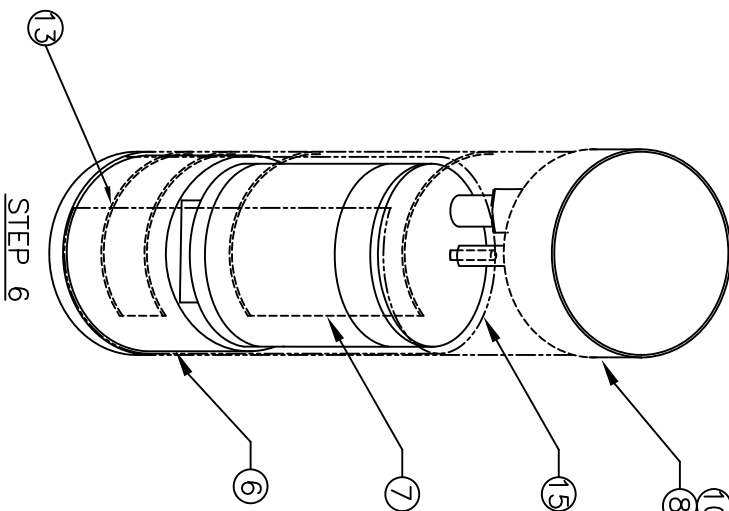
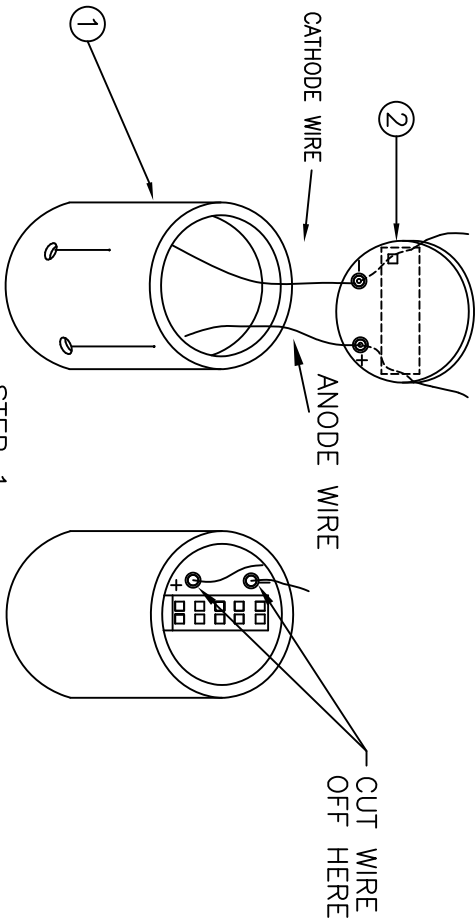


NOTES: UNLESS OTHERWISE SPECIFIED.

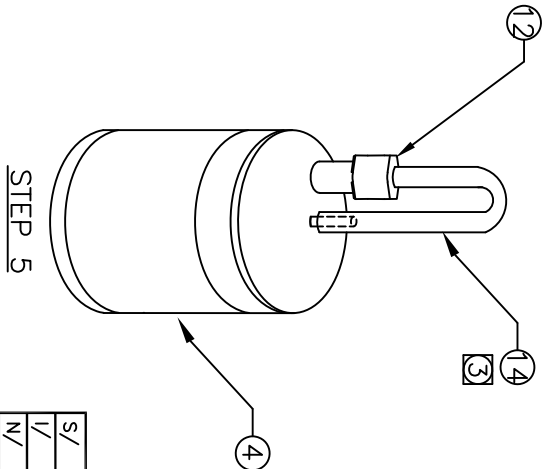
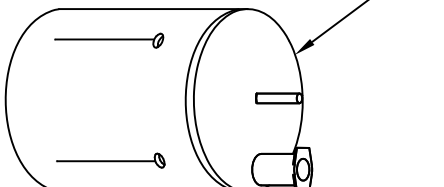
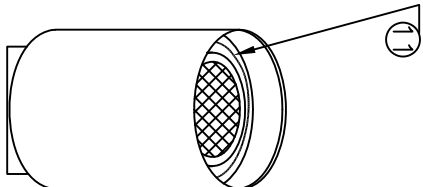
- 1 REFER TO MPC-74208
- 2 APPLY APPROXIMATELY 1/4 TO 3/8" DIAMETER PORTION OF SILICONE HEAT SINK COMPOUND IN THE CENTER OF THE SMALL THERMAL INSULATION (COVERING THE THERMISTOR BEAD).
- 3 CUT (ITEM 14) 2 INCH LONG PRIOR TO INSTALLATION



REVISIONS				
REV	DESCRIPTION	DATE	APP.	REV. BY
3	INC ECO 03-0201	2/4/03	MN	VF
4	INC ECO 07-0066	4/10/07	MN	VF
5	INC ECO 15-0065	11/09/15	MG	VF

TELEDYNE
ANALYTICAL INSTRUMENTS
05/14/25
DOCUMENT CONTROL
COPY

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ITEM	QTY	PART NO.	DESCRIPTION
18	REF	C 74208-RS	ROUTE SHEET
17	REF	B 74268	SPEC. CONTROL DWG
16	REF	MPC-74208	MANUFACTURE PROCEDURE, UFO130-2B
15	1	A-74290	INSTRUCTION SHEET (VASY'S P/N 774626B)
14	A/R	T 1324	TUBING 1/16 x 1/8, YELLOW URETHANE 2" LONG
13	1	A72096	RESTRICTION LABEL
12	1	F 1607	FITTING, LUER LOK (MTLL210-1)
11	1	O 317	O-RING, SILICON
10	1	CP2648	CAP, POLYPROPYLENE, 1-1/4 PLUG CAP
9	A/R	CP 2246	AOS HEAT-SINK COMPOUND
8	1	V 759	VIAL, SHELL Ø1.25 x 4.0 LG. FLEXIBLE CLEAR
7	1	A74246	LABEL, VIAL
6	1	A74214	CUSHION
5	1	C73563-B	SLEEVE, THREADED DETAIL
4	1	A74247	LABEL DETAIL
3	1	A73893	MODIFIED CAP FABRICATION DETAIL
2	1	C74206-A	PCB ASSEMBLY, (SHORTED)
1	1	C73895-A	CELL ASSEMBLY, WET SUBASSEMBLY

DO NOT SCALE DRAWING			BILL OF MATERIAL		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			THIS DRAWING IS THE PROPERTY OF TELEDYNE ANALYTICAL INSTRUMENTS AND CONTAINS CONFIDENTIAL INFORMATION. IT IS NOT TO BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN PERMISSION.		
TOLERANCE:			TELEDYNE		
LINEAR ±.01			Analytical Instruments		
ANGULAR ±1/2°			A Business Unit of Teledyne Instruments, Inc.		
SIGNATURES			City of Industry, California 91746, USA		
I/	DRT: MANN NGUYEN	7/19/01	TITLE		
N/	CHK:		FINAL ASSEMBLY		
P/	APPR:		CLASS UFO-130-2B		
O/	ENGR: MANN NGUYEN		ULTRA FAST OXYGEN SENSOR		
F/	C.O.		MATERIAL LISTED		
REFERENCE	CAD ID C74208-5		DWG NO. C- 74208		
			SHEET 1 OF 1		
			REV 5		