

Product Changes Embodied.

Date.	Design change to product.
Dec 1994	Outlets changed to 15mm.
July 1995	Added the subtracted restrictor in the O2 tubing inlet (used to prevent EBME destroying during acceptance tests).
June 1996	Suppliers changed.
Oct 1996	Altered safety valve into a precision valve by removing the ball.
Nov 1996	Grease changed (supplier reasons).
Dec 1996	Discussions with Drager on modifications – extended block by 32mm & increase the bore to accommodate 2 flow meters.
Dec 1997	Gradually more customer requests for 15 Lpm flowmeters for CPAP use. Becomes permanent change to all model Tom Thumbs.
June 2004	Following notification of a discrepancy in flow rates, from Nottingham City General, the Service Manual and Instructions for use have been modified and reissued with regard to the 10 / 15 Lpm flow rates. The TT480 is now 10 Lpm, the TT490-15 is 15 Lpm. The TT490-5 has been withdrawn from sale, due to no longer being applicable for use. The TT495 (Drager) has now been replaced with the TT496 (Viamed). All the technical drawings are being re-drawn with latest specifications.
July 2004	All Tom Thumb labels changed to facilitate ease of use and trace ability
Sept 2004	The finish on the Main Body Blocks has been altered to allow for a Linished finished from the sub-contractor (G & R). – The chroming process is also altered to allow for a possible re-polishing where required to cover any excess linishing marks (M.A.J.).