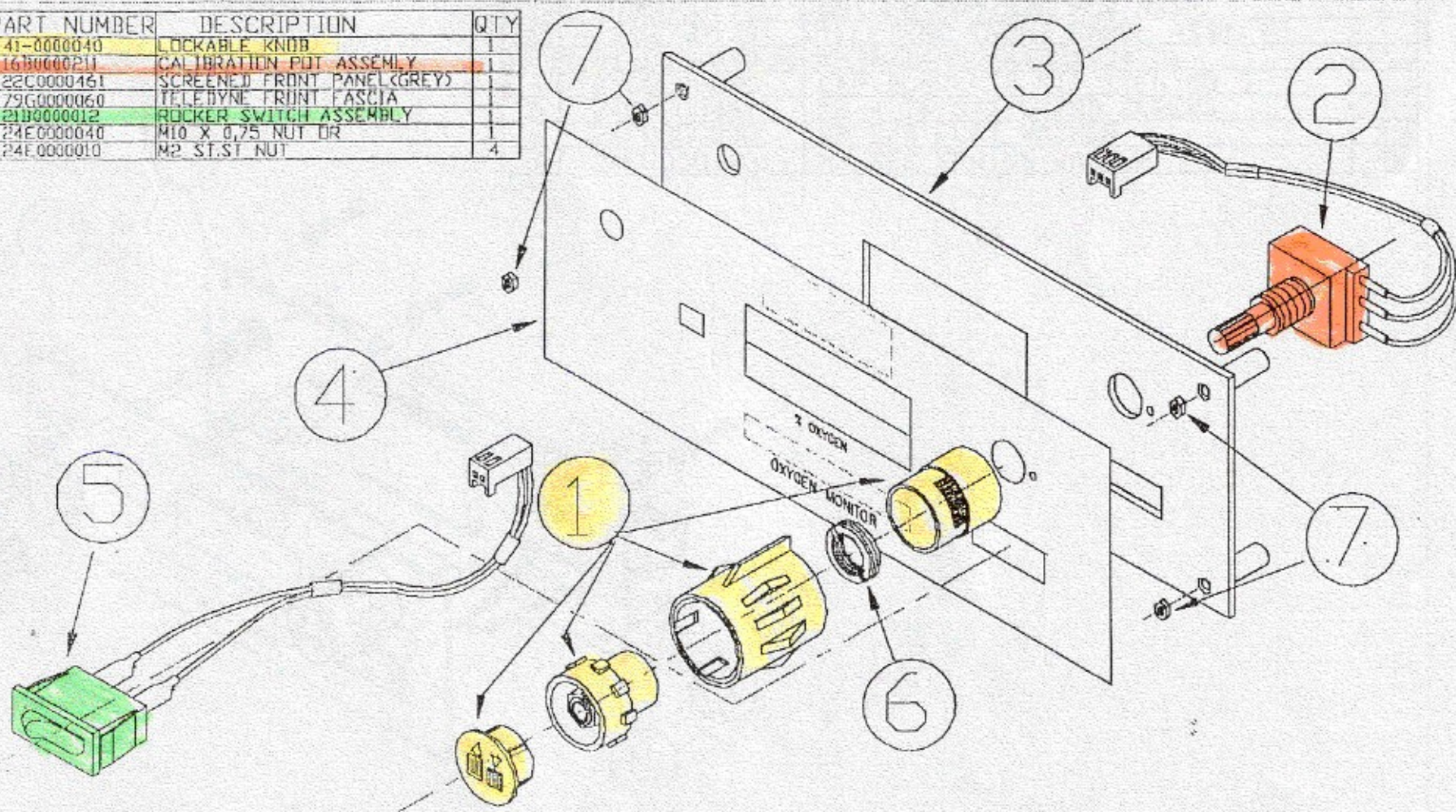


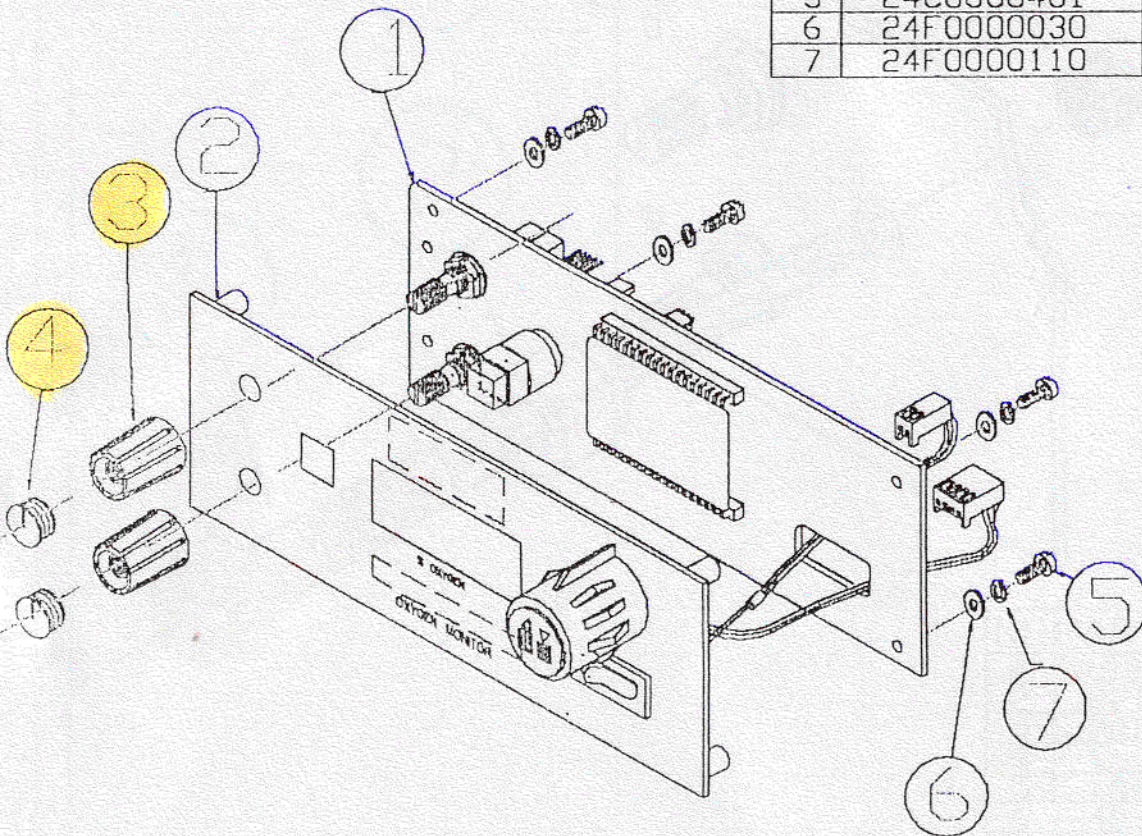
A	B	C	D	E
NO	PART NUMBER	DESCRIPTION	QTY	
1	41-0000040	LOCKABLE KNOB	1	
2	16B0000211	CALIBRATION POT ASSEMBLY	1	
3	22C0000461	SCREENED FRONT PANEL (GREYS)	1	
4	79G0000060	TELEDYNE FRONT FASCIA	1	
5	21B0000012	ROCKER SWITCH ASSEMBLY	1	
6	24E0000040	M10 X 0.75 NUT OR	1	
7	24F0000010	M2 ST.ST NUT	4	



