Quality Management System Route Map to Documents and Procedures VST Ltd ISO9001:2015

Version Date: 06 Nov 2017

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4 Context of the o	organization	
4 Context of the organization	Top Level Document: ISO 9001:2015 VST Summary Listing	Process: 7433 Responsibility Allocation: VST Board Directors Meeting 09 Mar
context of the organization	Revision Document ID23667	2016
	Date Revision 29 Oct 2017 Reviewed 29	
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	Need Risks and Expectations of	
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Chart 42 Processes, Tasks and Audits Review

Revision Document ID23559

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Chart 40 Management review plan Issues followup

Revision Document ID22458

Date Revision 05 Oct 2017 Reviewed 05 Oct 2017

4 1

The organization shall determine external and internal issues that are relevant to its purpose

and its strategic direction and that affect its ability to achieve the intended result(s) of its quality

management system.

The organization shall monitor and review information about these external and internal issues.

NOTE 1 Issues can include positive and negative factors or conditions for consideration.

NOTE 2 Understanding the external context can be facilitated by considering issues arising from legal, technological, competitive, market, cultural, social and economic environments, whether international, national,

regional or local.

NOTE 3 Understanding the internal context can be facilitated by considering issues related to values, culture,

Top Level Document: VOP 24 Needs, Risks and Expectations of External Parties

Revision Document ID23631

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 18 Management Review

Revision Document ID23149

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Chart 39 external parties vst

Revision Document ID22630

Date Revision 14 Oct 2017 Reviewed 14 Oct 2017

Need Risks and Expectations of External Parties VST

Revision Document ID23427

Date Revision 26 Oct 2017 Reviewed 26 Oct 2017

Process: 7451

VST Board Directors Meeting Company Issues 09 Mar 2016

Process: 7440

VST Board Directors Meeting Target for following year 09 Mar 2016

Process: 7439

VST Board Directors Meeting Target for Year 09 Mar 2016

Process: 7438

VST Board Directors Meeting Target for next Month 09 Mar 2016

Process: 7436

VST Board Directors Meeting Turnover and Predicted for Year 09

Mar 2016 **Process: 7435**

VST Board Directors Meeting Matters Arising 09 Mar 2016

Process: 7837

Review External Parties Influencing The QMS VST / Viamed 23 Sep

2017

5/11/2017	Quality Mar	nual
knowledge and performance of the organization. Understanding the organization and its context		
4.2	Top Level Document: VOP 24 Needs,	Process: 7792
Due to their effect or potential effect on the	•	Shipped Order Success Report 13 Mar 2017
organization's ability to consistently	Parties	Process: 7740
provide products and	Revision Document ID23631	Weights Per Region Needed To Submit EC Sales List 13 Sep 2016
services that meet customer and applicable	Date Revision 28 Oct 2017 Reviewed 28	Process: 7734
statutory and regulatory requirements, the	Oct 2017	Humanmed Order Processing 25 Aug 2016
organization	Need Risks and Expectations of	Process: 7710
shall determine:	External Parties VST	Responsibility Allocation: Proforma And Quote Processing 29 Jun
a) the interested parties that are relevant to	Revision Document ID23427	2016
the quality management system;	Date Revision 26 Oct 2017 Reviewed 26	Process: 7709
b) the requirements of these interested	Oct 2017	Humanmed Invoicing 28 Jun 2016
parties that are relevant to the quality	Audit 18 Management Review	Process: 7696
management system.	Revision Document ID23149	Send VIAMED Delivery Notifications 28 Apr 2016
The organization shall monitor and review	Date Revision 23 Oct 2017 Reviewed 23	Process: 7691
information about these interested parties	Oct 2017	Ship Sale Or Returns 21 Apr 2016
and their	Chart 39 external parties vst	Process: 7690
relevant requirements. Understanding the	Revision Document ID22630	Ship Repairs 21 Apr 2016
needs and expectations of interested	Date Revision 14 Oct 2017 Reviewed 14	Process: 7686
parties	Oct 2017	Thorough Checking Of Awaiting Action Tray 21 Apr 2016
		Process: 7685
		Repairs Ready For Invoice 18 Apr 2016
		Process: 7684
		Repairs Ready For Quote 18 Apr 2016
		Process: 7678
		Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016
		Process: 7677
		Follow Up SOR And Samples 29 Mar 2016
		Process: 7674
		Check Repairs Ready For Invoice List 10 Mar 2016
		Process: 7673
		Check Expiry Dated Stock 09 Mar 2016
		Process: 7454
		VST Board Directors Meeting Distributor Issues 09 Mar 2016 Process: 7447
		VST Board Directors Meeting Back Orders 09 Mar 2016
		Process: 7445

VST Board Directors Meeting Loans 09 Mar 2016

Process: 7444

VST Board Directors Meeting Creditors 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7442

VST Board Directors Meeting Overdraft 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS Shipping Fuel

Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review

09 Mar 2016 **Process: 7394**

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

Process: 7388

Responsibility Allocation: VST Stock Meeting Returns Overview 09

Mar 2016 **Process: 7837**

Review External Parties Influencing The QMS VST / Viamed 23 Sep

2017

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales Forward Orders

Review 09 Mar 2016

Process: 6956

Responsibility Allocation: Sales Order Issues 09 Mar 2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

Process: 6

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers

Regarding 16 Feb 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out

And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 6970

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

The organization shall determine the boundaries and applicability of the quality management system

to establish its scope.

When determining this scope, the organization shall consider:

- a) the external and internal issues referred to in 4.1;
- b) the requirements of relevant interested parties referred to in 4.2;
- c) the products and services of the organization.

The organization shall apply all the requirements of this International Standard Date Revision 23 Oct 2017 Reviewed 23 if they are applicable

within the determined scope of its quality management system. The scope of the organization's quality

Top Level Document: VOP 01

Documentation / Records - Control,

Creation, Storage, Retrieval and

Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VST ISO 9001:2015 Scope

Revision Document ID22301

Date Revision 27 Sep 2017 Reviewed 27

Sep 2017

Audit 18 Management Review

Revision Document ID23149

Oct 2017

VM3COP02.01 Boundaries ISO 9001:2015 VST

Revision Document ID23739

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system

09 Mar 2016 Process: 7451

VST Board Directors Meeting Company Issues 09 Mar 2016

Process: 7450

VST Board Directors Meeting ISO Issues 09 Mar 2016

Process: 7445

VST Board Directors Meeting Loans 09 Mar 2016

Process: 7444

VST Board Directors Meeting Creditors 09 Mar 2016

Process: 7442

VST Board Directors Meeting Overdraft 09 Mar 2016

Process: 7440

VST Board Directors Meeting Target for following year 09 Mar 2016

Process: 7439

VST Board Directors Meeting Target for Year 09 Mar 2016

management system shall be available and be maintained as documented information. The scope shall state the types of products and services covered, and provide justification for any requirement of this International Standard that the organization determines is not applicable to the scope of its quality management system. Conformity to this International Standard may only be claimed if the requirements determined as not being applicable do not affect the organization's ability or responsibility to ensure the conformity of its products and services and the enhancement of customer satisfaction. Determining the scope of the quality management system	Nov 2017	Process: 7438 VST Board Directors Meeting Target for next Month 09 Mar 2016 Process: 7436 VST Board Directors Meeting Turnover and Predicted for Year 09 Mar 2016 Process: 7389 Responsibility Allocation: VST Stock Meeting Returns Overview - From Customers 09 Mar 2016 Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017
4.4 Quality management system and its processes	Top Level Document: ISO 9001:2015 VST Summary Listing Revision Document ID23667 Date Revision 29 Oct 2017 Reviewed 29 Oct 2017	
4.4.1 The organization shall establish, implement, maintain and continually improve a quality management system, including the processes needed and their interactions, in accordance with the requirements of this International Standard. The organization shall determine the processes needed for the quality management system and their application throughout the organization, and shall:	Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 10b Process Verification Revision Document ID23590 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Chart 34 Process Teams Org Chart Revision Document ID8707 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 33 Launch of a new product	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

- a) determine the inputs required and the outputs expected from these processes;
- b) determine the sequence and interaction of these processes;
- c) determine and apply the criteria and methods (including monitoring, measurements and related performance indicators) needed to ensure the effective operation and control of these processes;
- d) determine the resources needed for these processes and ensure their availability;
- e) assign the responsibilities and authorities for these processes;
- f) address the risks and opportunities as determined in accordance with the requirements of 6.1;
- g) evaluate these processes and implement any changes needed to ensure that these processes achieve

their intended results;

h) improve the processes and the quality management system

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Employee Roles

Revision Document ID20125

Date Revision 16 May 2017 Reviewed 16 May 2017

Employee roles Example Process

Revision Document ID20129

Date Revision 16 May 2017 Reviewed 16 May 2017

Employee Roles Individual Processes

Revision Document ID20127

Date Revision 16 May 2017 Reviewed 16 May 2017

Explanation Employee Roles and Titles

Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Explanation Employee Roles Titles Responsibilitys Processes and Repeating Tasks Monitoring

Revision Document ID22287

Date Revision 27 Sep 2017 Reviewed 27 Sep 2017

Chart 32 Generic Sales Process

Revision Document ID8705

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 31 Chart Interfaces

Revision Document ID8704

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 30 System Design Plan

Revision Document ID8703

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 29 Sales Acquisition

Revision Document ID8702

Date Revision 12 Oct 2011 Reviewed 12

Oct 2011

Chart 28 Quarantine and Hold

Revision Document ID8701

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 27 Customer Complaints Chart

Revision Document ID8700

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 26 Data Analysis

Revision Document ID8699

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 25 Inspection and Test

Revision Document ID8698

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 24 Goods Inwards

Revision Document ID8697

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 23 Picking and Packing

Revision Document ID8696

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 22 Stock Control

Revision Document ID8695

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 21 Repairs

Revision Document ID8694

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 20 Production

Revision Document ID8693

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 19 HSE Risk Assesments

Revision Document ID8692

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 18 Calibration

Revision Document ID8691

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 17 Design Repairs

Revision Document ID8690

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 16 Internal Audits

Revision Document ID8689

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 15 Purchasing

Revision Document ID8688

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 13 Sales Orders

Revision Document ID8687

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 12 Infrastructure and

Environment

Revision Document ID8686

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 11 Provision of Resources

Revision Document ID8685

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 10 Documentation

Revision Document ID8684

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 09 Management System

Revision Document ID8683

Date Revision 12 Oct 2011 Reviewed 12

Quality Manual 06/11/2017

Oct 2011 Chart 08 Correction and Prevention Revision Document ID8682 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 **Chart 07 Measurement and Analysis** Revision Document ID8681 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 06 General Process Control Revision Document ID8680 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 05 Product Realisation Revision Document ID8679 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 **Chart 04 Design and Development** Revision Document ID8678 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 **Chart 03 Customer Requirements** Revision Document ID8677 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 **Chart 02 Resource Management** Revision Document ID8676 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 **Chart 01 System and Documentation** Revision Document ID8675 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 00 System Model Revision Document ID8674 Date Revision 12 Oct 2011 Reviewed 12

4.4.2

To the extent necessary, the organization

Top Level Document: VOP 01 Documentation / Records - Control,

Oct 2011

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Quality Manual 06/11/2017

shall:

a) maintain documented information to support the operation of its processes;

b) retain documented information to have confidence that the processes are being carried out as nlanned.

Creation, Storage, Retrieval and Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

4.4.2 Quality management system and its processes

Revision Document ID22132

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Process: 27

Management Reviews And Quality Audits 16 Feb 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To

Office 22 Apr 2016

5 Leadership

Leadership

Leadership and commitment

5.1.1

Top management shall demonstrate leadership and commitment with respect to the quality

management system by:

organization's

a) taking accountability for the effectiveness of the quality management system;

b) ensuring that the quality policy and quality objectives are established for the quality management system and are compatible with the context Oct 2017 and strategic direction of the organization; c) ensuring the integration of the quality management system requirements into the

Top Level Document: VM3COP00.00 Viamed Quality Statement policy and

objectives

Revision Document ID22684

Date Revision 16 Oct 2017 Reviewed 16 Oct 2017

Top Level Document: VM3COP02.02

Viamed Company Responsibilitys organisation chart structure

Revision Document ID21556

Date Revision 22 Aug 2017 Reviewed 11

Top Level Document: VOP 02 Personnel Process: 7753 and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks

Revision Document ID23519

Process: 22

Company Policys 16 Feb 2016

Process: 23

Company Objectives 16 Feb 2016

Process: 26

Company Resources 16 Feb 2016

Process: 7834

Financial Review 20 Sep 2017

Process: 27

Management Reviews And Quality Audits 16 Feb 2016

Process: 7750

Meeting With Management 14 Oct 2016

Management Meeting 22 Nov 2016

Process: 7093

BSI Audits Calander 09 Mar 2016

business processes;

- d) promoting the use of the process approach and risk-based thinking;
- e) ensuring that the resources needed for the quality management system are available;
- f) communicating the importance of effective quality management and of conforming to the quality management system requirements;
- g) ensuring that the quality management system achieves its intended results;
- h) engaging, directing and supporting persons to contribute to the effectiveness of the quality

management system;

- i) promoting improvement;
- j) supporting other relevant management roles to demonstrate their leadership as it applies to their

areas of responsibility.

NOTE Reference to "business" in this International Standard can be interpreted broadly to mean those

activities that are core to the purposes of the organization's existence, whether the organization is public, private,

for profit or not for profit. General

Date Revision 27 Oct 2017 Reviewed 27

Oct 2017

Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure

Revision Document ID23326

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 08 Training, Competence and Human Resources

Revision Document ID23153

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

VM3COP00.00 VST Quality Statement policy and objectives

Revision Document ID22062

Date Revision 16 Sep 2017 Reviewed 16 Sep 2017

VM3COP02 Organisation Responsibilities Viamed

Revision Document ID17423

Date Revision 07 Sep 2016 Reviewed 07 Sep 2016

Explaination Quality Objectives

Revision Document ID18483

Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

Audit 18 Management Review

Revision Document ID23149

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 20 Process verification to

Managment

Revision Document ID23249

Date Revision 24 Oct 2017 Reviewed 24

Process: 7739

Intrastats Amendment Log 12 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 6931

Customer Complaints 09 Mar 2016

Process: 7833

Importance Of Effective Quality Management 20 Sep 2017

Process: 6828

Non Conformance Issues 09 Mar 2016

Process: 7199

Non Conformities Review 09 Mar 2016

Process: 7828

Review The Quality Policy Viamed 16 Sep 2017

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7791

Price List Check 10 Mar 2017

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7697

Yearly Pricing Review 09 May 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system

09 Mar 2016 **Process: 7450**

VST Board Directors Meeting ISO Issues 09 Mar 2016

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Oct 2017

Explanation Control of documents

Revision Document ID21322

Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

VM3COP19 Health and Safety

Revision Document ID21800

Date Revision 05 Sep 2017 Reviewed 05 Sep 2017

Explanation Employee Roles and Titles

Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Viamed Top Level Quality Objectives

Revision Document ID22429

Date Revision 04 Oct 2017 Reviewed 04 Oct 2017

Chart 40 Management review plan Issues followup

Revision Document ID22458

Date Revision 05 Oct 2017 Reviewed 05 Oct 2017

Chart 01 System and Documentation

Revision Document ID8675

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 02 Resource Management

Revision Document ID8676

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

How to Hold Intrastat Meetings

Revision Document ID8928

Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

5.1.2

5.1.2 Customer focus

Top management shall demonstrate leadership and commitment with respect to Revision Document ID23615 customer focus by

Top Level Document: VOP 07 Stock

Control, Handling, Control of Labelling, Review Q.A. Failures Report 18 Sep 2017 Storage, Movement

Date Revision 28 Oct 2017 Reviewed 28

Process: 7830

Process: 7825

Responsibility Allocation: Order Picking 06 Sep 2017

ensuring that:

a) customer and applicable statutory and regulatory requirements are determined, understood and consistently met;

b) the risks and opportunities that can affect conformity of products and services and the ability to enhance customer satisfaction are

c) the focus on enhancing customer satisfaction is maintained. **Customer focus** Oct 2017

determined and addressed:

Oct 2017

Top Level Document: VOP 19 FeedBack Process: 7801 **Customer Complaints Vigilance and**

Notifications Viamed Ltd Revision Document ID23575

Date Revision 28 Oct 2017 Reviewed 28

Oct 2017

Top Level Document: VOP 03 Contract | Process: 7761 Review, Enquires, Office Processes

Revision Document ID23515

Date Revision 27 Oct 2017 Reviewed 27

Audit 16 Sales and Marketing

Revision Document ID23594

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 04 Accounts and Finance

Revision Document ID23173

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 02 Contract Review and Sales Order Processing

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 01 Picking packing

Revision Document ID23169

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 02 Contract Review and Sales Order Processing

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

VM3COP20.01 Post In Distributing the | Process: 7677

Review Oxylink Stock 26 Jul 2017

VST Price Review 17 May 2017

Process: 7797

Check Order Are Being Picked In Priority Order 10 May 2017

Process: 7791

Price List Check 10 Mar 2017

Send VST Delivery Notifications 01 Feb 2017

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7734

Humanmed Order Processing 25 Aug 2016

Process: 7710

Responsibility Allocation: Proforma And Quote Processing 29 Jun

2016

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7697

Yearly Pricing Review 09 May 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr 2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray 21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Post

Revision Document ID18641

Date Revision 10 Feb 2017 Reviewed 10

Feb 2017

Follow Up SOR And Samples 29 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar

2016

Process: 7448

VST Board Directors Meeting Customer Complaints 09 Mar 2016

Process: 7447

VST Board Directors Meeting Back Orders 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS Shipping Fuel

Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review

09 Mar 2016 Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview -

Credits 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns Overview -

From Customers 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales Forward Orders

Review 09 Mar 2016

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation: Sales Order Issues 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

Process: 6

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers

Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Emailing Of Invoices 16 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS Account 18 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out

And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Responsibility Allocation: Search For Distributors 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7792

Shipped Order Success Report 13 Mar 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Process: 6970

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7838

Review VIAMED Feedback - Customer Feedback Negative 23 Sep

2017

Process: 7839

Review VIAMED Feedback - Customer Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

172011	Quality Man	
		Review VIAMED Product Feedback Negative 23 Sep 2017 Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017
5.2		
Policy		
that:	Top Level Document: VM3COP00.00 Viamed Quality Statement policy and objectives Revision Document ID22684	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
strategic direction;	Oct 2017 Audit 10b Process Verification	Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7668
b) provides a framework for setting quality objectives; c) includes a commitment to satisfy applicable requirements; d) includes a commitment to continual improvement of the quality management system. Establishing the quality policy	Revision Document ID23590 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 20 Process verification to Managment Revision Document ID23249 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 VM3COP00.01 Company objectives Revision Document ID22842 Date Revision 17 Oct 2017 Reviewed 17 Oct 2017 VM3COP00.00 VST Quality Statement policy and objectives Revision Document ID22062 Date Revision 16 Sep 2017 Reviewed 16 Sep 2017	Responsibility Allocation : Upgrading Intrastats ISO Quality system 09 Mar 2016
The quality policy shall: a) be available and be maintained as documented information; b) be communicated, understood and	Top Level Document: VOP 01 Documentation / Records - Control, Creation, Storage, Retrieval and Revision control Revision Document ID23523 Date Revision 27 Oct 2017 Reviewed 27	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017 Process: 7828 Review The Quality Policy Viamed 16 Sep 2017 Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Oct 2017	Process: 7676

parties, as appropriate. Communicating Audit 10 Documentation Control PDFing Of Invoices 17 Mar 2016 the quality policy Revision Document ID23197 Process: 7668 Date Revision 23 Oct 2017 Reviewed 23 Responsibility Allocation: Upgrading Intrastats ISO Quality system Oct 2017 09 Mar 2016 Process: 7444 VM3COP00.00 VST Quality Statement policy and objectives VST Board Directors Meeting Creditors 09 Mar 2016 Revision Document ID22062 Date Revision 16 Sep 2017 Reviewed 16 Sep 2017 Top Level Document: VOP 02 Personnel Process: 7744 Top management shall ensure that the and Responsibility, Staff and Staffing FDA Device Establishment Registration And Listing 28 Sep 2016 responsibilities and authorities for relevant **Issues, Training, Roles and Tasks** Process: 7740 roles are assigned, Revision Document ID23519 Weights Per Region Needed To Submit EC Sales List 13 Sep 2016 communicated and understood within the Date Revision 27 Oct 2017 Reviewed 27 Process: 7668 Oct 2017 organization. Responsibility Allocation: Upgrading Intrastats ISO Quality system Top management shall assign the **Audit 10b Process Verification** 09 Mar 2016 responsibility and authority for: Revision Document ID23590 Process: 7450 a) ensuring that the quality management Date Revision 28 Oct 2017 Reviewed 28 VST Board Directors Meeting ISO Issues 09 Mar 2016 system conforms to the requirements of Oct 2017 Process: 7443 VST Board Directors Meeting Debtors 09 Mar 2016 **Audit 21 Audit of Audit** Process: 7387 International Standard; Revision Document ID23245 b) ensuring that the processes are Responsibility Allocation: VST Stock Meeting Purchase Order Date Revision 24 Oct 2017 Reviewed 24 delivering their intended outputs; Requirements 09 Mar 2016 Oct 2017 c) reporting on the performance of the quality management system and on opportunities for improvement (see 10.1), in particular to top management; d) ensuring the promotion of customer focus throughout the organization; e) ensuring that the integrity of the quality management system is maintained when changes to the quality management system are planned and implemented. Organizational roles,

