	Design Changes QC 28
Project:	Tom Thumb 931111
Date	Reason for Change; & Description of Changes made:
Dec 1994	Outlets Changed to 15mm
July 1995	Added the subtracted restrictor in O2 tubing inlet (used to prevent EBME destroying during acceptance test
June 1996	Suppliers Changed
Oct 1996	Altered safety valve into precision valve by removing the ball
Nov 1996	Grease changed (supplier reasons)
Dec 1996	Discussions with Drager on modification, extended block by 32mm, increase the bore to accommodate two Flowmeters.
Dec 1997	Gradually more customer requests for 15 Lpm flowmeters for CPAP use. Becomes permanent change to all model Tom Thumbs.
July 2004	The Body Block was re-drawn (by Viamed) to conform to the current specifications for the TT480 & TT490-15 Blocks
Mar 2005	A 2 nd Outlet has been designed to allow for a 10mm taper male to accessorise with 10mm patient circuits
April 2005	Resulting from information received regarding the applicable use of Loctite 242 in a gaseous environment, an alternative adhesive has been sourced that is compatible with a gaseous environment.
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