

Quality Plan.

- Viamed is certified to ISO 9001/2000 & ISO 13485/2003, and these standards are the basis of quality assurance & control throughout the company. Manufacturing procedures are in place for all goods manufactured by Viamed and can be found in:
 1. ISO Quality manual.
 2. ISO Procedures manual.
 3. Paperport on network.
 4. Word processing documents.
 5. Repair procedures can be found as above.
 6. Suppliers are continually monitored for quality of goods and delivery reliability.
- All products not manufactured by Viamed and not from a company with a proven 100% record for quality or specification compliance are either individually tested or batch tested.
- All parties currently involved have ISO9001 minimum, or have been historically approved by Viamed for product quality etc.
- All component parts, pre-manufactured by suppliers, will be Inspected and tested by that particular supplier.
- Pressure Gauges manufactured by WIKA, will have initial QA at WIKA.
- Metal chrome finishing and polishing will have QA by Viamed.
- Final complete package will have final QA by Viamed.

Quality procedures are used for:

- The assembly of the Tom Thumb VM3COP50.01 – 50.06
- Testing and Calibration of the Tom Thumb As above plus QC33a - d
- Quality Assurance As above
- Packaging of final Tom Thumb kit. As above
- Servicing of Tom Thumb units. VM3COP50.11 – 50.16

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J S Lamb

| Part No. | Description. | Procedure |
|-----------|---|--------------|
| TT460 | Tom Thumb oxygen flow. | VM3COP/50.01 |
| TT480 | Tom Thumb with no flow meter. | VM3COP/50.02 |
| TT490. | Tom Thumb with 5 litre/min flow meter. | VM3COP/50.03 |
| TT490-15. | Tom Thumb with 15 litre/min flow meter. | VM3COP/50.03 |
| TT495. | Tom Thumb oxygen vent. | VM3COP/50.04 |

| Part No. | Description. | QC Form |
|-----------|---|---------|
| TT460 | Tom Thumb oxygen flow. | QC 33a |
| TT480 | Tom Thumb with no flow meter. | QC 33b |
| TT490. | Tom Thumb with 5 litre/min flow meter. | QC 33d |
| TT490-15. | Tom Thumb with 15 litre/min flow meter. | QC 33d |
| TT495. | Tom Thumb oxygen vent. | QC 33c |