

Revision date: 20-Jun-17

## VM3COP37.56 0110525 KE-25 Oxygen sensor QA Procedure

### Tools required:

#### Description:

Multi-meter  
KE-25 multi-meter adapter

### Method:

- 1) Connect the KE-25 multi-meter adapter to the multi-meter, ensuring that the polarity is correct (Black to common)

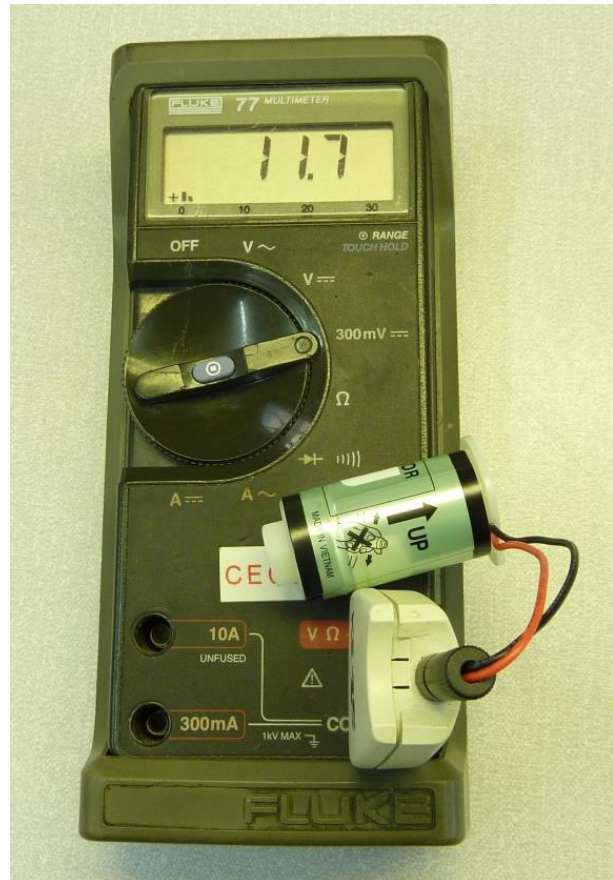


- 2) Set the multi-meter to the millivolt range.



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- 3) Connect to KE-25 sensor to the multi-meter adapter. The output reading, to pass QA, should be between 10.0mV and 15.5mV.



- 4) Fill out the QA sheet that came with the production job. Fill out the QA form on intrastats.

The sensor is now ready for packaging.

