# Quality Management System Route Map to Documents and Procedures VST Ltd ISO9001:2015

Version Date: 29 Oct 2017

# **Listing of Current Sections**

Section	Documents related	Processes Direct Links
1 Carata	of the overeing the	
4 Context	of the organizatio	n
	_	
4	Top Level Document: ISO	Process: 7433
Context of the	9001:2015 VST Summary	Responsibility Allocation: VST Board
organization	Listing	Directors Meeting 09 Mar 2016
9	Revision Document	
	ID23649	
	Date Revision 29 Oct 2017	
	Reviewed 29 Oct 2017	
	Top Level Document: VST	
	ISO 9001:2015 Scope	
	Revision Document	
	ID22301	
	Date Revision 27 Sep 2017	
	Reviewed 27 Sep 2017	
	Chart 39 external parties	
	vst	
	Revision Document	
	ID22630	
	Date Revision 14 Oct 2017	
	Reviewed 14 Oct 2017	
	Need Risks and	
	Expectations of External	
	Parties VST	
	Revision Document	
	ID23427	
	Date Revision 26 Oct 2017	
	Reviewed 26 Oct 2017	
	BS EN ISO 9001:2015	
	Revision Document	
	ID16229 Date Revision 01 Feb 2016	
	II .	
	Reviewed 01 Feb 2016	
	Chart 43 Processes and Intrastats	
	Revision Document	
	ID23561	
	Date Revision 28 Oct 2017	
	Reviewed 28 Oct 2017	
	Chart 42 Processes, Tasks	
	and Audits Review	
	and Addits Keview	

Revision Document ID23559 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Chart 40 Management review plan Issues followup Revision Document ID22458 Date Revision 05 Oct 2017 Reviewed 05 Oct 2017 |Top Level Document: VOP ||Process: 7451 |4.1|24 Needs, Risks and VST Board Directors Meeting Company The organization shall Issues 09 Mar 2016 determine external and **Expectations of External** internal issues that are **Parties** Process: 7440 Revision Document VST Board Directors Meeting Target for relevant to its purpose ID23631 following year 09 Mar 2016 and its strategic direction and that affect its ability to Date Revision 28 Oct 2017 Process: 7439 achieve the intended Reviewed 28 Oct 2017 VST Board Directors Meeting Target for Year result(s) of its quality Audit 18 Management 09 Mar 2016 management system. Review Process: 7438 Revision Document The organization shall VST Board Directors Meeting Target for next monitor and review ID23149 Month 09 Mar 2016 information about these Date Revision 23 Oct 2017 Process: 7436 external and internal issues. Reviewed 23 Oct 2017 VST Board Directors Meeting Turnover and NOTE 1 Issues can include Chart 39 external parties Predicted for Year 09 Mar 2016 Process: 7435 positive and negative factors or conditions for Revision Document VST Board Directors Meeting Matters Arising consideration. ID22630 09 Mar 2016 NOTE 2 Understanding the Date Revision 14 Oct 2017 Process: 7837 external context can be Reviewed 14 Oct 2017 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 facilitated by considering Need Risks and issues arising from legal, **Expectations of External** technological, competitive, Parties VST market, cultural, social and Revision Document economic environments, ID23427 Date Revision 26 Oct 2017 whether international. Reviewed 26 Oct 2017 national, regional or local. NOTE 3 Understanding the internal context can be facilitated by considering issues related to values, culture, knowledge and performance of the organization. Understanding the organization and its context |4.2|Top Level Document: VOP Process: 7792 Due to their effect or 24 Needs, Risks and Shipped Order Success Report 13 Mar 2017 **Expectations of External** Process: 7740 potential effect on the organization's ability to **Parties** Weights Per Region Needed To Submit EC

Revision Document

Date Revision 28 Oct 2017

Reviewed 28 Oct 2017

ID23631

Sales List 13 Sep 2016

Humanmed Order Processing 25 Aug 2016

Process: 7734

Process: 7710

consistently provide

services that meet customer

and applicable statutory and

products and

regulatory requirements, the Need Risks and organization

shall determine:

a) the interested parties that are relevant to the quality management system;

b) the requirements of these interested parties that are relevant to the quality management system.

The organization shall monitor and review information about these interested parties and their relevant requirements.

Understanding the needs and expectations of interested parties

**Expectations of External Parties VST** 

Revision Document ID23427

Date Revision 26 Oct 2017 Reviewed 26 Oct 2017

Audit 18 Management Review

**Revision Document** ID23149

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Chart 39 external parties

Revision Document ID22630

Date Revision 14 Oct 2017 Reviewed 14 Oct 2017

Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr

2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016 Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7454

VST Board Directors Meeting Distributor

Issues 09 Mar 2016

Process: 7447

VST Board Directors Meeting Back Orders 09

Mar 2016

Process: 7445

VST Board Directors Meeting Loans 09 Mar

2016

Process: 7444

VST Board Directors Meeting Creditors 09

Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar

2016

Process: 7442

VST Board Directors Meeting Overdraft 09

Mar 2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar

2016

Process: 7388

Responsibility Allocation: VST Stock Meeting Returns Overview 09 Mar 2016

Process: 7837

Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 **Process: 7090** 

Responsibility Allocation : Office Procedures

09 Mar 2016 **Process: 6938** 

Customer Database Updates 09 Mar 2016

**Process: 2** 

Answering Telephones 16 Feb 2016

**Process: 5** 

Processing Of Sales Orders 16 Feb 2016

**Process: 6** 

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

**Process: 8** 

Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

**Process: 16** 

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS

Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016 **Process: 5892** 

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of

Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples

08 Mar 2016 **Process: 5946** 

Sending Sale Or Returns 08 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation : Shipped Order

Oueries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017 **Process: 7795** 

Answering UK Web Questions 27 Apr 2017

Process: 6970

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

4.3

The organization shall determine the boundaries and applicability of the quality management system to establish its scope. When determining this scope, the organization shall consider:

- a) the external and internal issues referred to in 4.1:
- b) the requirements of relevant interested parties referred to in 4.2;
- c) the products and services of the organization.

The organization shall apply all the requirements of this International Standard if they are applicable within the determined scope of its quality management system.

The scope of the organization's quality management system shall be available and be maintained as

documented information. The scope shall state the types of products and services covered, and Top Level Document: VOP

01 Documentation / Records - Control, Creation, Storage, Retrieval and Revision

control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VST ISO 9001:2015 Scope

Revision Document ID22301

Date Revision 27 Sep 2017 Reviewed 27 Sep 2017

Audit 18 Management Review

Revision Document ID23149

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Process: 7744

FDA Device Establishment Registration And

Listing 28 Sep 2016

Process: 7668

Responsibility Allocation : Upgrading Intrastats ISO Quality system 09 Mar 2016

Process: 7451

VST Board Directors Meeting Company

Issues 09 Mar 2016

Process: 7450

VST Board Directors Meeting ISO Issues 09

Mar 2016 **Process: 7445** 

VST Board Directors Meeting Loans 09 Mar

2016

Process: 7444

VST Board Directors Meeting Creditors 09

Mar 2016

Process: 7442

VST Board Directors Meeting Overdraft 09

Mar 2016

Process: 7440

VST Board Directors Meeting Target for

following year 09 Mar 2016

Process: 7439

VST Board Directors Meeting Target for Year

09 Mar 2016

Process: 7438

VST Board Directors Meeting Target for next

Month 09 Mar 2016

Process: 7436

VST Board Directors Meeting Turnover and

Predicted for Year 09 Mar 2016 provide justification for any Process: 7389 requirement of this Responsibility Allocation: VST Stock International Standard that Meeting Returns Overview - From Customers the organization determines 09 Mar 2016 lis not Process: 7837 applicable to the scope of its Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 quality management system. Conformity to this Process: 7848 International Standard may Review ISO Scopes 27 Sep 2017 only be claimed if the Process: 7871 Review Exclusion From Viamed 13485:2016 requirements determined as not And VST 9001:2015 15 Oct 2017 being applicable do not affect the organization's ability or responsibility to ensure the conformity of its products and services and the enhancement of customer satisfaction. **Determining the scope of** the quality management system 4.4 **Top Level Document: ISO** Quality management 9001:2015 VST Summary system and its processes Listing Revision Document ID23649 Date Revision 29 Oct 2017 Reviewed 29 Oct 2017 |4.4.1|Audit 10 Documentation Process: 7837 The organization shall Review External Parties Influencing The QMS Control Revision Document establish, implement, VST / Viamed 23 Sep 2017 maintain and continually ID23197 improve a quality Date Revision 23 Oct 2017 management system, Reviewed 23 Oct 2017 including the processes Audit 10b Process needed and their Verification interactions, in accordance Revision Document with the ID23590 Date Revision 28 Oct 2017 requirements of this International Standard. Reviewed 28 Oct 2017 The organization shall Chart 34 Process Teams determine the processes Org Chart needed for the quality Revision Document ID8707 management system and Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 their application throughout the Chart 33 Launch of a new organization, and shall: product a) determine the inputs Revision Document ID8706 required and the outputs Date Revision 12 Oct 2011 expected from these Reviewed 12 Oct 2011 processes; **Employee Roles** b) determine the sequence Revision Document ID20125 and interaction of these processes; Date Revision 16 May 2017 c) determine and apply the Reviewed 16 May 2017

criteria and methods (including monitoring, measurements and related performance indicators) needed to ensure the effective operation and control of these processes; d) determine the resources needed for these processes and ensure their availability; e) assign the responsibilities and authorities for these processes; f) address the risks and opportunities as determined in accordance with the requirements of 6.1; Date Revision 20 Sep 2017 g) evaluate these processes and implement any changes needed to ensure that these processes achieve their intended results; h) improve the processes and the quality management system

# **Employee roles Example** Process Revision Document ID20129 Date Revision 16 May 2017 Reviewed 16 May 2017 **Employee Roles Individual Processes** Revision Document ID20127 Date Revision 16 May 2017 Reviewed 16 May 2017 **Explanation Employee** Roles and Titles Revision Document ID22144

# Reviewed 20 Sep 2017 **Explanation Employee Roles Titles Responsibilitys** Processes and Repeating Tasks Monitoring

Revision Document ID22287

Date Revision 27 Sep 2017 Reviewed 27 Sep 2017

# **Chart 32 Generic Sales** Process

Revision Document ID8705 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

## **Chart 31 Chart Interfaces**

Revision Document ID8704 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

# Chart 30 System Design Plan

Revision Document ID8703 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

# **Chart 29 Sales Acquisition**

Revision Document ID8702 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

## Chart 28 Quarantine and Hold

Revision Document ID8701 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

# Chart 27 Customer Complaints Chart 27

Revision Document ID8700 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

# Chart 26 Data Analysis

Revision Document ID8699 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

# Chart 25 Inspection and Test Revision Document ID8698 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 24 Goods Inwards Revision Document ID8697 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 23 Picking and Packing Revision Document ID8696 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 22 Stock Control Revision Document ID8695 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 21 Repairs Revision Document ID8694 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 20 Production Revision Document ID8693 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 19 HSE Risk Assesments Revision Document ID8692 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 **Chart 18 Calibration** Revision Document ID8691 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 17 Design Repairs Revision Document ID8690 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 16 Internal Audits Revision Document ID8689 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 15 Purchasing Revision Document ID8688 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 13 Sales Orders Revision Document ID8687 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 12 Infrastructure and Environment Revision Document ID8686 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 11 Provision of

Resources

Revision Document ID8685 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 10 Documentation Revision Document ID8684 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 09 Management System Revision Document ID8683 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 08 Correction and Prevention Revision Document ID8682 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 07 Measurement and Analysis Revision Document ID8681 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 06 General Process Control Revision Document ID8680 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 05 Product Realisation Revision Document ID8679 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 04 Design and Development Revision Document ID8678 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 03 Customer Requirements Revision Document ID8677 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 02 Resource Management Revision Document ID8676 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 01 System and Documentation Revision Document ID8675 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 Chart 00 System Model Revision Document ID8674 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Top Level Document: VOP Process: 7713

|4.4.2|

To the extent necessary, the organization shall:
a) maintain documented information to support the operation of its processes;
b) retain documented information to have confidence that the processes are being carried out as planned.

01 Documentation / Records - Control, Creation, Storage, Retrieval and Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

4.4.2 Quality management system and its processes Revision Document

ID22132

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017 Review Roles And Responsibilitys 17 Aug 2016

Process: 27

Management Reviews And Quality Audits 16 Feb 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

# **5 Leadership**

Leadership |5.1|Leadership and commitment |5.1.1|Top management shall demonstrate leadership and commitment with respect to the quality management system by: a) taking accountability for the effectiveness of the quality management system; b) ensuring that the quality policy and quality objectives are established for the quality management system and are compatible with the context and strategic direction of the organization; c) ensuring the integration of the quality management system requirements into the organization's business processes; d) promoting the use of the process approach and riskbased thinking; e) ensuring that the

resources needed for the

# Top Level Document: VM3COP00.00 Viamed Quality Statement policy and objectives

Revision Document ID22684

Date Revision 16 Oct 2017 Reviewed 16 Oct 2017

Top Level Document: VM3COP02.02 Viamed Company Responsibilitys organisation chart

structure

Revision Document ID21556

Date Revision 22 Aug 2017 Reviewed 11 Oct 2017

Top Level Document: VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks

Revision Document ID23519

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Top Level Document: VOP Process: 6828

Process: 22

Company Policys 16 Feb 2016

Process: 23

Company Objectives 16 Feb 2016

**Process: 26** 

Company Resources 16 Feb 2016

Process: 7834

Financial Review 20 Sep 2017

Process: 27

Management Reviews And Quality Audits 16

Feb 2016

Process: 7750

Meeting With Management 14 Oct 2016

Process: 7753

Management Meeting 22 Nov 2016

Process: 7093

BSI Audits Calander 09 Mar 2016

Process: 7739

Intrastats Amendment Log 12 Sep 2016

Process: 7743

Customer Complaints Paper File 26 Sep 2016

Process: 6931

Customer Complaints 09 Mar 2016

Process: 7833

Importance Of Effective Quality Management

20 Sep 2017

quality management system are available; f) communicating the importance of effective quality management and of conforming to the quality management system requirements; g) ensuring that the quality management system achieves its intended results; h) engaging, directing and supporting persons to contribute to the effectiveness of the quality management system; i) promoting improvement; i) supporting other relevant management roles to demonstrate their leadership as it applies to their areas of responsibility. NOTE Reference to "business" in this International Standard can be interpreted broadly to mean those activities that are core to the purposes of the organization's existence, whether the organization is public, private, for profit or not for profit.

General

18 Maintenance Building, Fabric and Infrastructure Revision Document

Revision Document ID23326

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 08 Training, Competence and Human Resources

Revision Document ID23153

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

VM3COP00.00 VST Quality Statement policy and objectives

Revision Document ID22062

Date Revision 16 Sep 2017 Reviewed 16 Sep 2017

VM3COP02 Organisation Responsibilities Viamed

Revision Document ID17423

Date Revision 07 Sep 2016 Reviewed 07 Sep 2016

Explaination Quality Objectives

Revision Document ID18483

Date Revision 18 Jan 2017 Reviewed 18 Jan 2017

Audit 18 Management Review

Revision Document ID23149

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 20 Process verification to Managment

Revision Document ID23249

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Explanation Control of documents

Revision Document ID21322

Date Revision 06 Aug 2017 Reviewed 06 Aug 2017

VM3COP19 Health and Safety

Non Conformance Issues 09 Mar 2016

Process: 7199

Non Conformities Review 09 Mar 2016

Process: 7828

Review The Quality Policy Viamed 16 Sep

2017

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7791

Price List Check 10 Mar 2017

Process: 7744

FDA Device Establishment Registration And

Listing 28 Sep 2016

Process: 7697

Yearly Pricing Review 09 May 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7668

Responsibility Allocation : Upgrading Intrastats ISO Quality system 09 Mar 2016

Process: 7450

VST Board Directors Meeting ISO Issues 09

Mar 2016

Revision Document ID21800 Date Revision 05 Sep 2017 Reviewed 05 Sep 2017

**Explanation Employee Roles and Titles** 

Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

Viamed Top Level Quality Objectives

Revision Document ID22429

Date Revision 04 Oct 2017 Reviewed 04 Oct 2017

Chart 40 Management review plan Issues followup

Revision Document ID22458

Date Revision 05 Oct 2017 Reviewed 05 Oct 2017

Chart 01 System and Documentation

Revision Document ID8675 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

Chart 02 Resource Management

Revision Document ID8676 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011

How to Hold Intrastat Meetings

Revision Document ID8928 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

5.1.2

5.1.2 Customer focus
Top management shall
demonstrate leadership and
commitment with respect to
customer focus by
ensuring that:

a) customer and applicable statutory and regulatory requirements are determined, understood and consistently met;

consistently met;
b) the risks and opportunities that can affect conformity of products and services and the ability to enhance customer satisfaction are determined

and addressed;

Top Level Document: VOP

07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document ID23615

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 19 FeedBack Customer Complaints Vigilance and Notifications Viamed Ltd

Revision Document ID23575

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 03 Contract Review,

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7825

Responsibility Allocation : Order Picking 06

Sep 2017 **Process: 7822** 

Review Oxylink Stock 26 Jul 2017

Process: 7801

VST Price Review 17 May 2017

Process: 7797

Check Order Are Being Picked In Priority

Order 10 May 2017

Process: 7791

Price List Check 10 Mar 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7735

c) the focus on enhancing customer satisfaction is maintained. Customer focus

Revision Document

ID23515

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 16 Sales and Marketing

Revision Document

ID23594

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 04 Accounts and Finance

Revision Document

ID23173

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 02 Contract Review and Sales Order

**Processing** 

Revision Document

ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 22 Post Market

Survellance

Revision Document

ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 01 Picking packing

Revision Document

ID23169

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

**Audit 02 Contract Review** and Sales Order

**Processing** 

Revision Document

ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

VM3COP20.01 Post In Distributing the Post

Revision Document

ID18641

Date Revision 10 Feb 2017 Reviewed 10 Feb 2017

Enquires, Office Processes | Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7734

Humanmed Order Processing 25 Aug 2016

Process: 7710

Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7697

Yearly Pricing Review 09 May 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr

2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016 Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7454

VST Board Directors Meeting Distributor

Issues 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar 2016

Process: 7448

VST Board Directors Meeting Customer

Complaints 09 Mar 2016

Process: 7447

VST Board Directors Meeting Back Orders 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar

2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7394

Responsibility Allocation : VST Stock Meeting Repairs Review - General 09 Mar

2016

Process: 7390

Responsibility Allocation : VST Stock Meeting Returns Overview - Credits 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 **Process: 7385** 

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 **Process: 5871** 

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 7090

Responsibility Allocation : Office Procedures

09 Mar 2016 **Process: 5872** 

Check Sale Or Returns Export 17 Feb 2016

**Process: 2** 

Answering Telephones 16 Feb 2016

**Process: 5** 

Processing Of Sales Orders 16 Feb 2016

**Process: 6** 

Updating Contact Management System 16 Feb

2016

**Process: 7** 

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

**Process: 11** 

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation : Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS

Account 18 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of

Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation : Sending Samples

08 Mar 2016 Process: **5946** 

Sending Sale Or Returns 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For

Distributors 08 Mar 2016

5.2.1	Top Level Document:	Process: 7833
Policy		
5.2		
		Embargo Countries NOT Allowed To Sell To 16 Oct 2017
		Process: 7872
		Sep 2017
		Review VST Product Feedback Negative 23
		23 Sep 2017 Process: 7843
		Review VIAMED Product Feedback Negative
		Process: 7842
		23 Sep 2017
		Review VST Feedback - Customer Complaint
		Negative 23 Sep 2017 Process: 7841
		Review VST Feedback - Customer Feedback
		Process: 7840
		Complaints 23 Sep 2017
		Review VIAMED Feedback - Customer
		Feedback Negative 23 Sep 2017  Process: 7839
		Review VIAMED Feedback - Customer
		Process: 7838
		Check Repair Quotes 10 Oct 2016
		Process: 7749
		Check Repair Orders 10 Oct 2016
		Process: 7748
		Process: 6970
		2016
		Back Orders Review - By Customer 09 Mar
		Process: 6954
		Review Un-shipped Parcels 17 Feb 2016
		Answering UK Web Questions 27 Apr 2017  Process: 5859
		Process: 7795
		Shipped Order Success Report 13 Mar 2017
		Process: 7792
		Feb 2017
		PDF VST Invoices And Purchase Orders 10
		Process: 7783
		Process: 7760 Send Service Offers 31 Jan 2017
		SRS Folder 22 Nov 2016
		Process: 7752
		Review Inward Payments 01 Jul 2016
		Process: 7712
		May 2016
		Process: 7699 Shred Sensitive Paperwork In JL Office 19
		2016
		Collect Repair Filing From Warehouse 22 Apr
		Process: 7693
		Responsibility Allocation : Shipped Order Queries 09 Mar 2016

Top management shall establish, implement and maintain a quality policy that: a) is appropriate to the purpose and context of the organization and supports its strategic direction; b) provides a framework for setting quality objectives; c) includes a commitment to satisfy applicable

d) includes a commitment to

continual improvement of the quality management

system. Establishing the

requirements;

quality policy

VM3COP00.00 Viamed Quality Statement policy and objectives

Revision Document ID22684

Date Revision 16 Oct 2017 Reviewed 16 Oct 2017

**Audit 10b Process** Verification

**Revision Document** ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 20 Process verification to Managment

Revision Document ID23249

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

VM3COP00.01 Company objectives

Revision Document ID22842

Date Revision 17 Oct 2017 Reviewed 17 Oct 2017

VM3COP00.00 VST Quality Statement policy and objectives

Revision Document ID22062

Date Revision 16 Sep 2017 Reviewed 16 Sep 2017

Importance Of Effective Quality Management 20 Sep 2017

Process: 7828

Review The Quality Policy Viamed 16 Sep 2017

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016

|5.2.2|

The quality policy shall: a) be available and be maintained as documented information:

b) be communicated, understood and applied within the organization;

c) be available to relevant interested parties, as appropriate.

Communicating the quality policy

Top Level Document: VOP Process: 7833

01 Documentation / Records - Control, Creation, Storage,

Retrieval and Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

VM3COP00.00 VST Quality Statement policy and objectives

Revision Document ID22062

Date Revision 16 Sep 2017 Reviewed 16 Sep 2017

Importance Of Effective Quality Management 20 Sep 2017

Process: 7828

Review The Quality Policy Viamed 16 Sep 2017

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7668

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016

Process: 7444

VST Board Directors Meeting Creditors 09

Mar 2016

|5.3|

Top management shall

Top Level Document: VOP | Process: 7744 02 Personnel and

FDA Device Establishment Registration And

ensure that the responsibilities and authorities for relevant roles are assigned, communicated and understood within the organization. Top management shall assign the responsibility and authority for: a) ensuring that the quality management system conforms to the requirements of this International Standard; b) ensuring that the processes are delivering their intended outputs; c) reporting on the performance of the quality management system and on opportunities for improvement (see 10.1), in particular to top management; d) ensuring the promotion of customer focus throughout the organization; e) ensuring that the integrity of the quality management system is maintained when changes to the quality management system are planned and implemented. Organizational roles,

Responsibility, Staff and Staffing Issues, Training, Roles and Tasks
Revision Document

Revision Document ID23519

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 21 Audit of Audit

Revision Document ID23245

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 Listing 28 Sep 2016

Process: 7740

Weights Per Region Needed To Submit EC Sales List 13 Sep 2016

Process: 7668

Responsibility Allocation : Upgrading Intrastats ISO Quality system 09 Mar 2016

Process: 7450

VST Board Directors Meeting ISO Issues 09

Mar 2016 **Process: 7443** 

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7387

Responsibility Allocation : VST Stock Meeting Purchase Order Requirements 09 Mar

2016

# 6 Planning

responsibilities and

authorities

6 <b>Planning</b>		Process: 7433 Responsibility Allocation: VST Board Directors Meeting 00 Mer 2016
6.1 Actions to address risks and opportunities		Directors Meeting 09 Mar 2016
6.1 When planning for the quality management system, the organization shall consider the issues referred to in 4.1 and the requirements referred to in 4.2 and determine the risks and opportunities that	Top Level Document: VOP 24 Needs, Risks and Expectations of External Parties Revision Document ID23631 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Need Risks and	Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7451 VST Board Directors Meeting Company Issues 09 Mar 2016

II	II	
need to be addressed to:	<b>Expectations of External</b>	
a) give assurance that the	Parties VST	
quality management system	Revision Document	
can achieve its intended	ID23427	
result(s);	Date Revision 26 Oct 2017	
b) enhance desirable effects;	II	
c) prevent, or reduce,	Audit 18 Management	
undesired effects;	Review	
d) achieve improvement.	Revision Document ID23149	
	Date Revision 23 Oct 2017	
	Reviewed 23 Oct 2017	
6.1.2	Audit 18 Management	Process: 7832
The organization shall plan:	Review	Cleardown Emailed Invoices 20 Sep 2017
a) actions to address these	Revision Document	Process: 7809
risks and opportunities;	ID23149	Pro-Active Marketing 06 Jun 2017
b) how to:	Date Revision 23 Oct 2017	Process: 7673
1) integrate and implement	Reviewed 23 Oct 2017	Check Expiry Dated Stock 09 Mar 2016
the actions into its quality	Audit 12 CE Files	Process: 7664
management system	Revision Document	Responsibility Allocation : Marketing Job
processes (see 4.4);	ID23205	Logger 09 Mar 2016
2) evaluate the effectiveness	Date Revision 23 Oct 2017	Process: 7449
of these actions.	Reviewed 23 Oct 2017	VST Board Directors Meeting Non
Actions taken to address		Conformities Review 09 Mar 2016
risks and opportunities shall		Process: 7446
be proportionate to the		VST Board Directors Meeting Stock Levels 09
potential impact on the		Mar 2016
conformity of products and		Process: 7394
services.		Responsibility Allocation : VST Stock
NOTE 1 Options to address		Meeting Repairs Review - General 09 Mar
risks can include avoiding		2016
risk, taking risk in order to		
pursue an opportunity, eliminating the risk source,		
changing the likelihood or		
consequences, sharing the		
risk, or retaining risk by		
informed decision.		
NOTE 2 Opportunities can		
lead to the adoption of new		
practices, launching new		
products, opening new		
markets, addressing new		
customers, building		
partnerships, using new		
technology and other		
desirable and viable		
possibilities to address the		
organization's or its		
customers' needs.		
6.2		
Quality objectives and		
planning to achieve them		
6.2.1	*	
The organization shall	13 Process Monitoring,	Review Q.A. Failures Report 18 Sep 2017

establish quality objectives at relevant functions, levels and processes needed for the quality management system.

