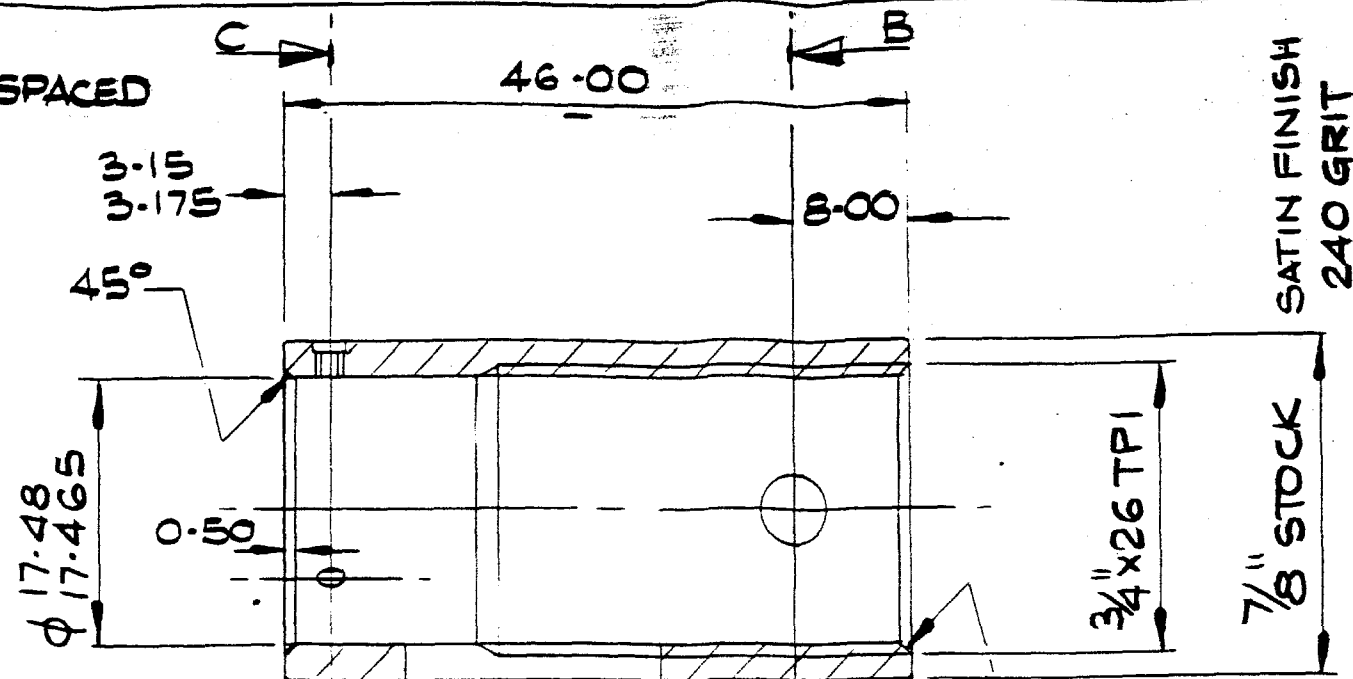
REMOVE ALL BURRS & SHARP EDGES

TITLE RESTRICTOR - GAUGE		surface finish, microns unless otherwise stated		0.8
MATERIAL BRASS BS2874 CZ121		projection 	process finish	
date 6-94		scale 4:1	first used on No. 9901-	
DIMENSIONS mm tol. unless otherwise stated		1 or no dec. place ± 0.5 2 dec. place ± 0.1	DRAWN <i>M. Hayward</i>	PART No. 9901-07 sht. 1 of 1
Plot. x House 18 East Park Sawbridgeworth Herts		tel. 0 279 723076 fax. 0 279 600518		MEDD'S