6 Planning

responsibilities and authorities

6 Planning		Process: 7433 Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016
6.1 Actions to address risks and opportunities		
When planning for the quality management system, the organization shall consider the issues referred to in 4.1 and the requirements referred to in 4.2 and determine the risks and opportunities that need to be addressed to: a) give assurance that the quality management system can achieve its intended result(s); b) enhance desirable effects; c) prevent, or reduce, undesired effects; d) achieve improvement.	Top Level Document: VOP 24 Needs, Risks and Expectations of External Parties Revision Document ID23631 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Need Risks and Expectations of External Parties VST Revision Document ID23427 Date Revision 26 Oct 2017 Reviewed 26 Oct 2017 Audit 18 Management Review Revision Document ID23149 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7451 VST Board Directors Meeting Company Issues 09 Mar 2016
The organization shall plan: a) actions to address these risks and opportunities; b) how to: 1) integrate and implement the actions into its quality management system processes (see 4.4); 2) evaluate the effectiveness of these actions. Actions taken to address risks and opportunities shall be proportionate to the potential impact on the conformity of products and services. NOTE 1 Options to address risks can include avoiding risk, taking risk in order	Audit 18 Management Review Revision Document ID23149 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 12 CE Files Revision Document ID23205 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7809 Pro-Active Marketing 06 Jun 2017 Process: 7673 Check Expiry Dated Stock 09 Mar 2016 Process: 7664 Responsibility Allocation: Marketing Job Logger 09 Mar 2016 Process: 7449 VST Board Directors Meeting Non Conformities Review 09 Mar 2016 Process: 7446 VST Board Directors Meeting Stock Levels 09 Mar 2016 Process: 7394 Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar 2016

to pursue an opportunity, eliminating the risk source, changing the likelihood or consequences, sharing the risk, or retaining risk by informed decision. NOTE 2 Opportunities can lead to the adoption of new practices, launching new products, opening new markets, addressing new customers, building partnerships, using new technology and other desirable and viable possibilities to address the organization's or its customers' needs. 6.2 **Quality objectives and planning to** achieve them 6.2.1 Process: 7830 **Top Level Document: VOP 13 Process** The organization shall establish quality Monitoring, System Reviews, Audits, Review Q.A. Failures Report 18 Sep 2017 objectives at relevant functions, levels and Management Review, Analysis Data Process: 7828 Revision Document ID23731 Review The Quality Policy Viamed 16 Sep 2017 processes needed for the quality management Date Revision 03 Nov 2017 Reviewed 03 Process: 7827 Review The Quality Policy VST 16 Sep 2017 Nov 2017 system. The quality objectives shall: **Audit 10 Documentation Control** Process: 7825 a) be consistent with the quality policy; Revision Document ID23197 Responsibility Allocation: Order Picking 06 Sep 2017 b) be measurable; Date Revision 23 Oct 2017 Reviewed 23 Process: 7822 c) take into account applicable Oct 2017 Review Oxylink Stock 26 Jul 2017 requirements; **Audit 10b Process Verification** Process: 7797 d) be relevant to conformity of products Revision Document ID23590 Check Order Are Being Picked In Priority Order 10 May 2017 and services and to enhancement of Date Revision 28 Oct 2017 Reviewed 28 Process: 7761 customer satisfaction; Oct 2017 Send VST Delivery Notifications 01 Feb 2017 Process: 7760 e) be monitored; f) be communicated; Send Service Offers 31 Jan 2017 g) be updated as appropriate. Process: 7734 The organization shall maintain Humanmed Order Processing 25 Aug 2016 documented information on the quality Process: 7710 objectives Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

06/11/2017

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr 2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray 21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system

09 Mar 2016 Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar

2016

Process: 7447

VST Board Directors Meeting Back Orders 09 Mar 2016

Process: 7446

VST Board Directors Meeting Stock Levels 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS Shipping Fuel

Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review

09 Mar 2016 **Process: 7394**

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns Overview -

From Customers 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order

Requirements 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales Forward Orders

Review 09 Mar 2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation: Sales Order Issues 09 Mar 2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 3

Responsibility Allocation: Meeting And Greeting Visitors To The

Company 16 Feb 2016

Process: 4

Responsibility Allocation: Assisting With Refreshments For Visitors

16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

06/11/2017

Process: 6

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers

Regarding 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out

06/11/2017

And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

		Process: 7795 Answering UK Web Questions 27 Apr 2017 Process: 5859 Review Un-shipped Parcels 17 Feb 2016 Process: 6954 Back Orders Review - By Customer 09 Mar 2016 Process: 6970 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7749 Check Repair Quotes 10 Oct 2016
1 3	Audit 20 Process verification to Managment Revision Document ID23249 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017	Process: 7387 Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar 2016
system, the changes shall be carried out in a planned manner (see 4.4). The organization shall consider: a) the purpose of the changes and their	Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Upgrading of the ISO Systems 2016 - 2017 Revision Document ID22140 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017	

7 Support

7		
Support		
7.1		
Resources		
7.1.1 General The organization shall determine and provide the resources needed for the establishment, implementation, maintenance and continual improvement of the quality management system. The organization shall consider: a) the capabilities of, and constraints on, existing internal resources; b) what needs to be obtained from external providers. General	Audit 18 Management Review Revision Document ID23149 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	Process: 7814 Responsibility Allocation: Viamed Repairs 06 Jun 2017 Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7440 VST Board Directors Meeting Target for following year 09 Mar 2016 Process: 7439 VST Board Directors Meeting Target for Year 09 Mar 2016 Process: 7438 VST Board Directors Meeting Target for next Month 09 Mar 2016 Process: 7436 VST Board Directors Meeting Turnover and Predicted for Year 09 Mar 2016
7.1.2 The organization shall determine and provide the persons necessary for the effective implementation of its quality management system and for the operation and control of its processes. People	Top Level Document: VOP 12 Training Revision Document ID23527 Date Revision 27 Oct 2017 Reviewed 27 Oct 2017 Audit 08 Training, Competence and Human Resources Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 10b Process Verification Revision Document ID23590 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Employee Roles Revision Document ID20125 Date Revision 16 May 2017 Reviewed 16 May 2017	Process: 7713 Review Roles And Responsibilitys 17 Aug 2016 Process: 7793 Team Review Meeting 16 Mar 2017 Process: 7759 Health Declaration Sheet 23 Jan 2017 Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7453 VST Board Directors Meeting Staff Issues 09 Mar 2016
7.1.3 The organization shall determine, provide	Top Level Document: VOP 11 Equipment Control, Office, Warehouse,	Process: 7091 Calibration Index 09 Mar 2016

and maintain the infrastructure necessary for the operation

of its processes and to achieve conformity of products and services.

NOTE Infrastructure can include:

- a) buildings and associated utilities;
- b) equipment, including hardware and software:
- c) transportation resources;
- d) information and communication technology. Infrastructure

Pcs and Equipment, Pat Testing

Revision Document ID23322

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure

Revision Document ID23326

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Top Level Document: VOP 06 Measurement Control Viamed, Calibration, OA Stock

Revision Document ID23310 Date Revision 25 Oct 2017 Reviewed 25

Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Employee Roles

Revision Document ID20125

Date Revision 16 May 2017 Reviewed 16

May 2017

Ghyll House Fire Certificate

Revision Document ID12303

Date Revision 15 Mar 2013 Reviewed 15 Mar 2013

HSE Fire / Exit Escape route Basement floor plans

Revision Document ID15401

Date Revision 07 Aug 2015 Reviewed 26 Sep 2016

HSE Fire / Exit Escape route Ghyll House floor plans

Process: 7745

UPS Invoices Viamed 06 Oct 2016

Process: 7746

UPS Invoices VST 06 Oct 2016

Process: 7747

UPS Invoices Vandagraph 06 Oct 2016

Process: 7120

General Maintenance Requirements 09 Mar 2016

Process: 5940

Thumb Nail Processor 07 Mar 2016

Process: 7739

Intrastats Amendment Log 12 Sep 2016

Process: 7129

Intrastats Cross Reference Database Tables Updates 09 Mar 2016

Process: 7126

Intrastats Requested Page updates 09 Mar 2016

Process: 5905

Responsibility Allocation: Price Checking 02 Mar 2016

Process: 5866

UPS Shipping Fuel Surcharge 17 Feb 2016

Process: 6972

UPS Shipping Fuel Surcharge 09 Mar 2016

Process: 5903

Responsibility Allocation: Weather Station 02 Mar 2016

Process: 7711

Import Bank CSV 01 Jul 2016

Process: 7706

Update Virus Software And Scan For Viruses 10 Jun 2016

Process: 46

Responsibility Allocation: Backup Server Status 16 Feb 2016

Process: 48

Responsibility Allocation: Internet 16 Feb 2016

Process: 45

Responsibility Allocation: Main Server Status 16 Feb 2016

Process: 44

Secure Socket Level Certificate 16 Feb 2016

Process: 49

Responsibility Allocation: Wifi 16 Feb 2016

Revision Document ID15403

Date Revision 07 Aug 2015 Reviewed 26

Sep 2016

VM3COP20.35 Ups Calculator

Revision Document ID17149

Date Revision 05 Jul 2016 Reviewed 05 Jul 2016

VM3COP03.05 Procedures for customer 2016 returning goods on our UPS account number

Revision Document ID17155

Date Revision 05 Jul 2016 Reviewed 05 Jul 2016

Audit 15 Production

Revision Document ID23217

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

FIRE Report Premisis

Revision Document ID17505

Date Revision 26 Sep 2016 Reviewed 26 Sep 2016

HSE Fire Exit / Escape Route Ground Floor plans

Revision Document ID18653

Date Revision 14 Feb 2017 Reviewed 14 Feb 2017

HSE Fire Risk Assessment

Revision Document ID21790

Date Revision 04 Sep 2017 Reviewed 04 Sep 2017

Audit 19 Health and Safety, Working **Conditions and Building Fabric Issues**

Revision Document ID23235

Date Revision 24 Oct 2017 Reviewed 24

Responsibility Allocation: Guest Access Wifi 16 Feb 2016

Process: 5941

Responsibility Allocation: Replace Main Server 07 Mar 2016

Process: 5939

Responsibility Allocation: Email ISP Routing 05 Mar 2016

Process: 7121

Responsibility Allocation: General Computer Maintenance 09 Mar

Process: 7125

Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016

Process: 7124

Responsibility Allocation: Intrastats 09 Mar 2016

Process: 7127

Responsibility Allocation: Intrastats Unfinished in progress

Processes 09 Mar 2016

Process: 7128

Responsibility Allocation: Intrastats Future Features needed 09 Mar

2016

Process: 7133

Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016

Process: 7704

Responsibility Allocation: Computer Failure Diagnostics 24 May

2016

Process: 7835

Electrics Need Checking 20 Sep 2017

Process: 7836

Central Heating For Winter 20 Sep 2017

Process: 7832

Cleardown Emailed Invoices 20 Sep 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7807

Process: 7805

Empty Kitchen Bins 22 May 2017

Process: 7804

Sweep Kitchen Floor 22 May 2017

Process: 7803

Dishwashing 22 May 2017

Oct 2017

CPM 21 Fire Exit / Escape Route

Procedures

Revision Document ID21892

Date Revision 07 Sep 2017 Reviewed 07

Sep 2017

Explanation Employee Roles and Titles

Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

HSE Fire Exit / Escape Route Ground Floor plans Document

Revision Document ID2558

Date Revision 01 Aug 2007 Reviewed 01

Aug 2007

DO NOT USE VM3COP11 Calibration

Revision Document ID8713

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

VM3COP20.07 UPS Procedures

Revision Document ID8722

Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

HSE Fire Safety Risk Assessment

Revision Document ID892

Date Revision 25 Oct 2006 Reviewed 25 Oct 2006

Process: 7802

Clean Kitchen Sides 22 May 2017

Process: 7756

Carbon Monoxide Alarm 05 Jan 2017

Process: 7742

Boiler Check 26 Sep 2016

Process: 7698

Clean Toilets 17 May 2016

Process: 7687

Vandagraph Duckets 21 Apr 2016

Process: 7672

Off Site Backup 09 Mar 2016

Process: 7452

VST Board Directors Meeting Building fabric Issues 09 Mar 2016

Process: 7402

Responsibility Allocation: VST Calibration P.A.T. Testing 09 Mar

2016

Process: 7401

Responsibility Allocation: VST Calibration 09 Mar 2016

Process: 7857

Software Validation Stock Tracking Check 01 Oct 2017

Process: 5851

Duplicate Documents 17 Feb 2016

Process: 59

Out Of Date Documents 17 Feb 2016

Process: 7850

Software Validation Scan In Correct Product 01 Oct 2017

Process: 7851

Software Validation Scan Un-QA Product To Order 01 Oct 2017

Process: 7852

Software Validation Expired Stock 01 Oct 2017

Process: 7853

Software Validation Non Sell Able Shelf 01 Oct 2017

Process: 7854

Software Validation In Production List 01 Oct 2017

Process: 7855

Software Validation - Production Lists 01 Oct 2017

Process: 7856

Software Validation Unchecked Orders 01 Oct 2017

Process: 7870

Software Validation Non Conformance Product Risk Feedback Loop

15 Oct 2017 Process: 7869

Hand Drill Checklist 13 Oct 2017

Process: 7868

Pillar Drill Checklist 13 Oct 2017

Process: 7867

Bandsaw Checklist 13 Oct 2017

Process: 7866

Oxygen Cylinder Check 13 Oct 2017

Process: 7865

Software Validation Conflicting Audits 07 Oct 2017

Process: 7864

ESD Work Stations 07 Oct 2017

7.1.4

The organization shall determine, provide and maintain the environment necessary for the operation

of its processes and to achieve conformity of products and services.

NOTE A suitable environment can be a combination of human and physical factors, such as:

- a) social (e.g. non-discriminatory, calm, non-confrontational);
- b) psychological (e.g. stress-reducing, burnout prevention, emotionally protective);
- c) physical (e.g. temperature, heat, humidity, light, airflow, hygiene, noise). These factors can differ substantially depending on the products and services provided. Environment for the operation of processes

Top Level Document: VOP 12 Training

Revision Document ID23527

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VOP 16 Health and Safety, Company Personnel Manual | Management Meeting 22 Nov 2016

Revision Document ID23316

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Top Level Document: VOP 18 Maintenance Building, Fabric and Infrastructure

Revision Document ID23326

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 19 Health and Safety, Working **Conditions and Building Fabric Issues**

Revision Document ID23235

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 08 Training, Competence and Human Resources

Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Process: 7750

Meeting With Management 14 Oct 2016

Process: 7120

General Maintenance Requirements 09 Mar 2016

Process: 7753

Process: 7836

Central Heating For Winter 20 Sep 2017

Process: 7811

Responsibility Allocation: General Area 06 Jun 2017

Process: 7807

Process: 7806

Watering Plants 22 May 2017

Process: 7698

Clean Toilets 17 May 2016

Process: 7845

7.1.4 Environment Of Operations 25 Sep 2017

Oct 2017 Fire risk assessment 15/17 Station Road Revision Document ID22411 Date Revision 03 Oct 2017 Reviewed 03 Oct 2017 CPM 25 Health and Safety Policy Viamed Revision Document ID14332 Date Revision 25 Sep 2014 Reviewed 04 Sep 2017 **Audit 07 Handling and Storage** Revision Document ID23189 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 19 Health and Safety, Working **Conditions and Building Fabric Issues** Revision Document ID23235 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 CPM 39 Smoking Policy Revision Document ID6782 Date Revision 15 Feb 2010 Reviewed 15 Feb 2010 CPM 16 Dress Code Revision Document ID7055 Date Revision 26 Apr 2010 Reviewed 22 Jul 2014 **CPM 15 Disciplinary Procedures** Revision Document ID8360 Date Revision 07 Jun 2011 Reviewed 07 Jun 2011 Audit 08 Training, Competence and Human Resources Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 7.1.5 Monitoring and measuring resources

Quality Manual 06/11/2017

7.1.5.1

7.1.5.1 General

The organization shall determine and provide the resources needed to ensure valid and reliable

results when monitoring or measuring is used to verify the conformity of products and services to requirements.

The organization shall ensure that the resources provided:

- a) are suitable for the specific type of monitoring and measurement activities being undertaken;
- b) are maintained to ensure their continuing fitness for their purpose. The organization shall retain appropriate documented information as evidence of fitness for purpose of the monitoring and measurement resources. General

Top Level Document: VOP 06 Measurement Control Viamed. Calibration, OA Stock

Revision Document ID23310

Date Revision 25 Oct 2017 Reviewed 25

Oct 2017

Top Level Document: VOP 06 Measurement Control VST, Calibration, Process: 7694

OA Stock

Revision Document ID23611

Date Revision 28 Oct 2017 Reviewed 28

Oct 2017

Audit 06 Calibration

Revision Document ID23185

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 6949

Responsibility Allocation: VIAMED Stock Meeting OA Processing

09 Mar 2016 Process: 7688

Move Stock From QA Shelf To Stock Shelf Friday 21 Apr 2016

Process: 7689

Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016

Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016

Process: 7695

Top Up Quick Shipping Shelves 28 Apr 2016

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7794

V1000 Commissions Review 30 Mar 2017

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7455

VST Board Directors Meeting Supplier Issues 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar

2016

Process: 7446

VST Board Directors Meeting Stock Levels 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

7.1.5.2

When measurement traceability is a requirement, or is considered by the organization to be an essential

Top Level Document: VOP 06 Measurement Control Viamed, Calibration, QA Stock Revision Document ID23310

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

part of providing confidence in the validity Date Revision 25 Oct 2017 Reviewed 25 of measurement results, measuring equipment shall be:

a) calibrated or verified, or both, at specified intervals, or prior to use, against measurement standards

traceable to international or national measurement standards; when no such standards exist, the

basis used for calibration or verification shall be retained as documented information:

- b) identified in order to determine their status:
- c) safeguarded from adjustments, damage or deterioration that would invalidate the calibration

status and subsequent measurement results. The organization shall determine if the validity of previous measurement results has been adversely

affected when measuring equipment is found to be unfit for its intended purpose, and shall take

appropriate action as necessary

Measurement traceability

Oct 2017

Top Level Document: VOP 06

OA Stock

Revision Document ID23611

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 07 Stock

Storage, Movement

Revision Document ID23615 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 11

Pcs and Equipment, Pat Testing

Revision Document ID23322

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 06 Calibration

Revision Document ID23185

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7814

Responsibility Allocation: Viamed Repairs 06 Jun 2017

Process: 7813

Measurement Control VST, Calibration, Responsibility Allocation: VST Repairs 06 Jun 2017

Process: 7812

Responsibility Allocation: Vandagraph Repairs 06 Jun 2017

Process: 7798

Orders And Items Shipped Per Month 10 May 2017

Process: 7744

Control, Handling, Control of Labelling, FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Equipment Control, Office, Warehouse, Responsibility Allocation: Take Complete Repair Paperwork To

Office 22 Apr 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7446

VST Board Directors Meeting Stock Levels 09 Mar 2016

Process: 7401

Responsibility Allocation: VST Calibration 09 Mar 2016

7.1.6

services.

