

Revision date: 20-Jun-17

VM3COP37.58 0110436 MAX-250B Oxygen Sensor QA Procedure

Tools required:

Description:

Multi-meter

MAX-250B multi-meter adapter

- 1) Connect the MAX-250B multi-meter adapter to the multi-meter, ensuring that the polarity is correct (Black to common)



- 2) Set the multi-meter to the millivolt range.



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- 3) Connect to MAX-250B sensor to the multi-meter adapter. The output reading, to pass QA, should be between 10.0mV and 15.5mV.



- 4) Fill out the QA sheet that came with the production job. Fill out the QA form on intrastats.

The sensor is now ready for packaging.