The quality objectives shall: a) be consistent with the

- quality policy;
- b) be measurable;
- c) take into account applicable requirements;
- d) be relevant to conformity of products and services and to enhancement of customer satisfaction;
- e) be monitored;
- f) be communicated;
- g) be updated as appropriate. The organization shall maintain documented information on the quality objectives

System Reviews, Audits, Management Review, Analysis Data

Revision Document ID23659

Date Revision 29 Oct 2017 Reviewed 29 Oct 2017

Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Process: 7828

Review The Quality Policy Viamed 16 Sep 2017

Process: 7827

Review The Quality Policy VST 16 Sep 2017

Process: 7825

Responsibility Allocation : Order Picking 06

Sep 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 7797

Check Order Are Being Picked In Priority

Order 10 May 2017 **Process: 7761** 

Send VST Delivery Notifications 01 Feb 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7734

Humanmed Order Processing 25 Aug 2016

Process: 7710

Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr

2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016 **Process: 7685** 

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

ocess: /6/8

Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7668

Responsibility Allocation : Upgrading Intrastats ISO Quality system 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar 2016

Process: 7447

VST Board Directors Meeting Back Orders 09

Mar 2016\_

Process: 7446

VST Board Directors Meeting Stock Levels 09

Mar 2016 **Process: 7398** 

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7394

Responsibility Allocation : VST Stock Meeting Repairs Review - General 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 **Process: 7387** 

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

2016

Process: 7385

Responsibility Allocation : VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 **Process: 7090** 

Responsibility Allocation : Office Procedures

09 Mar 2016

Process: 6898

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

**Process: 2** 

Answering Telephones 16 Feb 2016

**Process: 3** 

Responsibility Allocation: Meeting And Greeting Visitors To The Company 16 Feb

2016

Process: 4

Responsibility Allocation : Assisting With Refreshments For Visitors 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

Process: 6

Updating Contact Management System 16 Feb 2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS

Account 18 Feb 2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of

Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944 Chasing Lost Customers 08 Mar 2016 Process: 5945 Responsibility Allocation: Sending Samples 08 Mar 2016 Process: 5946 Sending Sale Or Returns 08 Mar 2016 Process: 5947 Responsibility Allocation : Search For Distributors 08 Mar 2016 Process: 5948 Adding New Accounts To Opera 08 Mar 2016 Process: 5949 Filling Credit Card Slips 08 Mar 2016 Process: 6958 Responsibility Allocation : Shipped Order Queries 09 Mar 2016 Process: 7676 PDFing Of Invoices 17 Mar 2016 Process: 7693 Collect Repair Filing From Warehouse 22 Apr 2016 Process: 7699 Shred Sensitive Paperwork In JL Office 19 May 2016 Process: 7712 Review Inward Payments 01 Jul 2016 Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016 Process: 7752 SRS Folder 22 Nov 2016 Process: 7758 Check For GHX Orders 17 Jan 2017 Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017 Process: 7795 Answering UK Web Questions 27 Apr 2017 Process: 5859 Review Un-shipped Parcels 17 Feb 2016 Process: 6954 Back Orders Review - By Customer 09 Mar 2016 Process: 6970 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7749 Check Repair Quotes 10 Oct 2016 |6.2.2|**Audit 20 Process** Process: 7387 When planning how to verification to Managment Responsibility Allocation: VST Stock achieve its quality Revision Document Meeting Purchase Order Requirements 09 Mar ID23249

objectives, the organization shall determine:

- a) what will be done;
- b) what resources will be required;

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

2016

c) who will be responsible; d) when it will be completed; e) how the results will be evaluated.  6.3	Audit 10 Documentation	
When the organization determines the need for changes to the quality management system, the changes shall be carried out in a planned manner (see 4.4). The organization shall consider:  a) the purpose of the changes and their potential consequences; b) the integrity of the quality management system; c) the availability of resources; d) the allocation or reallocation of	Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Upgrading of the ISO Systems 2016 - 2017 Revision Document ID22140 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017	
responsibilities and authorities. Planning of changes		
7 Support		
7 Support		
7.1 Resources		
7.1.1 General The organization shall	Audit 18 Management Review	Process: 7814 Responsibility Allocation: Viamed Repairs 06

#### ||Jun 2017 determine and provide the Revision Document resources needed for the ID23149 Process: 7670 Date Revision 23 Oct 2017 Humanmed general Issues 09 Mar 2016 establishment, implementation, Reviewed 23 Oct 2017 Process: 7440 maintenance and continual VST Board Directors Meeting Target for improvement of the quality following year 09 Mar 2016 Process: 7439 management system. The organization shall VST Board Directors Meeting Target for Year consider: 09 Mar 2016 a) the capabilities of, and Process: 7438 constraints on, existing VST Board Directors Meeting Target for next Month 09 Mar 2016 internal resources; b) what needs to be obtained Process: 7436 VST Board Directors Meeting Turnover and from external providers. Predicted for Year 09 Mar 2016 General |7.1.2|Top Level Document: VOP Process: 7713 The organization shall 12 Training Review Roles And Responsibilitys 17 Aug

2016

Process: 7793

Revision Document

ID23527

determine and provide the

persons necessary for the

effective implementation of its quality management system and for the operation and control of its processes. People

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

Audit 08 Training, Competence and Human

Resources Revision Document ID23153

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10b Process

Verification

Revision Document

ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

**Employee Roles** 

**Revision Document** 

ID20125

Date Revision 16 May 2017 Reviewed 16 May 2017

Team Review Meeting 16 Mar 2017

Process: 7759

Health Declaration Sheet 23 Jan 2017

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7453

VST Board Directors Meeting Staff Issues 09

Mar 2016

### 7.1.3

The organization shall determine, provide and maintain the infrastructure necessary for the operation of its processes and to achieve conformity of products and services. NOTE Infrastructure can include:

- a) buildings and associated utilities;
- b) equipment, including hardware and software;
- c) transportation resources;
- d) information and communication technology. Infrastructure

Top Level Document: VOP | Process: 7091

11 Equipment Control, Office, Warehouse, Pcs and Process: 7745

**Equipment, Pat Testing** 

Revision Document

ID23322

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

**Top Level Document: VOP** 18 Maintenance Building, Fabric and Infrastructure

Revision Document

ID23326

Date Revision 25 Oct 2017

Reviewed 25 Oct 2017

**Top Level Document: VOP** 06 Measurement Control Viamed, Calibration, QA

Stock

Revision Document

ID23310

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 10 Documentation Control

Revision Document

ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

**Employee Roles** Revision Document

Calibration Index 09 Mar 2016

UPS Invoices Viamed 06 Oct 2016

Process: 7746

UPS Invoices VST 06 Oct 2016

Process: 7747

UPS Invoices Vandagraph 06 Oct 2016

Process: 7120

General Maintenance Requirements 09 Mar

2016

Process: 5940

Thumb Nail Processor 07 Mar 2016

Process: 7739

Intrastats Amendment Log 12 Sep 2016

Process: 7129

Intrastats Cross Reference Database Tables

Updates 09 Mar 2016

Process: 7126

Intrastats Requested Page updates 09 Mar

2016

Process: 5905

Responsibility Allocation: Price Checking 02

Mar 2016

Process: 5866

UPS Shipping Fuel Surcharge 17 Feb 2016

Process: 6972

UPS Shipping Fuel Surcharge 09 Mar 2016

Process: 5903

Responsibility Allocation: Weather Station 02 Mar 2016

Process: 7711

Import Bank CSV 01 Jul 2016

Process: 7706

Update Virus Software And Scan For Viruses

10 Jun 2016 Process: 46

ID20125 Responsibility Allocation: Backup Server Date Revision 16 May 2017 Status 16 Feb 2016 Reviewed 16 May 2017 Process: 48 **Ghyll House Fire** Responsibility Allocation: Internet 16 Feb Certificate 2016 Revision Document Process: 45 ID12303 Responsibility Allocation: Main Server Status Date Revision 15 Mar 2013 16 Feb 2016 Reviewed 15 Mar 2013 Process: 44 **HSE Fire / Exit Escape** Secure Socket Level Certificate 16 Feb 2016 route Basement floor plans | Process: 49 Revision Document Responsibility Allocation: Wifi 16 Feb 2016 ID15401 Process: 50 Responsibility Allocation: Guest Access Wifi Date Revision 07 Aug 2015 Reviewed 26 Sep 2016 16 Feb 2016 **HSE Fire / Exit Escape** Process: 5941 route Ghyll House floor Responsibility Allocation: Replace Main Server 07 Mar 2016 plans Revision Document Process: 5939 ID15403 Responsibility Allocation: Email ISP Routing 05 Mar 2016 Date Revision 07 Aug 2015 Reviewed 26 Sep 2016 Process: 7121 VM3COP20.35 Ups Responsibility Allocation: General Computer Calculator Maintenance 09 Mar 2016 Revision Document Process: 7125 ID17149 Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 Date Revision 05 Jul 2016 Process: 7124 Reviewed 05 Jul 2016 VM3COP03.05 Procedures Responsibility Allocation: Intrastats 09 Mar for customer returning 2016 Process: 7127 goods on our UPS account number Responsibility Allocation: Intrastats Revision Document Unfinished in progress Processes 09 Mar 2016 ID17155 Process: 7128 Date Revision 05 Jul 2016 Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 Reviewed 05 Jul 2016 Audit 15 Production Process: 7133 Revision Document Responsibility Allocation: Intrastats Contact ID23217 Manager 09 Mar 2016 Process: 7704 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 Responsibility Allocation: Computer Failure Audit 09 Goods Inward Diagnostics 24 May 2016 and Product Identity Process: 7835 Revision Document Electrics Need Checking 20 Sep 2017 ID23193 Process: 7836 Date Revision 23 Oct 2017 Central Heating For Winter 20 Sep 2017 Reviewed 23 Oct 2017 Process: 7832 Cleardown Emailed Invoices 20 Sep 2017 **FIRE Report Premisis** Revision Document Process: 7823 ID17505 Saftey Tester Data 02 Aug 2017 Process: 7807 Date Revision 26 Sep 2016 Reviewed 26 Sep 2016 Process: 7805 **HSE Fire Exit / Escape** Route Ground Floor plans Empty Kitchen Bins 22 May 2017 Revision Document Process: 7804 Sweep Kitchen Floor 22 May 2017 ID18653 Date Revision 14 Feb 2017 Process: 7803

Dishwashing 22 May 2017

Reviewed 14 Feb 2017

HSE Fire Risk Assessment | Process: 7802 Revision Document Clean Kitchen Sides 22 May 2017 ID21790 Process: 7756 Carbon Monoxide Alarm 05 Jan 2017 Date Revision 04 Sep 2017 Reviewed 04 Sep 2017 Process: 7742 Audit 19 Health and Boiler Check 26 Sep 2016 Safety, Working Process: 7698 **Conditions and Building** Clean Toilets 17 May 2016 Fabric Issues Process: 7687 Revision Document Vandagraph Duckets 21 Apr 2016 Process: 7672 ID23235 Date Revision 24 Oct 2017 Off Site Backup 09 Mar 2016 Reviewed 24 Oct 2017 Process: 7452 VST Board Directors Meeting Building fabric CPM 21 Fire Exit / Escape Issues 09 Mar 2016 **Route Procedures** Revision Document Process: 7402 ID21892 Responsibility Allocation: VST Calibration P.A.T. Testing 09 Mar 2016 Date Revision 07 Sep 2017 Reviewed 07 Sep 2017 Process: 7401 **Explanation Employee** Responsibility Allocation: VST Calibration 09 **Roles and Titles** Mar 2016 Revision Document Process: 7857 Software Validation Stock Tracking Check 01 ID22144 Oct 2017 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017 Process: 5851 Duplicate Documents 17 Feb 2016 **HSE Fire Exit / Escape** Route Ground Floor plans Process: 59 Out Of Date Documents 17 Feb 2016 Document Revision Document ID2558 Process: 7850 Date Revision 01 Aug 2007 Software Validation Scan In Correct Product Reviewed 01 Aug 2007 01 Oct 2017 DO NOT USE VM3COP11 Process: 7851 Calibration Software Validation Scan Un-OA Product To **Revision Document ID8713** Order 01 Oct 2017 Date Revision 12 Oct 2011 Process: 7852 Reviewed 12 Oct 2011 Software Validation Expired Stock 01 Oct VM3COP20.07 UPS 2017 Process: 7853 **Procedures Revision Document ID8722** Software Validation Non Sell Able Shelf 01 Date Revision 12 Oct 2011 Oct 2017 Reviewed 12 Oct 2011 Process: 7854 **HSE Fire Safety Risk** Software Validation In Production List 01 Oct 2017 Assessment Revision Document ID892 Process: 7855 Software Validation - Production Lists 01 Oct Date Revision 25 Oct 2006 Reviewed 25 Oct 2006 2017 Process: 7856 Software Validation Unchecked Orders 01 Oct 2017 Process: 7870 Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017 Process: 7869 Hand Drill Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017

Process: 7867

Bandsaw Checklist 13 Oct 2017

Process: 7866 Oxygen Cylinder Check 13 Oct 2017 Process: 7865 Software Validation Conflicting Audits 07 Oct 2017 Process: 7864 ESD Work Stations 07 Oct 2017 7.1.4 Top Level Document: VOP Process: 7750 12 Training Meeting With Management 14 Oct 2016 The organization shall Revision Document determine, provide and Process: 7120 maintain the environment ID23527 General Maintenance Requirements 09 Mar Date Revision 27 Oct 2017 necessary for the operation 2016 of its processes and to Reviewed 27 Oct 2017 Process: 7753 achieve conformity of Management Meeting 22 Nov 2016 **Top Level Document: VOP** products and services. 16 Health and Safety, Process: 7836 NOTE A suitable Company Personnel Central Heating For Winter 20 Sep 2017 Manual environment can be a Process: 7811 combination of human and Revision Document Responsibility Allocation: General Area 06 Jun 2017 physical factors, such as: ID23316 Process: 7807 Date Revision 25 Oct 2017 a) social (e.g. nondiscriminatory, calm, non-Reviewed 25 Oct 2017 confrontational); **Top Level Document: VOP** Process: 7806 18 Maintenance Building, Watering Plants 22 May 2017 b) psychological (e.g. stress-reducing, burnout Fabric and Infrastructure Process: 7698 prevention, emotionally Revision Document Clean Toilets 17 May 2016 protective); ID23326 Process: 7845 Date Revision 25 Oct 2017 7.1.4 Environment Of Operations 25 Sep 2017 c) physical (e.g. temperature, heat, humidity, Reviewed 25 Oct 2017 light, airflow, hygiene, Audit 19 Health and noise). Safety, Working These factors can differ Conditions and Building substantially depending on Fabric Issues the products and services Revision Document provided. **Environment for** ID23235 the operation of processes Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 Audit 08 Training, Competence and Human Resources Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Fire risk assessment 15/17 **Station Road** Revision Document ID22411 Date Revision 03 Oct 2017 Reviewed 03 Oct 2017 CPM 25 Health and Safety **Policy Viamed Revision Document** ID14332 Date Revision 25 Sep 2014 Reviewed 04 Sep 2017 Audit 07 Handling and Storage

**Revision Document** ID23189 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 19 Health and Safety, Working **Conditions and Building Fabric Issues** Revision Document ID23235 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 CPM 39 Smoking Policy Revision Document ID6782 Date Revision 15 Feb 2010 Reviewed 15 Feb 2010 **CPM 16 Dress Code** Revision Document ID7055 Date Revision 26 Apr 2010 Reviewed 22 Jul 2014 CPM 15 Disciplinary **Procedures** Revision Document ID8360 Date Revision 07 Jun 2011 Reviewed 07 Jun 2011 Audit 08 Training, Competence and Human Resources **Revision Document** ID23153 Date Revision 23 Oct 2017

# 7.1.5

# Monitoring and measuring resources

#### 7.1.5.1

7.1.5.1 General

The organization shall determine and provide the resources needed to ensure valid and reliable results when monitoring or measuring is used to verify the conformity of products and services to requirements.

The organization shall ensure that the resources provided:

a) are suitable for the specific type of monitoring and measurement activities being undertaken;

b) are maintained to ensure their continuing fitness for their purpose.

The organization shall retain | Audit 07 Handling and

# Top Level Document: VOP Process: 6949 06 Measurement Control Viamed, Calibration, QA Stock

Reviewed 23 Oct 2017

Revision Document ID23310

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

# **Top Level Document: VOP** 06 Measurement Control VST, Calibration, QA Stock

Revision Document ID23611

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

# Audit 06 Calibration

Revision Document ID23185

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar 2016

Process: 7688

Move Stock From QA Shelf To Stock Shelf Friday 21 Apr 2016

Process: 7689

Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016

Process: 7694

Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016

Process: 7695

Top Up Quick Shipping Shelves 28 Apr 2016

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7794

V1000 Commissions Review 30 Mar 2017

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7690

Ship Repairs 21 Apr 2016

appropriate documented information as evidence of fitness for purpose of the monitoring and measurement resources.

#### General

Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7455

VST Board Directors Meeting Supplier Issues

09 Mar 2016 Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar 2016

Process: 7446

VST Board Directors Meeting Stock Levels 09

Mar 2016 Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar

2016

#### 7.1.5.2

When measurement traceability is a requirement, or is considered by the organization to be an essential part of providing confidence in the validity of measurement results, measuring equipment shall be:

a) calibrated or verified, or both, at specified intervals, or prior to use, against measurement standards traceable to international or national measurement standards; when no such standards exist, the basis used for calibration or verification shall be retained as documented information: b) identified in order to determine their status:

adjustments, damage or deterioration that would invalidate the calibration status and subsequent measurement results. The organization shall determine if the validity of previous measurement results has been adversely affected when measuring equipment is found to be unfit for its intended purpose, and shall take

c) safeguarded from

# Top Level Document: VOP || Process: 7830 06 Measurement Control Viamed, Calibration, OA

Stock

Revision Document ID23310

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

# **Top Level Document: VOP** 06 Measurement Control VST, Calibration, QA

Stock

Revision Document ID23611

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

# **Top Level Document: VOP** 07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document

ID23615

Date Revision 28 Oct 2017

Reviewed 28 Oct 2017 **Top Level Document: VOP** 11 Equipment Control,

Office, Warehouse, Pcs and **Equipment, Pat Testing** 

Revision Document ID23322

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 06 Calibration

Revision Document ID23185

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Review Q.A. Failures Report 18 Sep 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7814

Responsibility Allocation: Viamed Repairs 06

Jun 2017

Process: 7813

Responsibility Allocation: VST Repairs 06

Jun 2017 Process: 7812

Responsibility Allocation: Vandagraph

Repairs 06 Jun 2017

Process: 7798

Orders And Items Shipped Per Month 10 May

2017

Process: 7744

FDA Device Establishment Registration And

Listing 28 Sep 2016

Process: 7705

Checking For Uploaded Files 08 Jun 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7670

Humanmed general Issues 09 Mar 2016

Process: 7446

VST Board Directors Meeting Stock Levels 09 Mar 2016

Process: 7401

Responsibility Allocation: VST Calibration 09

Mar 2016

appropriate action as necessary Measurement traceability	Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	
7.1.6 The organization shall determine the knowledge necessary for the operation of its processes and to achieve conformity of products and services. This knowledge shall be maintained and be made available to the extent necessary. When addressing changing needs and trends, the organization shall consider its current knowledge and determine how to acquire or access any necessary additional knowledge and required updates. NOTE 1 Organizational knowledge is knowledge specific to the organization; it is generally gained by experience. It is information that is used and shared to achieve the organizational knowledge can be based on: a) internal sources (e.g. intellectual property; knowledge gained from experience; lessons learned from failures and successful projects; capturing and sharing undocumented knowledge and experience; the results of improvements in processes, products and services); b) external sources (e.g. standards; academia; conferences; gathering knowledge from customers or external providers) Organizational knowledge	Audit 08 Training, Competence and Human Resources Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 12 CE Files Revision Document ID23205 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Reviewed 23 Oct 2017	Process: 7830 Review Q.A. Failures Report 18 Sep 2017 Process: 7744 FDA Device Establishment Registration And Listing 28 Sep 2016 Process: 7673 Check Expiry Dated Stock 09 Mar 2016 Process: 7670 Humanmed general Issues 09 Mar 2016 Process: 7454 VST Board Directors Meeting Distributor Issues 09 Mar 2016 Process: 7446 VST Board Directors Meeting Stock Levels 09 Mar 2016 Process: 7441 VST Board Directors Meeting Target for 2nd Year 09 Mar 2016 Process: 7440 VST Board Directors Meeting Target for following year 09 Mar 2016 Process: 7438 VST Board Directors Meeting Target for next Month 09 Mar 2016 Process: 7387 Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar 2016 Process: 7863 Maintain Repair Codes List 05 Oct 2017

7.2 7.2 Competence

Top Level Document: VOP Process: 7673
Check Expiry Dated Stock 09 Mar 2016

The organization shall: a) determine the necessary competence of person(s) doing work under its control that affects the performance and effectiveness of the quality management system; b) ensure that these persons are competent on the basis of appropriate education, training, or experience; c) where applicable, take actions to acquire the necessary competence, and evaluate the effectiveness of the actions taken; d) retain appropriate documented information as evidence of competence. NOTE Applicable actions can include, for example, the provision of training to, the mentoring of, or the reassignment of currently employed persons; or the hiring or contracting of competent persons. Competence

Revision Document ID23527 Date Revision 27 Oct 2017 Reviewed 27 Oct 2017 **Top Level Document: VOP** 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and Tasks Revision Document ID23519 Date Revision 27 Oct 2017 Reviewed 27 Oct 2017 Audit 08 Training, Competence and Human Resources Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 19 Health and Safety, Working **Conditions and Building** Fabric Issues Revision Document ID23235 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 **Explanation Employee Roles and Titles** Revision Document ID22144 Date Revision 20 Sep 2017

7.3

The organization shall ensure that persons doing work under the organization's control are aware of:

- a) the quality policy;
- b) relevant quality objectives;
- c) their contribution to the effectiveness of the quality management system, including the benefits of improved performance; d) the implications of not conforming with the quality

Revision Document
ID23527
Date Revision 27 Oct 2017
Reviewed 27 Oct 2017
Top Level Document: VOP
02 Personnel and
Responsibility, Staff and
Staffing Issues, Training,
Roles and Tasks
Revision Document

