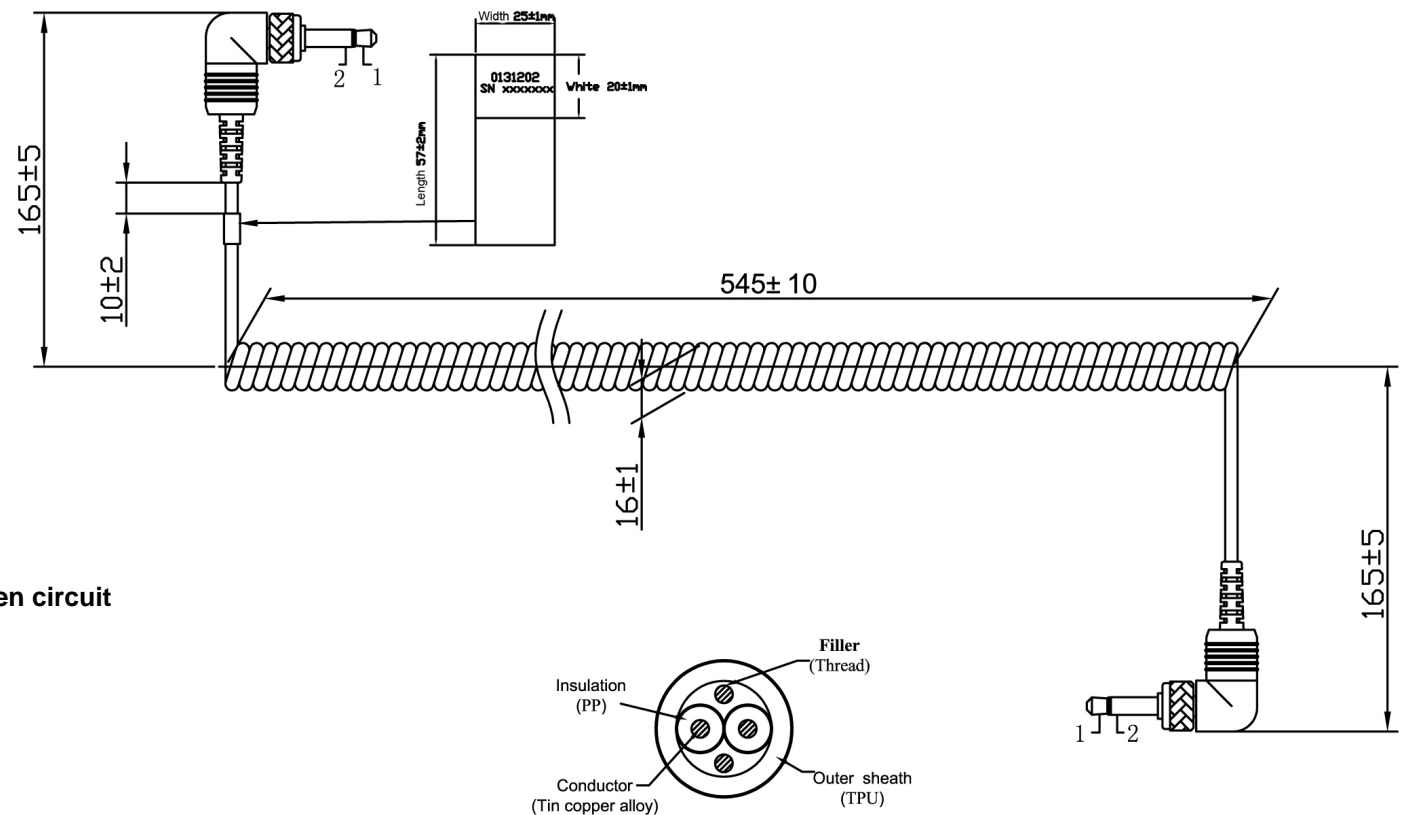


Assembly Drawing 0131202 Oxygen Sensor Cable



Performance testing criteria

- Conductors tested for: **Continuity & short or open circuit**
- Conductor resistance: **< 2 R**
 Pin 1 – 1, conductor insulation colour = White
 Pin 2 – 2, conductor insulation colour = Black
- Insulation resistance: **20 M /500 V DC**
- Tensile strength: **>80 N**
- Bending test
 Bending cycles: **> 2,000**
 Bending cycle angle: **+/- 90°, R 12.5mm**
 Bending load: **400g**
 Cycle rate: **60 per minute**
 Bending site: **Strain relief**

Dimensions are in mm