

(PATENTED)

APPLY KILOPOISE 0001G TO SPINDLE

SPRING REF. 6409

DISC DIAMOND LAPPED
TO OPTICAL FLAT

KNIFE EDGE

DIAMOND LAPPED
TO OPTICAL FLAT

MAX WIDTH OF
SEAT .008"

SEAT REF 9201-11

O RING REF 5540-20 9.1x1.6

SET TO 30 CM H₂O AT 5 L/MIN FLOW