Reviewed 20 Sep 2017

Audit 08 Training,

Revision Document

Resources

ID23153

12 Training

Competence and Human

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

ID23519 Date Revision 27 Oct 2017

Reviewed 27 Oct 2017 **Audit 19 Health and** 

Top Level Document: VOP Process: 7673

Check Expiry Dated Stock 09 Mar 2016

Process: 7668

Responsibility Allocation : Upgrading Intrastats ISO Quality system 09 Mar 2016

management system requirements. Awareness	Safety, Working Conditions and Building Fabric Issues Revision Document ID23235 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 Explanation Employee Roles and Titles Revision Document ID22144 Date Revision 20 Sep 2017 Reviewed 20 Sep 2017 Audit 08 Training, Competence and Human Resources Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	
7.4 7.4 Communication The organization shall determine the internal and external communications relevant to the quality management system, including: a) on what it will communicate; b) when to communicate; c) with whom to communicate; d) how to communicate; e) who communicates.  Communication	Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 08 Training, Competence and Human Resources Revision Document ID23153 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 VM3COP27.01 Searching Intrastats Issues Revision Document ID6657 Date Revision 02 Nov 2009 Reviewed 02 Nov 2009 VM3COP27.17 Complete Auto_calender Issues Revision Document ID16995 Date Revision 26 May 2016 Reviewed 26 May 2016 VM3COP27.36 Auto Close Issues Revision Document ID17082 Date Revision 24 Jun 2016 Reviewed 24 Jun 2016 Overview Issues Meeting Headers List Revision Document ID22169 Date Revision 22 Sep 2017 Reviewed 22 Sep 2017 Issues Overview	Process: 7673 Check Expiry Dated Stock 09 Mar 2016 Process: 7446 VST Board Directors Meeting Stock Levels 09 Mar 2016 Process: 7438 VST Board Directors Meeting Target for next Month 09 Mar 2016

	Revision Document	
	ID23112	
	Date Revision 22 Oct 2017	
	Reviewed 22 Oct 2017	
7.5		
Documented information		
7.5.1	Top Level Document: VOP	Process: 7744
7.5.1 General	01 Documentation /	FDA Device Establishment Registration And
The organization's quality	Records - Control,	Listing 28 Sep 2016
management system shall	Creation, Storage,	Process: 7734
include:	Retrieval and Revision	Humanmed Order Processing 25 Aug 2016
a) documented information	control	Process: 7710
required by this International	II .	Responsibility Allocation: Proforma And
Standard;	ID23523 Date Revision 27 Oct 2017	Quote Processing 29 Jun 2016
b) documented information	Reviewed 27 Oct 2017	Process: 7709
determined by the organization as being	Top Level Document:	Humanmed Invoicing 28 Jun 2016  Process: 7696
necessary for the	VM3COP00.00 Viamed	Send VIAMED Delivery Notifications 28 Apr
effectiveness	Quality Statement policy	2016
of the quality management	and objectives	Process: 7693
system.	Revision Document	Collect Repair Filing From Warehouse 22 Apr
NOTE The extent of	ID22684	2016
documented information for	Date Revision 16 Oct 2017	Process: 7692
a quality management	Reviewed 16 Oct 2017	Responsibility Allocation: Take Complete
system can differ from one	Audit 10 Documentation	Repair Paperwork To Office 22 Apr 2016
organization to another due	Control	Process: 7690
to:	Revision Document	Ship Repairs 21 Apr 2016
— the size of organization	ID23197	Process: 7686
and its type of activities,	Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	Thorough Checking Of Awaiting Action Tray
processes, products and services;	Audit 10b Process	21 Apr 2016 <b>Process: 7685</b>
the complexity of	Verification	Repairs Ready For Invoice 18 Apr 2016
processes and their	Revision Document	Process: 7684
interactions;	ID23590	Repairs Ready For Quote 18 Apr 2016
— the competence of	Date Revision 28 Oct 2017	Process: 7683
persons. General	Reviewed 28 Oct 2017	Check Stock For Proforma 18 Apr 2016
	Audit 10 Documentation	Process: 7678
	Control	Check Catalog 360 Circle For Quotes And
	Revision Document	Orders 08 Apr 2016
	ID23197	Process: 7677
	Date Revision 23 Oct 2017	Follow Up SOR And Samples 29 Mar 2016
	Reviewed 23 Oct 2017	Process: 7674 Charles Paneira Panedy For Invoice List 10 Mar
	Audit 10b Process Verification	Check Repairs Ready For Invoice List 10 Mar 2016
	Revision Document	Process: 7668
	ID23590	Responsibility Allocation: Upgrading
	Date Revision 28 Oct 2017	Intrastats ISO Quality system 09 Mar 2016
	Reviewed 28 Oct 2017	Process: 7450
	<b>Explaination Quality</b>	VST Board Directors Meeting ISO Issues 09
	Objectives	Mar 2016
	Revision Document	Process: 7447
	ID18483	VST Board Directors Meeting Back Orders 09
	Date Revision 18 Jan 2017	Mar 2016
	Reviewed 18 Jan 2017	Process: 7398
	Audit 20 Process	Responsibility Allocation: VST Stock
	Revision Document	Meeting UPS Shipping Fuel Surcharge 09 Mar 2016
I	Revision Document	2010

ID23249

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

VM3COP00.00 VST

Quality Statement policy and objectives

Revision Document ID22062

Date Revision 16 Sep 2017 Reviewed 16 Sep 2017

**Explanation Employee Roles and Titles** 

Revision Document ID22144

Date Revision 20 Sep 2017 Reviewed 20 Sep 2017

VM3COP00.01 Company objectives

Revision Document ID22842

Date Revision 17 Oct 2017 Reviewed 17 Oct 2017 Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7390

Responsibility Allocation : VST Stock Meeting Returns Overview - Credits 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 **Process: 7090** 

Responsibility Allocation : Office Procedures

09 Mar 2016 **Process: 6898** 

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

**Process: 6** 

Updating Contact Management System 16 Feb

2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

**Process: 8** 

Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

**Process: 10** 

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

**Process: 16** 

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS

Account 18 Feb 2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of

Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation : Sending Samples

08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 5947

Responsibility Allocation: Search For

Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation : Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016

Process: 7712

Review Inward Payments 01 Jul 2016 Process: 7735 Ensure SOR's Are Followed Up 01 Sep 2016 Process: 7752 SRS Folder 22 Nov 2016 Process: 7758 Check For GHX Orders 17 Jan 2017 Process: 7760 Send Service Offers 31 Jan 2017 Process: 7761 Send VST Delivery Notifications 01 Feb 2017 Process: 7783 PDF VST Invoices And Purchase Orders 10 Feb 2017 Process: 7795 Answering UK Web Questions 27 Apr 2017 Process: 7822 Review Oxylink Stock 26 Jul 2017 Process: 5859 Review Un-shipped Parcels 17 Feb 2016 Process: 6954 Back Orders Review - By Customer 09 Mar 2016 Process: 6970 Process: 7748 Check Repair Orders 10 Oct 2016 Process: 7749 Check Repair Quotes 10 Oct 2016 |7.5.2|Top Level Document: VOP Process: 7782 7.5.2 Creating and updating 01 Documentation / Remove Started But Not Used Order Numbers When creating and updating Records - Control, 08 Feb 2017 documented information, the Creation, Storage, Process: 7676 organization shall ensure Retrieval and Revision PDFing Of Invoices 17 Mar 2016 appropriate: control Process: 7857 a) identification and Revision Document Software Validation Stock Tracking Check 01 description (e.g. a title, date, ID23523 Oct 2017 author, or reference Date Revision 27 Oct 2017 Reviewed 27 Oct 2017 number); Top Level Document: VOP b) format (e.g. language, software version, graphics) 10 Non Conformance, **Corrective and Preventive** and media (e.g. paper, Actions electronic); **Revision Document** c) review and approval for suitability and adequacy. ID23623 Creating and updating Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 VM3COP14.01 Disposition of Documents / Records. Revision Document ID15464 Date Revision 14 Aug 2015 Reviewed 14 Aug 2015 Audit 10 Documentation Control Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 **Audit 23 Analysis of Data** Revision Document ID23257 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 DO NOT USE VM3COP01 **Document Updates /** Amendment control Revision Document ID22201 Date Revision 23 Sep 2017 Reviewed 23 Sep 2017 **Guide to Intrastats** Revision Document ID8924 Date Revision 18 Oct 2011

Reviewed 18 Oct 2011 Intrastats overview

Revision Document ID23567

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

DO NOT USE VM3COP14 **Documentation** 

Revision Document ID9276 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

### 7.5.3 Control of documented information

**Top Level Document: VOP | Process: 7705** 01 Documentation / Records - Control, Creation, Storage,

**Retrieval and Revision** 

control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

**Top Level Document: VOP** 10 Non Conformance, **Corrective and Preventive** Actions

Revision Document ID23623

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

VM3COP14.01 Disposition of Documents / Records.

Revision Document ID15464

Date Revision 14 Aug 2015 Reviewed 14 Aug 2015

**Audit 10 Documentation** Control

Date Revision 23 Oct 2017

Revision Document ID23197

Checking For Uploaded Files 08 Jun 2016

Reviewed 23 Oct 2017 **Audit 23 Analysis of Data** Revision Document ID23257 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 DO NOT USE VM3COP01 **Document Updates /** Amendment control Revision Document ID22201 Date Revision 23 Sep 2017 Reviewed 23 Sep 2017 **Guide to Intrastats** Revision Document ID8924 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011 Intrastats overview Revision Document ID23567 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 DO NOT USE VM3COP14 **Documentation** Revision Document ID9276 Date Revision 18 Oct 2011 Reviewed 18 Oct 2011

#### 7.5.3.1

Documented information required by the quality management system and by this International Standard shall be controlled to ensure:

- a) it is available and suitable for use, where and when it is needed;
- b) it is adequately protected (e.g. from loss of confidentiality, improper use, or loss of integrity).

### Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

### Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

## Process: 7744

FDA Device Establishment Registration And Listing 28 Sep 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr 2016

#### 7.5.3.2

For the control of documented information, the organization shall address the following

- activities, as applicable:
  a) distribution, access,
- retrieval and use; b) storage and preservation,
- including preservation of legibility;
- c) control of changes (e.g. version control);
- d) retention and disposition.
  Documented information of external origin determined

## Audit 10 Documentation

## Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

#### Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

## **Audit 12 CE Files**

Revision Document ID23205

#### Process: 7699

Shred Sensitive Paperwork In JL Office 19 May 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr 2016

Process: 7692

Responsibility Allocation : Take Complete Repair Paperwork To Office 22 Apr 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

by the organization to be
necessary for the
planning and operation of
the quality management
system shall be identified as
appropriate, and
be controlled.
Documented information
retained as evidence of
conformity shall be
protected from unintended
alterations.
NOTE Access can imply a
decision regarding the
permission to view the
documented information
only, or
the permission and authority
to view and change the
documented information.

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

## 8 Operation

the processes have been

#### Process: 7433 Operation Responsibility Allocation: VST Board Directors Meeting 09 Mar 2016 |8.1|Top Level Document: VOP Process: 7455 The organization shall plan, 08 Production, Reworks, VST Board Directors Meeting Supplier Issues New Production 09 Mar 2016 implement and control the processes (see 4.4) needed to Revision Document Process: 7394 Responsibility Allocation: VST Stock ID23300 meet the Date Revision 25 Oct 2017 Meeting Repairs Review - General 09 Mar requirements for the Reviewed 25 Oct 2017 2016 provision of products and VM3COP27.12 Clinical services, and to implement the actions determined in **Evaluation Risk** assessment Technical Files Clause 6, by: a) determining the Revision Document requirements for the ID15453 products and services; Date Revision 11 Aug 2015 b) establishing criteria for: Reviewed 11 Aug 2015 1) the processes; Audit 03 Design Control Revision Document 2) the acceptance of products and services; ID23579 c) determining the resources Date Revision 28 Oct 2017 needed to achieve Reviewed 28 Oct 2017 conformity to the product Audit 07 Handling and and service requirements; Storage d) implementing control of Revision Document the processes in accordance ID23189 with the criteria; Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 e) determining, maintaining and retaining documented Audit 10 Documentation information to the extent Control Revision Document necessary: 1) to have confidence that ID23197

Date Revision 23 Oct 2017

carried out as planned; 2) to demonstrate the conformity of products and services to their requirements. The output of this planning shall be suitable for the organizations operations. The organization shall control planned changes and review the consequences of unintended changes, taking action to mitigate any adverse effects, as necessary. The organization shall ensure that outsourced processes are controlled (see 8.4). Operational planning and control

Reviewed 23 Oct 2017 Audit 09 Goods Inward and Product Identity Revision Document ID23193 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 VM3COP27.11 Performing a Technical File PMS and risk assessment Revision Document ID17824 Date Revision 03 Nov 2016 Reviewed 03 Nov 2016 **Audit 23 Analysis of Data** Revision Document ID23257 Date Revision 24 Oct 2017

Reviewed 24 Oct 2017 VM3COP24.00 Viamed Overall Risk Analysis

**Revision Document** 

**Revision Document** 

Date Revision 19 Oct 2017 Reviewed 19 Oct 2017 **Audit 22 Post Market** 

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Top Level Document: VOP

**Enquires, Office Processes** 

03 Contract Review.

Revision Document

ID23515

Program

ID23006

Survellance

ID23253

8.2 Requirements for products and services

Process: 7818

Issues For Accountants - Check Purchasing Journals to see if VAT handled correctly Previous Month 13 Jun 2017

Process: 7819

Issues For Accountant - Check Contra account 8000 and clear it 13 Jun 2017

Process: 7817

Issues For Accountants - Check suggested invoice report in operas 13 Jun 2017

8.2.1

Communication with customers shall include: a) providing information relating to products and services;

b) handling enquiries, contracts or orders, including changes; c) obtaining customer feedback relating to products and services, including customer complaints; d) handling or controlling

customer property;

Date Revision 27 Oct 2017
Reviewed 27 Oct 2017
Top Level Document: VOP
09 Repairs External,
Internal Repairs and
Servicing
Revision Document
ID23619
Date Revision 28 Oct 2017
Reviewed 28 Oct 2017

Process: 7808

Ensure All Invoice Correctly Tagged 02 Jun

2017

Process: 7800

Opera Nominal Ledger Close 11 May 2017

Process: 7790

Humanmed Invoice them For Previous Month

10 Mar 2017 **Process: 7789** 

Withdraw Funds From Paypal 02 Mar 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

e) establishing specific requirements for contingency actions, when relevant. Customer communication

Top Level Document: VOP | Process: 7734 19 FeedBack Customer Complaints Vigilance and **Notifications VST Ltd** 

Revision Document

ID23647

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 02 Contract Review and Sales Order

Processing

Revision Document

ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 11 Repairs, Servicing and Returns Revision Document

ID23584

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

**Audit 22 Post Market** Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Humanmed Order Processing 25 Aug 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7710

Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7709

Humanmed Invoicing 28 Jun 2016

**Process: 7708** 

Acorn 0014904 17 Jun 2016

Process: 7703

Vandagraph Pay Pay Retrieve Funds 23 May

2016

Process: 7702

Responsibility Allocation: Vandagraph Pay

Pay Issue Refund 23 May 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr

2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016 Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

Process: 7454

VST Board Directors Meeting Distributor

Issues 09 Mar 2016

Process: 7448

VST Board Directors Meeting Customer

Complaints 09 Mar 2016

Process: 7447

VST Board Directors Meeting Back Orders 09

Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar

2016

Process: 7432

Process: 7431

Process: 7430

Process: 7429

Process: 7428

Process: 7427

Responsibility Allocation: VST Customer

Complaints 09 Mar 2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7392

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review

\*\*Mandatory\*\* 09 Mar 2016

Process: 7390

Responsibility Allocation : VST Stock Meeting Returns Overview - Credits 09 Mar

2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 **Process: 7843** 

Review VST Product Feedback Negative 23

Sep 2017

Process: 7842

Review VIAMED Product Feedback Negative 23 Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints

23 Sep 2017 **Process: 7840** 

Review VST Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7839

Review VIAMED Feedback - Customer

Complaints 23 Sep 2017

Process: 7838

Review VIAMED Feedback - Customer

Feedback Negative 23 Sep 2017

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 **Process: 7090** 

Responsibility Allocation : Office Procedures

09 Mar 2016 **Process: 6898** 

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

**Process: 6** 

Updating Contact Management System 16 Feb

2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

**Process: 8** 

Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

Process: 11

Distribution Of Mail 16 Feb 2016

Process: 14

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

**Process: 36** 

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS

Account 18 Feb 2016

Process: 5882

Responsibility Allocation : Send Post To

Humanmed 24 Feb 2016

Process: 5891

Processing Of Repair Quotes And Orders 25

Feb 2016 **Process: 5892** 

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of

Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5945

Responsibility Allocation: Sending Samples

08 Mar 2016 **Process: 5946** 

Sending Sale Or Returns 08 Mar 2016

Process: 5947

Responsibility Allocation : Search For

Distributors 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 5949

Filling Credit Card Slips 08 Mar 2016

Process: 6958

Responsibility Allocation : Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 6970

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

#### 8.2.2

When determining the requirements for the products and services to be offered to customers, the organization shall ensure that:

- a) the requirements for the products and services are defined, including:
- 1) any applicable statutory and regulatory requirements;
- 2) those considered necessary by the organization;
- b) the organization can meet the claims for the products and services it offers.

## Determining the requirements for products and services

## Top Level Document: VOP Process: 7703 03 Contract Review, **Enquires, Office Processes**

Revision Document ID23515

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

## **Top Level Document: VOP** 17 Design Research and Development

Revision Document ID23639

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

## **Audit 02 Contract Review** and Sales Order

Processing

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

#### Audit 12 CE Files

Revision Document ID23205

Date Revision 23 Oct 2017

Reviewed 23 Oct 2017

### Audit 16 Sales and Marketing

Revision Document ID23594

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Vandagraph Pay Pay Retrieve Funds 23 May

2016

Process: 7702

Responsibility Allocation: Vandagraph Pay

Pay Issue Refund 23 May 2016

Process: 7454

VST Board Directors Meeting Distributor

Issues 09 Mar 2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

2016

## 8.2.3

## Review of the requirements for products and services

Process: 7709

Humanmed Invoicing 28 Jun 2016

Process: 7702

Responsibility Allocation: Vandagraph Pay

Pay Issue Refund 23 May 2016

Process: 7686

Thorough Checking Of Awaiting Action Tray

21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7683

Check Stock For Proforma 18 Apr 2016

Process: 7678

Check Catalog 360 Circle For Quotes And

Orders 08 Apr 2016

Process: 7447

VST Board Directors Meeting Back Orders 09

Mar 2016

Process: 7398

Responsibility Allocation: VST Stock

Meeting UPS Shipping Fuel Surcharge 09 Mar

2016

Process: 7396

Responsibility Allocation: VST Stock Meeting 'Goods Out' Review 09 Mar 2016

Process: 7385

Responsibility Allocation: VST Stock

Meeting Sales Forward Orders Review 09 Mar

2016

Process: 6938

Customer Database Updates 09 Mar 2016

Process: 6956

Responsibility Allocation : Sales Order Issues

09 Mar 2016 **Process: 7090** 

Responsibility Allocation : Office Procedures

09 Mar 2016 **Process: 6898** 

GHX Web Pricing 09 Mar 2016

Process: 5871

Check Sale Or Returns 17 Feb 2016

Process: 5876

E.Commerce Cardea And Multiquote 17 Feb

2016

Process: 5872

Check Sale Or Returns Export 17 Feb 2016

Process: 2

Answering Telephones 16 Feb 2016

Process: 5

Processing Of Sales Orders 16 Feb 2016

**Process: 6** 

Updating Contact Management System 16 Feb

2016

Process: 7

Checking Of Sales Orders 16 Feb 2016

Process: 8

Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

Process: 9

Distribution Of Faxes 16 Feb 2016

Process: 10

Distribution Of Emails 16 Feb 2016

**Process: 11** 

Distribution Of Mail 16 Feb 2016

**Process: 14** 

Fax Paper 16 Feb 2016

Process: 15

Filing and Archiving 16 Feb 2016

Process: 16

Responsibility Allocation: Photocopying 16

Feb 2016 Process: 21

Office Sales Projects 16 Feb 2016

Process: 36

Emailing Of Invoices 16 Feb 2016

Process: 5875

Check Paypal For Orders 17 Feb 2016

Process: 5879

Customer Returning Goods On Our UPS

Account 18 Feb 2016

Process: 5882

Responsibility Allocation: Send Post To

Humanmed 24 Feb 2016

Process: 5892

Checking EBay And Amazon For Orders And

Messages 25 Feb 2016

Process: 5893

Answering Website Questions 25 Feb 2016

Process: 5894

Responsibility Allocation: Checking Of

Active List 25 Feb 2016

Process: 5895

Responsibility Allocation: Completing Office

Job List 25 Feb 2016

Process: 5896

Responsibility Allocation : Ensuring ORD's Are Taken To Goods Out And Invoices Are

Retrieved 25 Feb 2016

Process: 5899

Proforma And Quote Chasing 25 Feb 2016

Process: 5901

Link Call Log Contacts To The CRM 02 Mar

2016

Process: 5913

Check For Humanmed Orders In Logistics

Mailbox 03 Mar 2016

Process: 5943

Check Cardea And Multiquote 08 Mar 2016

Process: 5944

Chasing Lost Customers 08 Mar 2016

Process: 5945

Responsibility Allocation : Sending Samples

08 Mar 2016 **Process: 5947** 

Responsibility Allocation: Search For

Distributors 08 Mar 2016

Process: 5946

Sending Sale Or Returns 08 Mar 2016

Process: 5948

Adding New Accounts To Opera 08 Mar 2016

Process: 6958

Responsibility Allocation : Shipped Order

Queries 09 Mar 2016

Process: 7676

PDFing Of Invoices 17 Mar 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7693

Collect Repair Filing From Warehouse 22 Apr

2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr

2016

Process: 7699

Shred Sensitive Paperwork In JL Office 19

May 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7735

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7752

SRS Folder 22 Nov 2016

Process: 7758

Check For GHX Orders 17 Jan 2017

Process: 7760

Send Service Offers 31 Jan 2017

Process: 7761

Send VST Delivery Notifications 01 Feb 2017

Process: 7783

PDF VST Invoices And Purchase Orders 10

Feb 2017

Process: 7792

Shipped Order Success Report 13 Mar 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7822

Review Oxylink Stock 26 Jul 2017

Process: 5859

Review Un-shipped Parcels 17 Feb 2016

Process: 6954

Back Orders Review - By Customer 09 Mar

2016

Process: 6970

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

Check Repair Orders 10 Oct 2016

#### 8.2.3.1

The organization shall ensure that it has the ability to meet the requirements for products and services to be offered to customers. The organization shall conduct a review before committing to supply products and services to a customer, to include:

a) requirements specified by

- a) requirements specified by the customer, including the requirements for delivery and postdelivery activities;
- b) requirements not stated by the customer, but necessary for the specified or intended use, when known;
- c) requirements specified by the organization;
- d) statutory and regulatory requirements applicable to the products and services;
- e) contract or order requirements differing from those previously expressed. The organization shall

## Top Level Document: VOP 03 Contract Review, Enquires, Office Processes

Revision Document ID23515

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

# Audit 02 Contract Review and Sales Order

**Processing** 

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Process: 7831

Intrastats Debtors And Creditor Figures 18 Sep 2017

Process: 7796

Review Franking Label Errors 08 May 2017

Process: 7795

Answering UK Web Questions 27 Apr 2017

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7734

Humanmed Order Processing 25 Aug 2016

Process: 7712

Review Inward Payments 01 Jul 2016

Process: 7710

Responsibility Allocation: Proforma And

Quote Processing 29 Jun 2016

Process: 7696

Send VIAMED Delivery Notifications 28 Apr

2016

Process: 7691

Ship Sale Or Returns 21 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7677

Follow Up SOR And Samples 29 Mar 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

ensure that contract or order requirements differing from those previously defined are resolved. The customers requirements shall be confirmed by the organization before acceptance, when the customer does not provide a documented statement of their requirements. NOTE In some situations, such as internet sales, a formal review is impractical for each order. Instead, the review can cover relevant product information, such as catalogues.

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar

Process: 7390

Responsibility Allocation: VST Stock Meeting Returns Overview - Credits 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar

2016

#### 8.2.3.2

The organization shall retain documented information, as applicable:

- a) on the results of the review;
- b) on any new requirements for the products and services.

Top Level Document: VOP Process: 7788

01 Documentation / Records - Control, Creation, Storage, Retrieval and Revision

control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

**Audit 02 Contract Review** and Sales Order Processing

Revision Document ID23161

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 22 Post Market Survellance

Revision Document ID23253

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Petty Cash Reconciliation 02 Mar 2017

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

#### 8.2.4

Changes to requirements for products and services The organization shall ensure that relevant documented information is amended, and that relevant persons are made aware of the changed requirements, when the requirements for products and services are changed.