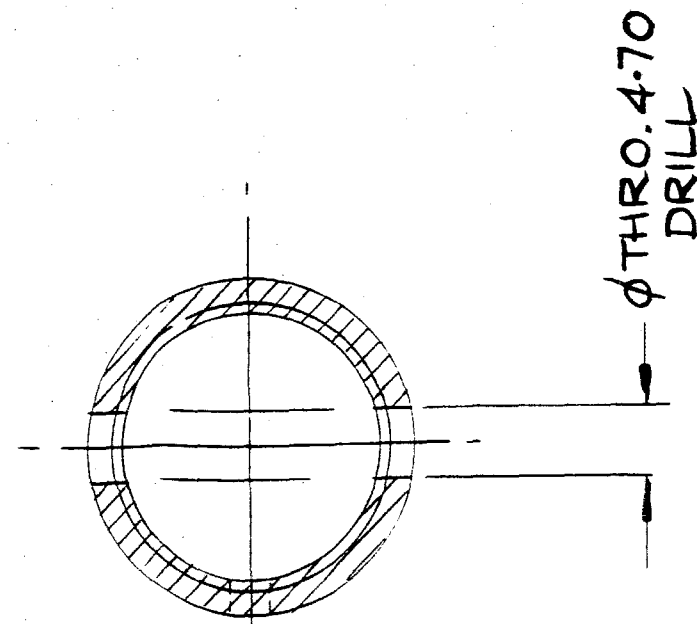
3-HOLES DRILL & TAP BBA EQUI-SPACED



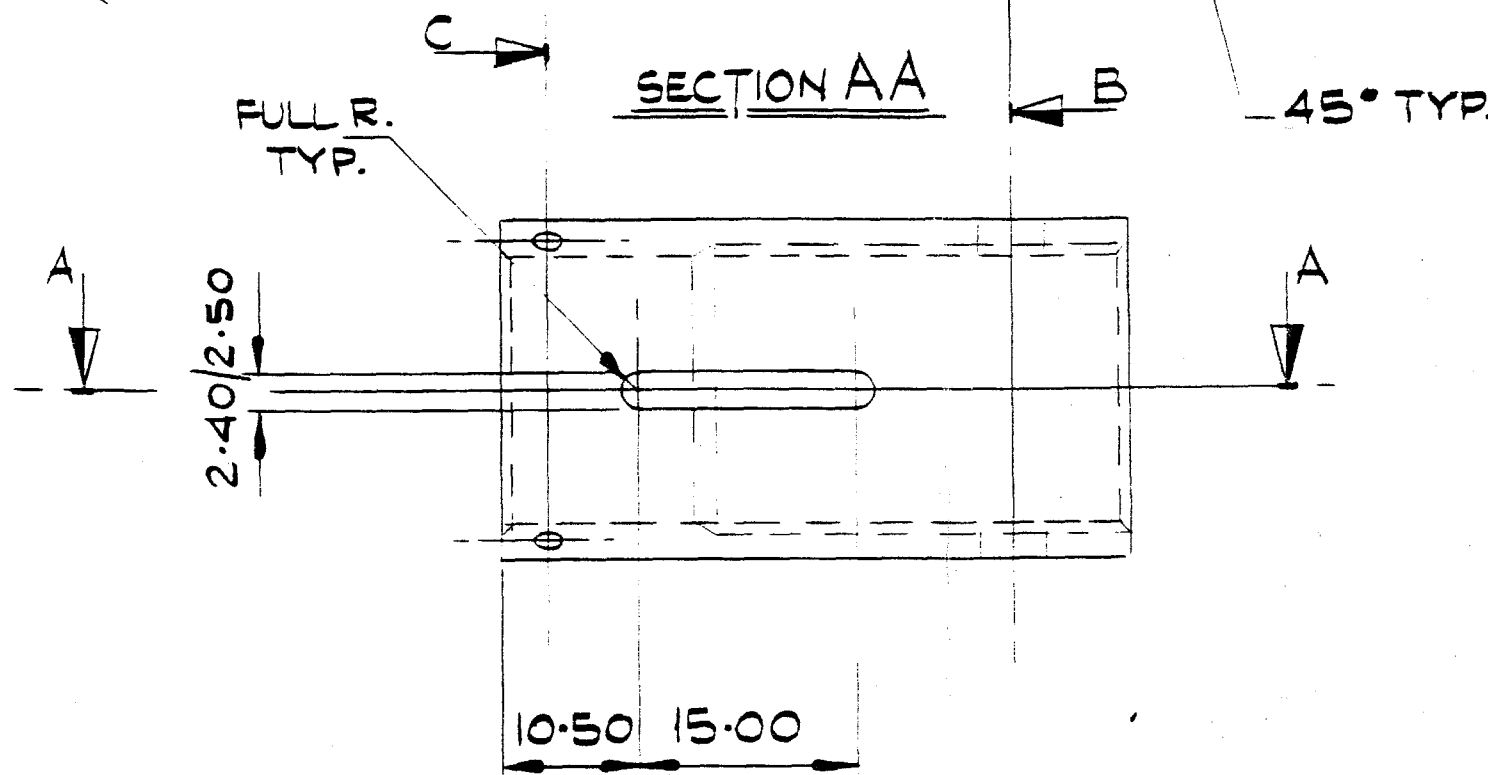
SECTION CC



SECTION AA



SECTION BB



ALL ϕ 0.05

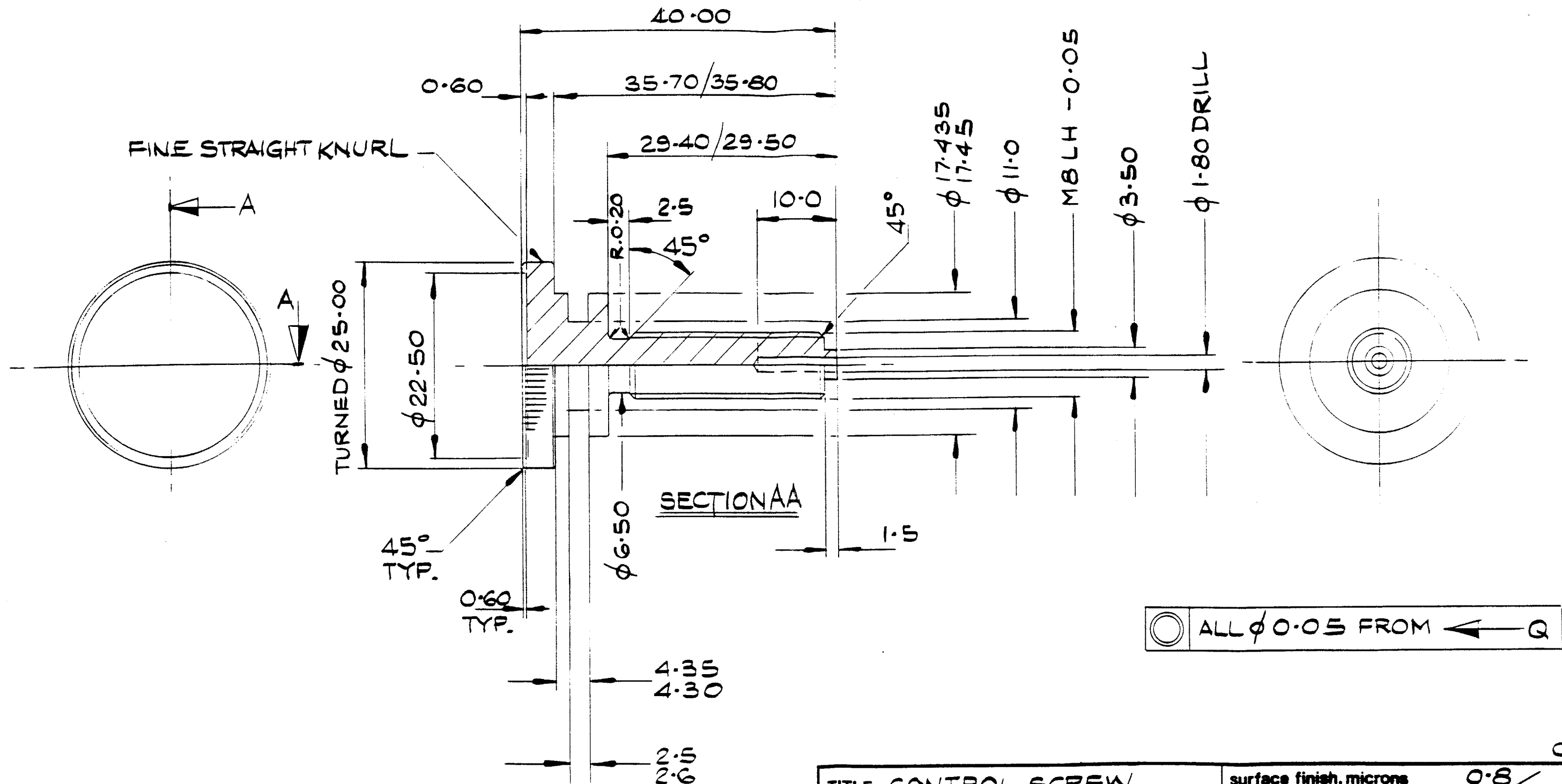
REMOVE ALL BURRS & SHARP EDGES

TITLE TUBE		surface finish, microns unless otherwise stated 0.8	
MATERIAL BRASS B52874-CZ121	projection 	process finish FLASH NICKEL	MAX. THKS 0.005
	date 6-94	scale 2:1	first used on No. 9901
DIMENSIONS mm tol. unless otherwise stated		DRAWN <i>E. Hayward</i>	PART No. 9901-08 sht. 1 of 1
1 or no dec. place $\pm$ 0.5 2 dec. place $\pm$ 0.1			

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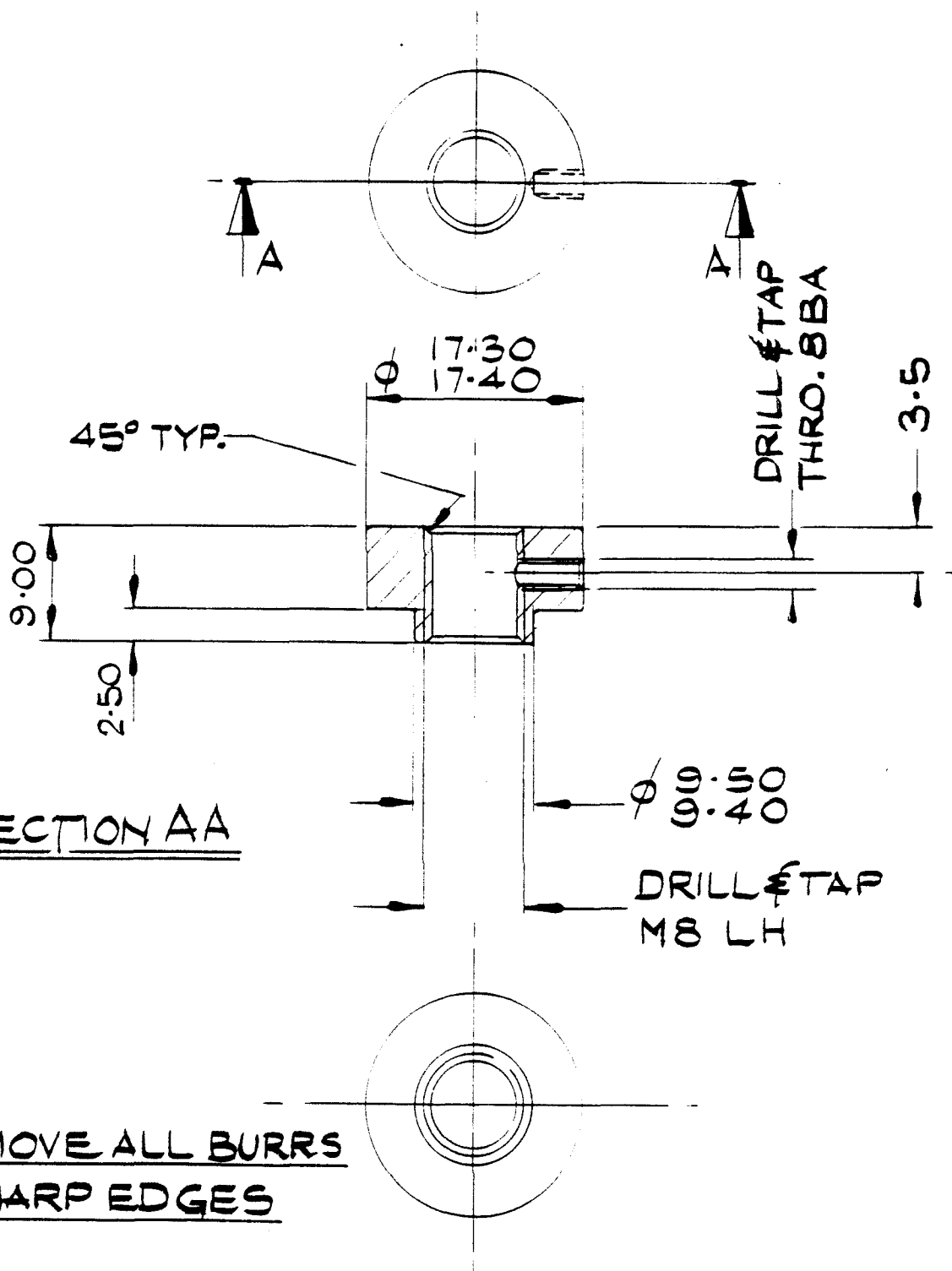


