

Work Instructions & Test Methods.

- 1) Use appropriate drawing and mark out position of bends, and where appropriate, slots / louvres
- 2) Using appropriate template, mark out the “6” hole positions for the hinge.
- 3) Using heater and jigs bend Perspex along drawn lines.
- 4) Where appropriate, cut out slots / louvers to marked out lines
- 5) Drill 6 x 2mm diameter holes for Hinges.
- 6) Smooth down all edges with fine emery cloth and flame polish.
- 7) Attach the hinges
- 8) Smooth all edges.
- 9) Check that no imperfections are present
- 10) Check the finished item against the customer requirements
- 11) Clean, polish and wrap.