Top Level Document: VOP

01 Documentation / Records - Control, Creation, Storage, Retrieval and Revision control

Revision Document ID23523

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

**Top Level Document: VOP** 03 Contract Review, **Enquires, Office Processes** Revision Document ID23515 Date Revision 27 Oct 2017

Process: 7674

Check Repairs Ready For Invoice List 10 Mar 2016

	Reviewed 27 Oct 2017  Audit 02 Contract Review and Sales Order  Processing Revision Document ID23161 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017  Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Reviewed 23 Oct 2017	
8.3  Design and development of products and services		Process: 7810 Research Activities 06 Jun 2017
8.3.1 General The organization shall establish, implement and maintain a design and development process that is appropriate to ensure the subsequent provision of products and services.	Top Level Document: VOP 17 Design Research and Development Revision Document ID23639 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 03 Design Control Revision Document ID23579 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017	
8.3.2 In determining the stages and controls for design and development, the organization shall consider: a) the nature, duration and complexity of the design and development activities; b) the required process stages, including applicable design and development reviews; c) the required design and development verification and validation activities; d) the responsibilities and authorities involved in the design and development process; e) the internal and external resource needs for the design and development of products and services; f) the need to control interfaces between persons involved in the design and development process;	Audit 03 Design Control Revision Document ID23579 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 12 CE Files Revision Document ID23205 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 10 Documentation Control Revision Document ID23197	Process: 7444 VST Board Directors Meeting Creditors 09 Mar 2016

practice that the organization has committed to implement; e) potential consequences of failure due to the nature of the products and services. Inputs shall be adequate for design and development purposes, complete and unambiguous. Conflicting design and development inputs shall be resolved. The organization shall retain documented information on design and development inputs. Design and development inputs.  8.3.4 The organization shall apply  Top 1 Top 1 Top 1 Top 1	Revision 23 Oct 2017 ewed 23 Oct 2017 it 22 Post Market vellance sion Document 3253 Revision 24 Oct 2017 ewed 24 Oct 2017 ewed 24 Oct 2017	
	elopment sion Document 8639	

a) the results to be achieved are defined; b) reviews are conducted to evaluate the ability of the results of design and development to meet requirements; c) verification activities are conducted to ensure that the design and development outputs meet the input requirements; d) validation activities are conducted to ensure that the resulting products and services meet the requirements for the specified application or intended use; e) any necessary actions are taken on problems determined during the reviews, or verification and validation activities: f) documented information of these activities is retained. NOTE Design and development reviews, verification and validation have distinct purposes. They conducted separately or in any combination, as is suitable for the products and services of the organization. Design and development

controls

and their safe and proper

provision.

## Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 03 Design Control Revision Document ID23579 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017 Audit 10 Documentation Control Revision Document ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 22 Post Market Survellance Revision Document ID23253 Date Revision 24 Oct 2017

Reviewed 24 Oct 2017

Checking For Uploaded Files 08 Jun 2016

#### 8.3.5 **Top Level Document: VOP | Process: 7705** 17 Design Research and The organization shall Development ensure that design and development outputs: Revision Document a) meet the input ID23639 requirements; Date Revision 28 Oct 2017 b) are adequate for the Reviewed 28 Oct 2017 subsequent processes for the Audit 03 Design Control provision of products and Revision Document services: ID23579 c) include or reference Date Revision 28 Oct 2017 monitoring and measuring Reviewed 28 Oct 2017 requirements, as appropriate, Audit 10 Documentation and acceptance criteria; Control Revision Document d) specify the characteristics of the products and services ID23197 that are essential for their Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 intended purpose

The organization shall retain documented information on		
design and development		
outputs. <b>Design and</b>		
development outputs		
8.3.6	Top Level Document: VOP	Process: 7830
The organization shall	17 Design Research and	Review Q.A. Failures Report 18 Sep 2017
identify, review and control	Development	Process: 7705
changes made during, or	Revision Document	Checking For Uploaded Files 08 Jun 2016
subsequent to, the design	ID23639	Process: 7455
and development of products		VST Board Directors Meeting Supplier Issue
and services, to the extent	Reviewed 28 Oct 2017	09 Mar 2016
necessary to ensure that	Audit 03 Design Control	
there is no adverse	Revision Document ID23579	
impact on conformity to requirements.	Date Revision 28 Oct 2017	
The organization shall retain	1	
documented information on:	II	
a) design and development	Verification	
changes;	Revision Document	
b) the results of reviews;	ID23590	
c) the authorization of the	Date Revision 28 Oct 2017	
changes;	Reviewed 28 Oct 2017	
d) the actions taken to	Audit 22 Post Market	
prevent adverse impacts.	Survellance	
Design and development	Revision Document	
changes	ID23253	
	Date Revision 24 Oct 2017 Reviewed 24 Oct 2017	
	Reviewed 24 Oct 2017	
8.4		Process: 7707
Control of externally		Send Purchase Orders To Suppliers 13 Jun
provided processes,		2016 Process 7693
products and services		<b>Process: 7682</b> Check Stock Requirements Supplier Bluepoin
		18 Apr 2016
		Process: 7681
		Check Stock Requirements Supplier Posey 18
		Apr 2016
		Process: 7680
		Check Stock Requirements Supplier Envited
		18 Apr 2016
		Process: 7679
		Check Stock Requirements Supplier Teledyne
		18 Apr 2016
		Process: 7675
		Responsibility Allocation : Ordering Demo Stock For Humanmed Reps 11 Mar 2016
		Process: 7455
		VST Board Directors Meeting Supplier Issue
		09 Mar 2016
		Process: 7395
		Responsibility Allocation: VST Stock
		Meeting 'Goods In' Review 09 Mar 2016
8.4.1	Top Level Document: VOP	Process: 7826
The organization shall	05 Supplier Control	Goods In Processes 06 Sep 2017
_		Process: 7799
ensure that externally	Supplier Review Purchase	11100088. 7799

provided processes, products Orders Supplier Returns and services conform to requirements.

The organization shall determine the controls to be applied to externally provided processes, products and services when: a) products and services from external providers are intended for incorporation into the organization's own products and services; b) products and services are provided directly to the customer(s) by external providers on behalf of the organization; c) a process, or part of a process, is provided by an

organization. The organization shall determine and apply criteria for the evaluation, selection, monitoring of performance, and reevaluation of external providers, based on their ability to provide processes products and services in accordance with requirements. The organization shall retain

external provider as a result

of a decision by the

Revision Document ID23353

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

## Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

## Audit 07 Handling and Storage

Revision Document ID23189 Date Revision 23 Oct 2017

Reviewed 23 Oct 2017

Opera Purchase Ledger Close 11 May 2017

Process: 7755

Fast Hosts Invoice 08 Dec 2016

Process: 7701

AWS Amazon Web Services 23 May 2016

Process: 7700

Domain Name Management 19 May 2016

Process: 7435

VST Board Directors Meeting Matters Arising

09 Mar 2016 Process: 7387

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

2016

8.4.2

documented

information of these

activities and any necessary actions arising from the evaluations. General

The organization shall ensure that externally provided processes, products and services do not adversely affect the organization's ability to consistently deliver conforming products and services to its customers. The organization shall: a) ensure that externally provided processes remain within the control of its quality management

Top Level Document: VOP || Process: 7826 05 Supplier Control

Supplier Review Purchase **Orders Supplier Returns** 

Revision Document ID23353

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 07 Handling and Storage

Goods In Processes 06 Sep 2017

Process: 7751

VST Purchase Order Log 02 Nov 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar

2016

system; b) define both the controls that it intends to apply to an external provider and those it intends to apply to the resulting output; c) take into consideration: 1) the potential impact of the externally provided processes, products and services on the organization's ability to consistently meet customer and applicable statutory and regulatory requirements; 2) the effectiveness of the controls applied by the external provider; d) determine the verification, or other activities, necessary to ensure that the externally provided processes, products and services meet requirements. Type and extent of control

Revision Document ID23189 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 09 Goods Inward and Product Identity Revision Document ID23193 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

8.4.3

The organization shall ensure the adequacy of requirements prior to their communication to the external provider. The organization shall communicate to external providers its requirements for:

- a) the processes, products and services to be provided;
- b) the approval of:
- 1) products and services;
- 2) methods, processes and equipment;
- 3) the release of products and services;
- c) competence, including any required qualification of persons;
- d) the external providers' interactions with the organization;
- e) control and monitoring of the external providers' performance to be applied by the organization;
- f) verification or validation activities that the organization, or its customer,

Top Level Document: VOP Process: 7826 05 Supplier Control Supplier Review Purchase **Orders Supplier Returns** 

Revision Document ID23353

Date Revision 25 Oct 2017 Reviewed 25 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Goods In Processes 06 Sep 2017

Process: 7823

Saftey Tester Data 02 Aug 2017

Process: 7787

Check Returns All Supplier 15 Feb 2017

Process: 7786

Check Returns Supplier Maxtec 15 Feb 2017

Process: 7785

Check Returns Supplier Teledyne 15 Feb 2017

Process: 7784

Check Returns Supplier Envited 15 Feb 2017

Process: 7387

Responsibility Allocation: VST Stock

Meeting Purchase Order Requirements 09 Mar

external providers' premises.  Information for external		
providers		
8.5		Process: 7738
		Production Statistics 03 Sep 2016
Production and service provision		
8.5.1	Top Level Document: VOP	Process: 7737
The organization shall	08 Production, Reworks,	Production In Production List 03 Sep 2016
implement production and	New Production	Process: 7736
service provision under	Revision Document	Production Start Job List 03 Sep 2016
controlled conditions.	ID23300	Process: 7682
Controlled conditions shall	Date Revision 25 Oct 2017	Check Stock Requirements Supplier Bluepoint
include, as applicable:	Reviewed 25 Oct 2017	18 Apr 2016
a) the availability of	Top Level Document: VOP	Process: 7681
documented information that		Check Stock Requirements Supplier Posey 18
defines:	Handling, Control of	Apr 2016
1) the characteristics of the	Labelling, Storage,	Process: 7680
products to be produced, the	Movement	Check Stock Requirements Supplier Envited
services to be provided, or	Revision Document	18 Apr 2016
the activities	ID23615	Process: 7679
to be performed;	Date Revision 28 Oct 2017	Check Stock Requirements Supplier Teledyne
2) the results to be achieved;	II .	18 Apr 2016
b) the availability and use of	Top Level Document: VOP	Process: 7675
suitable monitoring and	06 Measurement Control	Responsibility Allocation: Ordering Demo
measuring resources;	VST, Calibration, QA	Stock For Humanmed Reps 11 Mar 2016
c) the implementation of	Stock	Process: 7401
monitoring and	Revision Document	Responsibility Allocation: VST Calibration 09
measurement activities at	ID23611	Mar 2016
appropriate stages to verify	Date Revision 28 Oct 2017	Process: 7395
that	Reviewed 28 Oct 2017	Responsibility Allocation: VST Stock
criteria for control of	Top Level Document: VOP	Meeting 'Goods In' Review 09 Mar 2016
processes or outputs, and	22 Picking and Packing	
acceptance criteria for	Dispatch and Goods Out	
products and services,	Revision Document	
have been met;	ID23373	
d) the use of suitable	Date Revision 26 Oct 2017	
infrastructure and	Reviewed 26 Oct 2017	
environment for the	Top Level Document: VOP	
operation of processes;	06 Measurement Control	
e) the appointment of	Viamed, Calibration, QA	
competent persons,	Stock	
including any required	Revision Document	
qualification;	ID23310	
f) the validation, and	Date Revision 25 Oct 2017 Reviewed 25 Oct 2017	
periodic revalidation, of the		
ability to achieve planned	Top Level Document: VOP 27 Software Validation	
results of the processes for production and service	Revision Document	
provision, where the	ID23635	
<u>*</u>	Date Revision 28 Oct 2017	
resulting output cannot be verified by subsequent	Reviewed 28 Oct 2017	
	Top Level Document: VOP	
monitoring or measurement; g) the implementation of	02 Personnel and	
actions to prevent human		
-	Responsibility, Staff and Staffing Issues, Training,	
error;	stating issues, iraning,	

h) the implementation of release, delivery and postdelivery activities Control of production and service provision

## Roles and Tasks

Revision Document ID23519

Date Revision 27 Oct 2017 Reviewed 27 Oct 2017

## Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

## **Audit 03 Design Control**

Revision Document

ID23579

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

## Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

## Audit 08 Training,

### Competence and Human Resources

Revision Document

ID23153

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

#### **Audit 24 Service Logs**

Revision Document

ID23607

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

#### Audit 06 Calibration

Revision Document

ID23185

Date Revision 23 Oct 2017

Reviewed 23 Oct 2017

## VM3COP20.37 Generating a New Service Visit

Revision Document

Revision Documen ID17116

Date Revision 28 Jun 2016 Reviewed 28 Jun 2016

## Audit 07 Handling and

Storage
Revision Document

ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

#### **Audit 15 Production**

Revision Document

ID23217

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 01 Picking packing Revision Document ID23169 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 8.5.2 Top Level Document: VOP | Process: 7830 The organization shall use 09 Repairs External, Review Q.A. Failures Report 18 Sep 2017 suitable means to identify Internal Repairs and Process: 7737 Production In Production List 03 Sep 2016 outputs when it is necessary Servicing Revision Document to ensure the Process: 7682 conformity of products and ID23619 Check Stock Requirements Supplier Bluepoint Date Revision 28 Oct 2017 services. 18 Apr 2016 The organization shall Process: 7681 Reviewed 28 Oct 2017 identify the status of outputs Check Stock Requirements Supplier Posey 18 Top Level Document: VOP with respect to monitoring 20 Goods in Purchases, Apr 2016 Process: 7680 and measurement Returns, Repairs, requirements throughout Inspection / Rejection Check Stock Requirements Supplier Envited Revision Document 18 Apr 2016 production and service provision. ID23627 Process: 7679 The organization shall Date Revision 28 Oct 2017 Check Stock Requirements Supplier Teledyne control the unique Reviewed 28 Oct 2017 18 Apr 2016 identification of the outputs Audit 07 Handling and Process: 7675 Responsibility Allocation: Ordering Demo when traceability is a Storage requirement, and shall retain Revision Document Stock For Humanmed Reps 11 Mar 2016 the documented information ID23189 Process: 7455 necessary to enable Date Revision 23 Oct 2017 VST Board Directors Meeting Supplier Issues traceability. **Identification** Reviewed 23 Oct 2017 09 Mar 2016 Process: 7449 and traceability Audit 09 Goods Inward VST Board Directors Meeting Non and Product Identity Revision Document Conformities Review 09 Mar 2016 ID23193 Process: 7395 Date Revision 23 Oct 2017 Responsibility Allocation: VST Stock Meeting 'Goods In' Review 09 Mar 2016 Reviewed 23 Oct 2017 8.5.3 Top Level Document: VOP Process: 7823 Saftey Tester Data 02 Aug 2017 The organization shall 09 Repairs External, exercise care with property Internal Repairs and Process: 7814 Responsibility Allocation: Viamed Repairs 06 belonging to customers or Servicing external providers while Revision Document Jun 2017 it is under the organization's ID23619 Process: 7813 control or being used by the Date Revision 28 Oct 2017 Responsibility Allocation: VST Repairs 06 Reviewed 28 Oct 2017 Jun 2017 organization. The organization shall **Top Level Document: VOP** Process: 7812 Responsibility Allocation: Vandagraph identify, verify, protect and 20 Goods in Purchases, safeguard customers' or Returns, Repairs, Repairs 06 Jun 2017 external providers' property Inspection / Rejection Process: 7735 provided for use or Revision Document Ensure SOR's Are Followed Up 01 Sep 2016 incorporation into the ID23627 Process: 7454 Date Revision 28 Oct 2017 products and services. VST Board Directors Meeting Distributor When the property of a Reviewed 28 Oct 2017 Issues 09 Mar 2016

Audit 07 Handling and

Revision Document

Storage

ID23189

customer or external

otherwise found to be unsuitable for use, the

provider is lost, damaged or

organization shall report this Date Revision 23 Oct 2017 to the customer or external provider and retain documented information on what has occurred. NOTE A customer's or external provider's property can include materials, components, tools and equipment, premises, intellectual property and personal data.

Property belonging to customers or external providers

Reviewed 23 Oct 2017 Audit 11 Repairs, Servicing and Returns Revision Document ID23584 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7455

VST Board Directors Meeting Supplier Issues

09 Mar 2016

8.5.4

The organization shall preserve the outputs during production and service provision, to the extent necessary to ensure conformity to requirements. NOTE Preservation can include identification, handling, contamination control, packaging, storage, transmission or transportation, and protection. **Preservation** 

**Top Level Document: VOP** 07 Stock Control, Handling, Control of Labelling, Storage, Movement

Revision Document ID23615

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

8.5.5

The organization shall meet requirements for postdelivery activities associated with the products and services.

In determining the extent of post-delivery activities that are required, the organization shall consider: a) statutory and regulatory requirements;

- b) the potential undesired consequences associated with its products and services;
- c) the nature, use and intended lifetime of its products and services;
- d) customer requirements;

e) customer feedback.

Top Level Document: VOP

13 Process Monitoring, System Reviews, Audits, Management Review, **Analysis Data** 

Revision Document ID23659

Date Revision 29 Oct 2017 Reviewed 29 Oct 2017

**Audit 10b Process** Verification

Revision Document ID23590

ID23213

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 14 Complaints and **Corrective Actions** Revision Document

Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Process: 7826

Goods In Processes 06 Sep 2017

Process: 7821

Controlled Waste Description And Transfer 15

Jun 2017 Process: 7820

North Yorkshire Council Waste Tranfer 15 Jun

2017

**Process: 7735** 

Ensure SOR's Are Followed Up 01 Sep 2016

Process: 7454

VST Board Directors Meeting Distributor Issues 09 Mar 2016

Process: 7443

VST Board Directors Meeting Debtors 09 Mar

2016

Process: 7432

Process: 7431

Process: 7430

NOTE Post-delivery Audit 22 Post Market activities can include actions Survellance Process: 7429 under warranty provisions, Revision Document contractual obligations such ID23253 Process: 7428 Date Revision 24 Oct 2017 as maintenance services, and supplementary services such Reviewed 24 Oct 2017 Process: 7427 as recycling or final Responsibility Allocation: VST Customer disposal. **Post-delivery** Complaints 09 Mar 2016 Process: 7392 activities Process: 7391 Responsibility Allocation: VST Stock Meeting Customer Complaints Review \*\*Mandatory\*\* 09 Mar 2016 Process: 7389 Responsibility Allocation: VST Stock Meeting Returns Overview - From Customers 09 Mar 2016 Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017 Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017 8.5.6 **Audit 12 CE Files** Process: 7455 Revision Document VST Board Directors Meeting Supplier Issues The organization shall review and control changes ID23205 09 Mar 2016 Date Revision 23 Oct 2017 Process: 7435 for production or service provision, to the extent Reviewed 23 Oct 2017 VST Board Directors Meeting Matters Arising necessary to ensure 09 Mar 2016 continuing conformity with requirements. The organization shall retain documented information describing the results of the review of changes, the person(s) authorizing the change, and any necessary actions arising from the review. Control of changes 8.6 Process: 7830 Top Level Document: VOP Review Q.A. Failures Report 18 Sep 2017

The organization shall

implement planned arrangements, at appropriate stages, to verify that the

22 Picking and Packing Dispatch and Goods Out Revision Document

ID23373

Process: 7455

VST Board Directors Meeting Supplier Issues 09 Mar 2016

product and service requirements have been met. The release of products and services to the customer shall not proceed until the planned arrangements have been satisfactorily completed, unless otherwise approved by a relevant authority and, as applicable, by the customer. The organization shall retain documented information on the release of products and services. The documented information shall include: a) evidence of conformity with the acceptance criteria; b) traceability to the person(s) authorizing the release Release of products and services

Date Revision 26 Oct 2017 Reviewed 26 Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 09 Goods Inward and Product Identity

Revision Document ID23193

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Process: 7443

VST Board Directors Meeting Debtors 09 Mar

2016

|8.7|

# Control of nonconforming outputs

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar 2016

|8.7.1|

The organization shall ensure that outputs that do not conform to their requirements are identified and controlled to prevent their unintended use or delivery.

The organization shall take appropriate action based on the nature of the nonconformity and its effect on the conformity of products and services. This shall also apply to nonconforming products and services detected after delivery of products, during or after the provision of services.

The organization shall deal with nonconforming outputs in one or more of the following ways:

a) correction;

b) segregation, containment, return or suspension of provision of products and services;

Top Level Document: VOP 07 Stock Control, Handling, Control of Labelling, Storage,

Movement

Revision Document

ID23615

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Top Level Document: VOP 06 Measurement Control VST, Calibration, QA

Stock

Revision Document ID23611

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 05 Purchasing suppliers

Revision Document ID23181

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

Audit 07 Handling and Storage

Revision Document ID23189

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7826

Goods In Processes 06 Sep 2017

Process: 7752

SRS Folder 22 Nov 2016

Process: 7749

Check Repair Quotes 10 Oct 2016

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7685

Repairs Ready For Invoice 18 Apr 2016

Process: 7684

Repairs Ready For Quote 18 Apr 2016

Process: 7674

Check Repairs Ready For Invoice List 10 Mar

2016

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7399

Responsibility Allocation : VST Stock Meeting Non Conforming Stock Transfers.

(QC19) 09 Mar 2016

Process: 7394

Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar 2016

Process: 7390

Responsibility Allocation: VST Stock

c) informing the customer; d) obtaining authorization for acceptance under concession. Conformity to the requirements shall be verified when nonconforming outputs are corrected.

Audit 09 Goods Inward and Product Identity Revision Document ID23193 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Meeting Returns Overview - Credits 09 Mar 2016

Process: 7388

Responsibility Allocation: VST Stock Meeting Returns Overview 09 Mar 2016

#### |8.7.2|

The organization shall retain documented information that:

- a) describes the nonconformity;
- b) describes the actions taken;
- c) describes any concessions obtained;
- d) identifies the authority deciding the action in respect of the nonconformity.

## Audit 10b Process Verification

Revision Document ID23590

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

## **Audit 12 CE Files**

Revision Document

ID23205

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Process: 7830

Review Q.A. Failures Report 18 Sep 2017

Process: 7690

Ship Repairs 21 Apr 2016

Process: 7671

Humanmed Non Conformances 09 Mar 2016

Process: 7394

Responsibility Allocation : VST Stock Meeting Repairs Review - General 09 Mar

2016

## 9 Performance evaluation

9		Process: 7433
Performance evaluation		Responsibility Allocation: VST Board
		Directors Meeting 09 Mar 2016
9.1		
Monitoring, measurement,		
analysis and evaluation		
9.1.1	<b>Top Level Document: VOP</b>	Process: 7693
The organization shall	10 Non Conformance,	Collect Repair Filing From Warehouse 22 Apr
determine:	Corrective and Preventive	2016
a) what needs to be	Actions	Process: 7692
monitored and measured;	Revision Document	Responsibility Allocation : Take Complete
llas a a a		ll—

b) the methods for monitoring, measurement, analysis and evaluation needed to ensure valid ID23623

Date Revision 28 Oct 2017

Reviewed 28 Oct 2017

Top Level Document: VOP

results;
c) when the monitoring and measuring shall be performed;

13 Process Monitoring,
System Reviews, Audits,
Management Review,
Analysis Data

analysed and evaluated.

and the effectiveness of the

quality management system.