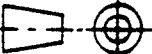
MEDDS

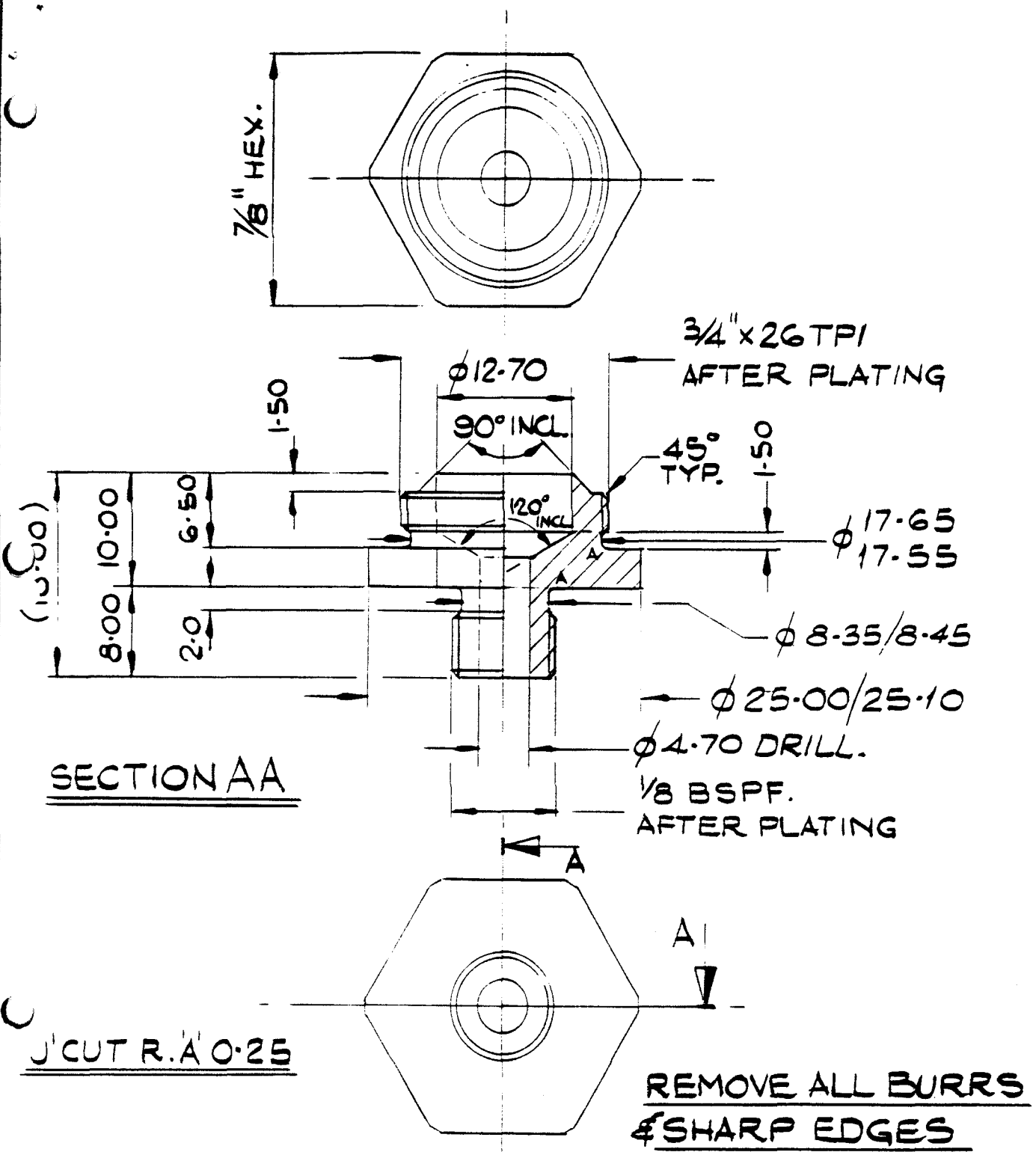


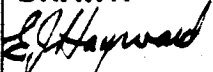
REMOVE ALL BURRS & SHARP EDGES

TITLE CONTROL SCREW		surface finish, microns unless otherwise stated 0.8	
MATERIAL BRASS BS2874-CZ121	projection 	process finish FLASH NICKEL	MAX. THKS 0.005
	date 6-94	scale 2:1	first used on No. 9901
DIMENSIONS mm tol. unless otherwise stated		DRAWN <i>E. Hayward</i>	PART No. 9901-09 sht. 1 of 1
1 or no dec. place $\pm$ 0.5 2 dec. place $\pm$ 0.1		Park House 18 East Park tel. 0 279 723076 Sawbridgeworth Herts fax. 0 279 600518 MEDD'S	

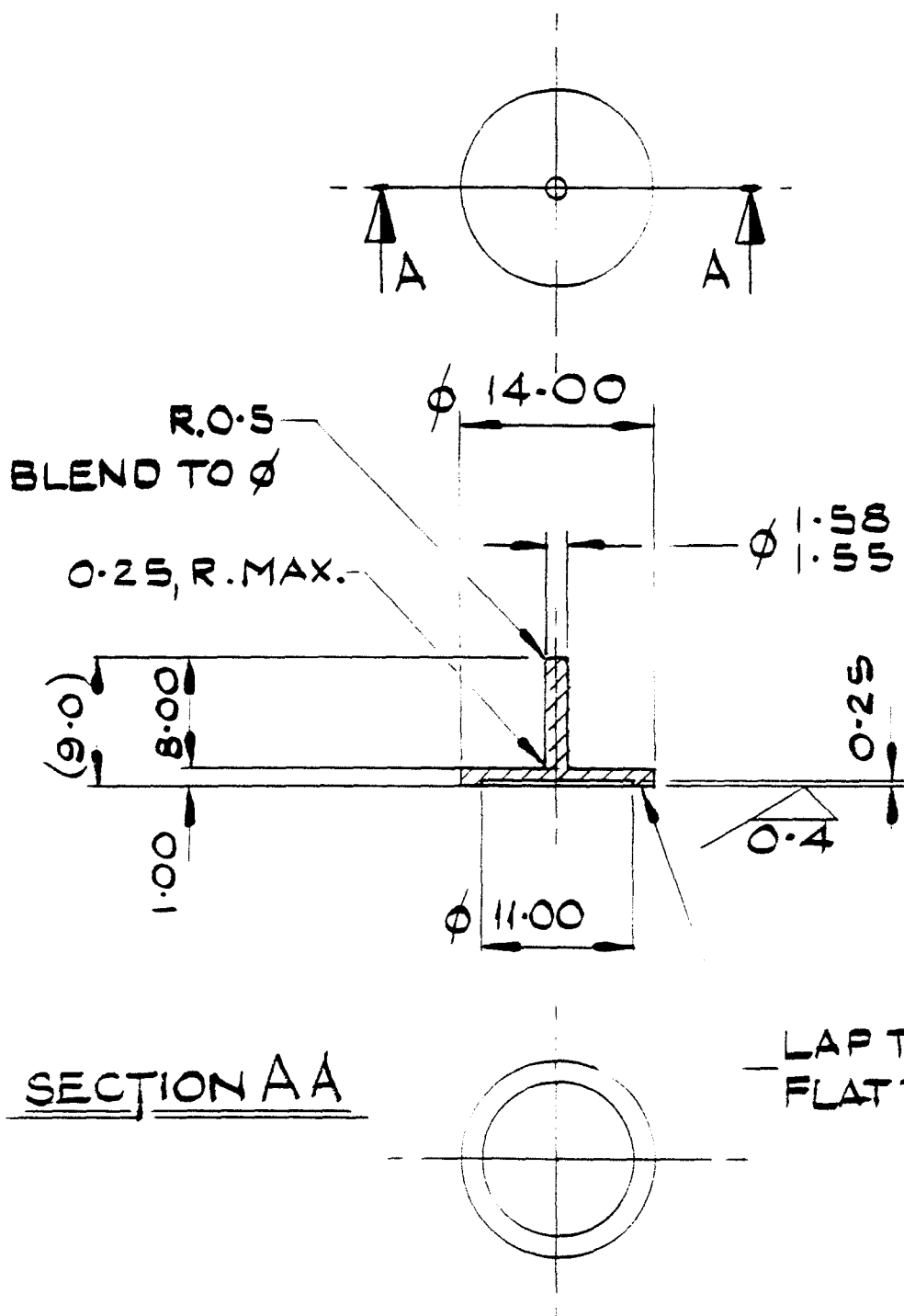


TITLE INDICATOR NUT		surface finish, microns unless otherwise stated		0.8
MATERIAL BRASS B52874 CZ121	projection 	process finish FLASH NICKEL		MAX. THKS 0.005
	date 6-94	scale 2:1	first used on No. 9901	
DIMENSIONS mm		DRAWN	PART No.	
tol. unless 1 or no dec. place ± 0.5			9901-10	
otherwise stated 2 dec. place ± 0.1			sht. 1 of 1	
rk House 18 East Park Sawbridgeworth Herts		tel. 0 279 723076 fax. 0 279 600518		 MEDDS

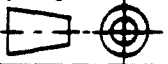


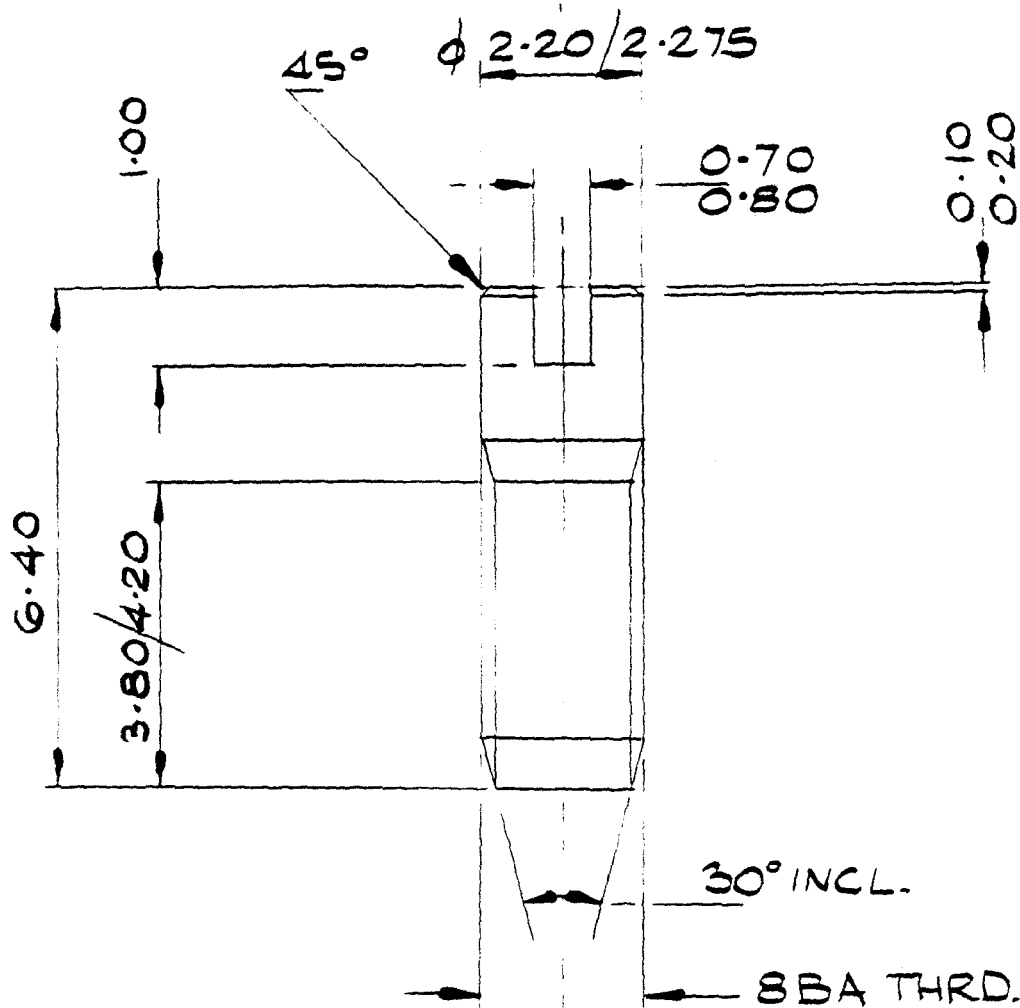
TITLE VALVE BODY		surface finish, microns unless otherwise stated		0.8
MATERIAL BRASS BS2874 CZ115	projection	process finish		MAX. THICKS
		FLASH NICKEL		0.005
date 6-94		scale 2:1	first used on No. 9901	
DIMENSIONS mm		DRAWN		PART No.
tol. unless	1 or no dec. place			9901-11
otherwise stated	2 dec. place			sht. 1 of 1
	± 0.5			
	± 0.1			