The organization shall determine the knowledge necessary for the operation of its processes and to achieve conformity of products and

This knowledge shall be maintained and be Revision Document ID23197 made available to the extent necessary. When addressing changing needs and trends, the organization shall consider its current knowledge

Audit 08 Training, Competence and Human Resources

Revision Document ID23153

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10 Documentation Control

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 12 CE Files

Revision Document ID23205

Process: 7830

Review O.A. Failures Report 18 Sep 2017

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

and determine how to acquire or access any necessary additional knowledge and required updates.

NOTE 1 Organizational knowledge is knowledge specific to the organization; it is generally gained by experience. It is information that is used and shared to achieve the organization's objectives.

NOTE 2 Organizational knowledge can be based on:

- a) internal sources (e.g. intellectual property; knowledge gained from experience; lessons learned from failures and successful projects; capturing and sharing undocumented knowledge and experience; the results of improvements in processes, products and services);
- b) external sources (e.g. standards; academia; conferences; gathering knowledge from customers or external providers) Organizational knowledge

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

VST Board Directors Meeting Stock Levels 09 Mar 2016

Process: 7441

VST Board Directors Meeting Target for 2nd Year 09 Mar 2016

Process: 7440

VST Board Directors Meeting Target for following year 09 Mar 2016

Process: 7438

VST Board Directors Meeting Target for next Month 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order

Requirements 09 Mar 2016

Process: 7863

Maintain Repair Codes List 05 Oct 2017

7.2 Competence

The organization shall:

a) determine the necessary competence of person(s) doing work under its control that affects the

performance and effectiveness of the quality management system;

b) ensure that these persons are competent on the basis of appropriate education. training, or

experience;

c) where applicable, take actions to acquire Revision Document ID23153 the necessary competence, and evaluate the effectiveness

Top Level Document: VOP 12 Training

Revision Document ID23527

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks

Revision Document ID23519

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 08 Training, Competence and **Human Resources**

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

of the actions taken: d) retain appropriate documented information as evidence of competence. NOTE Applicable actions can include, for example, the provision of training to, the mentoring of, or the reassignment of currently employed persons; or the hiring or contracting of competent persons. Competence

Audit 19 Health and Safety, Working **Conditions and Building Fabric Issues** Revision Document ID23235

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Explanation Employee Roles and Titles Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 08 Training, Competence and Human Resources

Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

The organization shall ensure that persons doing work under the organization's control are aware of:

- a) the quality policy;
- b) relevant quality objectives;
- c) their contribution to the effectiveness of the quality management system, including the benefits of improved performance;

d) the implications of not conforming with the quality management system

requirements. Awareness

Top Level Document: VOP 12 Training

Revision Document ID23527

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VOP 02 Personnel 09 Mar 2016 and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID23519 Date Revision 27 Oct 2017 Reviewed 27

Oct 2017 Audit 19 Health and Safety, Working

Conditions and Building Fabric Issues Revision Document ID23235

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Explanation Employee Roles and Titles Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Audit 08 Training, Competence and Human Resources

Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system

06/11/2017 Quality Manual

Audit 10 Documentation Control Process: 7673 ||7.4|7.4 Communication Check Expiry Dated Stock 09 Mar 2016 Revision Document ID23197 The organization shall determine the Date Revision 23 Oct 2017 Reviewed 23 Process: 7446 internal and external communications VST Board Directors Meeting Stock Levels 09 Mar 2016 Oct 2017 Process: 7438 relevant to the quality Audit 08 Training, Competence and Human Resources management system, including: VST Board Directors Meeting Target for next Month 09 Mar 2016 a) on what it will communicate; Revision Document ID23153 b) when to communicate; Date Revision 23 Oct 2017 Reviewed 23 c) with whom to communicate; Oct 2017 d) how to communicate: VM3COP27.01 Searching Intrastats e) who communicates. Communication Issues Revision Document ID6657 Date Revision 02 Nov 2009 Reviewed 02 Nov 2009 VM3COP27.17 Complete **Auto calender Issues** Revision Document ID16995 Date Revision 26 May 2016 Reviewed 26 May 2016 VM3COP27.36 Auto Close Issues Revision Document ID17082 Date Revision 24 Jun 2016 Reviewed 24 Jun 2016 **Overview Issues Meeting Headers List** Revision Document ID22169 Date Revision 22 Sep 2017 Reviewed 22 Sep 2017 **Issues Overview** Revision Document ID23112 Date Revision 22 Oct 2017 Reviewed 22 Oct 2017 Documented information 7.5.1 **Top Level Document: VOP 01** Process: 7744 7.5.1 General **Documentation / Records - Control,** FDA Device Establishment Registration And Listing 28 Sep 2016 The organization's quality management Creation, Storage, Retrieval and Process: 7734 system shall include: Revision control Humanmed Order Processing 25 Aug 2016 a) documented information required by Revision Document ID23523 Process: 7710

06/11/2017 Quality Manual

this International Standard:

b) documented information determined by the organization as being necessary for the effectiveness

of the quality management system. NOTE The extent of documented information for a quality management system can differ from one organization to another due to:

- the size of organization and its type of Revision Document ID23197 activities, processes, products and services; Date Revision 23 Oct 2017 Reviewed 23
- the complexity of processes and their interactions:
- the competence of persons. General

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VM3COP00.00 Viamed Quality Statement policy and objectives

Revision Document ID22684

Date Revision 16 Oct 2017 Reviewed 16 Oct 2017

Audit 10 Documentation Control

Oct 2017

Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Explaination Quality Objectives

Revision Document ID18483

Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

Audit 20 Process verification to

Managment

Revision Document ID23249

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

VM3COP00.00 VST Quality Statement policy and objectives

Revision Document ID22062

Date Revision 16 Sep 2017 Reviewed 16 Sep 2017

Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To

Office 22 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray 21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system

09 Mar 2016 Process: 7450

VST Board Directors Meeting ISO Issues 09 Mar 2016

Process: 7447

VST Board Directors Meeting Back Orders 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS Shipping Fuel

Surcharge 09 Mar 2016

Process: 7396

Explanation Employee Roles and Titles | Responsibility Allocation : VST Stock Meeting 'Goods Out' Review

06/11/2017 Quality Manual

Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20

Sep 2017

VM3COP00.01 Company objectives

Revision Document ID22842

Date Revision 17 Oct 2017 Reviewed 17 Oct 2017

09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview -

Credits 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales Forward Orders

Review 09 Mar 2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation: Sales Order Issues 09 Mar 2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

Process: 6

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers

Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out

And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Quality Manual 06/11/2017 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7749 Check Repair Quotes 10 Oct 2016 7.5.2 **Top Level Document: VOP 01** Process: 7782 7.5.2 Creating and updating **Documentation / Records - Control,** Remove Started But Not Used Order Numbers 08 Feb 2017 When creating and updating documented Creation, Storage, Retrieval and Process: 7676 information, the organization shall ensure Revision control PDFing Of Invoices 17 Mar 2016 Revision Document ID23523 Process: 7857 appropriate: a) identification and description (e.g. a Date Revision 27 Oct 2017 Reviewed 27 Software Validation Stock Tracking Check 01 Oct 2017 title, date, author, or reference number); Oct 2017 b) format (e.g. language, software version, **Top Level Document: VOP 10 Non** graphics) and media (e.g. paper, Conformance, Corrective and electronic); Preventive Actions c) review and approval for suitability and Revision Document ID23623 adequacy. Creating and updating Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 VM3COP14.01 Disposition of Documents / Records. Revision Document ID15464 Date Revision 14 Aug 2015 Reviewed 14 Aug 2015 **Audit 10 Documentation Control** Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 **Audit 23 Analysis of Data**

Revision Document ID23257

Updates / Amendment control Revision Document ID22201

Oct 2017

Sep 2017

Oct 2011

Guide to Intrastats

Revision Document ID8924

Date Revision 24 Oct 2017 Reviewed 24

DO NOT USE VM3COP01 Document

Date Revision 23 Sep 2017 Reviewed 23

Date Revision 18 Oct 2011 Reviewed 18

Intrastats overview

Revision Document ID23567

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

DO NOT USE VM3COP14

Documentation

Revision Document ID9276

Date Revision 18 Oct 2011 Reviewed 18

Oct 2011

7.5.3

Control of documented information

Top Level Document: VOP 01

Documentation / Records - Control,

Creation, Storage, Retrieval and

Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27

Oct 2017

Top Level Document: VOP 10 Non

Conformance, Corrective and

Preventive Actions

Revision Document ID23623

Date Revision 28 Oct 2017 Reviewed 28

Oct 2017

VM3COP14.01 Disposition of

Documents / Records.

Revision Document ID15464

Date Revision 14 Aug 2015 Reviewed 14

Aug 2015

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Audit 23 Analysis of Data

Revision Document ID23257

Date Revision 24 Oct 2017 Reviewed 24

Oct 2017

DO NOT USE VM3COP01 Document

Updates / Amendment control

Revision Document ID22201

Date Revision 23 Sep 2017 Reviewed 23

Process: 7705

Checking For Uploaded Files 08 Jun 2016

planning and operation of the quality

Sep 2017 **Guide to Intrastats** Revision Document ID8924 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011 Intrastats overview Revision Document ID23567 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 DO NOT USE VM3COP14 Documentation Revision Document ID9276 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011 Process: 7744 7.5.3.1 **Audit 10 Documentation Control** Documented information required by the Revision Document ID23197 FDA Device Establishment Registration And Listing 28 Sep 2016 quality management system and by this Date Revision 23 Oct 2017 Reviewed 23 Process: 7693 International Collect Repair Filing From Warehouse 22 Apr 2016 Oct 2017 Standard shall be controlled to ensure: Process: 7692 **Audit 10b Process Verification** Responsibility Allocation: Take Complete Repair Paperwork To a) it is available and suitable for use, where Revision Document ID23590 and when it is needed; Date Revision 28 Oct 2017 Reviewed 28 Office 22 Apr 2016 b) it is adequately protected (e.g. from loss Oct 2017 of confidentiality, improper use, or loss of integrity). 7.5.3.2 **Audit 10 Documentation Control** Process: 7699 For the control of documented Revision Document ID23197 Shred Sensitive Paperwork In JL Office 19 May 2016 Date Revision 23 Oct 2017 Reviewed 23 Process: 7693 information, the organization shall address Collect Repair Filing From Warehouse 22 Apr 2016 the following Oct 2017 Process: 7692 activities, as applicable: **Audit 10b Process Verification** a) distribution, access, retrieval and use; Revision Document ID23590 Responsibility Allocation: Take Complete Repair Paperwork To b) storage and preservation, including Office 22 Apr 2016 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Process: 7676 preservation of legibility; PDFing Of Invoices 17 Mar 2016 c) control of changes (e.g. version control); Audit 12 CE Files d) retention and disposition. Process: 7454 Revision Document ID23205 Documented information of external origin Date Revision 23 Oct 2017 Reviewed 23 VST Board Directors Meeting Distributor Issues 09 Mar 2016 Oct 2017 determined by the organization to be necessary for the

management system shall be identified as appropriate, and

be controlled.

Documented information retained as evidence of conformity shall be protected from unintended alterations.

NOTE Access can imply a decision regarding the permission to view the documented information only, or the permission and authority to view and change the documented information.

8 Operation

Process: 7433 Responsibility Allocation: VST Board Directors Meeting 09 Mar Operation 2016 Process: 7455 **Top Level Document: VOP 08** The organization shall plan, implement and Production, Reworks, New Production VST Board Directors Meeting Supplier Issues 09 Mar 2016 Revision Document ID23300 control the processes (see 4.4) needed to Process: 7394 meet the Date Revision 25 Oct 2017 Reviewed 25 Responsibility Allocation: VST Stock Meeting Repairs Review -Oct 2017 General 09 Mar 2016 requirements for the provision of products and services, and to implement the actions VM3COP27.12 Clinical Evaluation Risk determined in assessment Technical Files Clause 6, by: Revision Document ID15453 a) determining the requirements for the Date Revision 11 Aug 2015 Reviewed 11 products and services; Aug 2015 **Audit 03 Design Control** b) establishing criteria for: 1) the processes; Revision Document ID23579 2) the acceptance of products and services; Date Revision 28 Oct 2017 Reviewed 28 c) determining the resources needed to Oct 2017 achieve conformity to the product and **Audit 07 Handling and Storage** service requirements; Revision Document ID23189 d) implementing control of the processes Date Revision 23 Oct 2017 Reviewed 23 in accordance with the criteria; Oct 2017 e) determining, maintaining and retaining **Audit 10 Documentation Control** documented information to the extent Revision Document ID23197

necessary:

1) to have confidence that the processes have been carried out as planned;

2) to demonstrate the conformity of products and services to their requirements.

The output of this planning shall be suitable for the organizations operations. The organization shall control planned changes and review the consequences of unintended changes,

taking action to mitigate any adverse effects, as necessary.

The organization shall ensure that outsourced processes are controlled (see 8.4). Operational planning and control Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

VM3COP27.11 Performing a Technical File PMS and risk assessment

Revision Document ID17824

Date Revision 03 Nov 2016 Reviewed 03 Nov 2016

Audit 23 Analysis of Data

Revision Document ID23257

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

VM3COP24.00 Viamed Overall Risk **Analysis Program**

Revision Document ID23006

Date Revision 19 Oct 2017 Reviewed 19 Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Requirements for products and services

Process: 7818

Issues For Accountants - Check Purchasing Journals to see if VAT handled correctly Previous Month 13 Jun 2017

Process: 7819

|| Issues For Accountant - Check Contra account 8000 and clear it 13

Jun 2017 Process: 7817

Issues For Accountants - Check suggested invoice report in operas 13 ||Jun 2017

8.2.1

Communication with customers shall include:

a) providing information relating to

Top Level Document: VOP 03 Contract | Process: 7808 Review, Enquires, Office Processes Revision Document ID23515

Date Revision 27 Oct 2017 Reviewed 27

Ensure All Invoice Correctly Tagged 02 Jun 2017

Process: 7800

Opera Nominal Ledger Close 11 May 2017

06/11/2017 Quality Manual

products and services;

- b) handling enquiries, contracts or orders, including changes;
- c) obtaining customer feedback relating to products and services, including customer complaints;
- d) handling or controlling customer property;
- e) establishing specific requirements for contingency actions, when relevant.

Customer communication

Oct 2017

Top Level Document: VOP 09 Repairs External, Internal Repairs and

Servicing

Revision Document ID23619

Date Revision 28 Oct 2017 Reviewed 28

Oct 2017

Top Level Document: VOP 19 FeedBack Ensure SOR's Are Followed Up 01 Sep 2016

Customer Complaints Vigilance and

Notifications VST Ltd

Revision Document ID23647

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 02 Contract Review and Sales Order Processing

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Audit 11 Repairs, Servicing and Returns Acorn 0014904 17 Jun 2016

Revision Document ID23584

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Process: 7790

Humanmed Invoice them For Previous Month 10 Mar 2017

Process: 7789

Withdraw Funds From Paypal 02 Mar 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7735

Process: 7734

Humanmed Order Processing 25 Aug 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7710

Responsibility Allocation: Proforma And Quote Processing 29 Jun

2016

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7708

Process: 7703

Vandagraph Pay Pay Retrieve Funds 23 May 2016

Process: 7702

Responsibility Allocation: Vandagraph Pay Pay Issue Refund 23

May 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr 2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray 21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

||Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 7448

VST Board Directors Meeting Customer Complaints 09 Mar 2016

Process: 7447

VST Board Directors Meeting Back Orders 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7432

Process: 7431

Process: 7430

Process: 7429

Process: 7428

Process: 7427

Responsibility Allocation: VST Customer Complaints 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS Shipping Fuel

Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review

09 Mar 2016 Process: 7392

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints

Review **Mandatory** 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview -

Credits 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns Overview -

From Customers 09 Mar 2016

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer Complaints 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer Feedback Negative 23 Sep

2017

Process: 7385

Responsibility Allocation: VST Stock Meeting Sales Forward Orders

Review 09 Mar 2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation: Sales Order Issues 09 Mar 2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

Process: 6

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers

Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out

And Invoices Are Retrieved 25 Feb 2016

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Process: 6970 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7749 Check Repair Quotes 10 Oct 2016 Process: 7703 8.2.2 **Top Level Document: VOP 03 Contract** When determining the requirements for the Review, Enquires, Office Processes Vandagraph Pay Pay Retrieve Funds 23 May 2016 products and services to be offered to Revision Document ID23515 Process: 7702 Date Revision 27 Oct 2017 Reviewed 27 Responsibility Allocation: Vandagraph Pay Pay Issue Refund 23 customers, the organization shall ensure that: Oct 2017 May 2016 a) the requirements for the products and **Top Level Document: VOP 17 Design** Process: 7454 services are defined, including: Research and Development VST Board Directors Meeting Distributor Issues 09 Mar 2016 1) any applicable statutory and regulatory Revision Document ID23639 Process: 7396 Date Revision 28 Oct 2017 Reviewed 28 requirements; Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 2) those considered necessary by the Oct 2017 09 Mar 2016 **Audit 02 Contract Review and Sales** Process: 7387 organization; b) the organization can meet the claims for Order Processing Responsibility Allocation: VST Stock Meeting Purchase Order the products and services it offers. Revision Document ID23161 Requirements 09 Mar 2016 Date Revision 23 Oct 2017 Reviewed 23 **Determining the requirements for** products and services Oct 2017 **Audit 12 CE Files** Revision Document ID23205 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 **Audit 16 Sales and Marketing** Revision Document ID23594 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 8.2.3 Process: 7709 Humanmed Invoicing 28 Jun 2016 Review of the requirements for products Process: 7702 and services Responsibility Allocation: Vandagraph Pay Pay Issue Refund 23 May 2016 Process: 7686 Thorough Checking Of Awaiting Action Tray 21 Apr 2016 Process: 7685 Repairs Ready For Invoice 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 7447

VST Board Directors Meeting Back Orders 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock Meeting UPS Shipping Fuel

Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review

09 Mar 2016 **Process: 7385**

Responsibility Allocation: VST Stock Meeting Sales Forward Orders

Review 09 Mar 2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation: Sales Order Issues 09 Mar 2016

Process: 7090

Responsibility Allocation: Office Procedures 09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

Process: 6

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers

Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16 Feb 2016

Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

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Checking EBay And Amazon For Orders And Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out

And Invoices Are Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For Distributors 08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 6958

Responsibility Allocation: Shipped Order Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10 Feb 2017

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Process: 7792

Shipped Order Success Report 13 Mar 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar 2016

Process: 6970

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

Check Repair Orders 10 Oct 2016

8.2.3.1

The organization shall ensure that it has the ability to meet the requirements for products and

services to be offered to customers. The organization shall conduct a review before committing to supply

products and services to a customer, to include:

a) requirements specified by the customer, including the requirements for delivery and postdelivery

activities;

b) requirements not stated by the customer, but necessary for the specified or intended use, when

known;

- c) requirements specified by the organization;
- d) statutory and regulatory requirements applicable to the products and services;
- e) contract or order requirements differing from those previously expressed.

Top Level Document: VOP 03 Contract Review, Enquires, Office Processes

Revision Document ID23515

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 02 Contract Review and Sales
Order Processing

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7831

Intrastats Debtors And Creditor Figures 18 Sep 2017

Process: 7796

Review Franking Label Errors 08 May 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7734

Humanmed Order Processing 25 Aug 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7710

Responsibility Allocation: Proforma And Quote Processing 29 Jun

2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr 2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

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The organization shall ensure that contract or order requirements differing from those previously

defined are resolved.

The customers requirements shall be confirmed by the organization before acceptance, when the customer does not provide a documented statement of their requirements.

NOTE In some situations, such as internet sales, a formal review is impractical for each order. Instead, the review can cover relevant product information, such as catalogues.