The organization shall retain

appropriate documented

The organization shall evaluate the performance

d) when the results from monitoring and measurement shall be Revision Document ID23659

Date Revision 29 October 10 Page 11 Page 12 Pa

Date Revision 29 Oct 2017 Reviewed 29 Oct 2017

Audit 10 Documentation Control Revision Document

ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Repair Paperwork To Office 22 Apr 2016 **Process: 7394**Responsibility Allocation: VST Stock

Responsibility Allocation: VST Stock
Meeting Repairs Review - General 09 Mar
2016

information as evidence of Audit 07 Handling and the results. General Storage Revision Document ID23189 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 9.1.2 Top Level Document: VOP Process: 7825 Responsibility Allocation: Order Picking 06 The organization shall 13 Process Monitoring, monitor customers' System Reviews, Audits, Sep 2017 perceptions of the degree to Management Review, Process: 7822 which their needs and **Analysis Data** Review Oxylink Stock 26 Jul 2017 Revision Document Process: 7797 expectations have been fulfilled. The organization ID23659 Check Order Are Being Picked In Priority shall determine the methods Date Revision 29 Oct 2017 Order 10 May 2017 for obtaining. Reviewed 29 Oct 2017 Process: 7693 monitoring and reviewing Audit 14 Complaints and Collect Repair Filing From Warehouse 22 Apr this information. **Corrective Actions** 2016 NOTE Examples of Revision Document Process: 7692 Responsibility Allocation: Take Complete monitoring customer ID23213 Date Revision 24 Oct 2017 perceptions can include Repair Paperwork To Office 22 Apr 2016 customer surveys, customer Reviewed 24 Oct 2017 Process: 7673 feedback Audit 22 Post Market Check Expiry Dated Stock 09 Mar 2016 on delivered products and Process: 7664 Survellance services, meetings with Revision Document Responsibility Allocation: Marketing Job customers, market-share ID23253 Logger 09 Mar 2016 analysis, compliments, Date Revision 24 Oct 2017 Process: 7454 VST Board Directors Meeting Distributor warranty Reviewed 24 Oct 2017 claims and dealer reports. Issues 09 Mar 2016 Customer satisfaction Process: 7443 VST Board Directors Meeting Debtors 09 Mar 2016 Process: 7432 Process: 7431 Process: 7430 Process: 7429 Process: 7428 Process: 7427 Responsibility Allocation: VST Customer Complaints 09 Mar 2016 Process: 7394 Responsibility Allocation: VST Stock Meeting Repairs Review - General 09 Mar 2016 Process: 7392 Process: 7391 Responsibility Allocation: VST Stock Meeting Customer Complaints Review \*\*Mandatory\*\* 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 Process: 7843 Review VST Product Feedback Negative 23 Sep 2017 Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017 Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017 Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017 Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017 |9.1.3|**Top Level Document: VOP** Process: 7830 The organization shall 13 Process Monitoring, Review Q.A. Failures Report 18 Sep 2017 Process: 7822 analyse and evaluate System Reviews, Audits, appropriate data and Management Review, Review Oxylink Stock 26 Jul 2017 information arising from **Analysis Data** Process: 7449 monitoring Revision Document VST Board Directors Meeting Non and measurement. ID23659 Conformities Review 09 Mar 2016 The results of analysis shall Date Revision 29 Oct 2017 Process: 7443 be used to evaluate: Reviewed 29 Oct 2017 VST Board Directors Meeting Debtors 09 Mar a) conformity of products **Top Level Document: VOP** 2016 and services: 05 Supplier Control Process: 7435 b) the degree of customer Supplier Review Purchase VST Board Directors Meeting Matters Arising satisfaction; **Orders Supplier Returns** 09 Mar 2016 c) the performance and Revision Document Process: 7394 effectiveness of the quality ID23353 Responsibility Allocation: VST Stock Date Revision 25 Oct 2017 Meeting Repairs Review - General 09 Mar management system; d) if planning has been Reviewed 25 Oct 2017 2016 implemented effectively; Audit 22 Post Market Process: 27 e) the effectiveness of Survellance Management Reviews And Quality Audits 16 Feb 2016 actions taken to address risks Revision Document and opportunities; ID23253 Process: 7834 f) the performance of Date Revision 24 Oct 2017 Financial Review 20 Sep 2017 external providers; Reviewed 24 Oct 2017 Process: 26 g) the need for Company Resources 16 Feb 2016 improvements to the quality Process: 7713 management system. Review Roles And Responsibilitys 17 Aug NOTE Methods to analyse 2016 data can include statistical Process: 7837 techniques. Analysis and Review External Parties Influencing The QMS evaluation VST / Viamed 23 Sep 2017 Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017

Process: 7841

23 Sep 2017 **Process: 7843** 

Review VST Feedback - Customer Complaints

Review VST Product Feedback Negative 23

Process: 7846 ISO System Management Review 26 Sep 2017 Process: 7848 Review ISO Scopes 27 Sep 2017 Process: 7849 Review Product Failures New Codes 28 Sep 2017 Process: 7871 Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017 Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017 Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017 Process: 28 Supplier Review 16 Feb 2016 Process: 5889 Responsibility Allocation: Audit And Task -Audit 24 Feb 2016 Process: 6828 Non Conformance Issues 09 Mar 2016 Process: 7071 Post Market Surveillance 09 Mar 2016 Process: 7199 Non Conformities Review 09 Mar 2016 Process: 7743 Customer Complaints Paper File 26 Sep 2016 Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7833 Importance Of Effective Quality Management 20 Sep 2017 Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016 Process: 6832 Supplier Review Future orders 09 Mar 2016 Process: 7091 Calibration Index 09 Mar 2016 Process: 7074 Training 09 Mar 2016 Process: 5881 Training Records Review 18 Feb 2016 Process: 7847 Health And Safety Review 26 Sep 2017 Process: 7793 Team Review Meeting 16 Mar 2017 Process: 7781 Internal audi Audit 23 Analysis Of Data VST 08 Feb 2017 Process: 7780 Audit 22 Post Market Survellance VST 08 Feb 2017 Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017

Sep 2017

Process: 7778

Audit 20 Process Verification To Managment

VST 08 Feb 2017

Process: 7777

Audit 19 Health And Saftey VST 08 Feb 2017

Process: 7776

Audit 17 Internal Audits VST 08 Feb 2017

Process: 7775

Audit 15 Production VST 08 Feb 2017

Process: 7774

Audit 14 Complaints And Corrective Actions

VST 08 Feb 2017 **Process: 7773** 

Audit 12 CE Files VST 08 Feb 2017

Process: 7772

Audit 11 Repairs And Service VST 08 Feb

2017

Process: 7771

Audit 10b Process Verification VST 08 Feb

2017

Process: 7770

Audit 10 Documentation Control VST 08 Feb

2017

Process: 7769

Audit 09 Goods Inward And Product Identity

VST 08 Feb 2017

Process: 7768

Audit 08 Training VST 08 Feb 2017

Process: 7767

Audit 07 Handling And Storage VST 08 Feb

2017

Process: 7766

Audit 06 Calibration VST 08 Feb 2017

Process: 7765

Audit 05 Purchasing Suppliers VST 08 Feb

2017

Process: 7764

Audit 03 Design Control VST 08 Feb 2017

Process: 7763

Audit 02 Contract Review VST 08 Feb 2017

Process: 7762

Audit 01 Picking Packing VST 08 Feb 2017

Process: 7733

Audit 23 Analysis Of Data Viamed 24 Aug

2016

Process: 7732

Audit 22 Post Market Survellance Viamed 24

Aug 2016

Process: 7731

Audit 21 Audit Of Audit Viamed 24 Aug 2016

Process: 7730

Audit 20 Process Verification To Managment

Viamed 24 Aug 2016

Process: 7729

Audit 19 Health And Saftey Viamed 24 Aug

2016

Process: 7728

Audit 17 Internal Audits Viamed 24 Aug 2016

Process: 7727

Audit 15 Production Viamed 24 Aug 2016

Process: 7726

Audit 14 Complaints And Corrective Actions

Viamed 24 Aug 2016

Process: 7725

Audit 12 CE Files Viamed 24 Aug 2016

Process: 7724

Audit 11 Repairs And Service Viamed 24 Aug 2016

Process: 7723

Audit 10b Process Verification Viamed 24 Aug 2016

Process: 7722

Audit 10 Documentation Control Viamed 24

Aug 2016 **Process: 7721** 

Audit 09 Goods Inward And Product Identity

Viamed 24 Aug 2016

Process: 7720

Audit 08 Training Viamed 24 Aug 2016

Process: 7719

Audit 07 Handling And Storage Viamed 24

Aug 2016 **Process: 7718** 

Audit 06 Calibration Viamed 24 Aug 2016

Process: 7717

Audit 05 Purchasing Suppliers Viamed 24 Aug 2016

Process: 7716

Audit 03 Design Control Viamed 24 Aug 2016

Process: 7715

Audit 02 Contract Review Viamed 24 Aug

2016

Process: 7714

Audit 01 Picking Packing Viamed 24 Aug

2016

Process: 7426

VST BSI Audits Calander BSI Audit Analysis of Data 09 Mar 2016

Process: 7425

VST BSI Audits Calander BSI Audit analysis 09 Mar 2016

Process: 7424

VST BSI Audits Calander BSI Audit Post Marketing Survalance 09 Mar 2016

Process: 7423

VST BSI Audits Calander BSI Audit of Audits 09 Mar 2016

Process: 7422

VST BSI Audits Calander BSI Audit

Organisation and Process Verification 09 Mar 2016

Process: 7421

VST BSI Audits Calander BSI Audit Health and Saftey 09 Mar 2016

Process: 7420

VST BSI Audits Calander BSI Audit

Management Review 09 Mar 2016 Process: 7419 VST BSI Audits Calander BSI Audit Internal Audits 09 Mar 2016 Process: 7418 VST BSI Audits Calander BSI Audit Production 09 Mar 2016 Process: 7417 VST BSI Audits Calander BSI Audit Customer Complaints 09 Mar 2016 Process: 7416 VST BSI Audits Calander BSI Audit Non -Conformances Now apart of Audit 14 09 Mar 2016 Process: 7415 VST BSI Audits Calander BSI Audit CE Files 09 Mar 2016 Process: 7414 VST BSI Audits Calander BSI Audit Repairs and Service 09 Mar 2016 Process: 7413 VST BSI Audits Calander BSI Audit Documentation Control 09 Mar 2016 Process: 7412 VST BSI Audits Calander BSI Audit Goods Inwards and Product Identity 09 Mar 2016 Process: 7411 VST BSI Audits Calander BSI Audit Training 09 Mar 2016 Process: 7410 VST BSI Audits Calander BSI Audit Handling and Storage 09 Mar 2016 Process: 7409 VST BSI Audits Calander BSI Audit Calibration 09 Mar 2016 Process: 7408 VST BSI Audits Calander BSI Audit Purchasing 09 Mar 2016 Process: 7407 VST BSI Audits Calander BSI Audit Devive Classification Now Apart of Audit 12 09 Mar 2016 Process: 7406 VST BSI Audits Calander BSI Audit Design Control 09 Mar 2016 Process: 7405 VST BSI Audits Calander BSI Audit Contract Review 09 Mar 2016 Process: 7404 VST BSI Audits Calander BSI Audit Picking and Packing 09 Mar 2016 Process: 7403 VST BSI Audits Calander 09 Mar 2016 |9.2.1|Top Level Document: VOP Process: 7744 The organization shall 13 Process Monitoring, FDA Device Establishment Registration And conduct internal audits at System Reviews, Audits, Listing 28 Sep 2016 planned intervals to provide Management Review, Process: 7668

information on whether the quality management system: a) conforms to: 1) the organization's own requirements for its quality management system; 2) the requirements of this International Standard; b) is effectively implemented and maintained.

**Analysis Data** Revision Document ID23659 Date Revision 29 Oct 2017 Reviewed 29 Oct 2017

**Audit 17 Internal Audits** Revision Document ID23229 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

**Audit 10b Process** Verification Revision Document

ID23590 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Audit 21 Audit of Audit Revision Document ID23245 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar 2016 Process: 7450

VST Board Directors Meeting ISO Issues 09 Mar 2016

9.2.2 The organization shall: a) plan, establish, implement and maintain an audit programme(s) including the frequency, methods, responsibilities, planning requirements and reporting, which shall take into consideration the importance of the processes concerned, changes affecting Revision Document the organization, and the results of previous audits; b) define the audit criteria and scope for each audit; c) select auditors and conduct audits to ensure objectivity and the impartiality of the audit process; d) ensure that the results of the audits are reported to relevant management; e) take appropriate

correction and corrective actions without undue delay;

NOTE See ISO 19011 for

f) retain documented information as evidence of the implementation of the audit programme and the

audit results.

guidance.

9.3

13 Process Monitoring, System Reviews, Audits, Management Review, **Analysis Data** Revision Document ID23659 Date Revision 29 Oct 2017 Reviewed 29 Oct 2017 Audit 10 Documentation Control ID23197 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 18 Management Review Revision Document ID23149 Date Revision 23 Oct 2017 Reviewed 23 Oct 2017 Audit 21 Audit of Audit Revision Document ID23245

Top Level Document: VOP Date Revision 24 Oct 2017 Reviewed 24 Oct 2017

Management review		
9.3.1	Top Level Document: VOP	Process: 7754
Top management shall	13 Process Monitoring,	
review the organization's	System Reviews, Audits,	
quality management system,	Management Review,	
at planned intervals, to	Analysis Data	
ensure its continuing	Revision Document	
suitability, adequacy,	ID23659	
effectiveness and alignment	Date Revision 29 Oct 2017	
with the strategic direction	Reviewed 29 Oct 2017	
of	Reviewed 29 Oct 2017	
the organization. General		
9.3.2	Top Level Document: VOP	Process: 7831
9.3.2 Management review	13 Process Monitoring,	Intrastats Debtors And Creditor Figures 18 Se
inputs	System Reviews, Audits,	2017
The management review	Management Review,	Process: 7830
shall be planned and carried	Analysis Data	Review Q.A. Failures Report 18 Sep 2017
out taking into	Revision Document	Process: 7825
consideration:	ID23659	Responsibility Allocation : Order Picking 06
a) the status of actions from	Date Revision 29 Oct 2017	Sep 2017
previous management	Reviewed 29 Oct 2017	Process: 7673
reviews;		
*	Audit 18 Management Review	Check Expiry Dated Stock 09 Mar 2016  Process: 7671
b) changes in external and		
internal issues that are	Revision Document	Humanmed Non Conformances 09 Mar 2016
relevant to the quality	ID23149	Process: 7455
management system;	Date Revision 23 Oct 2017	VST Board Directors Meeting Supplier Issues
c) information on the	Reviewed 23 Oct 2017	09 Mar 2016
performance and		Process: 7451
effectiveness of the quality		VST Board Directors Meeting Company
management system,		Issues 09 Mar 2016
including		Process: 7449
trends in:		VST Board Directors Meeting Non
1) customer satisfaction and		Conformities Review 09 Mar 2016
feedback from relevant		Process: 7446
interested parties;		VST Board Directors Meeting Stock Levels 0
2) the extent to which		Mar 2016
quality objectives have been		Process: 7445
met;		VST Board Directors Meeting Loans 09 Mar
-		2016
3) process performance and		
conformity of products and		Process: 7444
services;		VST Board Directors Meeting Creditors 09
4) nonconformities and		Mar 2016
corrective actions;		Process: 7443
5) monitoring and		VST Board Directors Meeting Debtors 09 Ma
measurement results;		2016
6) audit results;		Process: 7432
7) the performance of		
external providers;		Process: 7431
d) the adequacy of		
resources;		Process: 7430
e) the effectiveness of		
actions taken to address risks		Process: 7429
		110003. 1747
and opportunities (see 6.1);		Dwg gagg, 7420
f) opportunities for		Process: 7428
improvement. Management		D 7427
review inputs		Process: 7427
		Responsibility Allocation: VST Customer

Complaints 09 Mar 2016

Process: 7392

Process: 7391

Responsibility Allocation : VST Stock Meeting Customer Complaints Review

\*\*Mandatory\*\* 09 Mar 2016

Process: 7389

Responsibility Allocation: VST Stock

Meeting Returns Overview - From Customers

09 Mar 2016 **Process: 7843** 

Review VST Product Feedback Negative 23

Sep 2017

Process: 7841

Review VST Feedback - Customer Complaints

23 Sep 2017 **Process: 7840** 

Review VST Feedback - Customer Feedback

Negative 23 Sep 2017

Process: 7862

Review The Audit Calender Screen 04 Oct

2017

Process: 7834

Financial Review 20 Sep 2017

Process: 5877

Responsibility Allocation: Review Company

Data 17 Feb 2016 **Process: 7070** 

Management Review 09 Mar 2016

Process: 7713

Review Roles And Responsibilitys 17 Aug

2016

Process: 7846

ISO System Management Review 26 Sep 2017

Process: 7848

Review ISO Scopes 27 Sep 2017

Process: 7849

Review Product Failures New Codes 28 Sep

2017

Process: 7871

Review Exclusion From Viamed 13485:2016

And VST 9001:2015 15 Oct 2017

Process: 7876

Maintain Update Of ISO Route Maps 21 Oct

2017

Process: 7878

Review Possible Upcoming Regulation

Changes 22 Oct 2017

Process: 7125

Responsibility Allocation: Intrastats Urgent

Problems 09 Mar 2016

Process: 28

Supplier Review 16 Feb 2016

Process: 5887

Review ISO/EN Documents 24 Feb 2016

Process: 6828

Non Conformance Issues 09 Mar 2016

Process: 7199 Non Conformities Review 09 Mar 2016 Process: 7743 Customer Complaints Paper File 26 Sep 2016 Process: 7827 Review The Quality Policy VST 16 Sep 2017 Process: 7833 Importance Of Effective Quality Management 20 Sep 2017 Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016 Process: 6832 Supplier Review Future orders 09 Mar 2016 Process: 7753 Management Meeting 22 Nov 2016 Process: 5881 Training Records Review 18 Feb 2016 Process: 6851 Review Accident Book 09 Mar 2016 Process: 7847 Health And Safety Review 26 Sep 2017 9.3.3 Audit 18 Management The outputs of the Review management review shall Revision Document include decisions and ID23149 Date Revision 23 Oct 2017 actions related to: Reviewed 23 Oct 2017 a) opportunities for improvement; Audit 10b Process b) any need for changes to Verification the quality management Revision Document system; ID23590 Date Revision 28 Oct 2017 c) resource needs. The organization shall retain Reviewed 28 Oct 2017 documented information as evidence of the results of management reviews. Management review outputs

# 1 Improvement

10		Process: 7433
Improvement		Responsibility Allocation : VST Board
		Directors Meeting 09 Mar 2016
10.1	Top Level Document: VOP	Process: 7825
The organization shall	10 Non Conformance,	Responsibility Allocation : Order Picking 06
determine and select	Corrective and Preventive	Sep 2017
opportunities for	Actions	Process: 7822
improvement and implement	Revision Document	Review Oxylink Stock 26 Jul 2017
any	ID23623	Process: 7754
necessary actions to meet	Date Revision 28 Oct 2017	
customer requirements and	Reviewed 28 Oct 2017	Process: 7455
enhance customer	Audit 14 Complaints and	VST Board Directors Meeting Supplier Issues
satisfaction.	Corrective Actions	09 Mar 2016
These shall include:	Revision Document	Process: 7443

a) improving products and services to meet requirements as well as to address future needs and expectations; b) correcting, preventing or reducing undesired effects; c) improving the performance and effectiveness of the quality management system. NOTE Examples of improvement can include correction, corrective action, continual improvement, breakthrough change, innovation and reorganization. General

ID23213 Date Revision 24 Oct 2017 Reviewed 24 Oct 2017 Chart 08 Correction and Prevention Revision Document ID8682 Date Revision 12 Oct 2011 Reviewed 12 Oct 2011 VM3COP27.09 Reduce goldmine Mailbox preventative maintenance Revision Document ID14907 Date Revision 02 Apr 2015 Reviewed 02 Apr 2015

VST Board Directors Meeting Debtors 09 Mar 2016

Process: 7387

Responsibility Allocation: VST Stock Meeting Purchase Order Requirements 09 Mar

#### 10.2

### Nonconformity and corrective action

### Top Level Document: VOP || Process: 7671 10 Non Conformance, **Corrective and Preventive** Actions Revision Document

ID23623 Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

Humanmed Non Conformances 09 Mar 2016

Process: 7449

VST Board Directors Meeting Non Conformities Review 09 Mar 2016

### 10.2.1

When a nonconformity occurs, including any arising from complaints, the organization shall:

- a) react to the nonconformity and, as applicable:
- 1) take action to control and correct it;
- 2) deal with the consequences;
- b) evaluate the need for action to eliminate the cause(s) of the

nonconformity, in order that lit does not

recur or occur elsewhere, by: 1) reviewing and analysing the nonconformity;

- 2) determining the causes of the nonconformity;
- 3) determining if similar nonconformities exist, or could potentially occur;
- c) implement any action needed;
- d) review the effectiveness of any corrective action
- e) update risks and opportunities determined

## Top Level Document: VOP || Process: 7830 10 Non Conformance. **Corrective and Preventive**

Actions Revision Document

ID23623

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

### **Top Level Document: VOP** 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd

Revision Document ID23647

Date Revision 28 Oct 2017 Reviewed 28 Oct 2017

### Audit 10 Documentation Control

Revision Document ID23197

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

#### **Audit 12 CE Files**

Revision Document ID23205

Date Revision 23 Oct 2017 Reviewed 23 Oct 2017

# Audit 14 Complaints and **Corrective Actions**

Revision Document ID23213

Review Q.A. Failures Report 18 Sep 2017

Process: 7748

Check Repair Orders 10 Oct 2016

Process: 7448

VST Board Directors Meeting Customer

Complaints 09 Mar 2016

Process: 7435

VST Board Directors Meeting Matters Arising

09 Mar 2016 Process: 7432

Process: 7430

Process: 7427

Responsibility Allocation: VST Customer

Complaints 09 Mar 2016

Process: 7391

Responsibility Allocation: VST Stock Meeting Customer Complaints Review

\*\*Mandatory\*\* 09 Mar 2016

Process: 7841

Review VST Feedback - Customer Complaints 23 Sep 2017

	II	
during planning, if	Date Revision 24 Oct 2017	
necessary;	Reviewed 24 Oct 2017	
f) make changes to the		
quality management system, if necessary.		
Corrective actions shall be		
appropriate to the effects of		
the nonconformities		
encountered.		
10.2.2	Ton Level Degument, VOD	Duo 2000 7440
The organization shall retain	Top Level Document: VOP	VST Board Directors Meeting Non
documented information as	Complaints Vigilance and	Conformities Review 09 Mar 2016
evidence of:	Notifications Viamed Ltd	Comornities Review 07 Mai 2010
a) the nature of the	Revision Document	
nonconformities and any	ID23575	
subsequent actions taken;	Date Revision 28 Oct 2017	
b) the results of any	Reviewed 28 Oct 2017	
corrective action.	Top Level Document: VOP	
	19 FeedBack Customer	
	Complaints Vigilance and	
	Notifications VST Ltd	
	Revision Document	
	ID23647	
	Date Revision 28 Oct 2017	
	Reviewed 28 Oct 2017 <b>Top Level Document: VOP</b>	
	10 Non Conformance,	
	Corrective and Preventive	
	Actions	
	Revision Document	
	ID23623	
	Date Revision 28 Oct 2017	
	Reviewed 28 Oct 2017	
	Audit 10 Documentation	
	Control	
	Revision Document	
	ID23197	
	Date Revision 23 Oct 2017 Reviewed 23 Oct 2017	
10.3	Audit 10 Documentation	
The organization shall	Control  Rayigian Dogument	
continually improve the suitability, adequacy and	Revision Document ID23197	
effectiveness of the quality	Date Revision 23 Oct 2017	
management system.	Reviewed 23 Oct 2017	
The organization shall	Audit 18 Management	
consider the results of	Review	
analysis and evaluation, and	Revision Document	
the outputs from	ID23149	
management review, to	Date Revision 23 Oct 2017	
determine if there are needs	Reviewed 23 Oct 2017	
or opportunities that shall be	II I	
addressed as part of	Survellance	
continual improvement.	Revision Document	
Continual improvement	ID23253 Date Revision 24 Oct 2017	
	Reviewed 24 Oct 2017	
	INCVIEWED 24 Oct 2017	