ALL DIMENSIONS ARE IN IN. AND STANDARD AT 70 °C UNLESS OTHERWISE INDICATED	MATERIAL AND CONDITION						material spec		unspecified tol				DRAWING NO.
	ASSOCIATED DOCUMENTS						TITLE						
CLASSIFICATION							TELEDYNE				FRIGATE 50		
							FRONT PANEL						
							ASSEMBLY						
CRITERION	(C)		3	6/1/90	W.F.		T3/90					AD16B00000133	
RASTER A	(C)		2	5/3/90	W.F.		T2/90						
RASTER B	(C)		1	07/00/97	SG								
MINOR	(C)		REV	DATE	DRAWN	CHECKED	APP'D	SHEET		OF	CAD REF		
													AD16B133

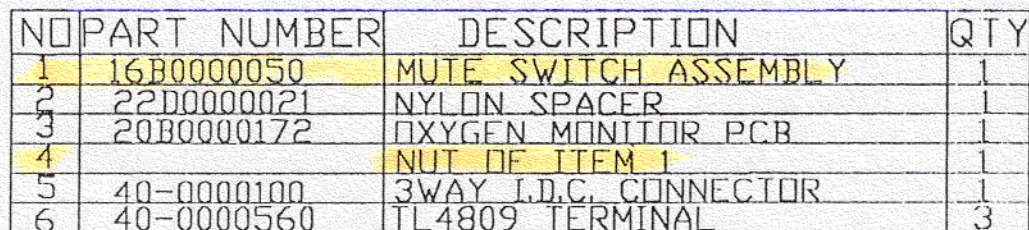
CONTROLLED

NO	PART NUMBER	DESCRIPTION	QTY
1	20B0000172	OXYGEN MONITOR PCB ASSY.	1
2	16B0000133	TELEDYNE FRONT PANEL ASSY.	1
3	41-0000010	KNØB 14.5 mm 021-3420	2
4	41C0000030	CAP BLACK TO FIT ITEM NO 3	2
5	24C0000461	M2 x 16 S/S CH/HD SCREWS	4
6	24F0000030	M2 S/S FLAT WASHER	4
7	24F0000110	M2 S/S SPRING WASHER	4



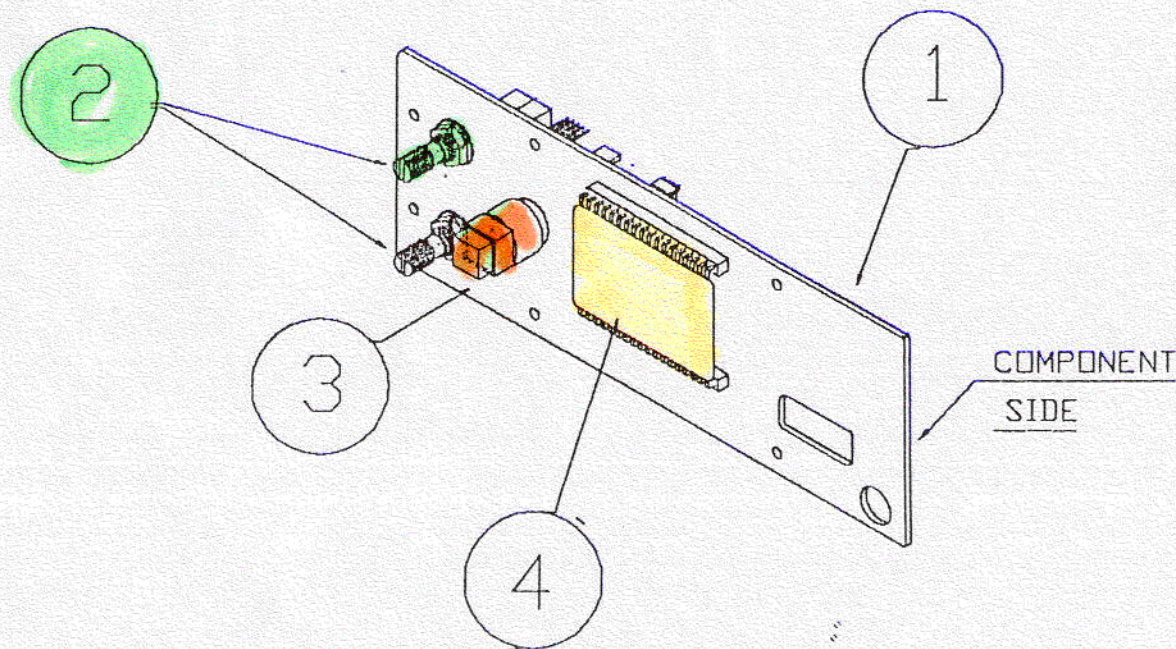
ALL DIMENSIONS ARE IN mm AND STANDARDS AT 20 C UNLESS OTHERWISE INDICATED		MATERIAL AND CONDITION								±mm ±deg ⌀ →		 TRIGATE OLD LOGO DRAWING NO MA16B00000153 CAD REF : MA16B153
		ASSOCIATED DOCUMENTS								TITLE : TELEDYNE		
CLASSIFICATION BY CRITICAL (C) MAJOR A (A) MAJOR B (B) MINOR (M)		TOLERANCE JIGS GAUGES		3 6/4/98 W.F. 1/1		T3/98		ELECTRONIC UNIT ASSEMBLY				
				2 5/3/98 W.F.		T2/98						
				1 07/08/97 SG								
		REV DATE DRAWN CHECK APPR				101 RYME NUMBER		SHEET 1 OF 1				