REMOVE ALL BURRS & SHARP EDGES

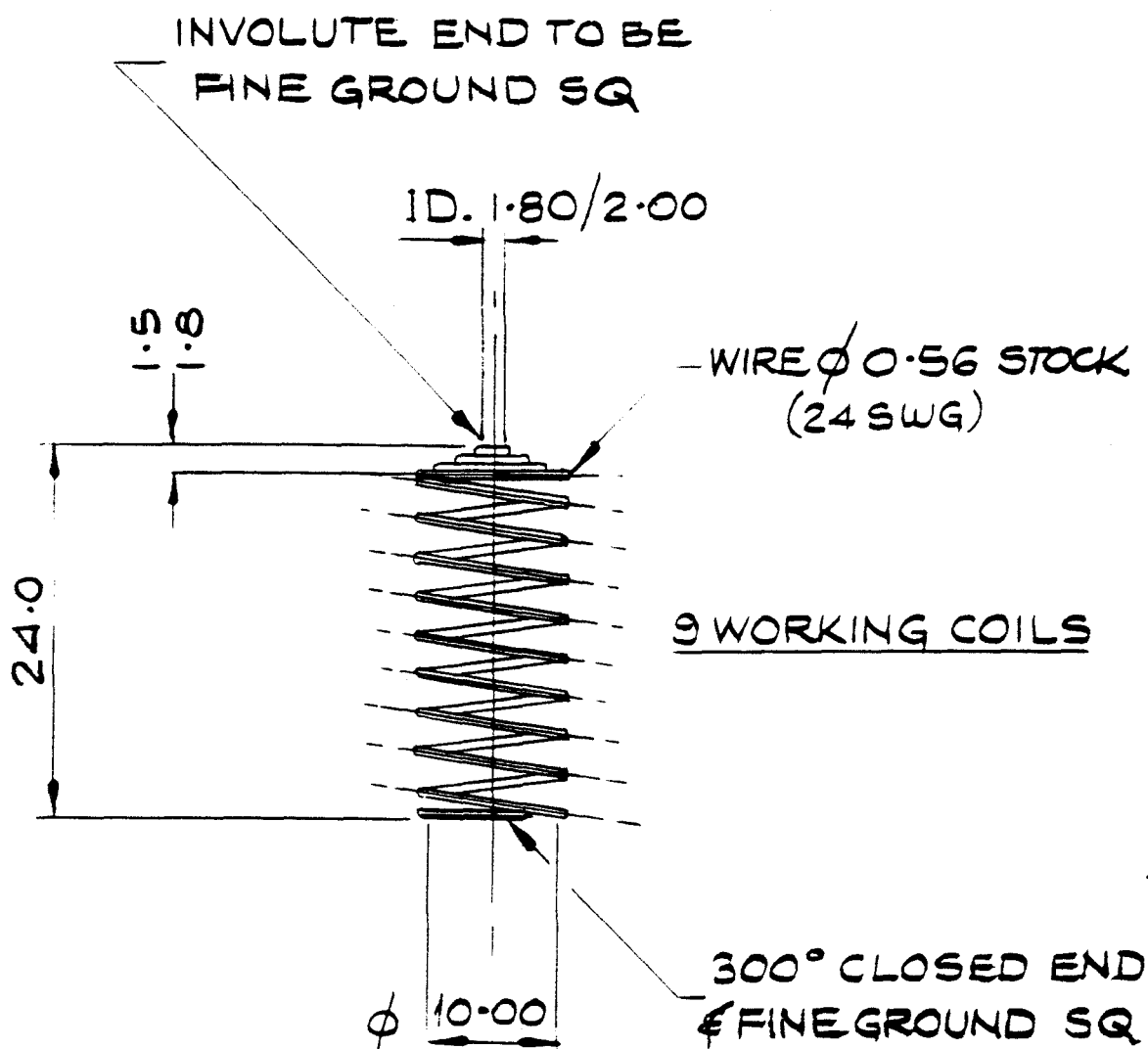


LAP THIS FACE
FLAT TOL. 0.003

TITLE VALVE		surface finish, microns unless otherwise stated	
MATERIAL BRASS BS2874 CZ121		projection 	process finish
date 6.94		scale 2:1	first used on No. 9901
DIMENSIONS mm tol. unless otherwise stated		DRAWN <i>E. Hayward</i>	PART No. 9901-12 sht. 1 of 1
1 or no dec. place ± 0.5 2 dec. place ± 0.1			

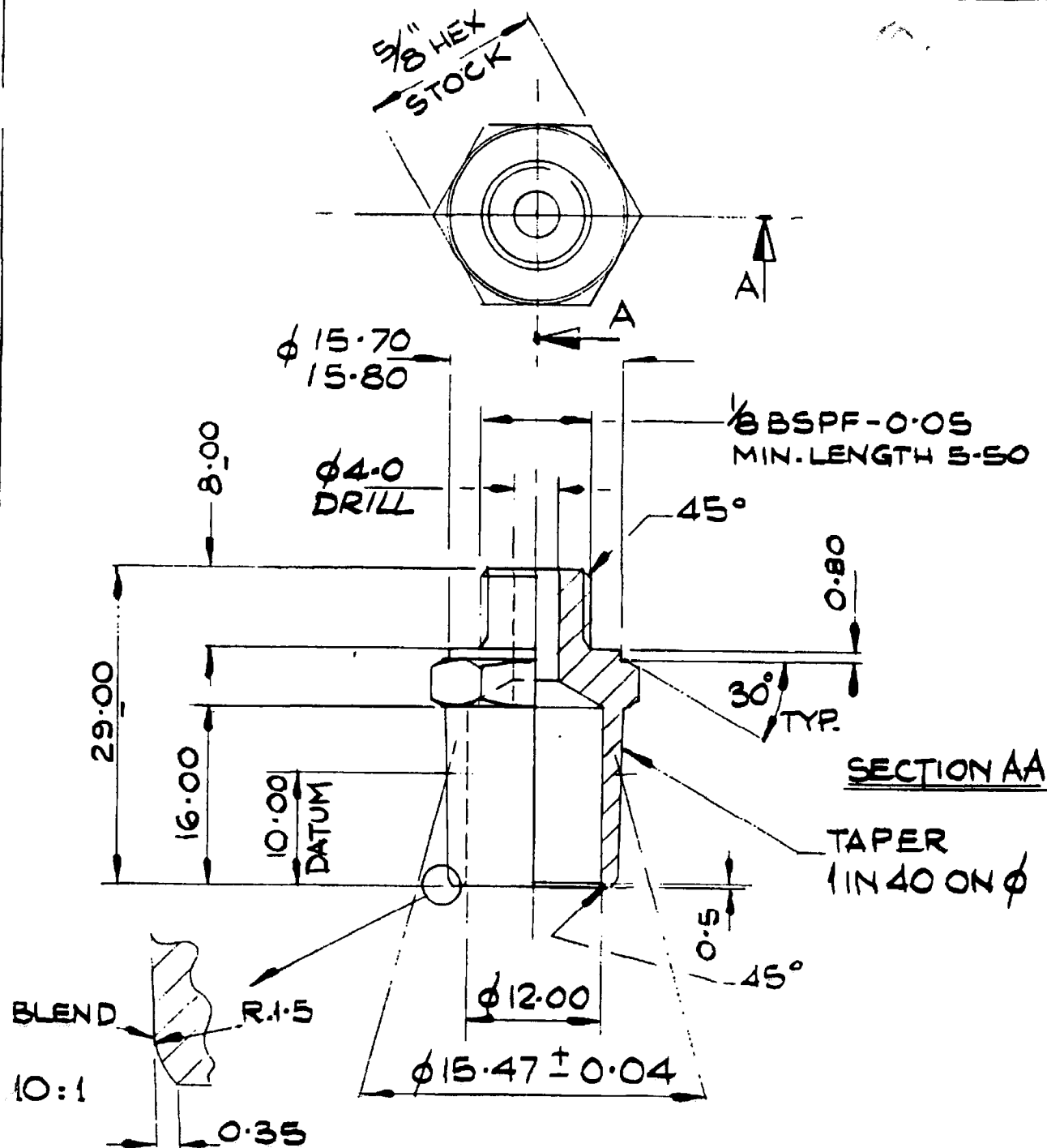


TITLE INDICATOR		surface finish, microns unless otherwise stated		0.8
MATERIAL ST. STEEL BS 970 304		projection 	process finish -	
date 6-94		scale 10-1	first used on No. 9901	
DIMENSIONS mm tol. unless otherwise stated		1 or no dec. place ± 0.5 2 dec. place ± 0.1	DRAWN <i>Elkayward</i>	
		PART No. 9901-13 sht. 1 of 1		
Werk House 18 East Park Sawbridgeworth Herts		tel. 0 279 723076 fax. 0 279 600518		MEDD'S



HARLOW SPRING N° 9968 THERAPY EQUIPMENT

TITLE SPRING - PATIENT		surface finish, microns unless otherwise stated	
MATERIAL ST. STEEL EN 58A TO BS 2056	projection 	process - finish	
	date 6-94	scale 2:1	first used on No. 9901
DIMENSIONS mm tol. unless otherwise stated		DRAWN <i>El Hayward</i>	PART No. 9901-26 sht. 1 of 1
1 or no dec. place ± 0.5 2 dec. place ± 0.1			