Document ID	Sub Processes
	VST ISO 0001,2015 Scope
11022301	VST ISO 9001:2015 Scope Process: 7848 Review ISO Scopes 27 Sep 2017
ID23149	Audit 18 Management Review
	Process: 55 Business Continuity Plan 17 Feb 2016
	<b>Process: 23</b> Company Objectives 16 Feb 2016
	<b>Process: 6813</b> Management Meeting Turnover Report 09 Mar 2016
	<b>Process: 27</b> Management Reviews And Quality Audits 16 Feb 2016
	Process: 22 Company Policys 16 Feb 2016
	Process: 7750 Meeting With Management 14 Oct 2016
	<b>Process: 7793</b> Team Review Meeting 16 Mar 2017
	Process: 7753 Management Meeting 22 Nov 2016
	Process: 6861 Management Meeting Review Weekly Meeting 09 Mar 2016
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
	Process: 7834 Financial Review 20 Sep 2017
	Process: 26 Company Resources 16 Feb 2016
	<b>Process: 30</b> Responsibility Allocation : MHRA Licences And Notifications 16 Feb 2016
	<b>Process: 31</b> Responsibility Allocation : Notified Body Notifications 16 Feb 2016
	Process: 32 MDALL Listings 16 Feb 2016
	<b>Process: 7057</b> Responsibility Allocation: Complaints and Vigilance Notifications 09 Mar 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 29 Responsibility Allocation: CMDCAS Updates And Licences 16 Feb 2016
	Process: 5889 Responsibility Allocation: Audit And Task - Audit 24 Feb 2016
	<b>Process: 7744</b> FDA Device Establishment Registration And Listing 28 Sep 2016
	Process: 7829
	Process: 6871 ISO14001 Environmental management systems 09 Mar 2016
	Process: 7874 Review For Latest Version Med Dev 2.12. 18 Oct 2017
	Process: 7877 Disaster Planning 21 Oct 2017 Process: 7876 Maintain Update Of ISO Route Maps 21 Oct 2017
	Process: 7878 Review Possible Upcoming Regulation Changes 22 Oct 2017
	Process: 7886 Audit 18 Management Review Viamed 24 Oct 2017
	Process: 7887 Audit 18 Management Review VST 24 Oct 2017
	Process: 7890 New UPS Rates Needs Checking 24 Oct 2017
	Process: 7888 Review Processes Linked To VOPs And Audits 24 Oct 2017
ID23523	
1D23323	VOP 01 Documentation / Records - Control, Creation, Storage, Retrieval and Revision control
	Process: 5940 Thumb Nail Processor 07 Mar 2016
	Process: 7827 Review The Quality Policy VST 16 Sep 2017
	<b>Process: 7828</b> Review The Quality Policy Viamed 16 Sep 2017
	<b>Process: 5934</b> Responsibility Allocation: Staff Training 05 Mar 2016
	Process: 7032 Responsibility Allocation: Document Requirements 09 Mar 2016
	<b>Process: 41</b> Responsibility Allocation: Documentation Control 16 Feb 2016
	Process: 59 Out Of Date Documents 17 Feb 2016
	Process: 5851 Duplicate Documents 17 Feb 2016
	Process: 5852 Responsibility Allocation: Retention Of Records 17 Feb 2016
	<b>Process: 7130</b> Intrastats Information for Intrastats and L Drive 09 Mar 2016
	Process: 5890 Check Website ISO Documents 24 Feb 2016
	Process: 7200 Responsibility Allocation: ISO Issues 09 Mar 2016
	<b>Process: 7744</b> FDA Device Establishment Registration And Listing 28 Sep 2016
ID23197	Audit 10 Documentation Control
	<b>Process: 10</b> Distribution Of Emails 16 Feb 2016
	<b>Process: 5939</b> Responsibility Allocation : Email ISP Routing 05 Mar 2016
	Process: 5940 Thumb Nail Processor 07 Mar 2016
	<b>Process: 11</b> Distribution Of Mail 16 Feb 2016

**Process: 6** Updating Contact Management System 16 Feb 2016 **Process: 52** Software Verification Clear Down Backup Emails 16 Feb 2016 **Process: 53** Emails 16 Feb 2016 **Process: 7672** Off Site Backup 09 Mar 2016 **Process: 7700** Domain Name Management 19 May 2016 **Process: 9** Distribution Of Faxes 16 Feb 2016 **Process: 15** Filing and Archiving 16 Feb 2016 **Process: 7711** Import Bank CSV 01 Jul 2016 **Process: 7722** Audit 10 Documentation Control Viamed 24 Aug 2016 **Process: 7693** Collect Repair Filing From Warehouse 22 Apr 2016 **Process: 12** Sales And Technical Information Processing 16 Feb 2016 **Process: 16** Responsibility Allocation: Photocopying 16 Feb 2016 **Process: 5901** Link Call Log Contacts To The CRM 02 Mar 2016 **Process: 7699** Shred Sensitive Paperwork In JL Office 19 May 2016 **Process: 7705** Checking For Uploaded Files 08 Jun 2016 Process: 7754 **Process: 7770** Audit 10 Documentation Control VST 08 Feb 2017 **Process: 6938** Customer Database Updates 09 Mar 2016 **Process: 6940** Responsibility Allocation: Customer Ongoing task List 09 Mar 2016 **Process: 7090** Responsibility Allocation : Office Procedures 09 Mar 2016 Process: 7032 Responsibility Allocation: Document Requirements 09 Mar 2016 **Process: 41** Responsibility Allocation: Documentation Control 16 Feb 2016 **Process: 59** Out Of Date Documents 17 Feb 2016 **Process: 5851** Duplicate Documents 17 Feb 2016 **Process: 5852** Responsibility Allocation: Retention Of Records 17 Feb 2016 **Process: 7124** Responsibility Allocation: Intrastats 09 Mar 2016 **Process: 7125** Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016 **Process: 7126** Intrastats Requested Page updates 09 Mar 2016 **Process: 7127** Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar 2016 **Process: 7128** Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016 **Process: 7129** Intrastats Cross Reference Database Tables Updates 09 Mar 2016 **Process: 7130** Intrastats Information for Intrastats and L Drive 09 Mar 2016 **Process: 7131** Responsibility Allocation: Intrastats Opera 09 Mar 2016 **Process: 7133** Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016 **Process: 7739** Intrastats Amendment Log 12 Sep 2016 **Process: 5877** Responsibility Allocation: Review Company Data 17 Feb 2016 **Process: 44** Secure Socket Level Certificate 16 Feb 2016 **Process: 5890** Check Website ISO Documents 24 Feb 2016 **Process: 7863** Maintain Repair Codes List 05 Oct 2017 ID23590 Audit 10b Process Verification **Process: 7701** AWS Amazon Web Services 23 May 2016 Process: 7723 Audit 10b Process Verification Viamed 24 Aug 2016 **Process: 7827** Review The Quality Policy VST 16 Sep 2017 **Process: 7828** Review The Quality Policy Viamed 16 Sep 2017 **Process: 7771** Audit 10b Process Verification VST 08 Feb 2017 **Process: 6866** Internal Process Verification Complete Systems Review 09 Mar 2016 **Process: 7755** Fast Hosts Invoice 08 Dec 2016 **Process: 7845** 7.1.4 Environment Of Operations 25 Sep 2017 **Process: 7846** ISO System Management Review 26 Sep 2017 **Process: 7837** Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017 **Process: 7832** Cleardown Emailed Invoices 20 Sep 2017 **Process: 7848** Review ISO Scopes 27 Sep 2017 **Process: 7851** Software Validation Scan Un-QA Product To Order 01 Oct 2017 **Process: 7852** Software Validation Expired Stock 01 Oct 2017 **Process: 7853** Software Validation Non Sell Able Shelf 01 Oct 2017

**Process: 7854** Software Validation In Production List 01 Oct 2017

	<b>Process: 7855</b> Software Validation - Production Lists 01 Oct 2017
	<b>Process: 7856</b> Software Validation Unchecked Orders 01 Oct 2017
	<b>Process: 7857</b> Software Validation Stock Tracking Check 01 Oct 2017
	<b>Process: 7858</b> Software Validation Attempt To QA Some Stock 01 Oct 2017
	<b>Process: 7861</b> Software Validation Of Training Documents Forced Reading 03 Oct 2017
	<b>Process: 7850</b> Software Validation Scan In Correct Product 01 Oct 2017
	<b>Process: 7871</b> Review Exclusion From Viamed 13485:2016 And VST 9001:2015 15 Oct 2017
	<b>Process: 7865</b> Software Validation Conflicting Audits 07 Oct 2017
	<b>Process: 7870</b> Software Validation Non Conformance Product Risk Feedback Loop 15 Oct
	2017
	<b>Process: 7879</b> Software Validation Scheduled Tasks And Audits 22 Oct 2017
	<b>Process: 7875</b> Software Validation Document Control 20 Oct 2017
	<b>Process: 7880</b> Software Validation Out Of Date Documents 22 Oct 2017
	<b>Process: 7881</b> Software Validation - Live Orders 22 Oct 2017
ID8700	Chart 27 Customer Complaints Chart 27
	Process: 7743 Customer Complaints Paper File 26 Sep 2016
ID23153	Audit 08 Training, Competence and Human Resources
	Process: 7720 Audit 08 Training Viamed 24 Aug 2016
	<b>Process: 6839</b> Personnel Holidays and Time Adjustments 09 Mar 2016
	<b>Process: 5881</b> Training Records Review 18 Feb 2016
	<b>Process: 5904</b> Responsibility Allocation: Taking On New Staff 02 Mar 2016
	Process: 5936 Wages Calculations 05 Mar 2016
	<b>Process: 6837</b> Personnel Requirements and Training 09 Mar 2016
	Process: 6851 Review Accident Book 09 Mar 2016
	<b>Process: 6877</b> Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	<b>Process: 6906</b> Responsibility Allocation: Time Working Away 09 Mar 2016
	<b>Process: 6928</b> Responsibility Allocation: Staff 09 Mar 2016
	Process: 7074 Training 09 Mar 2016
	<b>Process: 7759</b> Health Declaration Sheet 23 Jan 2017
	<b>Process: 7768</b> Audit 08 Training VST 08 Feb 2017
	<b>Process: 5934</b> Responsibility Allocation: Staff Training 05 Mar 2016
	<b>Process: 7070</b> Management Review 09 Mar 2016
	<b>Process: 7713</b> Review Roles And Responsibilitys 17 Aug 2016
	Process: 7883 Appraisal 23 Oct 2017
	Process: 7884 Pay Review 23 Oct 2017
ID22684	VM3COP00.00 Viamed Quality Statement policy and objectives
	<b>Process: 23</b> Company Objectives 16 Feb 2016
	Process: 22 Company Policys 16 Feb 2016
	<b>Process: 7828</b> Review The Quality Policy Viamed 16 Sep 2017
	<b>Process: 7833</b> Importance Of Effective Quality Management 20 Sep 2017
ID22062	VM3COP00.00 VST Quality Statement policy and objectives
	<b>Process: 23</b> Company Objectives 16 Feb 2016
	<b>Process: 7827</b> Review The Quality Policy VST 16 Sep 2017
	Process: 7833 Importance Of Effective Quality Management 20 Sep 2017
ID23519	VOP 02 Personnel and Responsibility, Staff and Staffing Issues, Training, Roles and
	Tasks
	<b>Process: 39</b> Environmental Policy Document Review 16 Feb 2016
	<b>Process: 7741</b> Review Ethical Policy 14 Sep 2016
	<b>Process: 6839</b> Personnel Holidays and Time Adjustments 09 Mar 2016
	Process: 5881 Training Records Review 18 Feb 2016
	<b>Process: 5904</b> Responsibility Allocation: Taking On New Staff 02 Mar 2016
	<b>Process: 6837</b> Personnel Requirements and Training 09 Mar 2016
	<b>Process: 6877</b> Responsibility Allocation : Alarm Key Holders 09 Mar 2016
	<b>Process: 6906</b> Responsibility Allocation: Time Working Away 09 Mar 2016
	Process: 6928 Responsibility Allocation: Staff 09 Mar 2016
	Process: 7074 Training 09 Mar 2016
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	<b>Process: 7042</b> Responsibility Allocation: Work Environment 09 Mar 2016
	<b>Process: 5934</b> Responsibility Allocation : Staff Training 05 Mar 2016
	<b>Process: 5874</b> Childcare Vouchers Edenred 17 Feb 2016
	<b>Process: 7753</b> Management Meeting 22 Nov 2016
	<b>Process: 34</b> Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016
	<b>Process: 5869</b> Responsibility Allocation: Legal Company Car Registration 17 Feb 2016
	<b>Process: 6841</b> Responsibility Allocation : Grants 09 Mar 2016
	<b>Process: 6843</b> Future Reviews - Waste 09 Mar 2016
	<b>Process: 6861</b> Management Meeting Review Weekly Meeting 09 Mar 2016
	<b>Process: 30</b> Responsibility Allocation: MHRA Licences And Notifications 16 Feb 2016
	<b>Process: 31</b> Responsibility Allocation: Notified Body Notifications 16 Feb 2016
	Process: 32 MDALL Listings 16 Feb 2016
	<b>Process: 7033</b> Responsibility Allocation: Management commitment to ISO 09 Mar 2016
	<b>Process: 7037</b> Responsibility Allocation: Responsibility, authority and communication 09 Mar
	2016
	<b>Process: 7057</b> Responsibility Allocation : Complaints and Vigilance Notifications 09 Mar 2016
	<b>Process: 7713</b> Review Roles And Responsibilitys 17 Aug 2016
	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	Process: 29 Responsibility Allocation: CMDCAS Updates And Licences 16 Feb 2016
	Process: 7848 Review ISO Scopes 27 Sep 2017
	Process: 7891 Fire Alarm Evacuation Drill 25 Oct 2017
ID23249	Audit 20 Process verification to Managment
	<b>Process: 7730</b> Audit 20 Process Verification To Managment Viamed 24 Aug 2016
	<b>Process: 7778</b> Audit 20 Process Verification To Managment VST 08 Feb 2017
ID21800	VM3COP19 Health and Safety
	Process: 6855 Risk Assessment HSE 09 Mar 2016
ID22429	Viamed Top Level Quality Objectives
11022429	Process: 23 Company Objectives 16 Feb 2016
ID23326	VOP 18 Maintenance Building, Fabric and Infrastructure
ID23326	VOP 18 Maintenance Building, Fabric and Infrastructure Process: 5856 Cleaning The Kitchen 17 Feb 2016
ID23326	VOP 18 Maintenance Building, Fabric and Infrastructure Process: 5856 Cleaning The Kitchen 17 Feb 2016 Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016
ID23326	VOP 18 Maintenance Building, Fabric and Infrastructure Process: 5856 Cleaning The Kitchen 17 Feb 2016 Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 Process: 5900 Cleaning Of Office Windows 25 Feb 2016
ID23326	VOP 18 Maintenance Building, Fabric and Infrastructure Process: 5856 Cleaning The Kitchen 17 Feb 2016 Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 Process: 5900 Cleaning Of Office Windows 25 Feb 2016 Process: 5878 Empty Office Bins 18 Feb 2016
ID23326	VOP 18 Maintenance Building, Fabric and Infrastructure Process: 5856 Cleaning The Kitchen 17 Feb 2016 Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 Process: 5900 Cleaning Of Office Windows 25 Feb 2016 Process: 5878 Empty Office Bins 18 Feb 2016 Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016
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	VOP 18 Maintenance Building, Fabric and Infrastructure Process: 5856 Cleaning The Kitchen 17 Feb 2016 Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 Process: 5900 Cleaning Of Office Windows 25 Feb 2016 Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016 Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016 Process: 5906 Empty Paper Bins 03 Mar 2016 Process: 5909 Empty Warehouse Bins 03 Mar 2016 Process: 7805 Empty Kitchen Bins 22 May 2017 Process: 7806 Update Virus Software And Scan For Viruses 10 Jun 2016 Process: 7802 Clean Kitchen Sides 22 May 2017 Process: 7803 Dishwashing 22 May 2017 Process: 7804 Sweep Kitchen Floor 22 May 2017 Process: 7806 Watering Plants 22 May 2017 Process: 7807 Process: 54 Responsibility Allocation: Gents Toilets 17 Feb 2016 Process: 5907 Hoover Warehouse 03 Mar 2016 Process: 5908 Sweep Warehouse 03 Mar 2016 Process: 5911 Clean Duckets 03 Mar 2016 Process: 7131 Responsibility Allocation: Intrastats Opera 09 Mar 2016 Process: 7133 Responsibility Allocation: Intrastats Contact Manager 09 Mar 2016 Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016 Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016 Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016 Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016 Process: 7136 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016 Process: 7136 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016 Process: 7136 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016
	VOP 18 Maintenance Building, Fabric and Infrastructure Process: 5856 Cleaning The Kitchen 17 Feb 2016 Process: 5853 Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 Process: 5900 Cleaning Of Office Windows 25 Feb 2016 Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016 Process: 5912 Responsibility Allocation: Main Recycle Bins 03 Mar 2016 Process: 5906 Empty Paper Bins 03 Mar 2016 Process: 7805 Empty Kitchen Bins 22 May 2017 Process: 5909 Empty Warehouse Bins 03 Mar 2016 Process: 7706 Update Virus Software And Scan For Viruses 10 Jun 2016 Process: 7802 Clean Kitchen Sides 22 May 2017 Process: 7803 Dishwashing 22 May 2017 Process: 7804 Sweep Kitchen Floor 22 May 2017 Process: 7806 Watering Plants 22 May 2017 Process: 5907 Process: 5907 Process: 5907 Hoover Warehouse 03 Mar 2016 Process: 5908 Sweep Warehouse 03 Mar 2016 Process: 5910 Clean Duckets 03 Mar 2016 Process: 5910 Clean Toilets 17 May 2016 Process: 7698 Clean Toilets 17 May 2016 Process: 7131 Responsibility Allocation: Intrastats Opera 09 Mar 2016 Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016 Process: 7132 Responsibility Allocation: Intrastats Goldmine 09 Mar 2016  Audit 16 Sales and Marketing

**Process: 5870** Book Arab Health 17 Feb 2016 **Process: 19** Maintaining Leaflet Stocks 16 Feb 2016 **Process: 20** Processing Of Mail Shots 16 Feb 2016 **Process: 5873** Distributor Contract Reviews 17 Feb 2016 **Process: 5885** Responsibility Allocation: Monthly Reports 24 Feb 2016 **Process: 5883** Responsibility Allocation: Monthly Sales Report 24 Feb 2016 **Process: 6888** Viamed Automotive UK 09 Mar 2016 **Process: 6898** GHX Web Pricing 09 Mar 2016 **Process: 5884** Responsibility Allocation: Monthly Report 24 Feb 2016 **Process: 5886** Responsibility Allocation: Monthly Report 24 Feb 2016 ID23173 **Audit 04 Accounts and Finance Process: 7702** Responsibility Allocation: Vandagraph Pay Pay Issue Refund 23 May 2016 Process: 7703 Vandagraph Pay Pay Retrieve Funds 23 May 2016 **Process: 5915** Opera Sales Ledger Close 05 Mar 2016 **Process: 7740** Weights Per Region Needed To Submit EC Sales List 13 Sep 2016 **Process: 5929** HMRC Intrastats Sales Data 05 Mar 2016 **Process: 7799** Opera Purchase Ledger Close 11 May 2017 **Process: 7800** Opera Nominal Ledger Close 11 May 2017 **Process: 5937** Review the Delivered Not Invoiced Reports 05 Mar 2016 **Process: 5865** Vandagraph Loan 17 Feb 2016 **Process: 5867** Accounts On Stop 17 Feb 2016 **Process: 5874** Childcare Vouchers Edenred 17 Feb 2016 **Process: 5914** End Of Year Reports For Accountants 04 Mar 2016 **Process: 5916** Bank Details Opera reports entered Intrastats 05 Mar 2016 **Process: 5917** Fill in Cashbook / Bank Rec for previous Month 05 Mar 2016 **Process: 5918** Journals for the End of Month accounts 05 Mar 2016 **Process: 5920** Responsibility Allocation: Cheques To Bank - Fill in Paying in Book 05 Mar 2016 **Process: 5922** Credit Cards Expenses Calculations 05 Mar 2016 **Process: 5923** Credits processed 05 Mar 2016 **Process: 5924** Export Cheques sent by Currency Lodgement 05 Mar 2016 **Process: 5925** Customs Clearance 05 Mar 2016 **Process: 5926** Responsibility Allocation: Petty Cash Expenses receipts and cash 05 Mar 2016 **Process: 5927** Responsibility Allocation : Accounts Filing 05 Mar 2016 **Process: 5928** Responsibility Allocation: xx remove Filing Cabinets 05 Mar 2016 Process: 5930 VAT Return 05 Mar 2016 **Process: 5931** Purchase Invoices in to Opera 05 Mar 2016 **Process: 5932** Remit Processing and entry into Opera 05 Mar 2016 **Process: 5933** Responsibility Allocation: Sales Accounts Reminders 05 Mar 2016 **Process: 5942** Chase the Debtors viamed 08 Mar 2016 **Process: 6819** Supplier Payments and Invoice processing 09 Mar 2016 Process: 6822 **Process: 6876** Issues for Accountants - P11D Form re Benefits to Revenue and Customs 09 **Process: 6946** Accounts Debtors Review - Export 09 Mar 2016 **Process: 6951** Accounts Debtors Review - UK 09 Mar 2016 Process: 7192 **Process: 7084** Responsibility Allocation : Accounts Issues 09 Mar 2016 **Process: 7195** Responsibility Allocation: Loans between companies 09 Mar 2016 **Process: 7788** Petty Cash Reconciliation 02 Mar 2017 **Process: 7789** Withdraw Funds From Paypal 02 Mar 2017 Process: 7817 Issues For Accountants - Check suggested invoice report in operas 13 Jun 2017 **Process: 7818** Issues For Accountants - Check Purchasing Journals to see if VAT handled correctly Previous Month 13 Jun 2017 **Process: 7819** Issues For Accountant - Check Contra account 8000 and clear it 13 Jun 2017 **Process: 7824** Chase The Debtors VST 27 Aug 2017 **Process: 7708** Acorn 0014904 17 Jun 2016

**Process: 5869** Responsibility Allocation: Legal Company Car Registration 17 Feb 2016 **Process: 7831** Intrastats Debtors And Creditor Figures 18 Sep 2017 Process: 7885 Audit 04 Accounts 23 Oct 2017 ID23161 Audit 02 Contract Review and Sales Order Processing **Process: 5** Processing Of Sales Orders 16 Feb 2016 **Process: 36** Emailing Of Invoices 16 Feb 2016 **Process: 5892** Checking EBay And Amazon For Orders And Messages 25 Feb 2016 **Process: 5894** Responsibility Allocation: Checking Of Active List 25 Feb 2016 **Process: 7** Checking Of Sales Orders 16 Feb 2016 **Process: 5943** Check Cardea And Multiquote 08 Mar 2016 **Process: 5891** Processing Of Repair Quotes And Orders 25 Feb 2016 **Process: 2** Answering Telephones 16 Feb 2016 **Process: 37** West Yorkshire Ambulance Stock 16 Feb 2016 **Process: 5945** Responsibility Allocation : Sending Samples 08 Mar 2016 **Process: 5946** Sending Sale Or Returns 08 Mar 2016 **Process: 5948** Adding New Accounts To Opera 08 Mar 2016 **Process: 5949** Filling Credit Card Slips 08 Mar 2016 **Process: 5895** Responsibility Allocation: Completing Office Job List 25 Feb 2016 **Process: 5875** Check Paypal For Orders 17 Feb 2016 **Process: 7675** Responsibility Allocation: Ordering Demo Stock For Humanmed Reps 11 Mar **Process: 5944** Chasing Lost Customers 08 Mar 2016 **Process: 3** Responsibility Allocation: Meeting And Greeting Visitors To The Company 16 Feb **Process: 4** Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016 **Process: 7676** PDFing Of Invoices 17 Mar 2016 **Process: 7696** Send VIAMED Delivery Notifications 28 Apr 2016 **Process: 5893** Answering Website Questions 25 Feb 2016 **Process: 7678** Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016 **Process: 5899** Proforma And Quote Chasing 25 Feb 2016 **Process: 7710** Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016 **Process: 14** Fax Paper 16 Feb 2016 Process: 5882 Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 **Process: 7715** Audit 02 Contract Review Viamed 24 Aug 2016 **Process: 7734** Humanmed Order Processing 25 Aug 2016 **Process: 7677** Follow Up SOR And Samples 29 Mar 2016 **Process: 5897** Responsibility Allocation: Franking Mail 25 Feb 2016 **Process: 7709** Humanmed Invoicing 28 Jun 2016 **Process: 6954** Back Orders Review - By Customer 09 Mar 2016 **Process: 8** Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016 **Process: 5896** Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And Invoices Are Retrieved 25 Feb 2016 **Process: 5913** Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016 **Process: 5947** Responsibility Allocation: Search For Distributors 08 Mar 2016 **Process: 6958** Responsibility Allocation : Shipped Order Queries 09 Mar 2016 **Process: 7686** Thorough Checking Of Awaiting Action Tray 21 Apr 2016 **Process: 7712** Review Inward Payments 01 Jul 2016 **Process: 7735** Ensure SOR's Are Followed Up 01 Sep 2016 **Process: 7758** Check For GHX Orders 17 Jan 2017 **Process: 7761** Send VST Delivery Notifications 01 Feb 2017 **Process: 7783** PDF VST Invoices And Purchase Orders 10 Feb 2017 **Process: 7795** Answering UK Web Questions 27 Apr 2017 **Process: 7822** Review Oxylink Stock 26 Jul 2017 **Process: 7791** Price List Check 10 Mar 2017 **Process: 7763** Audit 02 Contract Review VST 08 Feb 2017 **Process: 7808** Ensure All Invoice Correctly Tagged 02 Jun 2017 **Process: 5872** Check Sale Or Returns Export 17 Feb 2016