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview -

Credits 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order

Requirements 09 Mar 2016

8.2.3.2

The organization shall retain documented information, as applicable:

- a) on the results of the review;
- b) on any new requirements for the products and services.

Top Level Document: VOP 01

Documentation / Records - Control, Creation, Storage, Retrieval and

Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27

Oct 2017

Audit 02 Contract Review and Sales
Order Processing

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Process: 7788

Petty Cash Reconciliation 02 Mar 2017

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

8.2.4

Changes to requirements for products and services

The organization shall ensure that relevant documented information is amended, and that relevant

persons are made aware of the changed requirements, when the requirements for

Top Level Document: VOP 01

Documentation / Records - Control, Creation, Storage, Retrieval and

Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VOP 03 Contract

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

0/11/2017	Quality Mail	441
products and services are changed.	Review, Enquires, Office Processes Revision Document ID23515 Date Revision 27 Oct 2017 Reviewed 27 Oct 2017 Audit 02 Contract Review and Sales Order Processing Revision Document ID23161 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	
8.3 Design and development of products and services	VM3COP02.01 Boundaries ISO 9001:2015 VST Revision Document ID23739 Date Revision 03 Nov 2017 Reviewed 03 Nov 2017	Process: 7810 Research Activities 06 Jun 2017
8.3.1 General The organization shall establish, implement and maintain a design and development process that is appropriate to ensure the subsequent provision of products and services.	Top Level Document: VOP 17 Design Research and Development Revision Document ID23639 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 03 Design Control Revision Document ID23579 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017	
8.3.2 In determining the stages and controls for design and development, the organization shall consider: a) the nature, duration and complexity of the design and development activities; b) the required process stages, including applicable design and development reviews; c) the required design and development verification and validation activities;	Top Level Document: VOP 17 Design Research and Development Revision Document ID23639 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 03 Design Control Revision Document ID23579 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 12 CE Files Revision Document ID23205	Process: 7444 VST Board Directors Meeting Creditors 09 Mar 2016

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- d) the responsibilities and authorities involved in the design and development process;
- e) the internal and external resource needs for the design and development of products and services;
- f) the need to control interfaces between persons involved in the design and development process;
- g) the need for involvement of customers and users in the design and development process;
- h) the requirements for subsequent provision of products and services;
- i) the level of control expected for the design and development process by customers and other relevant interested parties;
- j) the documented information needed to demonstrate that design and development requirements

have been met. **Design and development** planning

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

8.3.3

The organization shall determine the requirements essential for the specific types of products and services to be designed and developed. The organization shall consider:

| Research Revision Date Rev Oct 2017 | Audit 03

- a) functional and performance requirements;
- b) information derived from previous similar design and development activities;
- c) statutory and regulatory requirements;
- d) standards or codes of practice that the organization has committed to implement;
- e) potential consequences of failure due to the nature of the products and services. Inputs shall be adequate for design and

Top Level Document: VOP 17 Design Research and Development

Revision Document ID23639

Date Revision 28 Oct 2017 Reviewed 28

Audit 03 Design Control

Revision Document ID23579

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 12 CE Files

Revision Document ID23205

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Process: 7816

Repairs In Process Review 06 Jun 2017

Process: 7814

Responsibility Allocation: Viamed Repairs 06 Jun 2017

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

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development purposes, complete and unambiguous. Conflicting design and development inputs shall be resolved. The organization shall retain documented information on design and development inputs. Design and development inputs	Date Revision 24 Oct 2017 Reviewed 24 Oct 2017	
R.3.4 The organization shall apply controls to the design and development process to ensure that: a) the results to be achieved are defined; b) reviews are conducted to evaluate the ability of the results of design and development to meet requirements; c) verification activities are conducted to ensure that the design and development outputs meet the input requirements; d) validation activities are conducted to ensure that the resulting products and services meet the requirements for the specified application or intended use; e) any necessary actions are taken on problems determined during the reviews, or verification and validation activities; f) documented information of these activities is retained. NOTE Design and development reviews, verification and validation have distinct purposes. They can be conducted separately or in any combination, as is suitable for the products and services of the organization. Design and development controls	Research and Development Revision Document ID23639 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 03 Design Control Revision Document ID23579 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 22 Post Market Survellance Revision Document ID23253 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017	
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 $\|8.3.5\|$

The organization shall ensure that design and development outputs:

- a) meet the input requirements;
- b) are adequate for the subsequent processes for the provision of products and Audit 03 Design Control services:
- c) include or reference monitoring and measuring requirements, as appropriate, and acceptance criteria:
- d) specify the characteristics of the products and services that are essential for their intended purpose and their safe and proper provision. The organization shall retain documented information on design and development outputs. Design and development outputs

Top Level Document: VOP 17 Design **Research and Development**

Revision Document ID23639

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Revision Document ID23579

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7705

Checking For Uploaded Files 08 Jun 2016

8.3.6

The organization shall identify, review and Research and Development control changes made during, or subsequent to, the design and development of products and services, to the extent necessary to ensure that there lis no adverse

impact on conformity to requirements. The organization shall retain documented information on:

- a) design and development changes;
- b) the results of reviews;
- c) the authorization of the changes;
- d) the actions taken to prevent adverse impacts. Design and development changes

Top Level Document: VOP 17 Design

Revision Document ID23639

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 03 Design Control

Revision Document ID23579

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7455

VST Board Directors Meeting Supplier Issues 09 Mar 2016

Control of externally provided processes, products and services

VM3COP02.01 Boundaries ISO 9001:2015 VST

Revision Document ID23739

Process: 7707

Send Purchase Orders To Suppliers 13 Jun 2016

Process: 7682

Check Stock Requirements Supplier Bluepoint 18 Apr 2016

06/11/2017 Quality Manual

Date Revision 03 Nov 2017 Reviewed 03 Nov 2017 Process: 7681

Check Stock Requirements Supplier Posey 18 Apr 2016

Process: 7680

Check Stock Requirements Supplier Envited 18 Apr 2016

Process: 7679

Check Stock Requirements Supplier Teledyne 18 Apr 2016

Process: 7675

Responsibility Allocation: Ordering Demo Stock For Humanmed

Reps 11 Mar 2016 **Process: 7455**

VST Board Directors Meeting Supplier Issues 09 Mar 2016

Process: 7395

Responsibility Allocation: VST Stock Meeting 'Goods In' Review

09 Mar 2016

8.4.1

The organization shall ensure that externally provided processes, products and services conform to requirements.

The organization shall determine the controls to be applied to externally provided processes, products and services when:

- a) products and services from external providers are intended for incorporation into the organization's own products and services;
- b) products and services are provided directly to the customer(s) by external providers on behalf of the organization;
- c) a process, or part of a process, is provided by an external provider as a result of a decision by the organization.

The organization shall determine and apply criteria for the evaluation, selection, monitoring of performance, and re-evaluation of external

Top Level Document: VOP 05 Supplier Control Supplier Review Purchase

Orders Supplier Returns

Revision Document ID23353
Date Revision 25 Oct 2017 Reviewed 25

Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7826

Goods In Processes 06 Sep 2017

Process: 7799

Opera Purchase Ledger Close 11 May 2017

Process: 7755

Fast Hosts Invoice 08 Dec 2016

Process: 7701

AWS Amazon Web Services 23 May 2016

Process: 7700

Domain Name Management 19 May 2016

Process: 7435

VST Board Directors Meeting Matters Arising 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order

Requirements 09 Mar 2016

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providers, based on their ability to provide processes or products and services in accordance with requirements. The organization shall retain documented information of these activities and any necessary actions arising from the evaluations. General

8.4.2

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The organization shall ensure that externally provided processes, products and services do not adversely affect the organization's ability to consistently deliver conforming products and services to its customers.

The organization shall:

- a) ensure that externally provided processes remain within the control of its quality management system;
- b) define both the controls that it intends to apply to an external provider and those it intends to apply Identity

to the resulting output;

- c) take into consideration:
- 1) the potential impact of the externally provided processes, products and services on the

organization's ability to consistently meet customer and applicable statutory and regulatory

requirements;

- 2) the effectiveness of the controls applied by the external provider;
- d) determine the verification, or other activities, necessary to ensure that the externally provided

Top Level Document: VOP 05 Supplier Control Supplier Review Purchase Orders Supplier Returns

Revision Document ID23353

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7826

Goods In Processes 06 Sep 2017

Process: 7751

VST Purchase Order Log 02 Nov 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

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processes, products and services meet requirements. Type and extent of control		
• • • • • • • • • • • • • • • • • • • •	T I ID 4 VODACC P	D 7037
8.4.3	Top Level Document: VOP 05 Supplier	Process: 7826
		Goods In Processes 06 Sep 2017
of requirements prior to their	Orders Supplier Returns	Process: 7823
communication to the	Revision Document ID23353	Saftey Tester Data 02 Aug 2017
external provider.	Date Revision 25 Oct 2017 Reviewed 25	Process: 7787
The organization shall communicate to	Oct 2017	Check Returns All Supplier 15 Feb 2017
external providers its requirements for:	Audit 09 Goods Inward and Product	Process: 7786
a) the processes, products and services to	Identity	Check Returns Supplier Maxtec 15 Feb 2017
be provided;	Revision Document ID23193	Process: 7785
b) the approval of:	Date Revision 23 Oct 2017 Reviewed 23	Check Returns Supplier Teledyne 15 Feb 2017
1) products and services;	Oct 2017	Process: 7784
2) methods, processes and equipment;	Audit 05 Purchasing suppliers	Check Returns Supplier Envitec 15 Feb 2017
3) the release of products and services;	Revision Document ID23181	Process: 7387
c) competence, including any required	Date Revision 23 Oct 2017 Reviewed 23	Responsibility Allocation: VST Stock Meeting Purchase Order
qualification of persons;	Oct 2017	Requirements 09 Mar 2016
d) the external providers' interactions with		
the organization;		
e) control and monitoring of the external		
providers' performance to be applied by		
the organization;		
f) verification or validation activities that		
the organization, or its customer, intends to		
perform at the		
external providers' premises. Information		
for external providers		
8.5		Process: 7738
		Production Statistics 03 Sep 2016
Production and service provision		Troduction Satisfies 03 Sep 2010
8.5.1	Top Level Document: VOP 08	Process: 7737
The organization shall implement		Production In Production List 03 Sep 2016
production and service provision under	Revision Document ID23300	Process: 7736
controlled conditions.	Date Revision 25 Oct 2017 Reviewed 25	Production Start Job List 03 Sep 2016
Controlled conditions shall include, as	Oct 2017	Process: 7682
applicable:	Top Level Document: VOP 07 Stock	Check Stock Requirements Supplier Bluepoint 18 Apr 2016
a) the availability of documented	Control, Handling, Control of Labelling,	
information that defines:	Storage, Movement	Check Stock Requirements Supplier Posey 18 Apr 2016
mormation that defines.	Storage, Movement	Check Stock Requirements Supplier Posey 16 Apr 2010

1) the characteristics of the products to be produced, the services to be provided, or the activities

to be performed:

- 2) the results to be achieved;
- b) the availability and use of suitable monitoring and measuring resources;
- c) the implementation of monitoring and measurement activities at appropriate stages to verify that

criteria for control of processes or outputs, and acceptance criteria for products and services.

have been met:

- d) the use of suitable infrastructure and environment for the operation of processes;
- e) the appointment of competent persons, including any required qualification;
- f) the validation, and periodic revalidation, of the ability to achieve planned results of the processes

for production and service provision, where the resulting output cannot be verified by subsequent

monitoring or measurement;

- g) the implementation of actions to prevent human error:
- h) the implementation of release, delivery and post-delivery activities Control of production and service provision

Revision Document ID23615

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 06 Measurement Control VST, Calibration, Process: 7675 OA Stock

Revision Document ID23611

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 22 Picking and Packing Dispatch and Goods Out

Revision Document ID23373

Date Revision 26 Oct 2017 Reviewed 26 Oct 2017

Top Level Document: VOP 06 Measurement Control Viamed. Calibration, OA Stock

Revision Document ID23310

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Top Level Document: VOP 27 Software Validation

Revision Document ID23635

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks

Revision Document ID23519

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 03 Design Control

Revision Document ID23579 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Process: 7680

Check Stock Requirements Supplier Envited 18 Apr 2016

Process: 7679

Check Stock Requirements Supplier Teledyne 18 Apr 2016

Responsibility Allocation: Ordering Demo Stock For Humanmed

Reps 11 Mar 2016 Process: 7401

Responsibility Allocation: VST Calibration 09 Mar 2016

Process: 7395

Responsibility Allocation: VST Stock Meeting 'Goods In' Review

09 Mar 2016

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 08 Training, Competence and Human Resources

Revision Document ID23153

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 24 Service Logs

Revision Document ID23607

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 06 Calibration

Revision Document ID23185

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

VM3COP20.37 Generating a New Service Visit

Revision Document ID17116

Date Revision 28 Jun 2016 Reviewed 28 Jun 2016

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 15 Production

Revision Document ID23217

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 01 Picking packing

Revision Document ID23169

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

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8.5.2

The organization shall use suitable means to identify outputs when it is necessary to ensure the

conformity of products and services.

The organization shall identify the status of Oct 2017 outputs with respect to monitoring and measurement

requirements throughout production and service provision.

The organization shall control the unique identification of the outputs when traceability is a

requirement, and shall retain the documented information necessary to enable traceability. Identification and traceability

Top Level Document: VOP 09 Repairs External, Internal Repairs and

Servicing

Revision Document ID23619

Date Revision 28 Oct 2017 Reviewed 28

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection

Revision Document ID23627

Date Revision 28 Oct 2017 Reviewed 28

Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Process: 7830

Review O.A. Failures Report 18 Sep 2017

Process: 7737

Production In Production List 03 Sep 2016

Process: 7682

Check Stock Requirements Supplier Bluepoint 18 Apr 2016

Process: 7681

Check Stock Requirements Supplier Posey 18 Apr 2016

Process: 7680

Check Stock Requirements Supplier Envited 18 Apr 2016

Process: 7679

Check Stock Requirements Supplier Teledyne 18 Apr 2016

Process: 7675

Responsibility Allocation: Ordering Demo Stock For Humanmed

Reps 11 Mar 2016

Process: 7455

VST Board Directors Meeting Supplier Issues 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar

2016

Process: 7395

Responsibility Allocation: VST Stock Meeting 'Goods In' Review

09 Mar 2016

8.5.3

The organization shall exercise care with property belonging to customers or external providers while

it is under the organization's control or being used by the organization.

The organization shall identify, verify, protect and safeguard customers' or external providers' property

provided for use or incorporation into the products and services.

When the property of a customer or external provider is lost, damaged or otherwise found to be

unsuitable for use, the organization shall report this to the customer or external

Top Level Document: VOP 09 Repairs

External, Internal Repairs and Servicing

Revision Document ID23619

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection

Revision Document ID23627

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 07 Handling and Storage Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7814

Responsibility Allocation: Viamed Repairs 06 Jun 2017

Process: 7813

Responsibility Allocation: VST Repairs 06 Jun 2017

||Process: 7812

Responsibility Allocation: Vandagraph Repairs 06 Jun 2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

provider and retain documented information on what has occurred.

NOTE A customer's or external provider's property can include materials, components, tools and equipment, premises, intellectual property and personal data. Property belonging to customers or external providers

Audit 11 Repairs, Servicing and Returns

Revision Document ID23584

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

8.5.4

The organization shall preserve the outputs during production and service provision, to the extent

necessary to ensure conformity to requirements.

NOTE Preservation can include identification, handling, contamination control, packaging, storage, transmission or transportation, and protection. Preservation

Top Level Document: VOP 07 Stock

Storage, Movement

Revision Document ID23615

Date Revision 28 Oct 2017 Reviewed 28

Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7830

Control, Handling, Control of Labelling, Review O.A. Failures Report 18 Sep 2017

Process: 7455

VST Board Directors Meeting Supplier Issues 09 Mar 2016

8.5.5

The organization shall meet requirements for post-delivery activities associated with the products

and services.

In determining the extent of post-delivery activities that are required, the organization Audit 10b Process Verification shall consider:

- a) statutory and regulatory requirements;
- b) the potential undesired consequences associated with its products and services;
- c) the nature, use and intended lifetime of its products and services;
- d) customer requirements;

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, Management Review, Analysis Data

Revision Document ID23731

Date Revision 03 Nov 2017 Reviewed 03 Nov 2017

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 14 Complaints and Corrective Actions

Revision Document ID23213

Date Revision 24 Oct 2017 Reviewed 24

Process: 7826

Goods In Processes 06 Sep 2017

Process: 7821

Controlled Waste Description And Transfer 15 Jun 2017

Process: 7820

North Yorkshire Council Waste Tranfer 15 Jun 2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

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e) customer feedback. NOTE Post-delivery activities can include	Oct 2017 Audit 22 Post Market Survellance	Process: 7431
actions under warranty provisions, contractual obligations such	Revision Document ID23253 Date Revision 24 Oct 2017 Reviewed 24	Process: 7430
as maintenance services, and	Oct 2017	Process: 7429
supplementary services such as recycling or final disposal. Post-delivery activities		Process: 7428
		Process: 7427
		Responsibility Allocation : VST Customer Complaints 09 Mar 2016 Process: 7392
		Process: 7391
		Responsibility Allocation: VST Stock Meeting Customer Complaints Review **Mandatory** 09 Mar 2016 Process: 7389
		Responsibility Allocation: VST Stock Meeting Returns Overview - From Customers 09 Mar 2016
		Process: 7843 Review VST Product Feedback Negative 23 Sep 2017
		Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017 Process: 7841
		Review VST Feedback - Customer Complaints 23 Sep 2017 Process: 7840
		Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7839
		Review VIAMED Feedback - Customer Complaints 23 Sep 2017 Process: 7838
		Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
8.5.6	Audit 12 CE Files	Process: 7455
The organization shall review and control	Revision Document ID23205	VST Board Directors Meeting Supplier Issues 09 Mar 2016
changes for production or service	Date Revision 23 Oct 2017 Reviewed 23	Process: 7435
provision, to the extent	Oct 2017	VST Board Directors Meeting Matters Arising 09 Mar 2016
necessary to ensure continuing conformity with requirements.		
The organization shall retain documented		
information describing the results of the		

review of changes, the person(s) authorizing the change, and any necessary actions arising from the review. Control of changes		
8.6 The organization shall implement planned arrangements, at appropriate stages, to verify that the product and service requirements have been met. The release of products and services to the customer shall not proceed until the planned arrangements have been satisfactorily completed, unless otherwise approved by a relevant authority and, as applicable, by the customer. The organization shall retain documented information on the release of products and services. The documented information shall include: a) evidence of conformity with the acceptance criteria; b) traceability to the person(s) authorizing the release Release of products and services	Top Level Document: VOP 22 Picking and Packing Dispatch and Goods Out Revision Document ID23373 Date Revision 26 Oct 2017 Reviewed 26 Oct 2017 Audit 07 Handling and Storage Revision Document ID23189 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 09 Goods Inward and Product Identity Revision Document ID23193 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7455 VST Board Directors Meeting Supplier Issues 09 Mar 2016 Process: 7443 VST Board Directors Meeting Debtors 09 Mar 2016
8.7 Control of nonconforming outputs		Process: 7671 Humanmed Non Conformances 09 Mar 2016 Process: 7449 VST Board Directors Meeting Non Conformities Review 09 Mar 2016
8.7.1 The organization shall ensure that outputs that do not conform to their requirements are identified and controlled to prevent their unintended use or delivery. The organization shall take appropriate	Top Level Document: VOP 07 Stock Control, Handling, Control of Labelling, Storage, Movement Revision Document ID23615 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Top Level Document: VOP 06	Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7826 Goods In Processes 06 Sep 2017 Process: 7752 SRS Folder 22 Nov 2016 Process: 7749

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action based on the nature of the nonconformity and its effect

This shall also apply to nonconforming

products and

services detected after delivery of products, during or after the provision of services.

The organization shall deal with nonconforming outputs in one or more of the following ways:

- a) correction;
- b) segregation, containment, return or suspension of provision of products and services:
- c) informing the customer;
- d) obtaining authorization for acceptance under concession.

Conformity to the requirements shall be verified when nonconforming outputs are corrected.