CONTROLLED



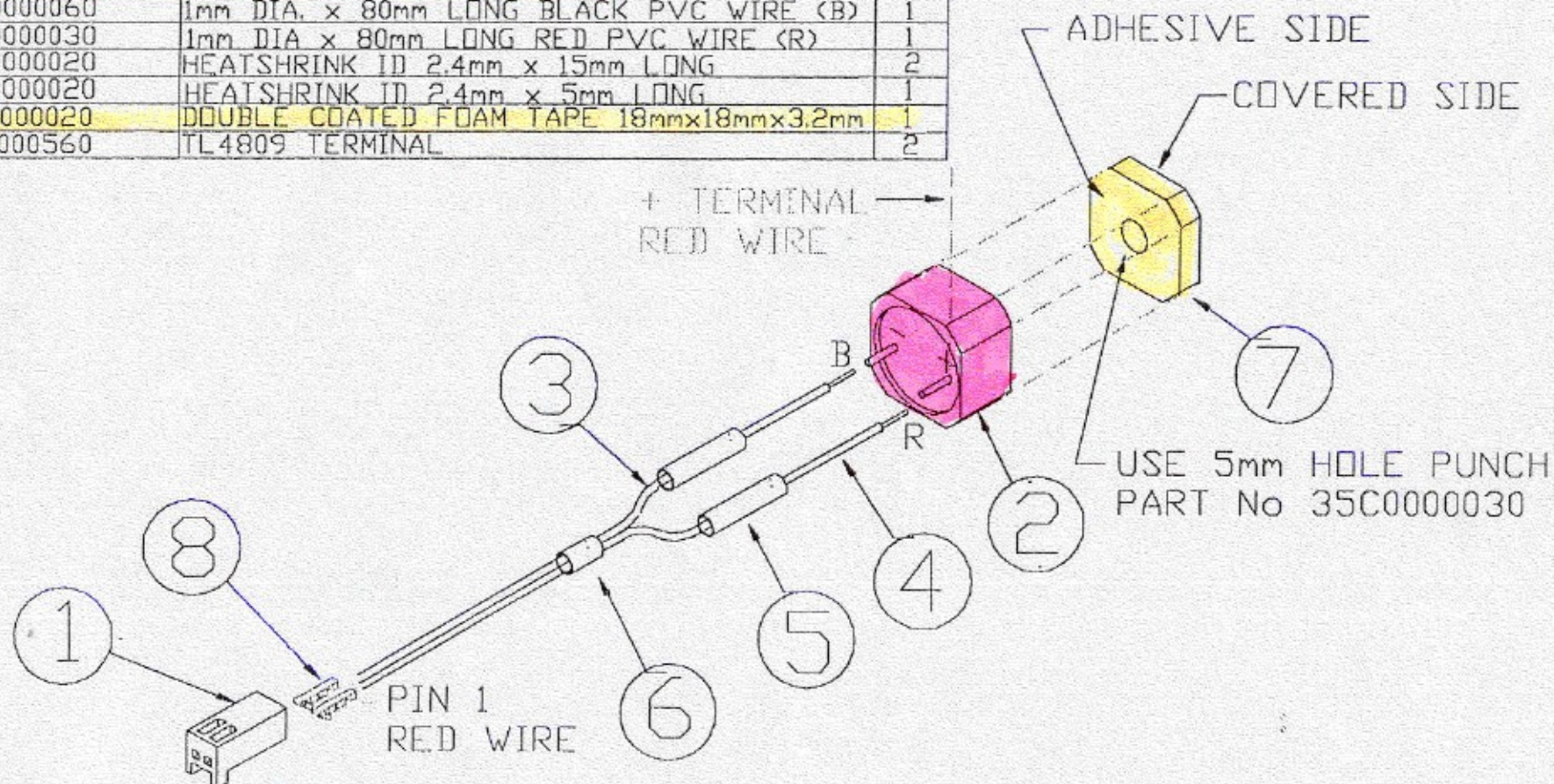
TRIGATE
DRAWING NO
AD82D00000080
CAT REF : AD82D080