	Process: 5871 Check Sale Or Returns 17 Feb 2016
	Process: 5876 E.Commerce Cardea And Multiquote 17 Feb 2016
	<b>Process: 7782</b> Remove Started But Not Used Order Numbers 08 Feb 2017
	<b>Process: 6956</b> Responsibility Allocation : Sales Order Issues 09 Mar 2016
	<b>Process: 6921</b> Customer pricing agreements 09 Mar 2016
	<b>Process: 6922</b> Special Price Quotes to Customers 09 Mar 2016
	<b>Process: 6959</b> Sales Forward Orders Review 09 Mar 2016
	Process: 7801 VST Price Review 17 May 2017
	<b>Process: 5905</b> Responsibility Allocation : Price Checking 02 Mar 2016
	<b>Process: 6950</b> Opera Partnumber Prices Updates 09 Mar 2016
	<b>Process: 7697</b> Yearly Pricing Review 09 May 2016
	Process: 7670 Humanmed general Issues 09 Mar 2016
	<b>Process: 7872</b> Embargo Countries NOT Allowed To Sell To 16 Oct 2017
	Process: 7893 VST Price Lists 28 Oct 2017
	<b>Process: 7894</b> VST Customer Agreements 28 Oct 2017
ID23253	Audit 22 Post Market Survellance
	<b>Process: 7732</b> Audit 22 Post Market Survellance Viamed 24 Aug 2016
	<b>Process: 43</b> Product Post Market Survelance 16 Feb 2016
	<b>Process: 7780</b> Audit 22 Post Market Survellance VST 08 Feb 2017
	<b>Process: 6889</b> Responsibility Allocation : Post Market Surveilance 09 Mar 2016
	<b>Process: 7809</b> Pro-Active Marketing 06 Jun 2017
	<b>Process: 7810</b> Research Activities 06 Jun 2017
	<b>Process: 5863</b> Responsibility Allocation : Sales Meetings UK 17 Feb 2016
	<b>Process: 5864</b> Responsibility Allocation : Sales Meeting EX 17 Feb 2016
ID22160	
ID23169	Audit 01 Picking packing
	Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016
	Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017
	Process: 5859 Review Un-shipped Parcels 17 Feb 2016
	Process: 6970
	Process: 7691 Ship Sale Or Returns 21 Apr 2016
	Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017
	Process: 7796 Review Franking Label Errors 08 May 2017
	Process: 7797 Check Order Are Being Picked In Priority Order 10 May 2017
	Process: 7798 Orders And Items Shipped Per Month 10 May 2017 Process: 7860 Goods Out Picking 03 Oct 2017
ID23615	VOP 07 Stock Control, Handling, Control of Labelling, Storage, Movement
	<b>Process: 6973</b> Responsibility Allocation : Stock Transfers. (QC19) 09 Mar 2016
	<b>Process: 7675</b> Responsibility Allocation : Ordering Demo Stock For Humanmed Reps 11 Mar
	2016
	Process: 5872 Check Sale Or Returns Export 17 Feb 2016
	Process: 5871 Check Sale Or Returns 17 Feb 2016
	<b>Process: 5855</b> Purchase Order Requirements Teledyne 17 Feb 2016
	Process: 5858 Opera Stock Adjustments 17 Feb 2016
	<b>Process: 5868</b> Return Goods To Suppliers 17 Feb 2016
	Process: 5935 Stock Allocations 05 Mar 2016
	Process: 6829 Supplier Review - Outstanding orders 09 Mar 2016
	<b>Process: 6832</b> Supplier Review Future orders 09 Mar 2016
	Process: 6840 Minimum Stock Report 09 Mar 2016
	Process: 6848 Returns Stock Report 09 Mar 2016
	Process: 6850 Current Stock Levels 09 Mar 2016
	Process: 6945 Missing Stock or Adjustments 09 Mar 2016
	Process: 6955 Production Requirements 09 Mar 2016
	Process: 7046 Stock Purchasing 09 Mar 2016
	<b>Process: 7051</b> Responsibility Allocation: Control of nonconforming product 09 Mar 2016
	Process: 7673 Check Expiry Dated Stock 09 Mar 2016
	Process: 7679 Check Stock Requirements Supplier Teledyne 18 Apr 2016
	<b>Process: 7680</b> Check Stock Requirements Supplier Envited 18 Apr 2016

**Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 **Process: 7682** Check Stock Requirements Supplier Bluepoint 18 Apr 2016 **Process: 7687** Vandagraph Duckets 21 Apr 2016 **Process: 7688** Move Stock From QA Shelf To Stock Shelf Friday 21 Apr 2016 **Process: 7689** Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016 **Process: 7694** Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016 **Process: 7695** Top Up Quick Shipping Shelves 28 Apr 2016 **Process: 7708** Acorn 0014904 17 Jun 2016 **Process: 7798** Orders And Items Shipped Per Month 10 May 2017 **Process: 6961** Responsibility Allocation: VIAMED Stock Meeting Purchase Order Requirements 09 Mar 2016 **Process: 7683** Check Stock For Proforma 18 Apr 2016 **Process: 6968** Responsibility Allocation: VIAMED Stock Meeting Repairs Review - General |09 Mar 2016 **Process: 6949** Responsibility Allocation: VIAMED Stock Meeting QA Processing 09 Mar **Process: 6948** Responsibility Allocation: VIAMED Stock Meeting Stock Processing 09 Mar 2016 **Process: 6947** Responsibility Allocation: VIAMED Stock Meeting Stock Queries 09 Mar 2016 **Process: 7830** Review Q.A. Failures Report 18 Sep 2017 **Process: 7864** ESD Work Stations 07 Oct 2017 **Process: 7873** On Site Environment Review 18 Oct 2017 **Process: 7866** Oxygen Cylinder Check 13 Oct 2017 ID23575 VOP 19 FeedBack Customer Complaints Vigilance and Notifications Viamed Ltd **Process: 7743** Customer Complaints Paper File 26 Sep 2016 **Process: 7671** Humanmed Non Conformances 09 Mar 2016 **Process: 6931** Customer Complaints 09 Mar 2016 **Process: 7839** Review VIAMED Feedback - Customer Complaints 23 Sep 2017 **Process: 7838** Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017 **Process: 7070** Management Review 09 Mar 2016 **Process: 7840** Review VST Feedback - Customer Feedback Negative 23 Sep 2017 **Process: 7841** Review VST Feedback - Customer Complaints 23 Sep 2017 **Process: 7842** Review VIAMED Product Feedback Negative 23 Sep 2017 **Process: 7843** Review VST Product Feedback Negative 23 Sep 2017 Process: 7174 Process: 7175 Process: 7179 **Process: 7874** Review For Latest Version Med Dev 2.12. 18 Oct 2017 ID18641 VM3COP20.01 Post In Distributing the Post **Process: 11** Distribution Of Mail 16 Feb 2016 **Process: 5882** Responsibility Allocation: Send Post To Humanmed 24 Feb 2016 ID23515 **VOP 03 Contract Review, Enquires, Office Processes Process: 5** Processing Of Sales Orders 16 Feb 2016 **Process: 10** Distribution Of Emails 16 Feb 2016 **Process: 36** Emailing Of Invoices 16 Feb 2016 Process: 5892 Checking EBay And Amazon For Orders And Messages 25 Feb 2016 **Process: 5894** Responsibility Allocation: Checking Of Active List 25 Feb 2016 **Process: 7** Checking Of Sales Orders 16 Feb 2016 **Process: 5943** Check Cardea And Multiquote 08 Mar 2016 **Process: 5891** Processing Of Repair Quotes And Orders 25 Feb 2016 **Process: 11** Distribution Of Mail 16 Feb 2016 **Process: 2** Answering Telephones 16 Feb 2016 **Process: 37** West Yorkshire Ambulance Stock 16 Feb 2016 **Process: 5948** Adding New Accounts To Opera 08 Mar 2016 **Process: 5949** Filling Credit Card Slips 08 Mar 2016 **Process: 6** Updating Contact Management System 16 Feb 2016 **Process: 5895** Responsibility Allocation: Completing Office Job List 25 Feb 2016

**Process: 5875** Check Paypal For Orders 17 Feb 2016 **Process: 5944** Chasing Lost Customers 08 Mar 2016

**Process: 3** Responsibility Allocation : Meeting And Greeting Visitors To The Company 16 Feb 2016

**Process: 4** Responsibility Allocation: Assisting With Refreshments For Visitors 16 Feb 2016

**Process: 7676** PDFing Of Invoices 17 Mar 2016 **Process: 9** Distribution Of Faxes 16 Feb 2016

**Process: 7696** Send VIAMED Delivery Notifications 28 Apr 2016

**Process: 5857** Customer Service Logs 17 Feb 2016

**Process: 5893** Answering Website Questions 25 Feb 2016

**Process: 7678** Check Catalog 360 Circle For Quotes And Orders 08 Apr 2016

**Process: 15** Filing and Archiving 16 Feb 2016

**Process: 5899** Proforma And Quote Chasing 25 Feb 2016

**Process: 7710** Responsibility Allocation: Proforma And Quote Processing 29 Jun 2016

**Process: 7707** Send Purchase Orders To Suppliers 13 Jun 2016

**Process: 14** Fax Paper 16 Feb 2016

**Process: 5882** Responsibility Allocation: Send Post To Humanmed 24 Feb 2016

**Process: 7734** Humanmed Order Processing 25 Aug 2016

**Process: 5850** Purchase Order Log 17 Feb 2016

**Process: 7693** Collect Repair Filing From Warehouse 22 Apr 2016

**Process: 7677** Follow Up SOR And Samples 29 Mar 2016

**Process: 5897** Responsibility Allocation: Franking Mail 25 Feb 2016

Process: 21 Office Sales Projects 16 Feb 2016

**Process: 7709** Humanmed Invoicing 28 Jun 2016

**Process: 8** Order Acknowledgment And Status Liaison With Customers Regarding 16 Feb 2016

**Process: 12** Sales And Technical Information Processing 16 Feb 2016 **Process: 16** Responsibility Allocation : Photocopying 16 Feb 2016

**Process: 17** Preparation Of Catalogues 16 Feb 2016

**Process: 20** Processing Of Mail Shots 16 Feb 2016

Process: 5896 Responsibility Allocation: Ensuring ORD's Are Taken To Goods Out And

Invoices Are Retrieved 25 Feb 2016

**Process: 5901** Link Call Log Contacts To The CRM 02 Mar 2016

Process: 5913 Check For Humanmed Orders In Logistics Mailbox 03 Mar 2016

**Process: 5947** Responsibility Allocation : Search For Distributors 08 Mar 2016 **Process: 6958** Responsibility Allocation : Shipped Order Queries 09 Mar 2016

**Process: 7686** Thorough Checking Of Awaiting Action Tray 21 Apr 2016

**Process: 7699** Shred Sensitive Paperwork In JL Office 19 May 2016

**Process: 7705** Checking For Uploaded Files 08 Jun 2016

**Process: 7712** Review Inward Payments 01 Jul 2016

**Process: 7735** Ensure SOR's Are Followed Up 01 Sep 2016

**Process: 7751** VST Purchase Order Log 02 Nov 2016

**Process: 7758** Check For GHX Orders 17 Jan 2017

**Process: 7760** Send Service Offers 31 Jan 2017

**Process: 7761** Send VST Delivery Notifications 01 Feb 2017

**Process: 7783** PDF VST Invoices And Purchase Orders 10 Feb 2017

**Process: 7792** Shipped Order Success Report 13 Mar 2017

**Process: 7795** Answering UK Web Questions 27 Apr 2017

**Process: 7822** Review Oxylink Stock 26 Jul 2017

**Process: 5876** E.Commerce Cardea And Multiquote 17 Feb 2016

**Process: 5873** Distributor Contract Reviews 17 Feb 2016

**Process: 5885** Responsibility Allocation: Monthly Reports 24 Feb 2016

**Process: 6938** Customer Database Updates 09 Mar 2016

**Process: 6940** Responsibility Allocation: Customer Ongoing task List 09 Mar 2016

**Process: 6956** Responsibility Allocation: Sales Order Issues 09 Mar 2016

**Process: 5866** UPS Shipping Fuel Surcharge 17 Feb 2016

**Process: 6952** Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016

**Process: 6971** Freight Courier Cost Request 09 Mar 2016

**Process: 7692** Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr

II	llance of
	2016
	Process: 7796 Review Franking Label Errors 08 May 2017
	<b>Process: 6916</b> Responsibility Allocation : Service exisiting 09 Mar 2016
	<b>Process: 6917</b> Responsibility Allocation : Service extension 09 Mar 2016
	<b>Process: 7863</b> Maintain Repair Codes List 05 Oct 2017
	<b>Process: 7890</b> New UPS Rates Needs Checking 24 Oct 2017
	<b>Process: 7893</b> VST Price Lists 28 Oct 2017
	<b>Process: 7894</b> VST Customer Agreements 28 Oct 2017
ID23245	Audit 21 Audit of Audit
1023243	Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016
	Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017
	<b>Process: 38</b> Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016
	Process: 7093 BSI Audits Calander 09 Mar 2016
	Process: 7670 Humanmed general Issues 09 Mar 2016
	Process: 7862 Review The Audit Calender Screen 04 Oct 2017
ID21314	
	<b>Process: 6828</b> Non Conformance Issues 09 Mar 2016
ID23205	Audit 12 CE Files
	<b>Process: 7725</b> Audit 12 CE Files Viamed 24 Aug 2016
	Process: 7773 Audit 12 CE Files VST 08 Feb 2017
	<b>Process: 24</b> Compliance ISO Standards 16 Feb 2016
	<b>Process: 7172</b> Responsibility Allocation: CE Technical Files 09 Mar 2016
	<b>Process: 7071</b> Post Market Surveillance 09 Mar 2016
ID23659	VOP 13 Process Monitoring, System Reviews, Audits, Management Review, Analysis Data
11023037	Process: 55 Business Continuity Plan 17 Feb 2016
	Process: 23 Company Objectives 16 Feb 2016
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
	Process: 7714 Audit 01 Picking Packing Viamed 24 Aug 2016
	Process: 7715 Audit 02 Contract Review Viamed 24 Aug 2016
	Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016
	Process: 7717 Audit 05 Purchasing Suppliers Viamed 24 Aug 2016
	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016
	<b>Process: 7719</b> Audit 07 Handling And Storage Viamed 24 Aug 2016
	<b>Process: 7720</b> Audit 08 Training Viamed 24 Aug 2016
	Process: 7721 Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016
	Process: 7722 Audit 10 Documentation Control Viamed 24 Aug 2016
	<b>Process: 7723</b> Audit 10b Process Verification Viamed 24 Aug 2016
	<b>Process: 7724</b> Audit 11 Repairs And Service Viamed 24 Aug 2016
	Process: 7725 Audit 12 CE Files Viamed 24 Aug 2016
	<b>Process: 7726</b> Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016
	<b>Process: 7727</b> Audit 15 Production Viamed 24 Aug 2016
	Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016
	Process: 7729 Audit 19 Health And Saftey Viamed 24 Aug 2016
	<b>Process: 7730</b> Audit 20 Process Verification To Managment Viamed 24 Aug 2016
	Process: 7731 Audit 21 Audit Of Audit Viamed 24 Aug 2016
	Process: 7732 Audit 22 Post Market Survellance Viamed 24 Aug 2016
	Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016
	Process: 6828 Non Conformance Issues 09 Mar 2016
	Process: 22 Company Policys 16 Feb 2016
	Process: 7754
	Process: 7762 Audit 01 Picking Packing VST 08 Feb 2017
	Process: 7763 Audit 02 Contract Review VST 08 Feb 2017
	Process: 7764 Audit 03 Design Control VST 08 Feb 2017
	<b>Process: 7765</b> Audit 05 Purchasing Suppliers VST 08 Feb 2017
	<b>Process: 7766</b> Audit 06 Calibration VST 08 Feb 2017
	<b>Process: 7767</b> Audit 07 Handling And Storage VST 08 Feb 2017

**Process: 7768** Audit 08 Training VST 08 Feb 2017

**Process: 7769** Audit 09 Goods Inward And Product Identity VST 08 Feb 2017

**Process: 7770** Audit 10 Documentation Control VST 08 Feb 2017 **Process: 7771** Audit 10b Process Verification VST 08 Feb 2017

**Process: 7772** Audit 11 Repairs And Service VST 08 Feb 2017

**Process: 7773** Audit 12 CE Files VST 08 Feb 2017

**Process: 7774** Audit 14 Complaints And Corrective Actions VST 08 Feb 2017

**Process: 7775** Audit 15 Production VST 08 Feb 2017 **Process: 7776** Audit 17 Internal Audits VST 08 Feb 2017

**Process: 7777** Audit 19 Health And Saftey VST 08 Feb 2017

**Process: 7778** Audit 20 Process Verification To Managment VST 08 Feb 2017

Process: 7779 Audit 21 Audit Of Audit VST 08 Feb 2017

**Process: 7780** Audit 22 Post Market Survellance VST 08 Feb 2017

**Process: 7781** Audit 23 Analysis Of Data VST 08 Feb 2017

**Process: 7808** Ensure All Invoice Correctly Tagged 02 Jun 2017

Process: 6886 Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Medical Export 09 Mar 2016

Process: 6887 Responsibility Allocation: VIAMED Sales And Marketing Sales Viamed Automotive Export 09 Mar 2016

**Process: 7204** Responsibility Allocation: VIAMED Board Directors Meeting Distributor Issues 09 Mar 2016

**Process: 24** Compliance ISO Standards 16 Feb 2016

**Process: 28** Supplier Review 16 Feb 2016

**Process: 6865** Responsibility Allocation: Non Conformance Effectiveness 09 Mar 2016 **Process: 6866** Internal Process Verification Complete Systems Review 09 Mar 2016

**Process: 7172** Responsibility Allocation: CE Technical Files 09 Mar 2016 **Process: 7782** Remove Started But Not Used Order Numbers 08 Feb 2017 **Process: 7090** Responsibility Allocation : Office Procedures 09 Mar 2016

**Process: 7138** Non Conformance Issues Any New QC21 Forms 09 Mar 2016

**Process: 57** Temporary Stock Notices 17 Feb 2016 **Process: 5854** Stock FAQ Admin List 17 Feb 2016

**Process: 7043** Responsibility Allocation: Planning of product realization 09 Mar 2016 **Process: 38** Audits Up to Date and Confirm next years Audit schedule 16 Feb 2016

**Process: 5877** Responsibility Allocation: Review Company Data 17 Feb 2016

**Process: 6904** Responsibility Allocation: Sales And Marketing Internal sales 09 Mar 2016

**Process: 6944** Stock Meeting 09 Mar 2016

**Process: 7846** ISO System Management Review 26 Sep 2017

**Process: 7834** Financial Review 20 Sep 2017 **Process: 26** Company Resources 16 Feb 2016

**Process: 7070** Management Review 09 Mar 2016

**Process: 7837** Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017

**Process: 5887** Review ISO/EN Documents 24 Feb 2016

**Process: 5889** Responsibility Allocation: Audit And Task - Audit 24 Feb 2016

**Process: 7071** Post Market Surveillance 09 Mar 2016

Process: 7093 BSI Audits Calander 09 Mar 2016

Process: 7829

**Process: 7670** Humanmed general Issues 09 Mar 2016

**Process:** 6821 Responsibility Allocation: VIAMED Management Meeting Supplier Review 09 Mar 2016

**Process:** 6831 Responsibility Allocation: VIAMED Management Meeting Supplier Review -Min / Max - Re-Orders 09 Mar 2016

**Process: 6833** Responsibility Allocation: VIAMED Management Meeting MDA Recalls 09 Mar 2016

**Process:** 6834 Responsibility Allocation: VIAMED Management Meeting Additional Purchase Orders 09 Mar 2016

**Process:** 6836 Responsibility Allocation: VIAMED Management Meeting Research and Development rnd 09 Mar 2016

**Process: 6920** Responsibility Allocation: VIAMED Sales And Marketing Price Lists UK 09

Mar 2016 **Process: 6924** Responsibility Allocation: VIAMED Sales And Marketing Price Lists Export 09 **Process: 6935** Responsibility Allocation: VIAMED Sales And Marketing Products to be Marketed 09 Mar 2016 **Process:** 6936 Responsibility Allocation: VIAMED Sales And Marketing NHS Supplies Future Technology 09 Mar 2016 **Process: 6941** Responsibility Allocation: VIAMED Sales And Marketing New Potential Products 09 Mar 2016 **Process: 7039** Responsibility Allocation: Provision of Resources 09 Mar 2016 **Process:** 7187 Responsibility Allocation: VIAMED Board Directors Meeting Profiability 09 Mar 2016 **Process: 7196** Responsibility Allocation: VIAMED Board Directors Meeting Stock Levels 09 Mar 2016 **Process: 6871** ISO14001 Environmental management systems 09 Mar 2016 **Process: 7848** Review ISO Scopes 27 Sep 2017 **Process: 7862** Review The Audit Calender Screen 04 Oct 2017 **Process: 7879** Software Validation Scheduled Tasks And Audits 22 Oct 2017 **Process: 7876** Maintain Update Of ISO Route Maps 21 Oct 2017 **Process: 7878** Review Possible Upcoming Regulation Changes 22 Oct 2017 Process: 7885 Audit 04 Accounts 23 Oct 2017 **Process: 7886** Audit 18 Management Review Viamed 24 Oct 2017 **Process: 7887** Audit 18 Management Review VST 24 Oct 2017 **Process: 7889** Audit 24 Servicing Viamed 24 Oct 2017 **Process: 7888** Review Processes Linked To VOPs And Audits 24 Oct 2017 ID23527 VOP 12 Training **Process: 7750** Meeting With Management 14 Oct 2016 **Process: 7793** Team Review Meeting 16 Mar 2017 **Process: 7833** Importance Of Effective Quality Management 20 Sep 2017 **Process: 7845** 7.1.4 Environment Of Operations 25 Sep 2017 **Process: 7883** Appraisal 23 Oct 2017 ID23181 Audit 05 Purchasing suppliers **Process: 7707** Send Purchase Orders To Suppliers 13 Jun 2016 **Process: 6972** UPS Shipping Fuel Surcharge 09 Mar 2016 **Process: 7717** Audit 05 Purchasing Suppliers Viamed 24 Aug 2016 **Process: 5850** Purchase Order Log 17 Feb 2016 **Process: 7751** VST Purchase Order Log 02 Nov 2016 **Process: 7765** Audit 05 Purchasing Suppliers VST 08 Feb 2017 **Process: 7794** V1000 Commissions Review 30 Mar 2017 **Process: 7745** UPS Invoices Viamed 06 Oct 2016 Process: 7746 UPS Invoices VST 06 Oct 2016 **Process: 7747** UPS Invoices Vandagraph 06 Oct 2016 **Process: 7790** Humanmed Invoice them For Previous Month 10 Mar 2017 **Process: 28** Supplier Review 16 Feb 2016 Process: 6960 **Process: 5855** Purchase Order Requirements Teledyne 17 Feb 2016 **Process: 5866** UPS Shipping Fuel Surcharge 17 Feb 2016 **Process: 5868** Return Goods To Suppliers 17 Feb 2016 **Process: 6829** Supplier Review - Outstanding orders 09 Mar 2016 **Process: 6832** Supplier Review Future orders 09 Mar 2016 **Process: 6848** Returns Stock Report 09 Mar 2016 **Process: 6952** Responsibility Allocation: Lost in Shipping Claims 09 Mar 2016 **Process: 6971** Freight Courier Cost Request 09 Mar 2016 **Process: 7679** Check Stock Requirements Supplier Teledyne 18 Apr 2016 **Process: 7680** Check Stock Requirements Supplier Envited 18 Apr 2016 **Process: 7681** Check Stock Requirements Supplier Posey 18 Apr 2016 **Process: 7682** Check Stock Requirements Supplier Bluepoint 18 Apr 2016