Measurement Control VST, Calibration, Check Repair Quotes 10 Oct 2016

OA Stock

on the conformity of products and services. Revision Document ID23611

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7399

Responsibility Allocation: VST Stock Meeting Non Conforming

Stock Transfers. (QC19) 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview -

Credits 09 Mar 2016

Process: 7388

Responsibility Allocation: VST Stock Meeting Returns Overview 09

Mar 2016

8.7.2

The organization shall retain documented information that:

- a) describes the nonconformity;
- b) describes the actions taken;
- c) describes any concessions obtained;
- d) identifies the authority deciding the action in respect of the nonconformity.

Audit 10b Process Verification Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28

Oct 2017

Audit 12 CE Files

Revision Document ID23205

Date Revision 23 Oct 2017 Reviewed 23

Oct 2017

Process: 7830

Review O.A. Failures Report 18 Sep 2017

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

9 Performance evaluation

Performance evaluation

Process: 7433

Responsibility Allocation: VST Board Directors Meeting 09 Mar

2016

9.1 evaluation 9.1.1 The organization shall determine: a) what needs to be monitored and measured: b) the methods for monitoring, needed to ensure valid results; shall be performed; d) when the results from monitoring and measurement shall be analysed and evaluated. The organization shall evaluate the quality management system. results. General

The organization shall retain appropriate

Monitoring, measurement, analysis and

- measurement, analysis and evaluation
- c) when the monitoring and measuring

performance and the effectiveness of the

documented information as evidence of the

Top Level Document: VOP 10 Non Conformance, Corrective and

Preventive Actions

Revision Document ID23623

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, Management Review, Analysis Data Revision Document ID23731

Date Revision 03 Nov 2017 Reviewed 03 Nov 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To

Office 22 Apr 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

9.1.2

The organization shall monitor customers perceptions of the degree to which their needs and

expectations have been fulfilled. The organization shall determine the methods for obtaining,

monitoring and reviewing this information. NOTE Examples of monitoring customer perceptions can include customer surveys, customer feedback

on delivered products and services, meetings with customers, market-share analysis, compliments, warranty

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits,

Management Review, Analysis Data

Revision Document ID23731

Date Revision 03 Nov 2017 Reviewed 03 Nov 2017

Audit 14 Complaints and Corrective Actions

Revision Document ID23213

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Process: 7825

Responsibility Allocation: Order Picking 06 Sep 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7797

Check Order Are Being Picked In Priority Order 10 May 2017

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To

Office 22 Apr 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7664

Responsibility Allocation: Marketing Job Logger 09 Mar 2016

claims and dealer reports. Customer

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7432

Process: 7431

Process: 7430

Process: 7429

Process: 7428

Process: 7427

Responsibility Allocation: VST Customer Complaints 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review -

General 09 Mar 2016

Process: 7392

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints

Review **Mandatory** 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns Overview -

From Customers 09 Mar 2016

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer Complaints 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer Feedback Negative 23 Sep $\|2017$ 9.1.3 **Top Level Document: VOP 13 Process** Process: 7830 The organization shall analyse and Review Q.A. Failures Report 18 Sep 2017 Monitoring, System Reviews, Audits, evaluate appropriate data and information Management Review, Analysis Data Process: 7822 arising from monitoring Revision Document ID23731 Review Oxylink Stock 26 Jul 2017 and measurement. Date Revision 03 Nov 2017 Reviewed 03 Process: 7449 The results of analysis shall be used to Nov 2017 VST Board Directors Meeting Non Conformities Review 09 Mar evaluate: **Top Level Document: VOP 05 Supplier** 2016 Process: 7443 a) conformity of products and services; Control Supplier Review Purchase b) the degree of customer satisfaction; **Orders Supplier Returns** VST Board Directors Meeting Debtors 09 Mar 2016 c) the performance and effectiveness of the Revision Document ID23353 Process: 7435 quality management system; Date Revision 25 Oct 2017 Reviewed 25 VST Board Directors Meeting Matters Arising 09 Mar 2016 d) if planning has been implemented Process: 7394 Oct 2017 effectively; **Audit 22 Post Market Survellance** Responsibility Allocation: VST Stock Meeting Repairs Review -General 09 Mar 2016 e) the effectiveness of actions taken to Revision Document ID23253 address risks and opportunities; Date Revision 24 Oct 2017 Reviewed 24 Process: 27 f) the performance of external providers; Oct 2017 Management Reviews And Quality Audits 16 Feb 2016 g) the need for improvements to the quality Process: 7834 Financial Review 20 Sep 2017 management system. NOTE Methods to analyse data can Process: 26 include statistical techniques. Analysis Company Resources 16 Feb 2016 Process: 7713 and evaluation Review Roles And Responsibilitys 17 Aug 2016 Process: 7837 Review External Parties Influencing The OMS VST / Viamed 23 Sep 2017 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017 Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7846 ISO System Management Review 26 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7849 Review Product Failures New Codes 28 Sep 2017

	Process: 7871
	Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15
	Oct 2017
	Process: 7876
	Maintain Update Of ISO Route Maps 21 Oct 2017
	Process: 7878 Proving Possible Uncoming Regulation Changes 22 Oct 2017
	Review Possible Upcoming Regulation Changes 22 Oct 2017 Process: 28
	Supplier Review 16 Feb 2016
	Process: 5889
	Responsibility Allocation: Audit And Task - Audit 24 Feb 2016
	Process: 6828
	Non Conformance Issues 09 Mar 2016
	Process: 7071
	Post Market Surveillance 09 Mar 2016
	Process: 7199
	Non Conformities Review 09 Mar 2016
	Process: 7743
	Customer Complaints Paper File 26 Sep 2016 Process: 7827
	Review The Quality Policy VST 16 Sep 2017
	Process: 7833
	Importance Of Effective Quality Management 20 Sep 2017
	Process: 6829
	Supplier Review - Outstanding orders 09 Mar 2016
	Process: 6832
	Supplier Review Future orders 09 Mar 2016
	Process: 7091
	Calibration Index 09 Mar 2016
	Process: 7074
	Training 09 Mar 2016
	Process: 5881 Training Process 18 Feb 2016
	Training Records Review 18 Feb 2016 Process: 7847
	Health And Safety Review 26 Sep 2017
	Process: 7793
	Team Review Meeting 16 Mar 2017
9.2	Process: 7781
9.2 Internal audi	Audit 23 Analysis Of Data VST 08 Feb 2017
Internal audi	Truck 25 Amarysis Of Data V51 00 1 Co 2017

Process: 7780

Audit 22 Post Market Survellance VST 08 Feb 2017

Process: 7779

Audit 21 Audit Of Audit VST 08 Feb 2017

Process: 7778

Audit 20 Process Verification To Managment VST 08 Feb 2017

Process: 7777

Audit 19 Health And Saftey VST 08 Feb 2017

Process: 7776

Audit 17 Internal Audits VST 08 Feb 2017

Process: 7775

Audit 15 Production VST 08 Feb 2017

Process: 7774

Audit 14 Complaints And Corrective Actions VST 08 Feb 2017

Process: 7773

Audit 12 CE Files VST 08 Feb 2017

Process: 7772

Audit 11 Repairs And Service VST 08 Feb 2017

Process: 7771

Audit 10b Process Verification VST 08 Feb 2017

Process: 7770

Audit 10 Documentation Control VST 08 Feb 2017

Process: 7769

Audit 09 Goods Inward And Product Identity VST 08 Feb 2017

Process: 7768

Audit 08 Training VST 08 Feb 2017

Process: 7767

Audit 07 Handling And Storage VST 08 Feb 2017

Process: 7766

Audit 06 Calibration VST 08 Feb 2017

Process: 7765

Audit 05 Purchasing Suppliers VST 08 Feb 2017

Process: 7764

Audit 03 Design Control VST 08 Feb 2017

Process: 7763

Audit 02 Contract Review VST 08 Feb 2017

Process: 7762

Audit 01 Picking Packing VST 08 Feb 2017

Process: 7733

Audit 23 Analysis Of Data Viamed 24 Aug 2016

Process: 7732

Audit 22 Post Market Survellance Viamed 24 Aug 2016

Process: 7731

Audit 21 Audit Of Audit Viamed 24 Aug 2016

Process: 7730

Audit 20 Process Verification To Managment Viamed 24 Aug 2016

Process: 7729

Audit 19 Health And Saftey Viamed 24 Aug 2016

Process: 7728

Audit 17 Internal Audits Viamed 24 Aug 2016

Process: 7727

Audit 15 Production Viamed 24 Aug 2016

Process: 7726

Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016

Process: 7725

Audit 12 CE Files Viamed 24 Aug 2016

Process: 7724

Audit 11 Repairs And Service Viamed 24 Aug 2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug 2016

Process: 7722

Audit 10 Documentation Control Viamed 24 Aug 2016

Process: 7721

Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016

Process: 7720

Audit 08 Training Viamed 24 Aug 2016

Process: 7719

Audit 07 Handling And Storage Viamed 24 Aug 2016

Process: 7718

Audit 06 Calibration Viamed 24 Aug 2016

Process: 7717

Audit 05 Purchasing Suppliers Viamed 24 Aug 2016

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7715

Audit 02 Contract Review Viamed 24 Aug 2016

Process: 7714

Audit 01 Picking Packing Viamed 24 Aug 2016

Process: 7426

VST BSI Audits Calander BSI Audit Analysis of Data 09 Mar 2016

Process: 7425

VST BSI Audits Calander BSI Audit analysis 09 Mar 2016

Process: 7424

VST BSI Audits Calander BSI Audit Post Marketing Survalance 09

Mar 2016 Process: 7423

VST BSI Audits Calander BSI Audit of Audits 09 Mar 2016

Process: 7422

VST BSI Audits Calander BSI Audit Organisation and Process

Verification 09 Mar 2016

Process: 7421

VST BSI Audits Calander BSI Audit Health and Saftey 09 Mar 2016

Process: 7420

VST BSI Audits Calander BSI Audit Management Review 09 Mar

2016

Process: 7419

VST BSI Audits Calander BSI Audit Internal Audits 09 Mar 2016

Process: 7418

VST BSI Audits Calander BSI Audit Production 09 Mar 2016

Process: 7417

VST BSI Audits Calander BSI Audit Customer Complaints 09 Mar

2016

Process: 7416

VST BSI Audits Calander BSI Audit Non - Conformances Now apart

of Audit 14 09 Mar 2016

Process: 7415

VST BSI Audits Calander BSI Audit CE Files 09 Mar 2016

Process: 7414

VST BSI Audits Calander BSI Audit Repairs and Service 09 Mar 2016

Process: 7413

VST BSI Audits Calander BSI Audit Documentation Control 09 Mar

2016

Process: 7412

VST BSI Audits Calander BSI Audit Goods Inwards and Product

Identity 09 Mar 2016

Process: 7411

VST BSI Audits Calander BSI Audit Training 09 Mar 2016

Process: 7410

VST BSI Audits Calander BSI Audit Handling and Storage 09 Mar

2016

Process: 7409

VST BSI Audits Calander BSI Audit Calibration 09 Mar 2016

Process: 7408

VST BSI Audits Calander BSI Audit Purchasing 09 Mar 2016

Process: 7407

VST BSI Audits Calander BSI Audit Devive Classification Now

Apart of Audit 12 09 Mar 2016

Process: 7406

VST BSI Audits Calander BSI Audit Design Control 09 Mar 2016

Process: 7405

VST BSI Audits Calander BSI Audit Contract Review 09 Mar 2016

Process: 7404

VST BSI Audits Calander BSI Audit Picking and Packing 09 Mar

2016

Process: 7403

VST BSI Audits Calander 09 Mar 2016

9.2.1

The organization shall conduct internal audits at planned intervals to provide information on

whether the quality management system:

- a) conforms to:
- 1) the organization's own requirements for its quality management system;
- 2) the requirements of this International Standard;
- b) is effectively implemented and maintained.

Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits,

Management Review, Analysis Data Revision Document ID23731

Date Revision 03 Nov 2017 Reviewed 03 Nov 2017

Audit 17 Internal Audits

Revision Document ID23229

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 21 Audit of Audit

Revision Document ID23245

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system

09 Mar 2016 **Process: 7450**

VST Board Directors Meeting ISO Issues 09 Mar 2016

9.2.2 The organization shall: a) plan, establish, implement and maintain an audit programme(s) including the frequency, methods, responsibilities, planning requirements and reporting, which shall take into consideration the importance of the processes concerned, changes affecting the organization, and the results of previous audits; b) define the audit criteria and scope for each audit; c) select auditors and conduct audits to ensure objectivity and the impartiality of the audit process; d) ensure that the results of the audits are reported to relevant management; e) take appropriate correction and corrective actions without undue delay; f) retain documented information as evidence of the implementation of the audit programme and the	Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23	
audit results. NOTE See ISO 19011 for guidance.		
9.3 Management review		
9.3.1 Top management shall review the organization's quality management system, at planned intervals, to ensure its continuing suitability, adequacy, effectiveness and alignment with the strategic direction of the organization. General	Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits, Management Review, Analysis Data Revision Document ID23731 Date Revision 03 Nov 2017 Reviewed 03 Nov 2017	Process: 7754
9.3.2 9.3.2 Management review inputs	Top Level Document: VOP 13 Process Monitoring, System Reviews, Audits,	Process: 7831 Intrastats Debtors And Creditor Figures 18 Sep 2017

Quality Manual 06/11/2017

The management review shall be planned and carried out taking into consideration:

- a) the status of actions from previous management reviews;
- b) changes in external and internal issues that are relevant to the quality management Revision Document ID23149 system;
- c) information on the performance and effectiveness of the quality management system, including trends in:
- 1) customer satisfaction and feedback from relevant interested parties;
- 2) the extent to which quality objectives have been met:
- 3) process performance and conformity of products and services;
- 4) nonconformities and corrective actions:
- 5) monitoring and measurement results;
- 6) audit results:
- 7) the performance of external providers;
- d) the adequacy of resources;
- e) the effectiveness of actions taken to address risks and opportunities (see 6.1);
- f) opportunities for improvement.

Management review inputs

Management Review, Analysis Data

Revision Document ID23731

Date Revision 03 Nov 2017 Reviewed 03 Nov 2017

Audit 18 Management Review

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7830

Review O.A. Failures Report 18 Sep 2017

Process: 7825

Responsibility Allocation: Order Picking 06 Sep 2017

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7455

VST Board Directors Meeting Supplier Issues 09 Mar 2016

Process: 7451

VST Board Directors Meeting Company Issues 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar

2016

Process: 7446

VST Board Directors Meeting Stock Levels 09 Mar 2016

Process: 7445

VST Board Directors Meeting Loans 09 Mar 2016

Process: 7444

VST Board Directors Meeting Creditors 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7432

Process: 7431

Process: 7430

Process: 7429

Process: 7428

Process: 7427

Responsibility Allocation: VST Customer Complaints 09 Mar 2016

Process: 7392

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints

Review **Mandatory** 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock Meeting Returns Overview -

From Customers 09 Mar 2016

Process: 7843

Review VST Product Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

Process: 7840

Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7862

Review The Audit Calender Screen 04 Oct 2017

Process: 7834

Financial Review 20 Sep 2017

Process: 5877

Responsibility Allocation: Review Company Data 17 Feb 2016

Process: 7070

Management Review 09 Mar 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug 2016

Process: 7846

ISO System Management Review 26 Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep 2017

Process: 7871

Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15

Oct 2017 **Process: 7876**

Maintain Update Of ISO Route Maps 21 Oct 2017

Process: 7878

Review Possible Upcoming Regulation Changes 22 Oct 2017

Process: 7125

Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016

Process: 28

Supplier Review 16 Feb 2016

Process: 5887

Review ISO/EN Documents 24 Feb 2016

Process: 6828 Non Conformance Issues 09 Mar 2016 Process: 7199 Non Conformities Review 09 Mar 2016 Process: 7743 Customer Complaints Paper File 26 Sep 2016 Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7833 Importance Of Effective Quality Management 20 Sep 2017 Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016 Process: 6832 Supplier Review Future orders 09 Mar 2016 Process: 7753 Management Meeting 22 Nov 2016 Process: 5881 Training Records Review 18 Feb 2016 Process: 6851 Review Accident Book 09 Mar 2016 Process: 7847 Health And Safety Review 26 Sep 2017 9.3.3 **Audit 18 Management Review** The outputs of the management review Revision Document ID23149 shall include decisions and actions related Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 **Audit 10b Process Verification** a) opportunities for improvement; b) any need for changes to the quality Revision Document ID23590 management system; Date Revision 28 Oct 2017 Reviewed 28 c) resource needs. Oct 2017 The organization shall retain documented information as evidence of the results of management reviews. Management review outputs

1 Improvement

10 Process: 7433

Improvement		Responsibility Allocation : VST Board Directors Meeting 09 Mar 2016
The organization shall determine and select opportunities for improvement and implement any necessary actions to meet customer requirements and enhance customer satisfaction. These shall include: a) improving products and services to meet requirements as well as to address future needs and expectations; b) correcting, preventing or reducing undesired effects; c) improving the performance and effectiveness of the quality management system. NOTE Examples of improvement can include correction, corrective action, continual improvement, breakthrough change, innovation and reorganization. General	Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID23623 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 14 Complaints and Corrective Actions Revision Document ID23213 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 Chart 08 Correction and Prevention Revision Document ID8682 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 VM3COP27.09 Reduce goldmine Mailbox preventative maintenance Revision Document ID14907 Date Revision 02 Apr 2015 Reviewed 02 Apr 2015	Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017 Process: 7822 Review Oxylink Stock 26 Jul 2017 Process: 7754 Process: 7455 VST Board Directors Meeting Supplier Issues 09 Mar 2016 Process: 7443 VST Board Directors Meeting Debtors 09 Mar 2016 Process: 7387 Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar 2016
10.2 Nonconformity and corrective action	Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID23623 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017	Process: 7671 Humanmed Non Conformances 09 Mar 2016 Process: 7449 VST Board Directors Meeting Non Conformities Review 09 Mar 2016
When a nonconformity occurs, including any arising from complaints, the organization shall: a) react to the nonconformity and, as applicable: 1) take action to control and correct it; 2) deal with the consequences;	Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions Revision Document ID23623 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Top Level Document: VOP 19 FeedBack Customer Complaints Vigilance and	Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7448 VST Board Directors Meeting Customer Complaints 09 Mar 2016 Process: 7435 VST Board Directors Meeting Matters Arising 09 Mar 2016

Quality Manual 06/11/2017

b) evaluate the need for action to eliminate Notifications VST Ltd the cause(s) of the nonconformity, in order Revision Document ID23647 that it does not

recur or occur elsewhere, by:

- 1) reviewing and analysing the nonconformity;
- 2) determining the causes of the nonconformity;
- 3) determining if similar nonconformities exist, or could potentially occur;
- c) implement any action needed;
- d) review the effectiveness of any corrective action taken;
- e) update risks and opportunities determined during planning, if necessary;
- f) make changes to the quality management system, if necessary. Corrective actions shall be appropriate to the effects of the nonconformities encountered.

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 12 CE Files

Revision Document ID23205

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 14 Complaints and Corrective Actions

Revision Document ID23213

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Process: 7432

Process: 7430

Process: 7427

Responsibility Allocation: VST Customer Complaints 09 Mar 2016

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints

Review **Mandatory** 09 Mar 2016

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

10.2.2

The organization shall retain documented information as evidence of:

- a) the nature of the nonconformities and any subsequent actions taken;
- b) the results of any corrective action.