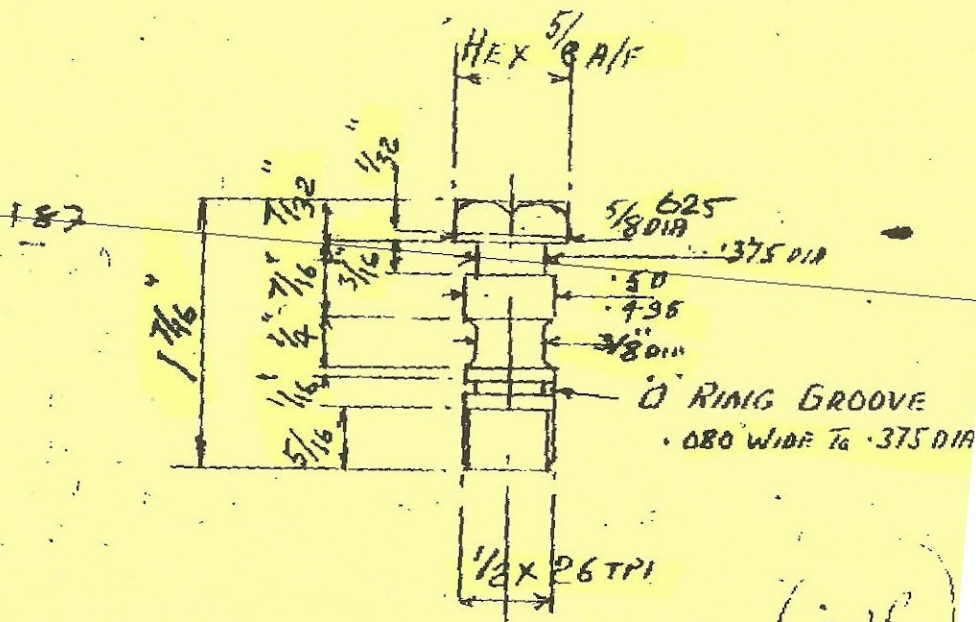
TITLE PAEDIATRIC MALE CONN.		surface finish, microns unless otherwise stated	
MATERIAL BRASS BS2874CZ121	projection 	process finish FLASH NICKEL	MAX. THKS. 0.005
	date 6-94	scale 2:1	first used on No. 9901
DIMENSIONS mm tol. unless otherwise stated		DRAWN 	PART No. 9901-34 sht. 1 of 1
1 or no dec. place ± 0.5 2 dec. place ± 0.1			

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Sawbridgeworth Herts fax. 0 279 600518



MEDD'S

9901-06

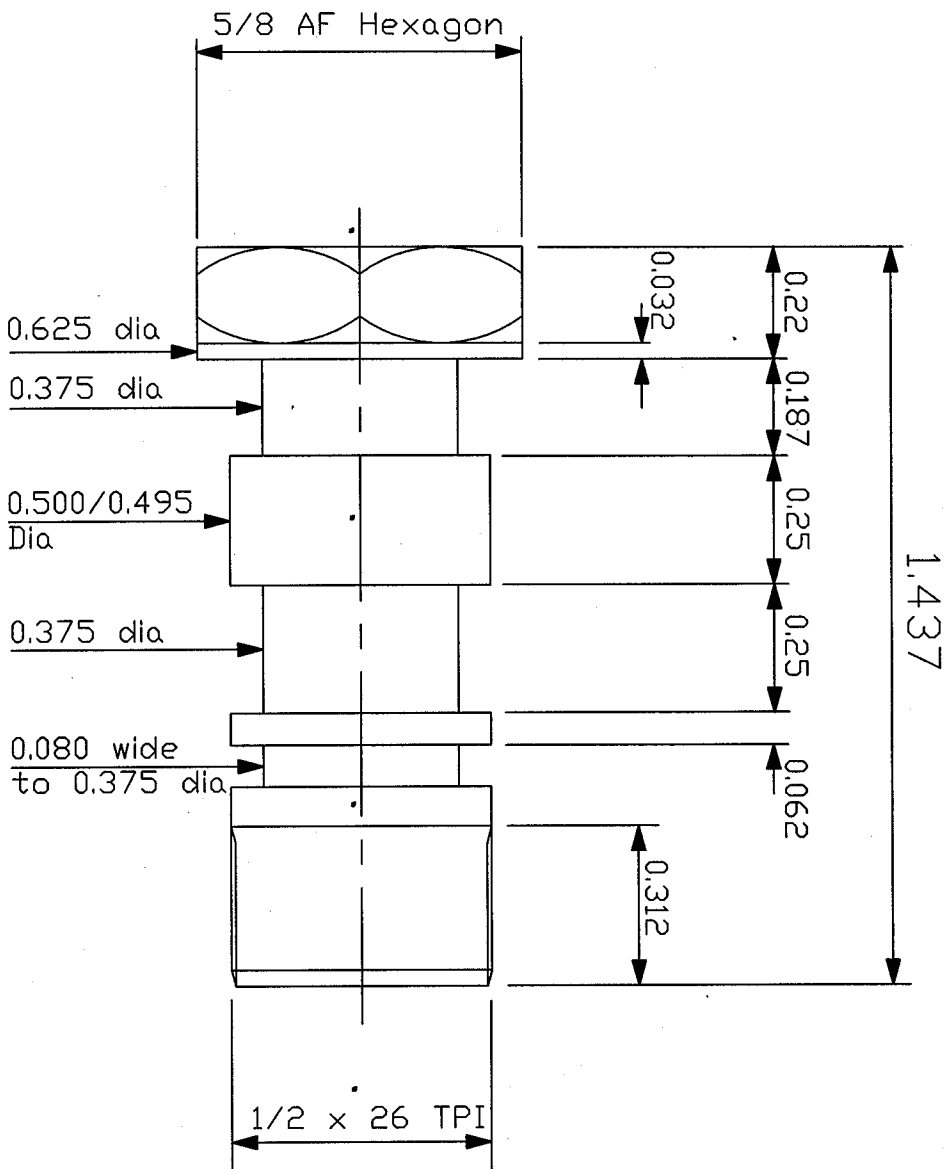


MAT^L BRASS FINISH FAHSH NICKEL

(N/R)

BLOCKING BOLT

REMOVE ALL SHARP EDGES



Surface Finish:			0.8		Process: Flash Nickel Max Thickness - 0.005			Title: Tom Thumb Blocking Bolt							
					Material : Brass - BS2874-CZ121			Scale		Not To Scale		Dim in: inches Tol: $\pm .005$ Unless Tol: Stated			
REV	Date	N°	Drawn	Approv	Part No.	0330206		Date	20/01/05	Dwg No.	TT0100-25		K.J. RUSH		
														VIAMED Ltd. 15 Station Rd Cross Hills, Kelghley West Yorkshire BD20 7DT	

APPLY KILOPOISE 0001G TO SPINDLE

SPRING REF 6409

DISC DIAMOND LAPPED
TO OPTICAL FLAT

KNIFE EDGE

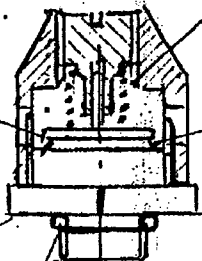
DIAMOND LAPPED
TO OPTICAL FLAT

MAX WIDTH OF
SEAT .008"