II	<b>Process: 7784</b> Check Returns Supplier Envitec 15 Feb 2017
	Process: 7785 Check Returns Supplier Teledyne 15 Feb 2017
	Process: 7786 Check Returns Supplier Maxtec 15 Feb 2017
	Process: 7787 Check Returns All Supplier 15 Feb 2017
	Process: 34 Responsibility Allocation: Insurance Is Upto Date 16 Feb 2016
	Process: 7683 Check Stock For Proforma 18 Apr 2016
	Process: 7882 Purchase Payments 23 Oct 2017
100000	
ID23322	VOP 11 Equipment Control, Office, Warehouse, Pcs and Equipment, Pat Testing
	Process: 5939 Responsibility Allocation: Email ISP Routing 05 Mar 2016
	Process: 5941 Responsibility Allocation: Replace Main Server 07 Mar 2016
	Process: 45 Responsibility Allocation: Main Server Status 16 Feb 2016
	Process: 46 Responsibility Allocation: Backup Server Status 16 Feb 2016
	Process: 52 Software Verification Clear Down Backup Emails 16 Feb 2016
	Process: 53 Emails 16 Feb 2016
	Process: 7672 Off Site Backup 09 Mar 2016
	Process: 6813 Management Meeting Turnover Report 09 Mar 2016
	Process: 7700 Domain Name Management 19 May 2016
	Process: 7701 AWS Amazon Web Services 23 May 2016  Process: 7704 Responsibility Allocation a Computer Follows Diagnostics 24 May 2016
	Process: 7704 Responsibility Allocation: Computer Failure Diagnostics 24 May 2016
	<b>Process: 48</b> Responsibility Allocation : Internet 16 Feb 2016 <b>Process: 49</b> Responsibility Allocation : Wifi 16 Feb 2016
	Process: 50 Responsibility Allocation: Guest Access Wifi 16 Feb 2016
	Process: 51 Responsibility Allocation: Printers 16 Feb 2016
	Process: 5903 Responsibility Allocation: Weather Station 02 Mar 2016
	Process: 6838 Opera Negative Stock 09 Mar 2016
	Process: 7121 Responsibility Allocation: General Computer Maintenance 09 Mar 2016
	Process: 7124 Responsibility Allocation: Intrastats 09 Mar 2016
	Process: 7125 Responsibility Allocation: Intrastats Urgent Problems 09 Mar 2016
	Process: 7126 Intrastats Requested Page updates 09 Mar 2016
	Process: 7127 Responsibility Allocation: Intrastats Unfinished in progress Processes 09 Mar
	2016
	<b>Process: 7128</b> Responsibility Allocation: Intrastats Future Features needed 09 Mar 2016
	Process: 7129 Intrastats Cross Reference Database Tables Updates 09 Mar 2016
	Process: 7178 Responsibility Allocation: Systems Innovation 09 Mar 2016
	Process: 7739 Intrastats Amendment Log 12 Sep 2016
	Process: 7755 Fast Hosts Invoice 08 Dec 2016
	Process: 44 Secure Socket Level Certificate 16 Feb 2016
	<b>Process: 7668</b> Responsibility Allocation: Upgrading Intrastats ISO Quality system 09 Mar
	2016
	<b>Process: 7832</b> Cleardown Emailed Invoices 20 Sep 2017
	Process: 7823 Saftey Tester Data 02 Aug 2017
ID14696	
1114090	Process 6072 LIDS Shipping Fuel Surpherge 00 Mar 2016
	Process: 6972 UPS Shipping Fuel Surcharge 09 Mar 2016
ID17155	VM3COP03.05 Procedures for customer returning goods on our UPS account number
	Process: 5879 Customer Returning Goods On Our UPS Account 18 Feb 2016
ID23217	Audit 15 Production
	<b>Process: 7727</b> Audit 15 Production Viamed 24 Aug 2016
	<b>Process: 7736</b> Production Start Job List 03 Sep 2016
	<b>Process: 7737</b> Production In Production List 03 Sep 2016
	<b>Process: 7738</b> Production Statistics 03 Sep 2016
	<b>Process: 7775</b> Audit 15 Production VST 08 Feb 2017
	<b>Process: 6845</b> Responsibility Allocation : Quarantine Production 09 Mar 2016
	<b>Process: 6955</b> Production Requirements 09 Mar 2016
	<b>Process: 7169</b> Responsibility Allocation : Production 09 Mar 2016
	<b>Process: 7170</b> Responsibility Allocation : Production Production Schedule 09 Mar 2016

**Process: 7171** Responsibility Allocation: Production Production Problems 09 Mar 2016 **Process: 7072** Responsibility Allocation: Manufacturing Processes 09 Mar 2016 ID23193 **Audit 09 Goods Inward and Product Identity Process: 5938** Responsibility Allocation: Receive Goods 05 Mar 2016 **Process: 7721** Audit 09 Goods Inward And Product Identity Viamed 24 Aug 2016 **Process: 7826** Goods In Processes 06 Sep 2017 **Process: 7792** Shipped Order Success Report 13 Mar 2017 **Process: 7769** Audit 09 Goods Inward And Product Identity VST 08 Feb 2017 **Process: 6969** Responsibility Allocation: VIAMED Stock Meeting 'Goods In' Review 09 Mar 2016 **Process: 57** Temporary Stock Notices 17 Feb 2016 **Process: 5854** Stock FAQ Admin List 17 Feb 2016 Process: 7181 Responsibility Allocation: Product Catagories 09 Mar 2016 **Process: 6894** Product Cross References 09 Mar 2016 **Process: 6838** Opera Negative Stock 09 Mar 2016 **Process: 7830** Review Q.A. Failures Report 18 Sep 2017 **Process: 7859** Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017 ID23235 Audit 19 Health and Safety, Working Conditions and Building Fabric Issues **Process: 5941** Responsibility Allocation: Replace Main Server 07 Mar 2016 **Process: 45** Responsibility Allocation: Main Server Status 16 Feb 2016 **Process: 46** Responsibility Allocation: Backup Server Status 16 Feb 2016 **Process: 7704** Responsibility Allocation: Computer Failure Diagnostics 24 May 2016 **Process: 5856** Cleaning The Kitchen 17 Feb 2016 **Process: 7729** Audit 19 Health And Saftey Viamed 24 Aug 2016 **Process: 5853** Vacuuming Of The Office, Hall And Meeting Room 17 Feb 2016 **Process: 5900** Cleaning Of Office Windows 25 Feb 2016 **Process: 39** Environmental Policy Document Review 16 Feb 2016 **Process: 7741** Review Ethical Policy 14 Sep 2016 **Process: 5878** Empty Office Bins 18 Feb 2016 **Process: 5912** Responsibility Allocation: Main Recycle Bins 03 Mar 2016 **Process: 7821** Controlled Waste Description And Transfer 15 Jun 2017 **Process: 7820** North Yorkshire Council Waste Tranfer 15 Jun 2017 **Process: 5906** Empty Paper Bins 03 Mar 2016 **Process: 7805** Empty Kitchen Bins 22 May 2017 **Process: 5909** Empty Warehouse Bins 03 Mar 2016 **Process: 7042** Responsibility Allocation: Work Environment 09 Mar 2016 **Process: 7706** Update Virus Software And Scan For Viruses 10 Jun 2016 **Process: 7802** Clean Kitchen Sides 22 May 2017 **Process: 7803** Dishwashing 22 May 2017 **Process: 7804** Sweep Kitchen Floor 22 May 2017 **Process: 7806** Watering Plants 22 May 2017 Process: 7807 Process: 7777 Audit 19 Health And Saftey VST 08 Feb 2017 **Process: 54** Responsibility Allocation: Gents Toilets 17 Feb 2016 **Process: 5907** Hoover Warehouse 03 Mar 2016 **Process: 5908** Sweep Warehouse 03 Mar 2016 **Process: 5910** Clean Duckets 03 Mar 2016 **Process: 5911** Clear Cardboard 03 Mar 2016 **Process: 7687** Vandagraph Duckets 21 Apr 2016 **Process: 7698** Clean Toilets 17 May 2016 **Process: 6849** First Aid 09 Mar 2016 **Process: 6855** Risk Assessment HSE 09 Mar 2016 Process: 6856 Fire Alarms 09 Mar 2016 **Process: 7092** P.A.T. Testing 09 Mar 2016 **Process: 56** Warehouse Outside Heating Guard 17 Feb 2016 **Process: 5919** Check Out Side Drain 05 Mar 2016 **Process: 5921** Clearing Water Downstairs 05 Mar 2016

**Process: 7120** General Maintenance Requirements 09 Mar 2016 **Process: 7742** Boiler Check 26 Sep 2016 Process: 7756 Carbon Monoxide Alarm 05 Jan 2017 **Process: 48** Responsibility Allocation: Internet 16 Feb 2016 **Process: 49** Responsibility Allocation: Wifi 16 Feb 2016 **Process: 50** Responsibility Allocation: Guest Access Wifi 16 Feb 2016 **Process: 51** Responsibility Allocation: Printers 16 Feb 2016 **Process: 5903** Responsibility Allocation: Weather Station 02 Mar 2016 **Process: 7121** Responsibility Allocation: General Computer Maintenance 09 Mar 2016 **Process: 7178** Responsibility Allocation: Systems Innovation 09 Mar 2016 **Process: 6843** Future Reviews - Waste 09 Mar 2016 **Process: 7835** Electrics Need Checking 20 Sep 2017 **Process: 7836** Central Heating For Winter 20 Sep 2017 **Process: 7847** Health And Safety Review 26 Sep 2017 Process: 7864 ESD Work Stations 07 Oct 2017 **Process: 7867** Bandsaw Checklist 13 Oct 2017 **Process: 7868** Pillar Drill Checklist 13 Oct 2017 **Process: 7869** Hand Drill Checklist 13 Oct 2017 **Process: 7891** Fire Alarm Evacuation Drill 25 Oct 2017 ID23310 VOP 06 Measurement Control Viamed, Calibration, QA Stock **Process: 7091** Calibration Index 09 Mar 2016 ID23316 VOP 16 Health and Safety, Company Personnel Manual **Process: 7821** Controlled Waste Description And Transfer 15 Jun 2017 **Process: 7820** North Yorkshire Council Waste Tranfer 15 Jun 2017 **Process: 6851** Review Accident Book 09 Mar 2016 **Process: 7759** Health Declaration Sheet 23 Jan 2017 **Process: 6849** First Aid 09 Mar 2016 **Process: 6855** Risk Assessment HSE 09 Mar 2016 **Process: 6856** Fire Alarms 09 Mar 2016 **Process: 7092** P.A.T. Testing 09 Mar 2016 **Process: 56** Warehouse Outside Heating Guard 17 Feb 2016 **Process: 5919** Check Out Side Drain 05 Mar 2016 **Process: 5921** Clearing Water Downstairs 05 Mar 2016 **Process: 7120** General Maintenance Requirements 09 Mar 2016 **Process: 7742** Boiler Check 26 Sep 2016 **Process: 7756** Carbon Monoxide Alarm 05 Jan 2017 **Process: 7835** Electrics Need Checking 20 Sep 2017 **Process: 7836** Central Heating For Winter 20 Sep 2017 **Process: 7847** Health And Safety Review 26 Sep 2017 **Process: 7867** Bandsaw Checklist 13 Oct 2017 Process: 7868 Pillar Drill Checklist 13 Oct 2017 **Process: 7869** Hand Drill Checklist 13 Oct 2017 ID23189 Audit 07 Handling and Storage Process: 6973 Responsibility Allocation: Stock Transfers. (QC19) 09 Mar 2016 **Process: 7719** Audit 07 Handling And Storage Viamed 24 Aug 2016 **Process: 7767** Audit 07 Handling And Storage VST 08 Feb 2017 **Process: 5858** Opera Stock Adjustments 17 Feb 2016 **Process: 5935** Stock Allocations 05 Mar 2016 **Process: 6840** Minimum Stock Report 09 Mar 2016 **Process: 6850** Current Stock Levels 09 Mar 2016 **Process: 6945** Missing Stock or Adjustments 09 Mar 2016 **Process: 7046** Stock Purchasing 09 Mar 2016 **Process: 7051** Responsibility Allocation: Control of nonconforming product 09 Mar 2016 **Process: 7673** Check Expiry Dated Stock 09 Mar 2016 **Process: 7688** Move Stock From QA Shelf To Stock Shelf Friday 21 Apr 2016 **Process: 7689** Move Stock From QA Shelf To Stock Shelf Monday 21 Apr 2016 **Process: 7694** Move Stock From QA Shelf To Stock Shelf Tuesday 28 Apr 2016

	<b>Process: 7695</b> Top Up Quick Shipping Shelves 28 Apr 2016
	<b>Process: 7873</b> On Site Environment Review 18 Oct 2017
	Process: 7866 Oxygen Cylinder Check 13 Oct 2017
D23185	Audit 06 Calibration
.D23163	
	Process: 7718 Audit 06 Calibration Viamed 24 Aug 2016 Process: 7766 Audit 06 Calibration VST 08 Feb 2017
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016
	Process: 7046 Control of monitoring and measuring devices 09 Mar 2016  Process: 7091 Calibration Index 09 Mar 2016
D16995	VM3COP27.17 Complete Auto_calender Issues
	Process: 27 Management Reviews And Quality Audits 16 Feb 2016
D23257	Audit 23 Analysis of Data
	<b>Process: 27</b> Management Reviews And Quality Audits 16 Feb 2016
	Process: 7733 Audit 23 Analysis Of Data Viamed 24 Aug 2016
	<b>Process: 7781</b> Audit 23 Analysis Of Data VST 08 Feb 2017
	<b>Process: 5877</b> Responsibility Allocation: Review Company Data 17 Feb 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	<b>Process: 7839</b> Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	<b>Process: 7838</b> Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 26 Company Resources 16 Feb 2016
	Process: 7070 Management Review 09 Mar 2016
	Process: 7713 Review Roles And Responsibilitys 17 Aug 2016
	Process: 7837 Review External Parties Influencing The QMS VST / Viamed 23 Sep 2017
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017
	Process: 7842 Review VIAMED Product Feedback Negative 23 Sep 2017
	Process: 7843 Review VST Product Feedback Negative 23 Sep 2017
	Process: 7071 Post Market Surveillance 09 Mar 2016
	Process: 7830 Review Q.A. Failures Report 18 Sep 2017
	<b>Process: 7849</b> Review Product Failures New Codes 28 Sep 2017
D23623	VOP 10 Non Conformance, Corrective and Preventive Actions
	<b>Process: 7199</b> Non Conformities Review 09 Mar 2016
	<b>Process: 7069</b> Responsibility Allocation : Corrective Actions 09 Mar 2016
	<b>Process: 7849</b> Review Product Failures New Codes 28 Sep 2017
	<b>Process: 7874</b> Review For Latest Version Med Dev 2.12. 18 Oct 2017
D23300	VOP 08 Production, Reworks, New Production
22200	Process: 7736 Production Start Job List 03 Sep 2016
	Process: 7737 Production In Production List 03 Sep 2016
	Process: 7738 Production Statistics 03 Sep 2016
	<b>Process: 6845</b> Responsibility Allocation : Quarantine Production 09 Mar 2016
	Process: 7169 Responsibility Allocation: Production 09 Mar 2016
	1 ,
	<b>Process: 7170</b> Responsibility Allocation: Production Production Schedule 09 Mar 2016
	<b>Process: 7171</b> Responsibility Allocation: Production Problems 09 Mar 2016
	Process: 7072 Responsibility Allocation: Manufacturing Processes 09 Mar 2016
	Process: 6962 VIAMED Stock Meeting Returns Overview 09 Mar 2016
D23579	Audit 03 Design Control
	Process: 7716 Audit 03 Design Control Viamed 24 Aug 2016
	<b>Process: 42</b> Responsibility Allocation : Design Documentation 16 Feb 2016
	Process: 7764 Audit 03 Design Control VST 08 Feb 2017
	<b>Process: 7043</b> Responsibility Allocation: Planning of product realization 09 Mar 2016
	<b>Process: 7045</b> Responsibility Allocation : Design and Development 09 Mar 2016
	Process: 7047 Responsibility Allocation: Production and service provision 09 Mar 2016
	Process: 6942 Responsibility Allocation: Co ordination of Implementation 09 Mar 2016
	Process: 7173 Responsibility Allocation: Material Generation 09 Mar 2016
	Dropoge 5007 Davious ICO/EN Davious anto 24 Eals 2014
	Process: 5887 Review ISO/EN Documents 24 Feb 2016
D23584	Process: 5887 Review ISO/EN Documents 24 Feb 2016  Audit 11 Repairs, Servicing and Returns

	<b>Process: 5898</b> Processing Depleted Sensors 25 Feb 2016
	<b>Process: 5879</b> Customer Returning Goods On Our UPS Account 18 Feb 2016
	<b>Process: 5857</b> Customer Service Logs 17 Feb 2016
	<b>Process: 7724</b> Audit 11 Repairs And Service Viamed 24 Aug 2016
	<b>Process: 7684</b> Repairs Ready For Quote 18 Apr 2016
	<b>Process: 7685</b> Repairs Ready For Invoice 18 Apr 2016
	Process: 7690 Ship Repairs 21 Apr 2016
	Process: 7748 Check Repair Orders 10 Oct 2016
	<b>Process: 7749</b> Check Repair Quotes 10 Oct 2016
	Process: 7752 SRS Folder 22 Nov 2016
	<b>Process: 7760</b> Send Service Offers 31 Jan 2017
	<b>Process: 7772</b> Audit 11 Repairs And Service VST 08 Feb 2017
	<b>Process: 6847</b> Quarantine Repairs 09 Mar 2016
	<b>Process: 6862</b> Current Repairs 09 Mar 2016
	<b>Process: 7138</b> Non Conformance Issues Any New QC21 Forms 09 Mar 2016
	<b>Process: 7674</b> Check Repairs Ready For Invoice List 10 Mar 2016
	<b>Process: 7692</b> Responsibility Allocation: Take Complete Repair Paperwork To Office 22 Apr
	2016
	<b>Process: 6916</b> Responsibility Allocation : Service exisiting 09 Mar 2016
	<b>Process: 6917</b> Responsibility Allocation: Service extension 09 Mar 2016
	<b>Process: 7823</b> Saftey Tester Data 02 Aug 2017
ID23619	VOP 09 Repairs External, Internal Repairs and Servicing
11023019	Process: 7684 Repairs Ready For Quote 18 Apr 2016
	Process: 7685 Repairs Ready For Invoice 18 Apr 2016
	Process: 7690 Ship Repairs 21 Apr 2016
	Process: 7752 SRS Folder 22 Nov 2016
	Process: 6847 Quarantine Repairs 09 Mar 2016
	Process: 6862 Current Repairs 09 Mar 2016
	Process: 7048 Control of monitoring and measuring devices 09 Mar 2016
	Process: 7674 Check Repairs Ready For Invoice List 10 Mar 2016
	Process: 7814 Responsibility Allocation: Viamed Repairs 06 Jun 2017
	Process: 7811 Responsibility Allocation: General Area 06 Jun 2017
	Process: 7812 Responsibility Allocation: Vandagraph Repairs 06 Jun 2017
	Process: 7813 Responsibility Allocation: VST Repairs 06 Jun 2017
	<b>Process: 7815</b> Responsibility Allocation : Product Types To Relevant Person 06 Jun 2017
ID23647	VOP 19 FeedBack Customer Complaints Vigilance and Notifications VST Ltd
	<b>Process: 7743</b> Customer Complaints Paper File 26 Sep 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	<b>Process: 7070</b> Management Review 09 Mar 2016
ID23639	VOP 17 Design Research and Development
	<b>Process: 42</b> Responsibility Allocation : Design Documentation 16 Feb 2016
	<b>Process: 43</b> Product Post Market Survelance 16 Feb 2016
	<b>Process: 6975</b> Responsibility Allocation : Projects 09 Mar 2016
	<b>Process: 7045</b> Responsibility Allocation : Design and Development 09 Mar 2016
ID23353	VOP 05 Supplier Control Supplier Review Purchase Orders Supplier Returns
	<b>Process: 6972</b> UPS Shipping Fuel Surcharge 09 Mar 2016
	<b>Process: 28</b> Supplier Review 16 Feb 2016
	Process: 6960
	<b>Process: 7784</b> Check Returns Supplier Envited 15 Feb 2017
	<b>Process: 7785</b> Check Returns Supplier Teledyne 15 Feb 2017
	Process: 7786 Check Returns Supplier Maxtec 15 Feb 2017
1	
ID22607	Process: 7787 Check Returns All Supplier 15 Feb 2017
ID23607	Process: 7787 Check Returns All Supplier 15 Feb 2017  Audit 24 Service Logs
ID23607	Process: 7787 Check Returns All Supplier 15 Feb 2017  Audit 24 Service Logs Process: 5857 Customer Service Logs 17 Feb 2016
ID23607	Process: 7787 Check Returns All Supplier 15 Feb 2017  Audit 24 Service Logs

ID22272	WOD 22 Picking and Deaking Directal and Conda Ont
ID23373	VOP 22 Picking and Packing Dispatch and Goods Out
	Process: 5945 Responsibility Allocation: Sending Samples 08 Mar 2016
	Process: 5946 Sending Sale Or Returns 08 Mar 2016 Process: 7825 Responsibility Allocation: Order Picking 06 Sep 2017
	Process: 5859 Review Un-shipped Parcels 17 Feb 2016
	Process: 6954 Back Orders Review - By Customer 09 Mar 2016
	Process: 6970
	Process: 7691 Ship Sale Or Returns 21 Apr 2016
	Process: 7748 Check Repair Orders 10 Oct 2016
	Process: 7749 Check Repair Quotes 10 Oct 2016
	<b>Process: 7797</b> Check Order Are Being Picked In Priority Order 10 May 2017
	<b>Process: 6969</b> Responsibility Allocation: VIAMED Stock Meeting 'Goods In' Review 09 Mar
	2016
	Process: 7860 Goods Out Picking 03 Oct 2017
ID23635	VOP 27 Software Validation
	<b>Process: 52</b> Software Verification Clear Down Backup Emails 16 Feb 2016
	<b>Process: 7851</b> Software Validation Scan Un-QA Product To Order 01 Oct 2017
	<b>Process: 7852</b> Software Validation Expired Stock 01 Oct 2017
	<b>Process: 7853</b> Software Validation Non Sell Able Shelf 01 Oct 2017
	<b>Process: 7854</b> Software Validation In Production List 01 Oct 2017
	<b>Process: 7855</b> Software Validation - Production Lists 01 Oct 2017
	<b>Process: 7856</b> Software Validation Unchecked Orders 01 Oct 2017
	<b>Process: 7857</b> Software Validation Stock Tracking Check 01 Oct 2017
	<b>Process: 7858</b> Software Validation Attempt To QA Some Stock 01 Oct 2017
	<b>Process: 7861</b> Software Validation Of Training Documents Forced Reading 03 Oct 2017
	Process: 7850 Software Validation Scan In Correct Product 01 Oct 2017
	Process: 7865 Software Validation Conflicting Audits 07 Oct 2017
	<b>Process: 7870</b> Software Validation Non Conformance Product Risk Feedback Loop 15 Oct 2017
	<b>Process: 7879</b> Software Validation Scheduled Tasks And Audits 22 Oct 2017
	<b>Process: 7875</b> Software Validation Document Control 20 Oct 2017
	Process: 7880 Software Validation Out Of Date Documents 22 Oct 2017
	Process: 7881 Software Validation - Live Orders 22 Oct 2017
	Process: 7892 Audit 27 Software Validation 26 Oct 2017
ID23627	VOP 20 Goods in Purchases, Returns, Repairs, Inspection / Rejection
	Process: 5938 Responsibility Allocation: Receive Goods 05 Mar 2016
	Process: 5898 Processing Depleted Sensors 25 Feb 2016
	Process: 5879 Customer Returning Goods On Our UPS Account 18 Feb 2016
	Process: 7826 Goods In Processes 06 Sep 2017
	<b>Process: 7859</b> Check POR Files For Items Delivered But Not Removed From File 02 Oct 2017
ID23213	Audit 14 Complaints and Corrective Actions
	Process: 7726 Audit 14 Complaints And Corrective Actions Viamed 24 Aug 2016
	Process: 6828 Non Conformance Issues 09 Mar 2016
	Process: 7743 Customer Complaints Paper File 26 Sep 2016  Process: 7774 And to 14 Complaints And Compating Actions VST 08 Feb 2017
	<b>Process: 7774</b> Audit 14 Complaints And Corrective Actions VST 08 Feb 2017 <b>Process: 6865</b> Responsibility Allocation: Non Conformance Effectiveness 09 Mar 2016
	Process: 7199 Non Conformities Review 09 Mar 2016
	Process: 7671 Humanmed Non Conformances 09 Mar 2016
	Process: 6931 Customer Complaints 09 Mar 2016
	Process: 7839 Review VIAMED Feedback - Customer Complaints 23 Sep 2017
	Process: 7838 Review VIAMED Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7840 Review VST Feedback - Customer Feedback Negative 23 Sep 2017
	Process: 7841 Review VST Feedback - Customer Complaints 23 Sep 2017
	<b>Process: 7842</b> Review VIAMED Product Feedback Negative 23 Sep 2017
	<b>Process: 7843</b> Review VST Product Feedback Negative 23 Sep 2017
	<b>Process: 7849</b> Review Product Failures New Codes 28 Sep 2017

ID23229 Audit 17 Internal Audits
Process: 7728 Audit 17 Internal Audits Viamed 24 Aug 2016
Process: 7776 Audit 17 Internal Audits VST 08 Feb 2017