NO	PART NUMBER	DESCRIPTION	QTY
1	20B0000172	OXYGEN MONITOR SINGLE PCB	1
2	55C0000020	100K POTS - (P3/P4)	2
3	16B0000050	MUTE SWITCH ASSEMBLY	1
4	60C0000010	DISPLAY	1



ALL DIMENSIONS ARE IN mm AND STANDARD AT 20 C UNLESS OTHERWISE INDICATED	MATERIAL AND CONDITION									$\pm$ 1mm original scale	$\pm$ deg unspecified tol		 DRAWING NO MA20B0000172 CAT REF MA20B172
	ASSOCIATED DOCUMENTS									TITLE : OXYGEN MONITOR SINGLE PCB ASSEMBLY			
	CLASSIFICATION BY CRITICAL MAJOR A MAJOR B MINOR	TOOLS, JIGS, GAUGES									SHEET 1 OF 1		
REV 0 DATE 03/02/97 W.F. 1N 1V		DRAWN CHECKED APPR	CRITICAL MINOR										

	A	B	C	D	E
NO	PART NUMBER	DESCRIPTION	QTY		
1	40-0000570	6471-021 0.1KK HOUSING 2 WAY	1		
2	39-0000020	PIEZO BUZZER 3900Hz	1		
3	25G0000060	1mm DIA. x 80mm LONG BLACK PVC WIRE (B)	1		
4	25G0000030	1mm DIA x 80mm LONG RED PVC WIRE (R)	1		
5	26D0000020	HEATSHRINK ID 2.4mm x 15mm LONG	2		
6	26D0000020	HEATSHRINK ID 2.4mm x 5mm LONG	1		
7	79D0000020	DOUBLE COATED FOAM TAPE 18mmx18mmx3.2mm	1		
8	40-0000560	TL4809 TERMINAL	2		



ALL DIMENSIONS ARE IN mm AND STANDARD AT 20 °C UNLESS OTHERWISE INDICATED	MATERIAL AND CONDITION				± mm critical scale		± deg unmodified tol			
	ASSOCIATED DOCUMENTS				TITLE		BUZZER		TRIGATE LTD	
	TOOLS JIGS GAUGES				ASSEMBLY		DRAWING No		EA21B0000031	
CLASSIFICATION 1. 14/5/90 W.E. AN LM 2. 02/01/97 W.E.	REV	DATE	DRAWN	CHECK	APPR	SHEET 1		1 OF 1		GAD REF
										EA21B031