SEAT REF 9201-11

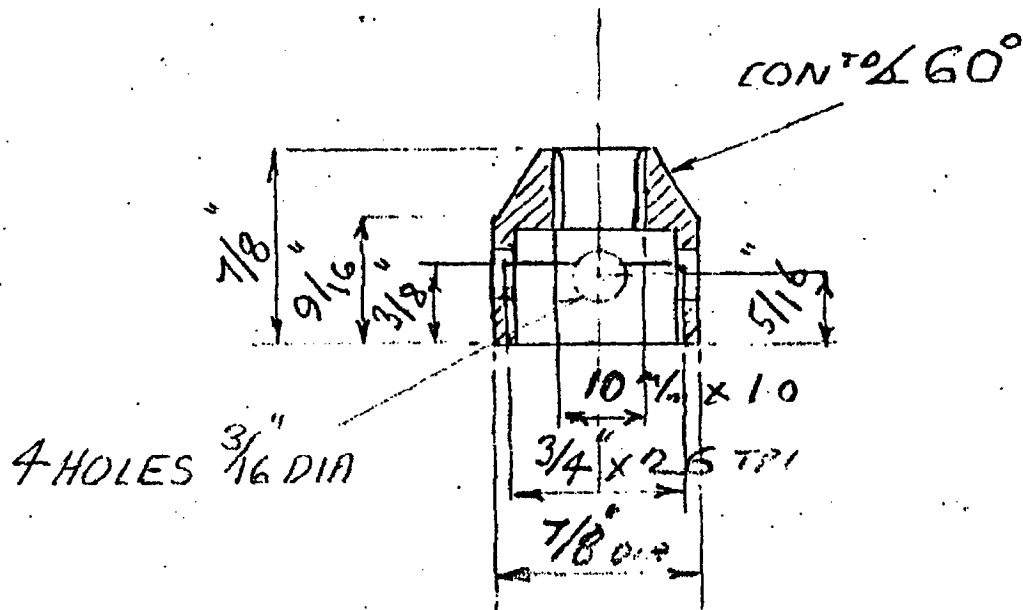
O RING REF 5540-20 9.1 X 1.6

SET TO 30 CM H₂O AT 5 L/MIN FLOW

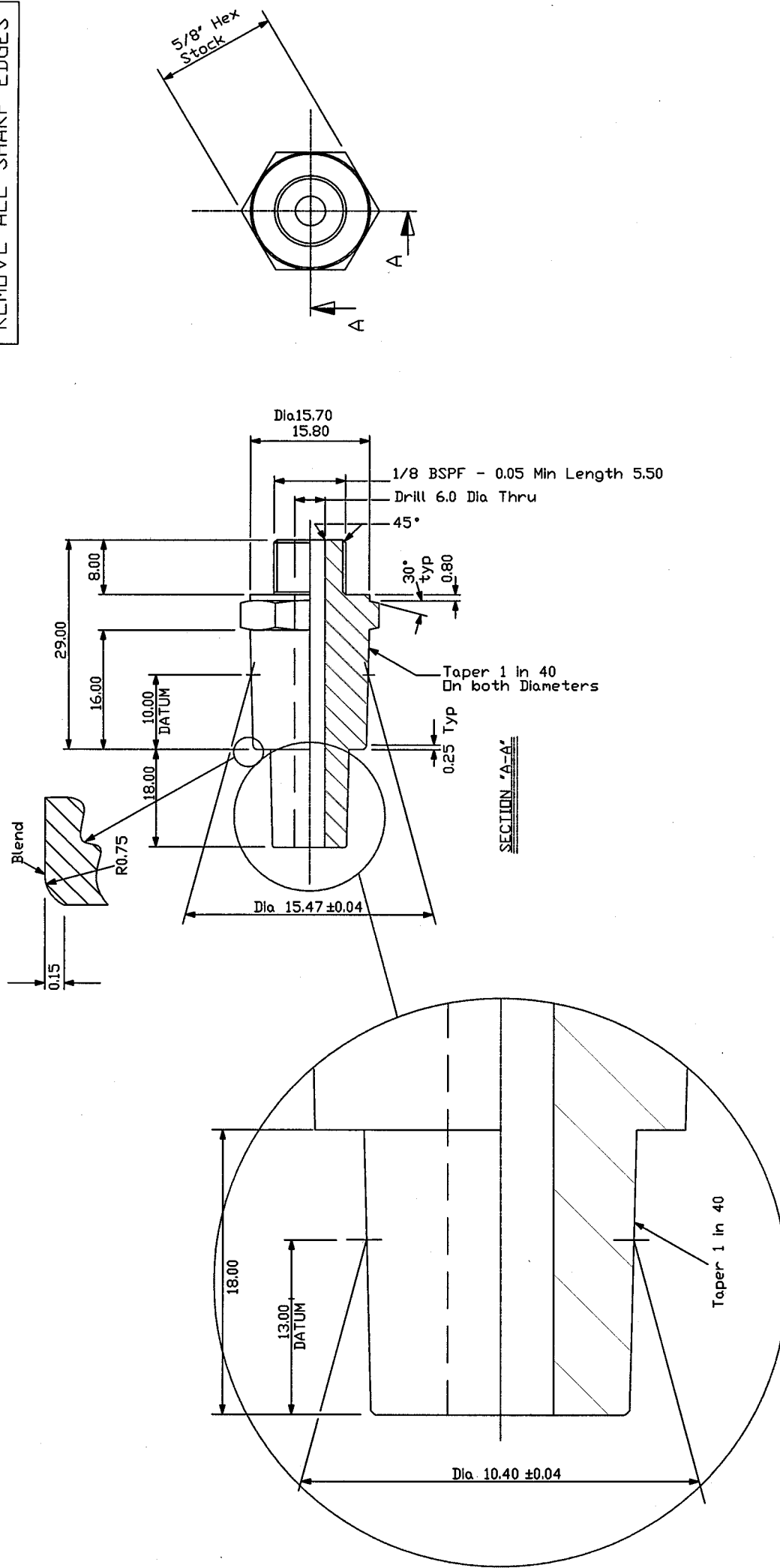


WAPERPORT

MAT^L BRASS
FINISH NICKEL PLATED



REMOVE ALL SHARP EDGES



Surface Finish:			0.8	Process:		Bright Nickel Chrome Plate - BS1224-SC1		Title		Tom Thumb Dual Outlet			
						Material : Brass - BS2874-CZ121						Dim in: mm	
												Tol. unless Stated ± 0.02	
REV	Date	N°	Drawn	Approv	Part No. ??????				Scale	Not To Scale	Drawn:	K.J. RUSH	
									Date	31/03/05	Dwg No. TT0100-29		

VIAMED Ltd.
15 Station Rd
Cross Hills, Keighley
West Yorkshire
BD20 7DT

G & R Hydroparts
Unit 3
Long Ing Business Park
Long Ing Mill
Barnoldswick
Lancashire BB9 6BN
VAT No. 708 1212 31

(PAPERPORT)

20/01/05

FAO Kevin Rush

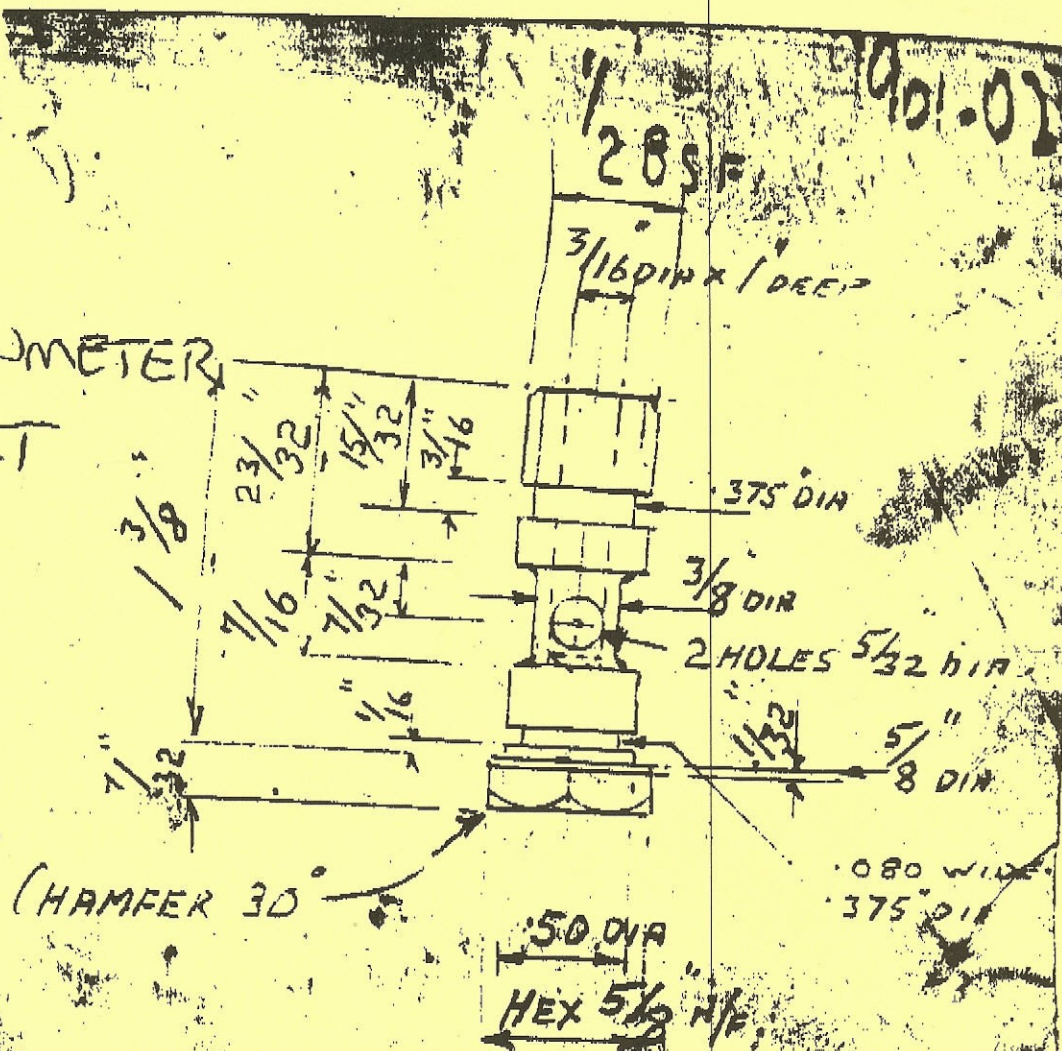
Please find copy of drawing
as discussed.