Top Level Document: VOP 19 FeedBack Process: 7449

Customer Complaints Vigilance and Notifications Viamed Ltd

Revision Document ID23575

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 19 FeedBack **Customer Complaints Vigilance and Notifications VST Ltd**

Revision Document ID23647

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 10 Non Conformance, Corrective and Preventive Actions

Revision Document ID23623

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 10 Documentation Control

VST Board Directors Meeting Non Conformities Review 09 Mar ||2016

0/11/2017	Quality Maria	-
	Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	
The organization shall continually improve the suitability, adequacy and effectiveness of the quality management system. The organization shall consider the results of analysis and evaluation, and the outputs from	Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 18 Management Review Revision Document ID23149 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	
management review, to determine if there are needs or opportunities that shall be addressed as part of continual improvement. Continual improvement	Audit 22 Post Market Survellance Revision Document ID23253 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017	

Document ID	Sub Processes
ID22301	VST ISO 9001:2015 Scope
	Process: 7848 Review ISO Scopes 27 Sep 2017
ID23149	Audit 18 Management Review
	Process: 55 Business Continuity Plan 17 Feb 2016
	Process: 23 Company Objectives 16 Feb 2016
	Process: 6813 Management Meeting Turnover Report 09 Mar 2016
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 22 Company Policys 16 Feb 2016
	Process: 7750 Meeting With Management 14 Oct 2016
	Process: 7793 Team Review Meeting 16 Mar 2017
	Process: 7753 Management Meeting 22 Nov 2016
	Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
	Process: 7834 Financial Review 20 Sep 2017
	Process: 26 Company Resources 16 Feb 2016
	Process: 30 Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016
II I	Process: 31 Responsibility Allocation: Notified Body Notifications 16 Feb 2016
II I	Process: 32 MDALL Listings 16 Feb 2016
	Process: 7057 Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016
	Process: 7070 Management Review 09 Mar 2016

06/11/2017

	Process: 29 Responsibility Allocation: CMDCAS Updates And Licences 16 Feb 2016
	Process: 5889 Responsibility Allocation: Audit And Task - Audit 24 Feb 2016
	Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016
	Process: 7829
	Process: 6871 ISO14001 Environmental management systems 09 Mar 2016
	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
	Process: 7877 Disaster Planning 21 Oct 2017
	Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017
	Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017
	Process: 7886 Audit 18 Management Review Viamed 24 Oct 2017
	Process: 7887 Audit 18 Management Review VST 24 Oct 2017
	Process: 7890 New UPS Rates Needs Checking 24 Oct 2017
	Process: 7888 Review Processes Linked To VOPs And Audits 24 Oct 2017
ID23523	
11023323	VOP 01 Documentation / Records - Control, Creation, Storage, Retrieval and Revision control Process: 5940 Thumb Nail Processor 07 Mar 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016
	Process: 7032 Responsibility Allocation: Document Requirements 09 Mar 2016
	Process: 41 Responsibility Allocation: Documentation Control 16 Feb 2016
	Process: 59 Out Of Date Documents 17 Feb 2016
	Process: 5851 Duplicate Documents 17 Feb 2016
	Process: 5852 Responsibility Allocation: Retention Of Records 17 Feb 2016
	Process: 7130 Intrastats Information for Intrastats and L Drive 09 Mar 2016
	Process: 5890 Check Website ISO Documents 24 Feb 2016
	Process: 7200 Responsibility Allocation: ISO Issues 09 Mar 2016
	Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016
ID23197	Audit 10 Documentation Control
	Process: 10 Distribution Of Emails 16 Feb 2016
	Process: 5939 Responsibility Allocation: Email ISP Routing 05 Mar 2016
	Process: 5940 Thumb Nail Processor 07 Mar 2016
	Process: 11 Distribution Of Mail 16 Feb 2016
	Process: 6 Updating Contact Management System 16 Feb 2016
	Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016
	Process: 53 Emails 16 Feb 2016
	Process: 7672 Off Site Backup 09 Mar 2016
I	Process: 7700 Domain Name Management 19 May 2016
	Process: 9 Distribution Of Faxes 16 Feb 2016 Process: 15 Filing and Archiving 16 Feb 2016

Process: 7711 Import Bank CSV 01 Jul 2016 **Process: 7722** Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7693** Collect Repair Filing From Warehouse 22 Apr 2016 **Process: 12** Sales And Technical Information Processing 16 Feb 2016 **Process: 16** Responsibility Allocation: Photocopying 16 Feb 2016 **Process: 5901** Link Call Log Contacts To The CRM 02 Mar 2016 **Process: 7699** Shred Sensitive Paperwork In JL Office 19 May 2016 **Process: 7705** Checking For Uploaded Files 08 Jun 2016 Process: 7754 **Process: 7770** Audit 10 Documentation Control VST 08 Feb 2017 **Process: 6938** Customer Database Updates 09 Mar 2016 **Process: 6940** Responsibility Allocation: Customer Ongoing task List 09 Mar 2016 **Process: 7090** Responsibility Allocation : Office Procedures 09 Mar 2016 **Process: 7032** Responsibility Allocation: Document Requirements 09 Mar 2016 **Process: 41** Responsibility Allocation: Documentation Control 16 Feb 2016 **Process: 59** Out Of Date Documents 17 Feb 2016 **Process: 5851** Duplicate Documents 17 Feb 2016 **Process: 5852** Responsibility Allocation: Retention Of Records 17 Feb 2016 **Process: 7124** Responsibility Allocation: Intrastats 09 Mar 2016 **Process: 7125** Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 **Process: 7126** Intrastats Requested Page updates 09 Mar 2016 **Process: 7127** Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar 2016 **Process: 7128** Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 **Process: 7129** Intrastats Cross Reference Database Tables Updates 09 Mar 2016 **Process: 7130** Intrastats Information for Intrastats and L Drive 09 Mar 2016 **Process: 7131** Responsibility Allocation: Intrastats Opera 09 Mar 2016 **Process: 7133** Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016 **Process: 7739** Intrastats Amendment Log 12 Sep 2016 **Process: 5877** Responsibility Allocation: Review Company Data 17 Feb 2016 **Process: 44** Secure Socket Level Certificate 16 Feb 2016 **Process: 5890** Check Website ISO Documents 24 Feb 2016 **Process: 7863** Maintain Repair Codes List 05 Oct 2017 ID23590 Audit 10b Process Verification **Process: 7701** AWS Amazon Web Services 23 May 2016 **Process: 7723** Audit 10b Process Verification Viamed 24 Aug 2016 **Process: 7827** Review The Quality Policy VST 16 Sep 2017 **Process: 7828** Review The Quality Policy Viamed 16 Sep 2017 **Process: 7771** Audit 10b Process Verification VST 08 Feb 2017 **Process: 6866** Internal Process Verification Complete Systems Review 09 Mar 2016

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	Process: 7755 Fast Hosts Invoice 08 Dec 2016
	Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017
	Process: 7846 ISO System Management Review 26 Sep 2017
	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	Process: 7832 Cleardown Emailed Invoices 20 Sep 2017
	Process: 7848 Review ISO Scopes 27 Sep 2017
	Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017
	Process: 7852 Software Validation Expired Stock 01 Oct 2017
	Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017
	Process: 7854 Software Validation In Production List 01 Oct 2017
	Process: 7855 Software Validation - Production Lists 01 Oct 2017
	Process: 7856 Software Validation Unchecked Orders 01 Oct 2017
	Process: 7857 Software Validation Stock Tracking Check 01 Oct 2017
	Process: 7858 Software Validation Attempt To QA Some Stock 01 Oct 2017
	Process: 7861 Software Validation Of Training Documents Forced Reading 03 Oct 2017
	Process: 7850 Software Validation Scan In Correct Product 01 Oct 2017
	Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017
	Process: 7865 Software Validation Conflicting Audits 07 Oct 2017
	Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
	Process: 7875 Software Validation Document Control 20 Oct 2017
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017
	Process: 7881 Software Validation - Live Orders 22 Oct 2017
ID8700	Chart 27 Customer Complaints Chart 27
	Process: 7743 Customer Complaints Paper File 26 Sep 2016
ID23153	Audit 08 Training, Competence and Human Resources
	Process: 7720 Audit 08 Training Viamed 24 Aug 2016
	Process: 6839 Personnel Holidays and Time Adjustments 09 Mar 2016
	Process: 5881 Training Records Review 18 Feb 2016
	Process: 5904 Responsibility Allocation: Taking On New Staff 02 Mar 2016
	Process: 5936 Wages Calculations 05 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016
	Process: 6851 Review Accident Book 09 Mar 2016
	Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016
	Process: 6928 Responsibility Allocation : Staff 09 Mar 2016
	Process: 7074 Training 09 Mar 2016
	Process: 7759 Health Declaration Sheet 23 Jan 2017
	Process: 7768 Audit 08 Training VST 08 Feb 2017
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	Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 7713 Review Roles And Responsibilitys 17 Aug 2016
	Process: 7883 Appraisal 23 Oct 2017
	Process: 7884 Pay Review 23 Oct 2017
D22684	VM3COP00.00 Viamed Quality Statement policy and objectives
	Process: 23 Company Objectives 16 Feb 2016
	Process: 22 Company Policys 16 Feb 2016
	Process: 7828 Review The Quality Policy Viamed 16 Sep 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
D22062	VM3COP00.00 VST Quality Statement policy and objectives
	Process: 23 Company Objectives 16 Feb 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
ID23519	VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks
11023317	Process: 39 Environmental Policy Document Review 16 Feb 2016
	Process: 7741 Review Ethical Policy 14 Sep 2016
	Process: 6839 Personnel Holidays and Time Adjustments 09 Mar 2016
	Process: 5881 Training Records Review 18 Feb 2016
	Process: 5904 Responsibility Allocation: Taking On New Staff 02 Mar 2016
	Process: 6837 Personnel Requirements and Training 09 Mar 2016
	Process: 6877 Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	Process: 6906 Responsibility Allocation: Time Working Away 09 Mar 2016
	Process: 6928 Responsibility Allocation: Staff 09 Mar 2016
	Process: 7074 Training 09 Mar 2016
	Process: 7042 Responsibility Allocation: Work Environment 09 Mar 2016
	Process: 5934 Responsibility Allocation: Staff Training 05 Mar 2016
	Process: 5874 Childcare Vouchers Edenred 17 Feb 2016
	Process: 7753 Management Meeting 22 Nov 2016
	Process: 34 Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016
	Process: 5869 Responsibility Allocation: Legal Company Car Registration 17 Feb 2016
	Process: 6841 Responsibility Allocation: Grants 09 Mar 2016
	Process: 6843 Future Reviews - Waste 09 Mar 2016
	Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016
	Process: 30 Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016
	Process: 31 Responsibility Allocation : Notified Body Notifications 16 Feb 2016
	ID 24 MO ATT T' (' 16 E 1 2016
	Process: 32 MDALL Listings 16 Feb 2016 Process: 7033 Responsibility Allocation: Management commitment to ISO 09 Mar 2016

	Process: 7037 Responsibility Allocation: Responsibility, authority and communication 09 Mar 2016 Process: 7057 Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016	
	Process: 7713 Review Roles And Responsibilitys 17 Aug 2016	
	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017	
	Process: 29 Responsibility Allocation: CMDCAS Updates And Licences 16 Feb 2016	
	Process: 7848 Review ISO Scopes 27 Sep 2017	
	Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017	
ID23249	Audit 20 Process verification to Managment	
	Process: 7730 Audit 20 Process Verification To Managment Viamed 24 Aug 2016	
	Process: 7778 Audit 20 Process Verification To Managment VST 08 Feb 2017	
ID21800	VM3COP19 Health and Safety	
	Process: 6855 Risk Assessment HSE 09 Mar 2016	
ID22429	Viamed Top Level Quality Objectives	
	Process: 23 Company Objectives 16 Feb 2016	
ID23326	VOP 18 Maintenance Building, Fabric and Infrastructure	
	Process: 5856 Cleaning The Kitchen 17 Feb 2016	
	Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016	
	Process: 5900 Cleaning Of Office Windows 25 Feb 2016	
	Process: 5878 Empty Office Bins 18 Feb 2016	
	Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016	
	Process: 5906 Empty Paper Bins 03 Mar 2016	
	Process: 7805 Empty Kitchen Bins 22 May 2017	
	Process: 5909 Empty Warehouse Bins 03 Mar 2016	
	Process: 7706 Update Virus Software And Scan For Viruses 10 Jun 2016	
	Process: 7802 Clean Kitchen Sides 22 May 2017	
	Process: 7803 Dishwashing 22 May 2017	
	Process: 7804 Sweep Kitchen Floor 22 May 2017	
	Process: 7806 Watering Plants 22 May 2017	
	Process: 7807	
	Process: 54 Responsibility Allocation: Gents Toilets 17 Feb 2016	
	Process: 5907 Hoover Warehouse 03 Mar 2016	
	Process: 5908 Sweep Warehouse 03 Mar 2016	
	Process: 5910 Clean Duckets 03 Mar 2016	
	Process: 5911 Clear Cardboard 03 Mar 2016	
	Process: 7698 Clean Toilets 17 May 2016	
	Process: 7131 Responsibility Allocation: Intrastats Opera 09 Mar 2016	
	Process: 7133 Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016	
	Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016	

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ID23594	Audit 16 Sales and Marketing		
	Process: 21 Office Sales Projects 16 Feb 2016		
	Process: 17 Preparation Of Catalogues 16 Feb 2016		
	Process: 40 Responsibility Allocation : Calender 16 Feb 2016		
	Process: 5870 Book Arab Health 17 Feb 2016		
	Process: 19 Maintaining Leaflet Stocks 16 Feb 2016		
	Process: 20 Processing Of Mail Shots 16 Feb 2016		
	Process: 5873 Distributor Contract Reviews 17 Feb 2016		
	Process: 5885 Responsibility Allocation: Monthly Reports 24 Feb 2016 Process: 5883 Responsibility Allocation: Monthly Sales Report 24 Feb 2016 Process: 6888 Viamed Automotive UK 09 Mar 2016		
	Process: 6898 GHX Web Pricing 09 Mar 2016		
	Process: 5884 Responsibility Allocation: Monthly Report 24 Feb 2016		
	Process: 5886 Responsibility Allocation: Monthly Report 24 Feb 2016		
D23173	Audit 04 Accounts and Finance		
	Process: 7702 Responsibility Allocation: Vandagraph Pay Pay Issue Refund 23 May 2016		
	Process: 7703 Vandagraph Pay Pay Retrieve Funds 23 May 2016		
	Process: 5915 Opera Sales Ledger Close 05 Mar 2016		
	Process: 7740 Weights Per Region Needed To Submit EC Sales List 13 Sep 2016		
	Process: 5929 HMRC Intrastats Sales Data 05 Mar 2016		
	Process: 7799 Opera Purchase Ledger Close 11 May 2017		
	Process: 7800 Opera Nominal Ledger Close 11 May 2017		
	Process: 5937 Review the Delivered Not Invoiced Reports 05 Mar 2016		
	Process: 5865 Vandagraph Loan 17 Feb 2016		
	Process: 5867 Accounts On Stop 17 Feb 2016		
	Process: 5874 Childcare Vouchers Edenred 17 Feb 2016		
	Process: 5914 End Of Year Reports For Accountants 04 Mar 2016		
	Process: 5916 Bank Details Opera reports entered Intrastats 05 Mar 2016		
	Process: 5917 Fill in Cashbook / Bank Rec for previous Month 05 Mar 2016		
	Process: 5918 Journals for the End of Month accounts 05 Mar 2016		
	Process: 5920 Responsibility Allocation: Cheques To Bank - Fill in Paying in Book 05 Mar 2016		
	Process: 5922 Credit Cards Expenses Calculations 05 Mar 2016		
	Process: 5923 Credits processed 05 Mar 2016		
	Process: 5924 Export Cheques sent by Currency Lodgement 05 Mar 2016		
	Process: 5925 Customs Clearance 05 Mar 2016		
	Process: 5926 Responsibility Allocation: Petty Cash Expenses receipts and cash 05 Mar 2016		
	Process: 5927 Responsibility Allocation: Accounts Filing 05 Mar 2016		
	Process: 5928 Responsibility Allocation: xx remove Filing Cabinets 05 Mar 2016		
	Process: 5930 VAT Return 05 Mar 2016		

Process: 5931 Purchase Invoices in to Opera 05 Mar 2016 **Process: 5932** Remit Processing and entry into Opera 05 Mar 2016 **Process: 5933** Responsibility Allocation: Sales Accounts Reminders 05 Mar 2016 **Process: 5942** Chase the Debtors viamed 08 Mar 2016 **Process: 6819** Supplier Payments and Invoice processing 09 Mar 2016 Process: 6822 **Process: 6876** Issues for Accountants - P11D Form re Benefits to Revenue and Customs 09 Mar 2016 **Process: 6946** Accounts Debtors Review - Export 09 Mar 2016 **Process: 6951** Accounts Debtors Review - UK 09 Mar 2016 Process: 7192 **Process: 7084** Responsibility Allocation: Accounts Issues 09 Mar 2016 **Process: 7195** Responsibility Allocation: Loans between companies 09 Mar 2016 **Process: 7788** Petty Cash Reconciliation 02 Mar 2017 **Process: 7789** Withdraw Funds From Paypal 02 Mar 2017 **Process: 7817** Issues For Accountants - Check suggested invoice report in operas 13 Jun 2017 **Process: 7818** Issues For Accountants - Check Purchasing Journals to see if VAT handled correctly Previous Month 13 Jun 2017 Process: 7819 Issues For Accountant - Check Contra account 8000 and clear it 13 Jun 2017 **Process: 7824** Chase The Debtors VST 27 Aug 2017 **Process: 7708** Acorn 0014904 17 Jun 2016 Process: 5869 Responsibility Allocation: Legal Company Car Registration 17 Feb 2016 **Process: 7831** Intrastats Debtors And Creditor Figures 18 Sep 2017 Process: 7885 Audit 04 Accounts 23 Oct 2017 ID23161 Audit 02 Contract Review and Sales Order Processing **Process: 5** Processing Of Sales Orders 16 Feb 2016 **Process: 36** Emailing Of Invoices 16 Feb 2016 **Process: 5892** Checking EBay And Amazon For Orders And Messages 25 Feb 2016 **Process: 5894** Responsibility Allocation: Checking Of Active List 25 Feb 2016 **Process: 7** Checking Of Sales Orders 16 Feb 2016 **Process: 5943** Check Cardea And Multiquote 08 Mar 2016 **Process: 5891** Processing Of Repair Quotes And Orders 25 Feb 2016 **Process: 2** Answering Telephones 16 Feb 2016 **Process: 37** West Yorkshire Ambulance Stock 16 Feb 2016 **Process: 5945** Responsibility Allocation: Sending Samples 08 Mar 2016 **Process: 5946** Sending Sale Or Returns 08 Mar 2016 Process: 5948 Adding New Accounts To Opera 08 Mar 2016 **Process: 5949** Filling Credit Card Slips 08 Mar 2016 **Process: 5895** Responsibility Allocation: Completing Office Job List 25 Feb 2016 **Process: 5875** Check Paypal For Orders 17 Feb 2016 **Process: 7675** Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016

Process: 5944 Chasing Lost Customers 08 Mar 2016 **Process: 3** Responsibility Allocation: Meeting And Greeting Visitors To The Company 16 Feb 2016 **Process: 4** Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016 **Process: 7676** PDFing Of Invoices 17 Mar 2016 **Process: 14** Fax Paper 16 Feb 2016 **Process: 7734** Humanmed Order Processing 25 Aug 2016 **Process: 7677** Follow Up SOR And Samples 29 Mar 2016

Process: 7696 Send VIAMED Delivery Notifications 28 Apr 2016

Process: 5893 Answering Website Questions 25 Feb 2016

Process: 7678 Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 5899 Proforma And Quote Chasing 25 Feb 2016

Process: 7710 Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

Process: 7715 Audit 02 Contract Review Viamed 24 Aug 2016

Process: 5897 Responsibility Allocation: Franking Mail 25 Feb 2016

Process: 7709 Humanmed Invoicing 28 Jun 2016

Process: 6954 Back Orders Review - By Customer 09 Mar 2016

Process: 8 Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25 Feb 2016

Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

Process: 5947 Responsibility Allocation: Search For Distributors 08 Mar 2016

Process: 6958 Responsibility Allocation: Shipped Order Queries 09 Mar 2016

Process: 7686 Thorough Checking Of Awaiting Action Tray 21 Apr 2016

Process: 7712 Review Inward Payments 01 Jul 2016

Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7758 Check For GHX Orders 17 Jan 2017

Process: 7761 Send VST Delivery Notifications 01 Feb 2017

Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017

Process: 7795 Answering UK Web Questions 27 Apr 2017

Process: 7822 Review Oxylink Stock 26 Jul 2017

Process: 7791 Price List Check 10 Mar 2017

Process: 7763 Audit 02 Contract Review VST 08 Feb 2017

Process: 7808 Ensure All Invoice Correctly Tagged 02 Jun 2017

Process: 5872 Check Sale Or Returns Export 17 Feb 2016

Process: 5871 Check Sale Or Returns 17 Feb 2016

Process: 5876 E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 7782 Remove Started But Not Used Order Numbers 08 Feb 2017