Regards

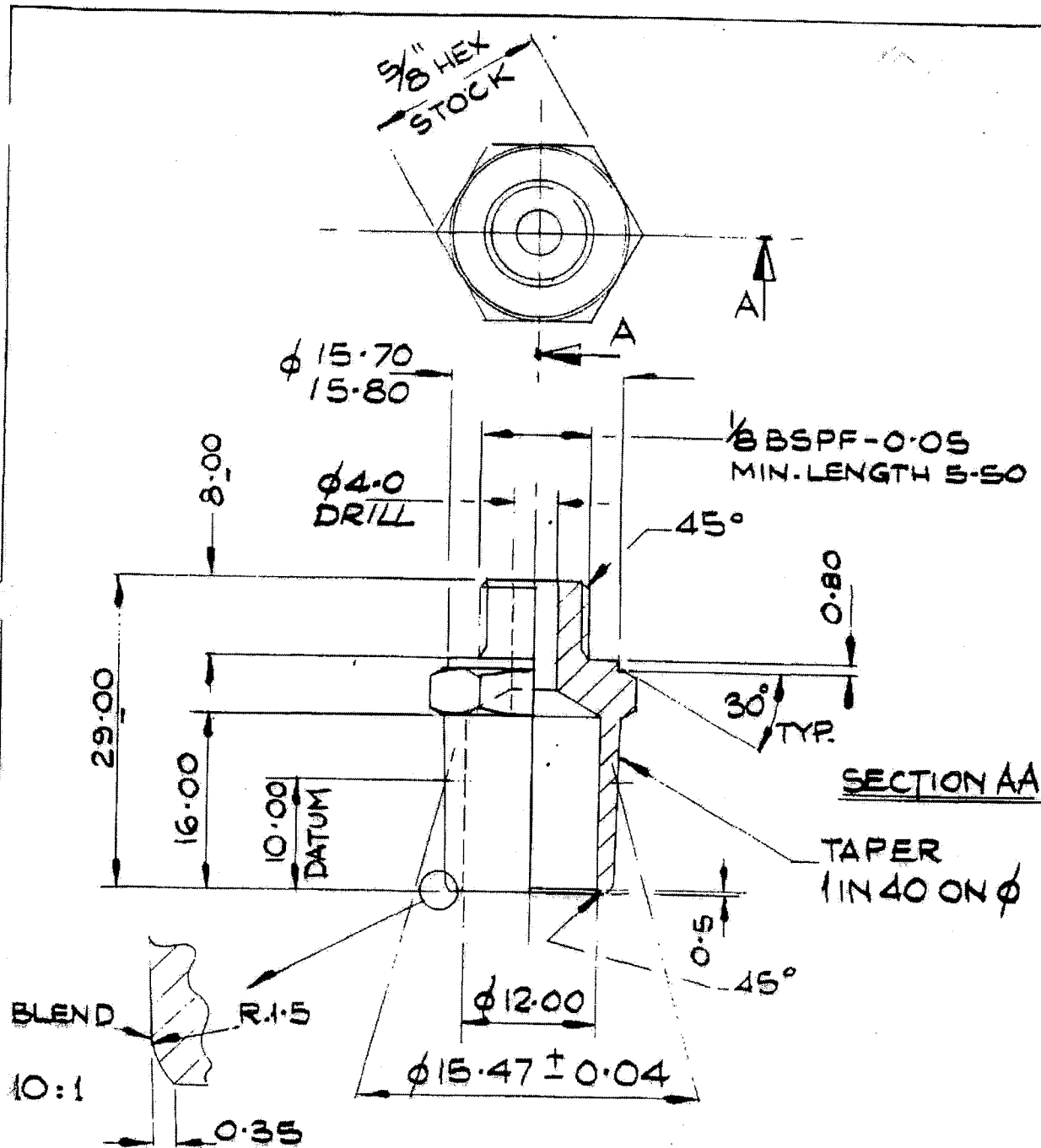
Simon

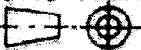
90%

FLOWMETER
BOLT

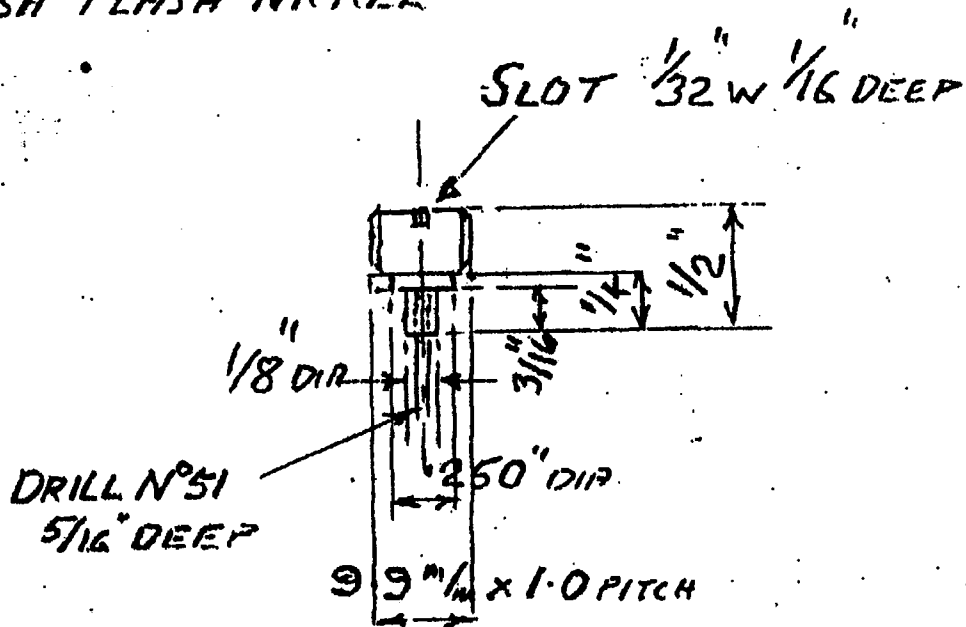


MAT BRASS FINISH NICKEL PL

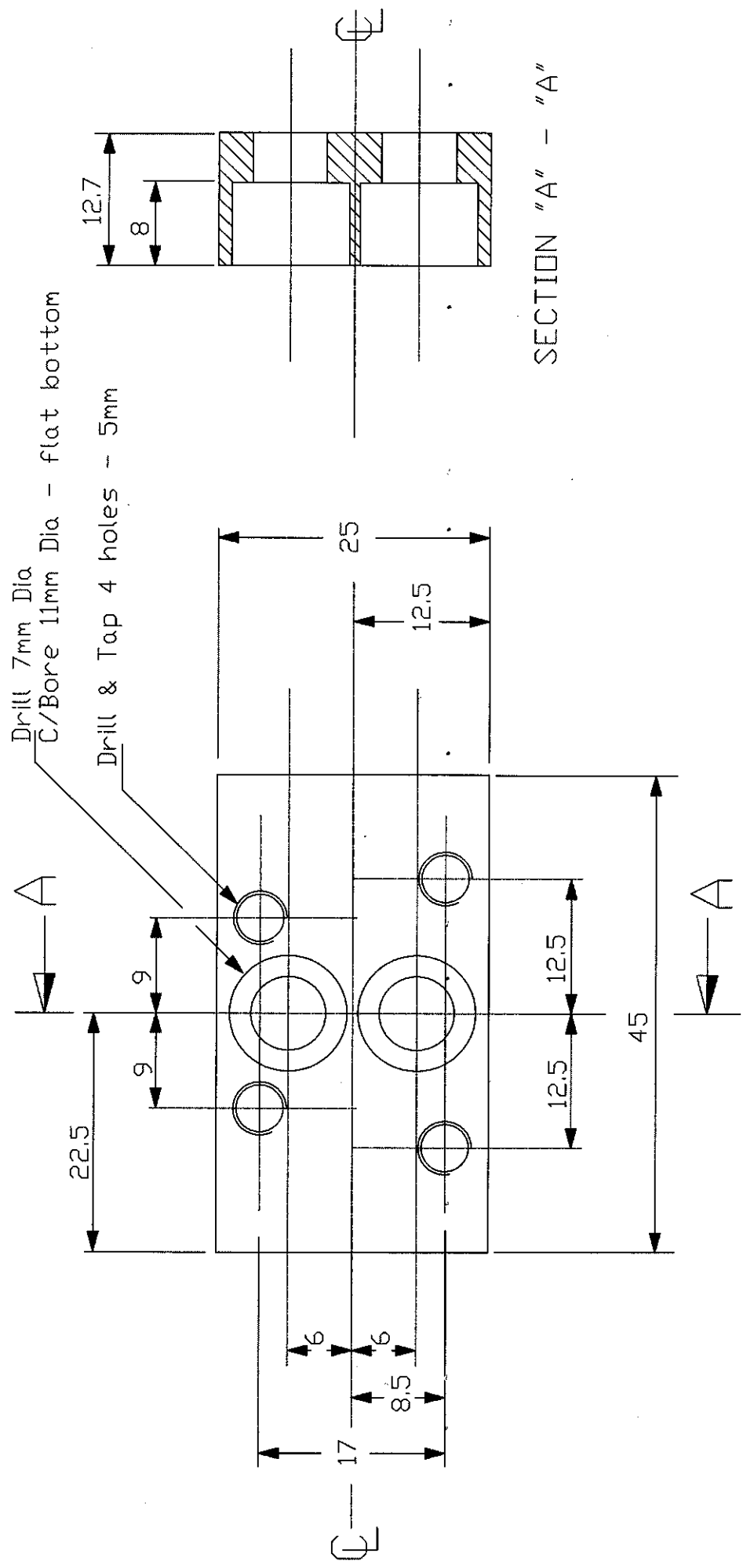


TITLE PAEDIATRIC MALE CONN.		surface finish, microns unless otherwise stated		0.8 ✓
MATERIAL BRASS BS2874CZ/21	projection 	process finish	FLASH NICKEL MAX. THKS. 0.005	
	date 6-94	scale 2:1	first used on No. 9901	
DIMENSIONS mm tol. unless otherwise stated		DRAWN 		PART No. 9901-34 sh. 1 of 1
1 or no dec. place ± 0.5 2 dec. place ± 0.1				
Park House 18 East Park Sawbridgeworth Herts		tel. 0 279 723076 fax. 0 279 600518		 MEDDS

MAT⁴ BRASS
FINISH FLASH NICKEL



REMOVE ALL SHARP EDGES



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West Yorkshire
BD20 7DT

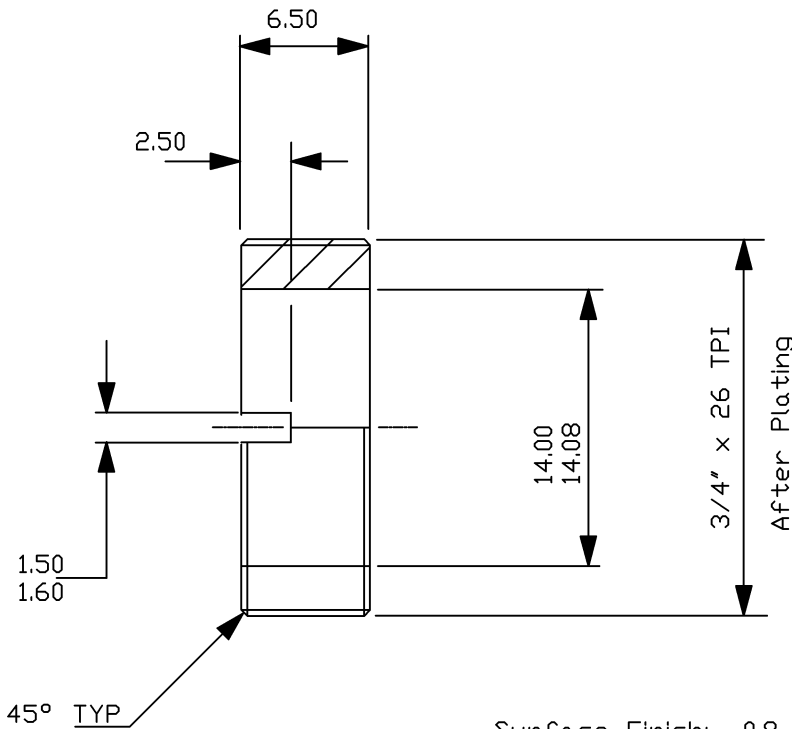
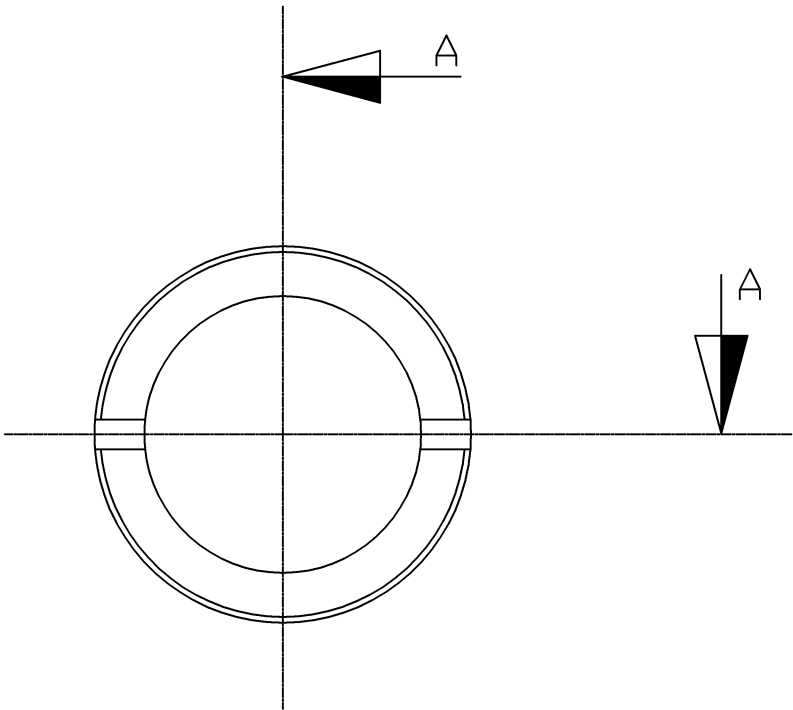
Surface Finish:		Process:		Title		Dim in:		inches	
				SPACER BLOCK		Dim in:			
				4 HOLE MOUNT		Tol: stated			
				Scale	Not To Scale	Drawn:	K.J. RUSH		
REV	Date	N°	Drawn	Approv	Part No.	Date	Dwg No.		