Process: 6956 Responsibility Allocation : Sales Order Issues 09 Mar 2016

Process: 6921 Customer pricing agreements 09 Mar 2016

	Process: 6922 Special Price Quotes to Customers 09 Mar 2016 Process: 6959 Sales Forward Orders Review 09 Mar 2016 Process: 7801 VST Price Review 17 May 2017 Process: 5905 Responsibility Allocation: Price Checking 02 Mar 2016 Process: 6950 Opera Partnumber Prices Updates 09 Mar 2016 Process: 7697 Yearly Pricing Review 09 May 2016 Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7872 Embargo Countries NOT Allowed To Sell To 16 Oct 2017 Process: 7893 VST Price Lists 28 Oct 2017 Process: 7894 VST Customer Agreements 28 Oct 2017	
ID23253	Audit 22 Post Market Survellance Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016 Process: 43 Product Post Market Survellance 16 Feb 2016 Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017 Process: 6889 Responsibility Allocation: Post Market Surveilance 09 Mar 2016 Process: 7809 Pro-Active Marketing 06 Jun 2017 Process: 7810 Research Activities 06 Jun 2017 Process: 5863 Responsibility Allocation: Sales Meetings UK 17 Feb 2016 Process: 5864 Responsibility Allocation: Sales Meeting EX 17 Feb 2016	
ID23169	Audit 01 Picking packing Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017 Process: 5859 Review Un-shipped Parcels 17 Feb 2016 Process: 6970 Process: 7691 Ship Sale Or Returns 21 Apr 2016 Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017 Process: 7796 Review Franking Label Errors 08 May 2017 Process: 7797 Check Order Are Being Picked In Priority Order 10 May 2017 Process: 7798 Orders And Items Shipped Per Month 10 May 2017 Process: 7860 Goods Out Picking 03 Oct 2017	
ID23615	VOP 07 Stock Control, Handling, Control of Labelling, Storage, Movement Process: 6973 Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016 Process: 7675 Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar 2016 Process: 5872 Check Sale Or Returns Export 17 Feb 2016 Process: 5871 Check Sale Or Returns 17 Feb 2016 Process: 5855 Purchase Order Requirements Teledyne 17 Feb 2016 Process: 5858 Opera Stock Adjustments 17 Feb 2016 Process: 5868 Return Goods To Suppliers 17 Feb 2016	

Process: 5935 Stock Allocations 05 Mar 2016 **Process: 6829** Supplier Review - Outstanding orders 09 Mar 2016 **Process: 6832** Supplier Review Future orders 09 Mar 2016 **Process: 6840** Minimum Stock Report 09 Mar 2016 **Process: 6848** Returns Stock Report 09 Mar 2016 **Process: 6850** Current Stock Levels 09 Mar 2016 **Process: 6945** Missing Stock or Adjustments 09 Mar 2016 **Process: 6955** Production Requirements 09 Mar 2016 **Process: 7046** Stock Purchasing 09 Mar 2016 **Process: 7051** Responsibility Allocation: Control of nonconforming product 09 Mar 2016 **Process: 7673** Check Expiry Dated Stock 09 Mar 2016 **Process: 7679** Check Stock Requirements Supplier Teledyne 18 Apr 2016 **Process: 7680** Check Stock Requirements Supplier Envited 18 Apr 2016 **Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 **Process: 7682** Check Stock Requirements Supplier Bluepoint 18 Apr 2016 **Process: 7687** Vandagraph Duckets 21 Apr 2016 **Process: 7688** Move Stock From QA Shelf To Stock Shelf Friday 21 Apr 2016 **Process: 7689** Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016 **Process: 7694** Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016 **Process: 7695** Top Up Quick Shipping Shelves 28 Apr 2016 **Process: 7708** Acorn 0014904 17 Jun 2016 **Process: 7798** Orders And Items Shipped Per Month 10 May 2017 **Process: 6961** Responsibility Allocation: VIAMED Stock Meeting Purchase Order Requirements 09 Mar 2016 **Process: 7683** Check Stock For Proforma 18 Apr 2016 **Process: 6968** Responsibility Allocation: VIAMED Stock Meeting Repairs Review - General 09 Mar 2016 **Process: 6949** Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar 2016 **Process: 6948** Responsibility Allocation: VIAMED Stock Meeting Stock Processing 09 Mar 2016 **Process: 6947** Responsibility Allocation: VIAMED Stock Meeting Stock Queries 09 Mar 2016 **Process: 7830** Review Q.A. Failures Report 18 Sep 2017 **Process: 7864** ESD Work Stations 07 Oct 2017 **Process: 7873** On Site Environment Review 18 Oct 2017 **Process: 7866** Oxygen Cylinder Check 13 Oct 2017 ID23575 VOP 19 FeedBack Customer Complaints Vigilance and Notifications Viamed Ltd **Process: 7743** Customer Complaints Paper File 26 Sep 2016 **Process: 7671** Humanmed Non Conformances 09 Mar 2016 **Process: 6931** Customer Complaints 09 Mar 2016 **Process: 7839** Review VIAMED Feedback - Customer Complaints 23 Sep 2017 **Process: 7838** Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017 **Process: 7070** Management Review 09 Mar 2016

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	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017	
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017	
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017	
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	Process: 7174	
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	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017	
ID18641	VM3COP20.01 Post In Distributing the Post	
	Process: 11 Distribution Of Mail 16 Feb 2016	
	Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016	
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	Process: 5 Processing Of Sales Orders 16 Feb 2016	
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	Process: 5894 Responsibility Allocation: Checking Of Active List 25 Feb 2016	
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> **Process: 7710** Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016 **Process: 7707** Send Purchase Orders To Suppliers 13 Jun 2016 **Process: 14** Fax Paper 16 Feb 2016 Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 **Process: 7734** Humanmed Order Processing 25 Aug 2016 **Process: 5850** Purchase Order Log 17 Feb 2016 **Process: 7693** Collect Repair Filing From Warehouse 22 Apr 2016 **Process: 7677** Follow Up SOR And Samples 29 Mar 2016 **Process: 5897** Responsibility Allocation: Franking Mail 25 Feb 2016 **Process: 21** Office Sales Projects 16 Feb 2016 **Process: 7709** Humanmed Invoicing 28 Jun 2016 **Process: 8** Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016 **Process: 12** Sales And Technical Information Processing 16 Feb 2016 **Process: 16** Responsibility Allocation: Photocopying 16 Feb 2016 **Process: 17** Preparation Of Catalogues 16 Feb 2016 **Process: 20** Processing Of Mail Shots 16 Feb 2016 Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25 Feb 2016 **Process: 5901** Link Call Log Contacts To The CRM 02 Mar 2016 **Process: 5913** Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016 Process: 5947 Responsibility Allocation: Search For Distributors 08 Mar 2016 **Process: 6958** Responsibility Allocation: Shipped Order Queries 09 Mar 2016 **Process: 7686** Thorough Checking Of Awaiting Action Tray 21 Apr 2016 **Process: 7699** Shred Sensitive Paperwork In JL Office 19 May 2016 **Process: 7705** Checking For Uploaded Files 08 Jun 2016 **Process: 7712** Review Inward Payments 01 Jul 2016 **Process: 7735** Ensure SOR's Are Followed Up 01 Sep 2016 **Process: 7751** VST Purchase Order Log 02 Nov 2016 **Process: 7758** Check For GHX Orders 17 Jan 2017 **Process: 7760** Send Service Offers 31 Jan 2017 **Process: 7761** Send VST Delivery Notifications 01 Feb 2017 **Process: 7783** PDF VST Invoices And Purchase Orders 10 Feb 2017 **Process: 7792** Shipped Order Success Report 13 Mar 2017 **Process: 7795** Answering UK Web Questions 27 Apr 2017 **Process: 7822** Review Oxylink Stock 26 Jul 2017 **Process: 5876** E.Commerce Cardea And Multiquote 17 Feb 2016 **Process: 5873** Distributor Contract Reviews 17 Feb 2016 **Process: 5885** Responsibility Allocation: Monthly Reports 24 Feb 2016 **Process: 6938** Customer Database Updates 09 Mar 2016 **Process: 6940** Responsibility Allocation: Customer Ongoing task List 09 Mar 2016

	Process: 6956 Responsibility Allocation: Sales Order Issues 09 Mar 2016 Process: 5866 UPS Shipping Fuel Surcharge 17 Feb 2016 Process: 6952 Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016 Process: 6971 Freight Courier Cost Request 09 Mar 2016 Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016 Process: 7796 Review Franking Label Errors 08 May 2017 Process: 6916 Responsibility Allocation: Service exisiting 09 Mar 2016 Process: 6917 Responsibility Allocation: Service extension 09 Mar 2016 Process: 7863 Maintain Repair Codes List 05 Oct 2017 Process: 7890 New UPS Rates Needs Checking 24 Oct 2017 Process: 7894 VST Price Lists 28 Oct 2017 Process: 7894 VST Customer Agreements 28 Oct 2017
ID23245	Audit 21 Audit of Audit Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016 Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017 Process: 38 Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016 Process: 7093 BSI Audits Calander 09 Mar 2016 Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7862 Review The Audit Calender Screen 04 Oct 2017
ID21314	Process: 6828 Non Conformance Issues 09 Mar 2016
ID23205	Audit 12 CE Files Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016 Process: 7773 Audit 12 CE Files VST 08 Feb 2017 Process: 24 Compliance ISO Standards 16 Feb 2016 Process: 7172 Responsibility Allocation: CE Technical Files 09 Mar 2016 Process: 7071 Post Market Surveillance 09 Mar 2016
ID23731	VOP 13 Process Monitoring, System Reviews, Audits, Management Review, Analysis Data Process: 55 Business Continuity Plan 17 Feb 2016 Process: 23 Company Objectives 16 Feb 2016 Process: 27 Management Reviews And Quality Audits 16 Feb 2016 Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016 Process: 7715 Audit 02 Contract Review Viamed 24 Aug 2016 Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016 Process: 7717 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016 Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016 Process: 7720 Audit 08 Training Viamed 24 Aug 2016

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Process: 7721 Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016 **Process: 7722** Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7723** Audit 10b Process Verification Viamed 24 Aug 2016 **Process: 7724** Audit 11 Repairs And Service Viamed 24 Aug 2016 **Process: 7725** Audit 12 CE Files Viamed 24 Aug 2016 **Process: 7726** Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016 **Process: 7727** Audit 15 Production Viamed 24 Aug 2016 Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016 **Process: 7729** Audit 19 Health And Saftey Viamed 24 Aug 2016 **Process: 7730** Audit 20 Process Verification To Managment Viamed 24 Aug 2016 **Process: 7731** Audit 21 Audit Of Audit Viamed 24 Aug 2016 **Process: 7732** Audit 22 Post Market Survellance Viamed 24 Aug 2016 **Process: 7733** Audit 23 Analysis Of Data Viamed 24 Aug 2016 **Process: 6828** Non Conformance Issues 09 Mar 2016 **Process: 22** Company Policys 16 Feb 2016 Process: 7754 **Process: 7762** Audit 01 Picking Packing VST 08 Feb 2017 **Process: 7763** Audit 02 Contract Review VST 08 Feb 2017 **Process: 7764** Audit 03 Design Control VST 08 Feb 2017 Process: 7765 Audit 05 Purchasing Suppliers VST 08 Feb 2017 **Process: 7766** Audit 06 Calibration VST 08 Feb 2017 **Process: 7767** Audit 07 Handling And Storage VST 08 Feb 2017 **Process: 7768** Audit 08 Training VST 08 Feb 2017 **Process: 7769** Audit 09 Goods Inward And Product Identity VST 08 Feb 2017 **Process: 7770** Audit 10 Documentation Control VST 08 Feb 2017 **Process: 7771** Audit 10b Process Verification VST 08 Feb 2017 **Process: 7772** Audit 11 Repairs And Service VST 08 Feb 2017 **Process: 7773** Audit 12 CE Files VST 08 Feb 2017 **Process: 7774** Audit 14 Complaints And Corrective Actions VST 08 Feb 2017 **Process: 7775** Audit 15 Production VST 08 Feb 2017 **Process: 7776** Audit 17 Internal Audits VST 08 Feb 2017 Process: 7777 Audit 19 Health And Saftey VST 08 Feb 2017 **Process: 7778** Audit 20 Process Verification To Managment VST 08 Feb 2017 **Process: 7779** Audit 21 Audit Of Audit VST 08 Feb 2017 **Process: 7780** Audit 22 Post Market Survellance VST 08 Feb 2017 **Process: 7781** Audit 23 Analysis Of Data VST 08 Feb 2017 **Process: 7808** Ensure All Invoice Correctly Tagged 02 Jun 2017 **Process: 6886** Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Medical Export 09 Mar 2016 **Process: 6887** Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Automotive Export 09 Mar 2016 **Process: 7204** Responsibility Allocation: VIAMED Board Directors Meeting Distributor Issues 09 Mar 2016 **Process: 24** Compliance ISO Standards 16 Feb 2016 **Process: 28** Supplier Review 16 Feb 2016 **Process:** 6865 Responsibility Allocation: Non Conformance Effectiveness 09 Mar 2016 **Process: 6866** Internal Process Verification Complete Systems Review 09 Mar 2016 **Process: 7172** Responsibility Allocation: CE Technical Files 09 Mar 2016 **Process: 7782** Remove Started But Not Used Order Numbers 08 Feb 2017 **Process: 7090** Responsibility Allocation : Office Procedures 09 Mar 2016 **Process: 7138** Non Conformance Issues Any New QC21 Forms 09 Mar 2016 **Process: 57** Temporary Stock Notices 17 Feb 2016 **Process: 5854** Stock FAO Admin List 17 Feb 2016 **Process: 7043** Responsibility Allocation: Planning of product realization 09 Mar 2016 **Process: 38** Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016 **Process: 5877** Responsibility Allocation: Review Company Data 17 Feb 2016 **Process: 6904** Responsibility Allocation: Sales And Marketing Internal sales 09 Mar 2016 **Process: 6944** Stock Meeting 09 Mar 2016 Process: 7846 ISO System Management Review 26 Sep 2017 **Process: 7834** Financial Review 20 Sep 2017 **Process: 26** Company Resources 16 Feb 2016 **Process: 7070** Management Review 09 Mar 2016 **Process: 7837** Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 **Process: 5887** Review ISO/EN Documents 24 Feb 2016 **Process: 5889** Responsibility Allocation: Audit And Task - Audit 24 Feb 2016 **Process: 7071** Post Market Surveillance 09 Mar 2016 **Process: 7093** BSI Audits Calander 09 Mar 2016 Process: 7829 **Process: 7670** Humanmed general Issues 09 Mar 2016 **Process: 6821** Responsibility Allocation: VIAMED Management Meeting Supplier Review 09 Mar 2016 **Process: 6831** Responsibility Allocation: VIAMED Management Meeting Supplier Review - Min / Max - Re-Orders 09 Mar 2016 **Process: 6833** Responsibility Allocation: VIAMED Management Meeting MDA Recalls 09 Mar 2016 **Process: 6834** Responsibility Allocation: VIAMED Management Meeting Additional Purchase Orders 09 Mar 2016 **Process: 6836** Responsibility Allocation: VIAMED Management Meeting Research and Development rnd 09 Mar 2016 **Process: 6920** Responsibility Allocation: VIAMED Sales And Marketing Price Lists UK 09 Mar 2016 **Process: 6924** Responsibility Allocation: VIAMED Sales And Marketing Price Lists Export 09 Mar 2016 **Process: 6935** Responsibility Allocation: VIAMED Sales And Marketing Products to be Marketed 09 Mar 2016 **Process: 6936** Responsibility Allocation: VIAMED Sales And Marketing NHS Supplies Future Technology 09 Mar 2016 Process: 6941 Responsibility Allocation: VIAMED Sales And Marketing New Potential Products 09 Mar 2016 **Process: 7039** Responsibility Allocation: Provision of Resources 09 Mar 2016 **Process: 7187** Responsibility Allocation: VIAMED Board Directors Meeting Profiability 09 Mar 2016

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	Process: 7196 Responsibility Allocation: VIAMED Board Directors Meeting Stock Levels 09 Mar 2016
	Process: 6871 ISO14001 Environmental management systems 09 Mar 2016
	Process: 7848 Review ISO Scopes 27 Sep 2017
	Process: 7862 Review The Audit Calender Screen 04 Oct 2017
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017
	Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017
	Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017
	Process: 7885 Audit 04 Accounts 23 Oct 2017
	Process: 7886 Audit 18 Management Review Viamed 24 Oct 2017
	Process: 7887 Audit 18 Management Review VST 24 Oct 2017
	Process: 7889 Audit 24 Servicing Viamed 24 Oct 2017
	Process: 7888 Review Processes Linked To VOPs And Audits 24 Oct 2017
ID23527	VOP 12 Training
	Process: 7750 Meeting With Management 14 Oct 2016
	Process: 7793 Team Review Meeting 16 Mar 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
	Process: 7845 7.1.4 Environment Of Operations 25 Sep 2017
	Process: 7883 Appraisal 23 Oct 2017
ID22101	
ID23181	Audit 05 Purchasing suppliers
	Process: 7707 Send Purchase Orders To Suppliers 13 Jun 2016
	Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
	Process: 7717 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016
	Process: 5850 Purchase Order Log 17 Feb 2016
	Process: 7751 VST Purchase Order Log 02 Nov 2016
	Process: 7765 Audit 05 Purchasing Suppliers VST 08 Feb 2017 Process: 7794 V1000 Commissions Review 30 Mar 2017
	Process: 7745 UPS Invoices Viamed 06 Oct 2016
	Process: 7746 UPS Invoices VST 06 Oct 2016
	Process: 7747 UPS Invoices Vandagraph 06 Oct 2016 Process: 7790 Humanmed Invoice them For Previous Month 10 Mar 2017
	Process: 28 Supplier Review 16 Feb 2016 Process: 6960
	Process: 5855 Purchase Order Requirements Teledyne 17 Feb 2016
	Process: 5866 UPS Shipping Fuel Surcharge 17 Feb 2016 Process: 5868 Return Goods To Suppliers 17 Feb 2016
	Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016
	Process: 6832 Supplier Review Future orders 09 Mar 2016
	Process: 6848 Returns Stock Report 09 Mar 2016
	Process: 6952 Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016

Process: 6971 Freight Courier Cost Request 09 Mar 2016 **Process: 7679** Check Stock Requirements Supplier Teledyne 18 Apr 2016 **Process: 7680** Check Stock Requirements Supplier Envited 18 Apr 2016 **Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 **Process: 7682** Check Stock Requirements Supplier Bluepoint 18 Apr 2016 **Process: 7784** Check Returns Supplier Envited 15 Feb 2017 **Process: 7785** Check Returns Supplier Teledyne 15 Feb 2017 **Process: 7786** Check Returns Supplier Maxtec 15 Feb 2017 **Process: 7787** Check Returns All Supplier 15 Feb 2017 **Process: 34** Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016 **Process: 7683** Check Stock For Proforma 18 Apr 2016 **Process: 7882** Purchase Payments 23 Oct 2017 ID23322 VOP 11 Equipment Control, Office, Warehouse, Pcs and Equipment, Pat Testing **Process: 5939** Responsibility Allocation: Email ISP Routing 05 Mar 2016 **Process: 5941** Responsibility Allocation: Replace Main Server 07 Mar 2016 **Process: 45** Responsibility Allocation: Main Server Status 16 Feb 2016 **Process: 46** Responsibility Allocation : Backup Server Status 16 Feb 2016 **Process: 52** Software Verification Clear Down Backup Emails 16 Feb 2016 **Process: 53** Emails 16 Feb 2016 **Process: 7672** Off Site Backup 09 Mar 2016 **Process: 6813** Management Meeting Turnover Report 09 Mar 2016 Process: 7700 Domain Name Management 19 May 2016 **Process: 7701** AWS Amazon Web Services 23 May 2016 **Process: 7704** Responsibility Allocation: Computer Failure Diagnostics 24 May 2016 **Process: 48** Responsibility Allocation: Internet 16 Feb 2016 **Process: 49** Responsibility Allocation: Wifi 16 Feb 2016 **Process: 50** Responsibility Allocation: Guest Access Wifi 16 Feb 2016 **Process: 51** Responsibility Allocation: Printers 16 Feb 2016 **Process: 5903** Responsibility Allocation: Weather Station 02 Mar 2016 **Process: 6838** Opera Negative Stock 09 Mar 2016 **Process: 7121** Responsibility Allocation: General Computer Maintenance 09 Mar 2016 **Process: 7124** Responsibility Allocation: Intrastats 09 Mar 2016 **Process: 7125** Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 **Process: 7126** Intrastats Requested Page updates 09 Mar 2016 **Process: 7127** Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar 2016 **Process: 7128** Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 **Process: 7129** Intrastats Cross Reference Database Tables Updates 09 Mar 2016 **Process: 7178** Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 7739 Intrastats Amendment Log 12 Sep 2016

	Process: 7755 Fast Hosts Invoice 08 Dec 2016 Process: 44 Secure Socket Level Certificate 16 Feb 2016	
	Process: 7668 Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 Process: 7823 Saftey Tester Data 02 Aug 2017	
ID14696	Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016	
ID17155	VM3COP03.05 Procedures for customer returning goods on our UPS account number Process: 5879 Customer Returning Goods On Our UPS Account 18 Feb 2016	
ID23217	Audit 15 Production Process: 7727 Audit 15 Production Viamed 24 Aug 2016 Process: 7736 Production Start Job List 03 Sep 2016 Process: 7737 Production In Production List 03 Sep 2016 Process: 7738 Production Statistics 03 Sep 2016 Process: 7775 Audit 15 Production VST 08 Feb 2017 Process: 6845 Responsibility Allocation: Quarantine Production 09 Mar 2016 Process: 6955 Production Requirements 09 Mar 2016 Process: 7169 Responsibility Allocation: Production 09 Mar 2016 Process: 7170 Responsibility Allocation: Production Production Schedule 09 Mar 2016 Process: 7171 Responsibility Allocation: Production Production Problems 09 Mar 2016 Process: 7072 Responsibility Allocation: Manufacturing Processes 09 Mar 2016	
ID23193	Audit 09 Goods Inward and Product Identity Process: 5938 Responsibility Allocation: Receive Goods 05 Mar 2016 Process: 7721 Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016 Process: 7826 Goods In Processes 06 Sep 2017 Process: 7792 Shipped Order Success Report 13 Mar 2017 Process: 7769 Audit 09 Goods Inward And Product Identity VST 08 Feb 2017 Process: 6969 Responsibility Allocation: VIAMED Stock Meeting 'Goods In' Review 09 Mar 2016 Process: 57 Temporary Stock Notices 17 Feb 2016 Process: 5854 Stock FAQ Admin List 17 Feb 2016 Process: 7181 Responsibility Allocation: Product Catagories 09 Mar 2016 Process: 6894 Product Cross References 09 Mar 2016 Process: 6838 Opera Negative Stock 09 Mar 2016 Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7859 Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017	
ID23235	Audit 19 Health and Safety, Working Conditions and Building Fabric Issues Process: 5941 Responsibility Allocation: Replace Main Server 07 Mar 2016 Process: 45 Responsibility Allocation: Main Server Status 16 Feb 2016	

Process: 46 Responsibility Allocation: Backup Server Status 16 Feb 2016 **Process: 7704** Responsibility Allocation: Computer Failure Diagnostics 24 May 2016 **Process: 5856** Cleaning The Kitchen 17 Feb 2016 **Process: 7729** Audit 19 Health And Saftey Viamed 24 Aug 2016 **Process: 5853** Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 **Process: 5900** Cleaning Of Office Windows 25 Feb 2016 **Process: 39** Environmental Policy Document Review 16 Feb 2016 **Process: 7741** Review Ethical Policy 14 Sep 2016 **Process: 5878** Empty Office Bins 18 Feb 2016 **Process: 5912** Responsibility Allocation: Main Recycle Bins 03 Mar 2016 **Process: 7821** Controlled Waste Description And Transfer 15 Jun 2017 Process: 7820 North Yorkshire Council Waste Tranfer 15 Jun 2017 **Process: 5906** Empty Paper Bins 03 Mar 2016 **Process: 7805** Empty Kitchen Bins 22 May 2017 **Process: 5909** Empty Warehouse Bins 03 Mar 2016 **Process: 7042** Responsibility Allocation: Work Environment 09 Mar 2016 **Process: 7706** Update Virus Software And Scan For Viruses 10 Jun 2016 **Process: 7802** Clean Kitchen Sides 22 May 2017 **Process: 7803** Dishwashing 22 May 2017 **Process: 7804** Sweep Kitchen Floor 22 May 2017 **Process: 7806** Watering Plants 22 May 2017 Process: 7807 **Process: 7777** Audit 19 Health And Saftey VST 08 Feb 2017 **Process: 54** Responsibility Allocation: Gents Toilets 17 Feb 2016 **Process: 5907** Hoover Warehouse 03 Mar 2016 **Process: 5908** Sweep Warehouse 03 Mar 2016 Process: 5910 Clean Duckets 03 Mar 2016 Process: 5911 Clear Cardboard 03 Mar 2016 **Process: 7687** Vandagraph Duckets 21 Apr 2016 **Process: 7698** Clean Toilets 17 May 2016 **Process: 6849** First Aid 09 Mar 2016 **Process: 6855** Risk Assessment HSE 09 Mar 2016 **Process: 6856** Fire Alarms 09 Mar 2016 **Process: 7092** P.A.T. Testing 09 Mar 2016 **Process: 56** Warehouse Outside Heating Guard 17 Feb 2016 **Process: 5919** Check Out Side Drain 05 Mar 2016 **Process: 5921** Clearing Water Downstairs 05 Mar 2016 **Process: 7120** General Maintenance Requirements 09 Mar 2016 **Process: 7742** Boiler Check 26 Sep 2016

Process: 7756 Carbon Monoxide Alarm 05 Jan 2017 Process: 48 Responsibility Allocation: Internet 16 Feb 2016 Process: 49 Responsibility Allocation: Guest Access Wifi 16 Feb 2016 Process: 50 Responsibility Allocation: Printers 16 Feb 2016 Process: 51 Responsibility Allocation: Printers 16 Feb 2016 Process: 5903 Responsibility Allocation: Weather Station 02 Mar 2016 Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016 Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Future Reviews - Waste 09 Mar 2016 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock Process: 7091 Calibration Index 09 Mar 2016
Process: 49 Responsibility Allocation: Wifi 16 Feb 2016 Process: 50 Responsibility Allocation: Guest Access Wifi 16 Feb 2016 Process: 51 Responsibility Allocation: Printers 16 Feb 2016 Process: 5903 Responsibility Allocation: Weather Station 02 Mar 2016 Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016 Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Future Reviews - Waste 09 Mar 2016 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 50 Responsibility Allocation: Guest Access Wifi 16 Feb 2016 Process: 51 Responsibility Allocation: Weather Station 02 Mar 2016 Process: 5903 Responsibility Allocation: Weather Station 02 Mar 2016 Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016 Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Future Reviews - Waste 09 Mar 2016 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 51 Responsibility Allocation: Printers 16 Feb 2016 Process: 5903 Responsibility Allocation: Weather Station 02 Mar 2016 Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016 Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Future Reviews - Waste 09 Mar 2016 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 5903 Responsibility Allocation: Weather Station 02 Mar 2016 Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016 Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Future Reviews - Waste 09 Mar 2016 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016 Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Future Reviews - Waste 09 Mar 2016 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7869 Measurement Control Viamed, Calibration, QA Stock
Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016 Process: 6843 Future Reviews - Waste 09 Mar 2016 Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017
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Process: 7835 Electrics Need Checking 20 Sep 2017 Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 7836 Central Heating For Winter 20 Sep 2017 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017
Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
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Process: 7867 Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017 VOP 06 Measurement Control Viamed, Calibration, QA Stock
VOP 06 Measurement Control Viamed, Calibration, QA Stock
10ccss. 7071 Canolation mack 07 War 2010
VOP 16 Health and Safety, Company Personnel Manual
Process: 7821 Controlled Waste Description And Transfer 15 Jun 2017
Process: 7820 North Yorkshire Council Waste Tranfer 15 Jun 2017
Process: 6851 Review Accident Book 09 Mar 2016
Process: 7759 Health Declaration Sheet 23 Jan 2017
Process: 6849 First Aid 09 Mar 2016
Process: 6855 Risk Assessment HSE 09 Mar 2016
Process: 6856 Fire Alarms 09 Mar 2016
Process: 7092 P.A.T. Testing 09 Mar 2016
Process: 56 Warehouse Outside Heating Guard 17 Feb 2016
Process: 5919 Check Out Side Drain 05 Mar 2016
Process: 5921 Clearing Water Downstairs 05 Mar 2016
Process: 7120 General Maintenance Requirements 09 Mar 2016
Process: 7742 Boiler Check 26 Sep 2016
Process: 7756 Carbon Monoxide Alarm 05 Jan 2017
Process: 7835 Electrics Need Checking 20 Sep 2017
Process: 7836 Central Heating For Winter 20 Sep 2017
Process: 7847 Health And Safety Review 26 Sep 2017
Process: 7867 Bandsaw Checklist 13 Oct 2017

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	Process: 7868 Pillar Drill Checklist 13 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017
ID23189	Audit 07 Handling and Storage
	Process: 6973 Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016
	Process: 7719 Audit 07 Handling And Storage Viamed 24 Aug 2016
	Process: 7767 Audit 07 Handling And Storage VST 08 Feb 2017
	Process: 5858 Opera Stock Adjustments 17 Feb 2016
	Process: 5935 Stock Allocations 05 Mar 2016
	Process: 6840 Minimum Stock Report 09 Mar 2016
	Process: 6850 Current Stock Levels 09 Mar 2016
	Process: 6945 Missing Stock or Adjustments 09 Mar 2016
	Process: 7046 Stock Purchasing 09 Mar 2016
	Process: 7051 Responsibility Allocation: Control of nonconforming product 09 Mar 2016
	Process: 7673 Check Expiry Dated Stock 09 Mar 2016
	Process: 7688 Move Stock From QA Shelf To Stock Shelf Friday 21 Apr 2016
	Process: 7689 Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016
	Process: 7694 Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016
	Process: 7695 Top Up Quick Shipping Shelves 28 Apr 2016
	Process: 7873 On Site Environment Review 18 Oct 2017
	Process: 7866 Oxygen Cylinder Check 13 Oct 2017
ID23185	Audit 06 Calibration
	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
	Process: 7766 Audit 06 Calibration VST 08 Feb 2017
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016
	Process: 7091 Calibration Index 09 Mar 2016
ID16995	VM3COP27.17 Complete Auto calender Issues
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
ID23257	Audit 23 Analysis of Data
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016
	Process: 7781 Audit 23 Analysis Of Data VST 08 Feb 2017
	Process: 5877 Responsibility Allocation: Review Company Data 17 Feb 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017

	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017
	Process: 7843 Review VST Product Feedback Negative 23 Sep 2017
	Process: 7071 Post Market Surveillance 09 Mar 2016
	Process: 7830 Review Q.A. Failures Report 18 Sep 2017
	Process: 7849 Review Product Failures New Codes 28 Sep 2017
ID23623	VOP 10 Non Conformance, Corrective and Preventive Actions
	Process: 7199 Non Conformities Review 09 Mar 2016
	Process: 7069 Responsibility Allocation: Corrective Actions 09 Mar 2016
	Process: 7849 Review Product Failures New Codes 28 Sep 2017
	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
ID23300	VOP 08 Production, Reworks, New Production
	Process: 7736 Production Start Job List 03 Sep 2016
	Process: 7737 Production In Production List 03 Sep 2016
	Process: 7738 Production Statistics 03 Sep 2016
	Process: 6845 Responsibility Allocation: Quarantine Production 09 Mar 2016
	Process: 7169 Responsibility Allocation: Production 09 Mar 2016
	Process: 7170 Responsibility Allocation: Production Production Schedule 09 Mar 2016
	Process: 7171 Responsibility Allocation: Production Problems 09 Mar 2016
	Process: 7072 Responsibility Allocation: Manufacturing Processes 09 Mar 2016
	Process: 6962 VIAMED Stock Meeting Returns Overview 09 Mar 2016
ID23579	Audit 03 Design Control
	Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016
	Process: 42 Responsibility Allocation: Design Documentation 16 Feb 2016
	Process: 7764 Audit 03 Design Control VST 08 Feb 2017
	Process: 7043 Responsibility Allocation: Planning of product realization 09 Mar 2016
	Process: 7045 Responsibility Allocation: Design and Development 09 Mar 2016
	Process: 7047 Responsibility Allocation: Production and service provision 09 Mar 2016
	Process: 6942 Responsibility Allocation: Co ordination of Implementation 09 Mar 2016
	Process: 7173 Responsibility Allocation: Material Generation 09 Mar 2016 Process: 5887 Review ISO/EN Documents 24 Feb 2016
ID23584	Audit 11 Repairs, Servicing and Returns
	Process: 5898 Processing Depleted Sensors 25 Feb 2016
	Process: 5879 Customer Returning Goods On Our UPS Account 18 Feb 2016
	Process: 5857 Customer Service Logs 17 Feb 2016
	Process: 7724 Audit 11 Repairs And Service Viamed 24 Aug 2016

	Process: 7684 Repairs Ready For Quote 18 Apr 2016	
	Process: 7685 Repairs Ready For Invoice 18 Apr 2016	
	Process: 7690 Ship Repairs 21 Apr 2016	
	Process: 7748 Check Repair Orders 10 Oct 2016	
	Process: 7749 Check Repair Quotes 10 Oct 2016	
	Process: 7752 SRS Folder 22 Nov 2016	
	Process: 7760 Send Service Offers 31 Jan 2017	
	Process: 7772 Audit 11 Repairs And Service VST 08 Feb 2017	
	Process: 6847 Quarantine Repairs 09 Mar 2016	
	Process: 6862 Current Repairs 09 Mar 2016	
	Process: 7138 Non Conformance Issues Any New QC21 Forms 09 Mar 2016	
	Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016	
	Process: 7692 Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016	
	Process: 6916 Responsibility Allocation: Service exisiting 09 Mar 2016	
	Process: 6917 Responsibility Allocation: Service extension 09 Mar 2016	
	Process: 7823 Saftey Tester Data 02 Aug 2017	
ID23619	VOP 09 Repairs External, Internal Repairs and Servicing	
	Process: 7684 Repairs Ready For Quote 18 Apr 2016	
	Process: 7685 Repairs Ready For Invoice 18 Apr 2016	
	Process: 7690 Ship Repairs 21 Apr 2016	
	Process: 7752 SRS Folder 22 Nov 2016	
	Process: 6847 Quarantine Repairs 09 Mar 2016	
	Process: 6862 Current Repairs 09 Mar 2016	
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016	
	Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016	
	Process: 7814 Responsibility Allocation: Viamed Repairs 06 Jun 2017	
	Process: 7811 Responsibility Allocation : General Area 06 Jun 2017	
	Process: 7812 Responsibility Allocation: Vandagraph Repairs 06 Jun 2017	
	Process: 7813 Responsibility Allocation: VST Repairs 06 Jun 2017	
	Process: 7815 Responsibility Allocation: Product Types To Relevant Person 06 Jun 2017	
ID23647	VOP 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd	
	Process: 7743 Customer Complaints Paper File 26 Sep 2016	
	Process: 6931 Customer Complaints 09 Mar 2016	
	Process: 7070 Management Review 09 Mar 2016	
ID23639	VOP 17 Design Research and Development	
	Process: 42 Responsibility Allocation: Design Documentation 16 Feb 2016	
	Process: 43 Product Post Market Survelance 16 Feb 2016	

	Process: 6975 Responsibility Allocation: Projects 09 Mar 2016 Process: 7045 Responsibility Allocation: Design and Development 09 Mar 2016
D23353	VOP 05 Supplier Control Supplier Review Purchase Orders Supplier Returns
11023333	Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
	Process: 28 Supplier Review 16 Feb 2016
	Process: 6960
	Process: 7784 Check Returns Supplier Envitec 15 Feb 2017
	Process: 7785 Check Returns Supplier Teledyne 15 Feb 2017
	Process: 7786 Check Returns Supplier Maxtec 15 Feb 2017
	Process: 7787 Check Returns All Supplier 15 Feb 2017
D23607	Audit 24 Service Logs
	Process: 5857 Customer Service Logs 17 Feb 2016
	Process: 7760 Send Service Offers 31 Jan 2017
	Process: 7889 Audit 24 Servicing Viamed 24 Oct 2017
ID23373	VOP 22 Picking and Packing Dispatch and Goods Out
	Process: 5945 Responsibility Allocation : Sending Samples 08 Mar 2016
	Process: 5946 Sending Sale Or Returns 08 Mar 2016
	Process: 7825 Responsibility Allocation : Order Picking 06 Sep 2017
	Process: 5859 Review Un-shipped Parcels 17 Feb 2016
	Process: 6954 Back Orders Review - By Customer 09 Mar 2016
	Process: 6970
	Process: 7691 Ship Sale Or Returns 21 Apr 2016
	Process: 7748 Check Repair Orders 10 Oct 2016
	Process: 7749 Check Repair Quotes 10 Oct 2016
	Process: 7797 Check Order Are Being Picked In Priority Order 10 May 2017
	Process: 6969 Responsibility Allocation: VIAMED Stock Meeting 'Goods In' Review 09 Mar 2016 Process: 7860 Goods Out Picking 03 Oct 2017
D22(25	
D23635	VOP 27 Software Validation Process 52 Software Varification Clear Down Bookup Emails 16 Eab 2016
	Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016 Process: 7851 Software Validation Scan Un-QA Product To Order 01 Oct 2017
	Process: 7852 Software Validation Expired Stock 01 Oct 2017
	Process: 7853 Software Validation Non Sell Able Shelf 01 Oct 2017
	Process: 7854 Software Validation In Production List 01 Oct 2017
	Process: 7855 Software Validation - Production Lists 01 Oct 2017
	Process: 7856 Software Validation Unchecked Orders 01 Oct 2017
	Process: 7857 Software Validation Stock Tracking Check 01 Oct 2017
	Process: 7858 Software Validation Attempt To QA Some Stock 01 Oct 2017
	Process: 7861 Software Validation Of Training Documents Forced Reading 03 Oct 2017

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	Process: 7850 Software Validation Scan In Correct Product 01 Oct 2017	
	Process: 7865 Software Validation Conflicting Audits 07 Oct 2017	
	Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017	
	Process: 7879 Software Validation Scheduled Tasks And Audits 22 Oct 2017	
	Process: 7875 Software Validation Document Control 20 Oct 2017	
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017	
	Process: 7881 Software Validation - Live Orders 22 Oct 2017	
	Process: 7892 Audit 27 Software Validation 26 Oct 2017	
ID23627	VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection	
	Process: 5938 Responsibility Allocation: Receive Goods 05 Mar 2016	
	Process: 5898 Processing Depleted Sensors 25 Feb 2016	
	Process: 5879 Customer Returning Goods On Our UPS Account 18 Feb 2016	
	Process: 7826 Goods In Processes 06 Sep 2017	
	Process: 7859 Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017	
ID23213	Audit 14 Complaints and Corrective Actions	
1523213	Process: 7726 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016	
	Process: 6828 Non Conformance Issues 09 Mar 2016	
	Process: 7743 Customer Complaints Paper File 26 Sep 2016	
	Process: 7774 Audit 14 Complaints And Corrective Actions VST 08 Feb 2017	
	Process: 6865 Responsibility Allocation: Non Conformance Effectiveness 09 Mar 2016	
	Process: 7199 Non Conformities Review 09 Mar 2016	
	Process: 7671 Humanmed Non Conformances 09 Mar 2016	
	Process: 6931 Customer Complaints 09 Mar 2016	
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017	
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017	
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017	
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017	
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017	
	Process: 7843 Review VST Product Feedback Negative 23 Sep 2017	
	Process: 7849 Review Product Failures New Codes 28 Sep 2017	
ID23229	Audit 17 Internal Audits	
	Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016	
	Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017	