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THIRD PARTIES IN ANY FORM WHATEVER IS NOT PERMITTED
WITHOUT THE WRITTEN PERMISSION OF VIAMED Ltd.

Tolerance: = 1 Decimal Place ± 0.5
2 Decimal Place ± 0.1

REMOVE ALL SHARP EDGES

SECTION A-A



Surface Finish: 0.8 microns

Process Finish: Flash Nickel to a Maximum

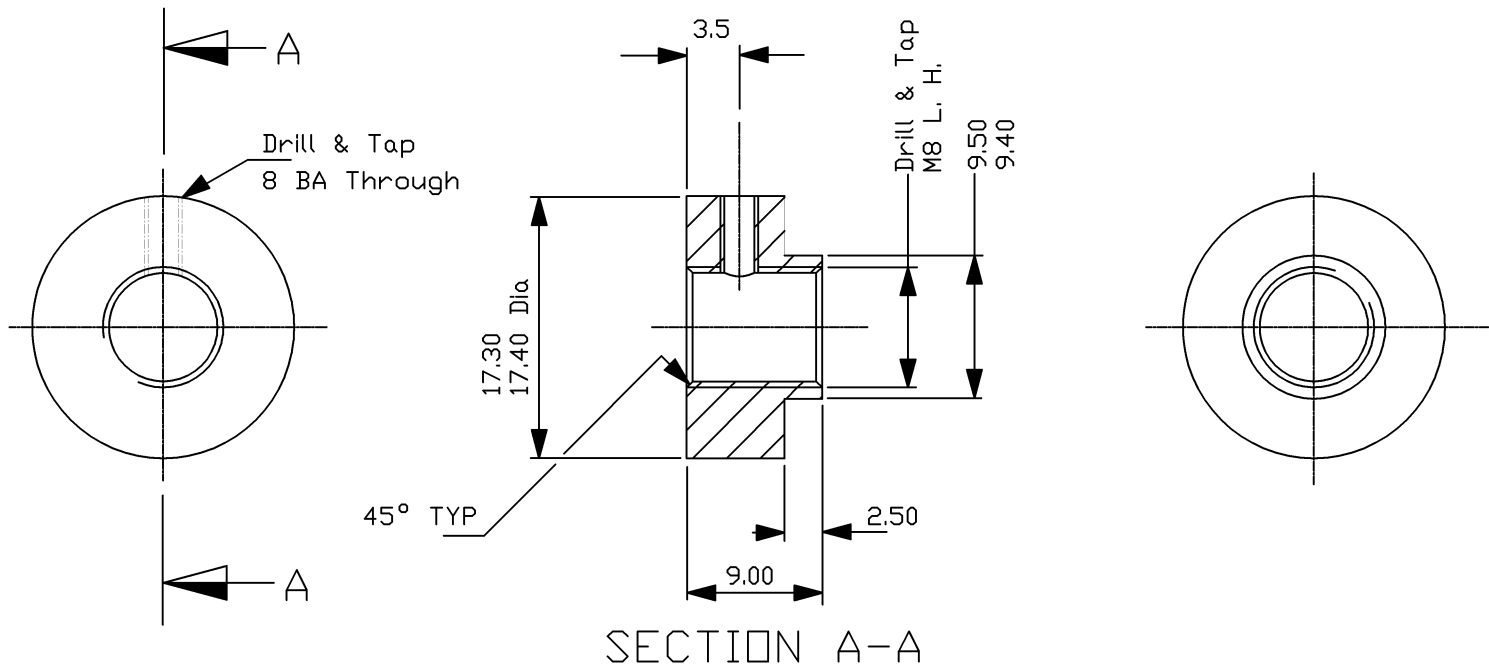
Thickness of 0.005 microns

					Title				VIAMED 15 Station Rd Cross Hills, Keighley West Yorkshire BD20 7DT	
					Adjusting Ring		Dim in	mm		
							Tol	± 0.2		
					Scale	Not To Scale	Drawn	K. Rush		
REV	Date	N°	Drawn	Approv	Part No.		Date	21/01/04	Dwg No.	TT0100.11
					Material : BRASS					
					BS 2874 CZ 121					

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Tolerance: = 1 Decimal Place ± 0.5
2 Decimal Place ± 0.1

REMOVE ALL SHARP EDGES



Surface Finish: 0.8 microns

Process Finish: Flash Nickel to a Maximum

Thickness of 0.005 microns

Title
Internal Stop Nut



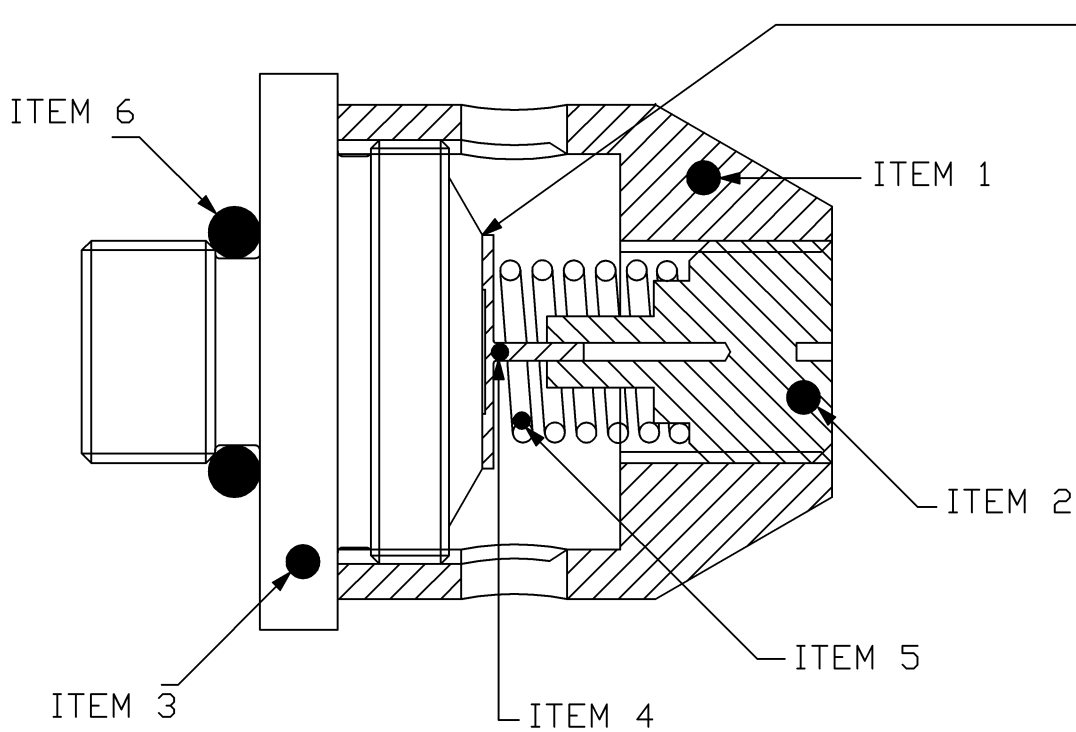
Dim in	mm
Tol	± 0.2
Drawn	K. Rush

Scale	Not To Scale	Date	21/01/04	Dwg No.	TT0100.13
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VIAMED
15 Station Rd
Cross Hills, Keighley
West Yorkshire
BD20 7DT

					Material : BRASS
					BS 2874 CZ 121
REV	Date	N°	Drawn	Approv	Part No.

REMOVE ALL SHARP EDGES



Disc - Diamond Lapped to
Optical Flat

Knife Edge - Diamond Lapped to
Optical Flat

Maximum width of seat - 0.008"

Set to 30cm H₂O at 5L/min Flow

PARTS LIST

Item 1 - Valve Body	00000
Item 2 - Adjustment Screw	
Item 3 - Valve Seating	
Item 4 - Valve Seat	
Item 5 - Spring	
Item 6 - "O" Ring	

Apply Kilopoise 0001G to Spindle

Title Precision Valve Assembly			
		Dim in	mm
Scale		Tol	± 0.2
Not To Scale		Drawn	K. Rush
Date	22/01/04	Dwg No.	TT0100.05

VIAMED
15 Station Rd
Cross Hills, Keighley
West Yorkshire
BD20 7DT

					Material: See Parts List
REV	Date	Nº	Drawn	Approv	Part No.